

DESIGN DATA			
Traffic	Average Daily		
Current 2022	Pass: 1335	Trucks: 640	Total: 1975
Forecast	Pass:	Trucks:	Total:
Clear Zone Distance:	Design Speed:		
Minimum Sight Dist. for Stopping:	Bridges:		
Sight Dist. for No Passing Zone:			
Pavement Design Life (years)			
Design Accumulated One-way	ESALs:		

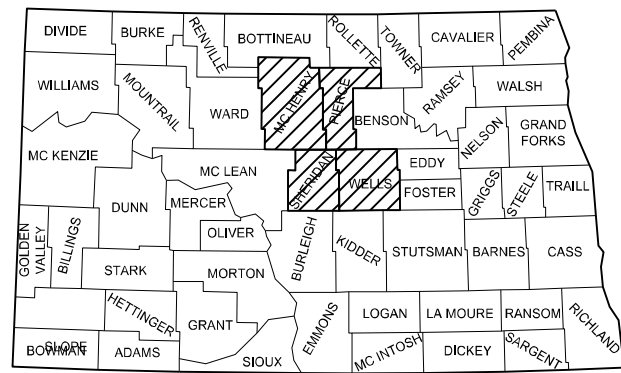
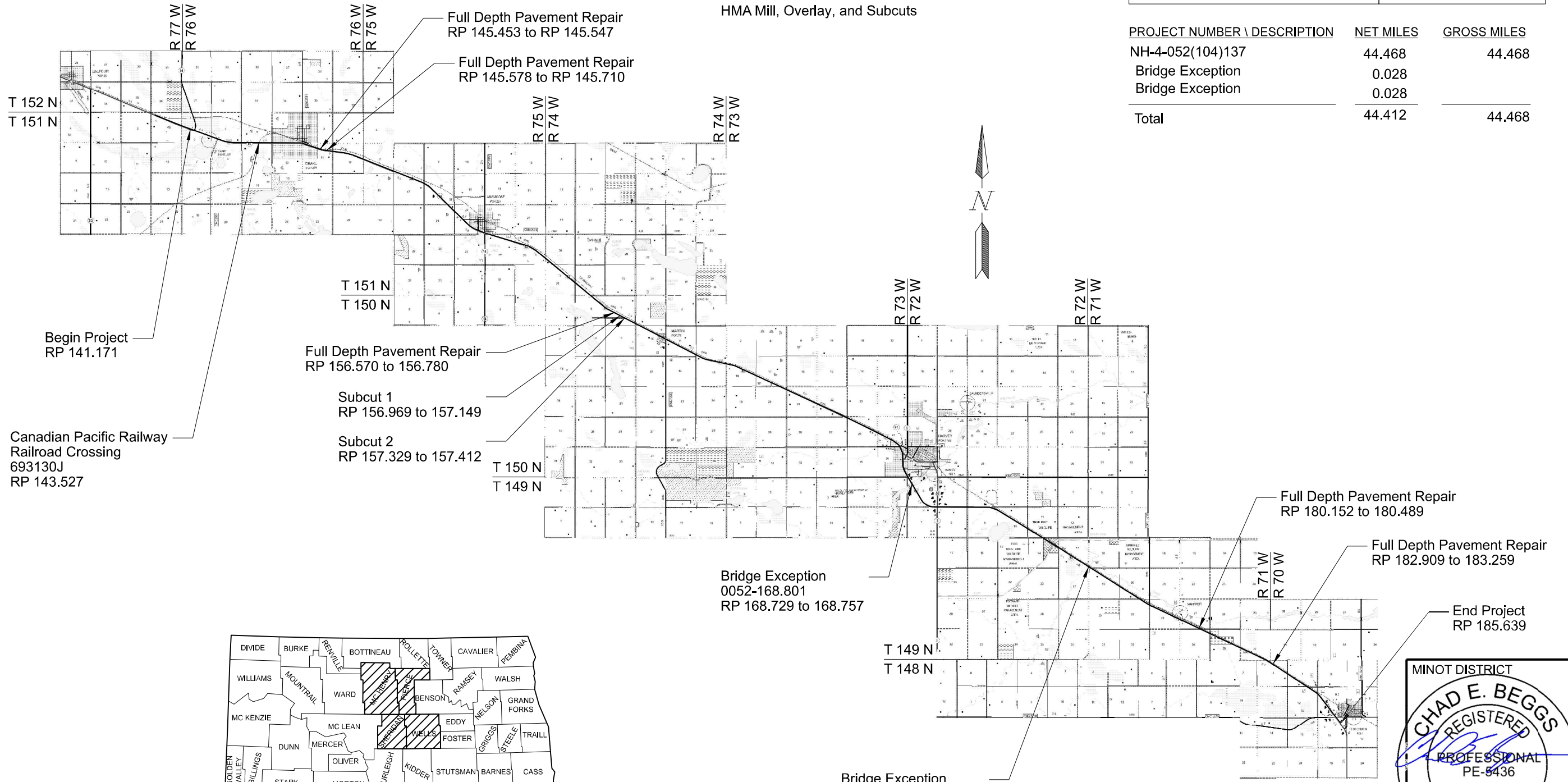
STATE	PROJECT NO.	PCN	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	23641	1	1

# NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

**NH-4-052(104)141**  
 McHenry, Pierce, Sheridan & Wells Counties  
 US 52 - Near Jct ND 53 to Near Fessenden  
 HMA Mill, Overlay, and Subcuts

GOVERNING SPECIFICATIONS	Date Published and Adopted by the North Dakota Department of Transportation
Standard Specifications	4/1/2023
Supplemental Specifications	NONE

PROJECT NUMBER \ DESCRIPTION	NET MILES	GROSS MILES
NH-4-052(104)137	44.468	44.468
Bridge Exception	0.028	
Bridge Exception	0.028	
<b>Total</b>	<b>44.412</b>	<b>44.468</b>

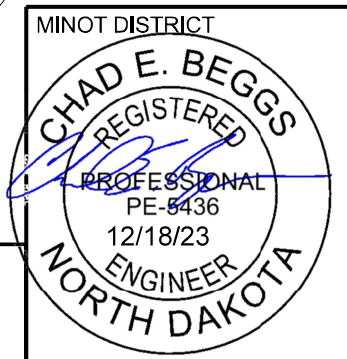


STATE COUNTY MAP

DESIGNER Hunter Waslaski
DESIGNER
DESIGNER

ND DEPARTMENT OF TRANSPORTATION  
MINOT DISTRICT ENGINEER

*Korby Seward*



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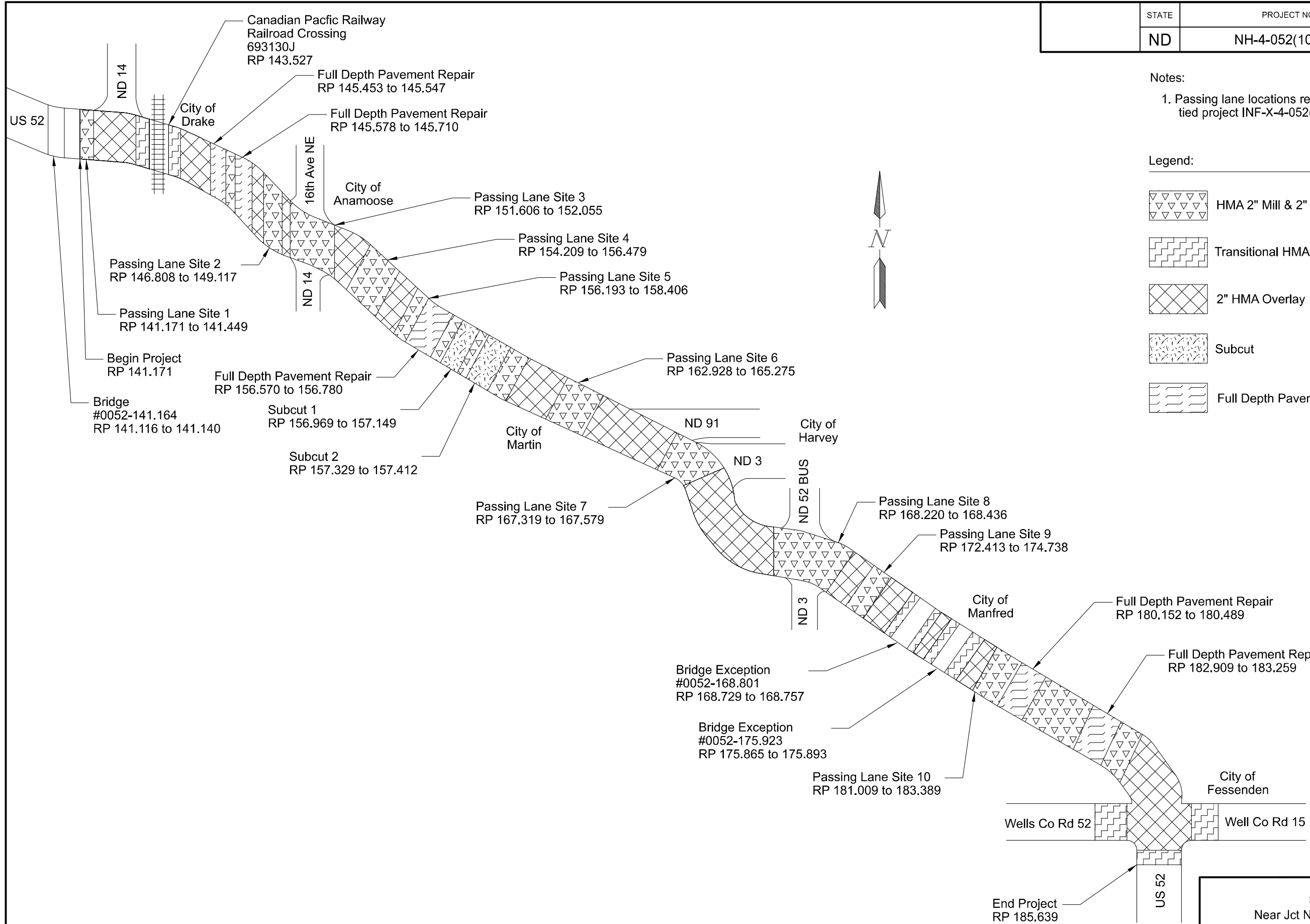
Section	Page(s)	Description
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D-101-30, 31,32,33	Symbols
D-704-7	Breakaway Systems For Construction Zone Signs - Perforated Tube
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D-704-9	Construction Sign Details - Terminal And Guide Signs
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D-760-3	Rumble Strips Undivided Highways (Shoulders 4' Or Greater)
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D-762-4	Pavement Marking
D-762-5	Pavement Marking for Standard 90 Degree Flared Intersection-(No Center Left Turn Lane on Major Road)
D-762-6	Pavement Marking for Standard 90 Degree Flared Intersection - (Center Left Turn Lane on Major Road)
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D-764-1	W-Beam Guardrail General Details
D-764-5	Sequential Kinking Terminal
D-764-6	Flared Energy Absorbing Terminal
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**SPECIAL PROVISIONS**

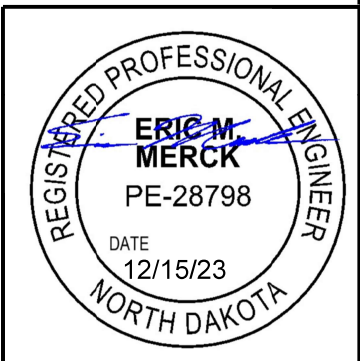
Number	Description
SSP 4	Longitudinal Joint Density
PSP 56(23)	Permits and Environmental Considerations
SP 282(23)	Railroad Requirements
SP 280(23)	E-Ticketing (Mandatory)
SP 314(23)	Flexible Pavement Surface Tolerance

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Notes:  
 1. Passing lane locations refer to tied project INF-X-4-052(100)140

- Legend:
- HMA 2" Mill & 2" Overlay
  - Transitional HMA 2" Mill & 2" Overlay
  - 2" HMA Overlay
  - Subcut
  - Full Depth Pavement Repair



Scope of Work  
 Near Jct ND 53 to Near Fessenden  
 US 52  
 McHenry, Pierce, Sheridan & Wells County, ND

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100-P01 COORDINATION OF PROJECTS: Another project in the vicinity of this project is under contract during the 2024 construction season. This project is constructing passing lanes and turn lanes, INF-X-4-052(100)140; PCN 23150, along US 52.

107-P01 RAILROAD PROTECTIVE LIABILITY INSURANCE: This project crosses the Canadian Pacific Kansas City Railway at RP #693130J. The type of work that will be performed within the railroad right of way is HMA mill and overlay. Direct inquiries regarding protective liability insurance to:

BRIAN OSBORNE  
 Manager Public Works  
 Canadian Pacific Kansas City Railroad  
 120 South 6th Street, Suite 700,  
 Minneapolis, MN 55402  
 612-330-4555 off.  
 brian\_osborne@cpkcr.ca

Obtain information regarding crossing number #693130J from the Federal Railroad Administration website: <http://safetydata.fra.dot.gov/Officeofsafety/>

107-P02 HAUL ROAD RESTORATION: Use Class 13 aggregate for haul road restoration. This material will be paid according to the PS-1 schedule.

108-100 WEEKLY PLANNING & REPORTING MEETING: A weekly planning and reporting meeting is required.

108-P01 MINOT AIR FORCE BASE NOTIFICATION: US 52 is a mission essential route that is used by the 91<sup>st</sup> Missile Wing for convoy operations and may affect construction activities including work stoppages while convoys pass through the project area. Coordinate with Minot Air Force Base (MAFB) representatives to attend the pre-construction conference and provide a project schedule a minimum of 1 month prior to construction. Keep MAFB representatives informed of scheduling changes and lane or road closures/width restrictions occurring during construction. Contact information for the MAFB is below:

Mrs. Michelle Beavers, GS-11, DAFC  
 Engineering Technician, Missile Engineering  
 5 CES/CFM  
 Minot AFB, ND  
 Comm: (701) 723-3998, dsn: 453-3998

Mission Essential route ends at RP 145.000 in the City of Drake.

202-P01 REMOVAL OF BITUMINOUS SURFACING: Removal of Bituminous Surfacing includes the removal of the existing bituminous pavement and the underlying aggregate base material.

230-P01 SHOULDER PREPARATION: Remove paragraphs 2 & 3 from the Standard Specification, 230.04 B "Shoulder Preparation."

401-P01 FOG SEAL: Apply fog seal after final rolling with a minimum mat temperature of 125 degrees. Apply fog seal at a rate of 0.05 Gal/SY. Dilute the fog seal at the supplier at a 50/50 ratio and allow fog seal to penetrate and dry before opening the roadway to traffic.

401-P02 PRIME COAT & BLOTTER MATERIAL: Apply prime coat or pave each subgrade repair and full depth pavement repair location within 48 hours of completing the repair. If the contractor elects to prime these areas, apply a double application of prime and blotter to each repair location. First application to include prime coat at 0.25 gallons per square yard and blotter material class 44 at 15 pounds per square yard. Second application to include prime coat at 0.15 gallons per square yard and blotter material class 44 at 12 pounds per square yard.

411-P01 MILLING PAVEMENT SURFACE: All millings are to become property of the Contractor. All costs for labor and equipment to mill, haul, and stockpile the material shall be included in the unit price bid for "Milling Pavement Surface."

411-P02 MILLING PAVEMENT SURFACE: Delamination areas appearing in the existing surface after completion of the proposed asphalt milling operations is required to be removed as directed by the Project Engineer. Payment for the additional removal will be paid for at the unit price bid for "Milling Pavement Surface".

430-100 HMA LONGITUDINAL JOINTS: Construct the joints within the final lift of pavement as detailed within this note.

Place a longitudinal joint at the centerline of the roadway.

Construct each lane and the adjoining shoulder using a single pass or a hot seam.

A hot seam is defined as follows:

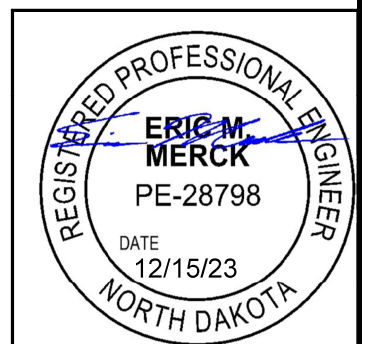
- Constructed using two pavers simultaneously;
- No more than 300 feet between pavers; and
- Roll the seam between paver passes in a manner such that the seam is not visible.

704-100 TRAFFIC CONTROL SUPERVISOR: Provide a Traffic Control Supervisor.

704-500 PORTABLE RUMBLE STRIPS (PRS): Use PRS made of rubber or engineered polymers.

Install PRS as part of the temporary traffic control when the following signs are also part of the required traffic control set up:

- "Be Prepared to Stop" (W3-4); and
- "Flagger" symbol (W20-7)



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**NOTES**

Install PRS that meet the following criteria:

- Have no adhesives or fasteners required for placement;
- Have a manufacture's speed rating that meets or exceeds the posted speed limit; and
- Each strip in the array must weigh a minimum of 100 pounds.

Use individual PRS constructed in one of the following manners:

- A single piece;
- Interlocking segments; or
- Two pieces hinged at the midpoint.

An installed array of PRS consists of a minimum of 3 individual strips.

Move rumble strips with the flagging operation. Do not place rumble strips on horizontal curves.

The Engineer will count and measure each array as one unit. Include the cost of providing, installing, maintaining, and relocating PRS in the unit price bid for "Portable Rumble Strips".

704-P01 TRAFFIC CONTROL FOR BITUMINOUS PAVEMENT: Provide traffic control consisting of a temporary road closure, flagging, and a pilot car.

The maximum work zone length is limited to one days' production. One day's production is defined as the length of roadway that can be paved in a single day.

Traffic control device quantities are based on a 6-mile limitation and the list below.

1. Standard D-704-12;
2. Standard D-704-15, layout A;
3. Standard D-704-20, layout G – signing will be required at junctions:
  - US 52 & ND 14
  - US 52 & ND 3
  - US 52 & ND 91
  - US 52 & US 52 BUS
4. Standard D-704-22, layouts K and L; and
5. Standard D-704-26, layouts CC, EE, and GG.

Place flaggers and traffic control devices as shown on Standard D-704-15, Layout A at the following intersections when the lane closure spans across them:

- US 52 & ND 14 / 16<sup>th</sup> Ave NE

- US 52 & US 52 BUS / ND 3

If all or portions of the road closure are removed and uneven lanes exist, provide traffic control as specified in Section 704.04 O, "Traffic Control for Uneven Pavement".

The Department will pay for all necessary deployed devices.

704-P02 STACKABLE VERTICAL PANELS: Provide two molded rubber bases for each stackable vertical panel. Include the cost for the additional base in the unit price bid for "Stackable Vertical Panels".

704-P03 TRAFFIC CONTROL FOR SUBCUTS: Perform subgrade repairs on one half of the roadway while maintaining traffic on a single 14' minimum width lane with pilot car and flagging operations on the adjacent half. Resume two-way traffic by the end of the working day or continue to maintain one lane traffic with pilot car operations. Use a maximum longitudinal slope of 7% if carrying traffic. Public traffic is not allowed on the repair area until the base section is at finished grade. Use only low ground pressure construction equipment in the repair area until the first lift of material is placed.

Payment will only be made for flagging and pilot car while the contractor is actively working in the repair area. Do not exceed 15-minute wait time in flagging zones.

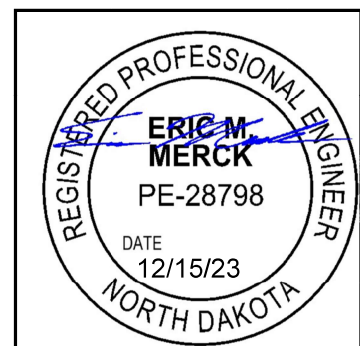
Remove bituminous surfacing, excavate material, install aggregate base to finished grade, and construct a 4:1 traversable wedge between the edge of the existing pavement and top of aggregate base prior to resuming two-way traffic.

704-P04 TRAFFIC CONTROL FOR GUARDRAIL REPLACEMENT: An additional 40 delineator drums have been included in the traffic control devices list to account for the guardrail removals and replacements at the Sheyenne River Bridge (RP 168.801) and James River Bridge (RP 175.923). Install temporary devices as specified in Section 764.04 A.2.

706-P01 BITUMINOUS LABORATORY: Supply a copy machine, with reduction capabilities, and toner. The payment for these items shall be included in the unit price bid for "Bituminous Laboratory".

706-P02 FIELD OFFICE: Provide a field office which meets the following requirements, subject to approval by the Engineer:

1. Be completely insulated and weather tight.
2. Minimum total area of 450 square feet.
3. Indoor bathroom facilities, sewer, and potable water.
4. Have a dependable source of electricity for power and lights with a minimum of 6 electrical outlets spaced



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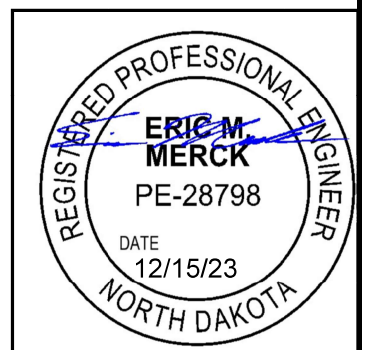
throughout the building and light fixtures spaced to uniformly light the interior (lumens required 110 foot-candles).

5. Be wired for DSL Broadband internet with wireless Wi-Fi and have the capability to allow for hard wiring the computer. Include the cost of installation and monthly fees.
6. A heating and cooling system that is capable of maintain the temperature between 65°F and 78°F year-round
7. A countertop microwave with a minimum interior space of 1.1 cu. ft.
8. A refrigerator with a minimum interior space of 18 cu. ft.
9. A minimum of 3 desks and 3 desk chairs, 3 extra chairs, a drawer file cabinet with at least two drawers, one table minimum of 2.5 ft x 5 ft.
10. Photocopy machine/Printer capable of 11x17 photocopies/prints and tone to last the duration of the project. Engineer will provide paper. Other features to include digital copying and scanning. (Fax capabilities can be included but not necessary).
11. The location of the field office will be on, or as close to the project as possible and approved by the Engineer. Any rental fees will be paid for by the Contractor.
12. Make the field office available for occupancy one week before the start of the project and remain through the project completion.
13. Heat, electric, internet service, sewer, and water hookups to be furnished by the Contractor, Contractor to pay utility bills.

Include the costs for the field office in the bid item "FIELD OFFICE" and the Schedule for Payment is as follows:

- 25% when set up on site.
- 50% when 30% of the work is complete.
- 75% when 60% of the work is complete.
- 100% when the project is complete.

762-050 PAVEMENT MARKING: If the Engineer and Contractor agree, plan quantity will be used as the measurement for payment for pavement marking items.



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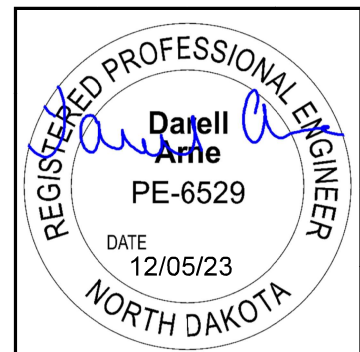
**SECTION 110**

754-P01 REMOVE AND SALVAGE SIGNS: Remove the signs shown in Section 110 and deliver these signs to location shown.

City of Martin  
Milton Hase  
(701) 693-2230

City of Harvey  
513 Irving Ave  
Harvey, ND  
(701) 324-2000  
[publicworks@harveynd.com](mailto:publicworks@harveynd.com)

Include the costs to remove and deliver these signs in the price bid for "Steel Galv Posts-Telescoping Perforated Tube".



# ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
<b>ND</b>	NH-4-052(104)141	<b>8</b>	<b>1</b>

SPEC CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
-----	-----	-----	-----	-----
103	0100 CONTRACT BOND	L SUM	0.4	0.4
107	0100 RAILWAY PROTECTION INSURANCE	L SUM	0.4	0.4
107	0140 RAILROAD COORDINATION	L SUM	0.4	0.4
109	1000 E-TICKETING	L SUM	0.4	0.4
202	0135 REMOVAL OF BITUMINOUS SURFACING	TON	36,275	36,275
203	0138 COMMON EXCAVATION-SUBCUT	CY	3,604	3,604
203	0238 SUBCUT AGGREGATE	CY	6,758	6,758
230	0125 SHOULDER PREPARATION	MILE	73.777	73.777
302	0120 AGGREGATE BASE COURSE CL 5	TON	21,577	21,577
302	0356 AGGREGATE SURFACE COURSE CL 13	TON	692	692
401	0050 TACK COAT	GAL	103,096	103,096
401	0060 PRIME COAT	GAL	12,467	12,467
401	0070 FOG SEAL	GAL	44,796	44,796
401	0160 BLOTTER MATERIAL CL 44	TON	425	425
411	0100 MILLING PAVEMENT SURFACE	TON	24,931	24,931
430	0045 SUPERPAVE FAA 45	TON	123,878	123,878
430	1000 CORED SAMPLE	EA	705	705
430	5818 PG 58H-34 ASPHALT CEMENT	TON	7,444	7,444
624	3005 CONNECTION PLATE MODIFICATION	EA	8	8
702	0100 MOBILIZATION	L SUM	0.4	0.4
704	0100 FLAGGING	MHR	2,400	2,400
704	1000 TRAFFIC CONTROL SIGNS	UNIT	3,276	3,276
704	1048 PORTABLE RUMBLE STRIPS	EA	4	4
704	1060 DELINEATOR DRUMS	EA	40	40
704	1080 STACKABLE VERTICAL PANELS	EA	30	30
704	1185 PILOT CAR	HR	800	800
706	0400 FIELD OFFICE	EA	0.4	0.4
706	0500 AGGREGATE LABORATORY	EA	0.4	0.4
706	0550 BITUMINOUS LABORATORY	EA	0.4	0.4
706	0600 CONTRACTOR'S LABORATORY	EA	0.4	0.4
709	0100 GEOSYNTHETIC MATERIAL TYPE G	SY	31,164	31,164
754	0110 FLAT SHEET FOR SIGNS-TYPE XI REFL SHEETING	SF	5.2	5.2
754	0112 FLAT SHEET FOR SIGNS-TYPE IV REFL SHEETING	SF	16.8	16.8



# ESTIMATE OF QUANTITIES

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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SPEC CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
-----	-----	-----	-----	-----
754 0206	STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	103.9	103.9
754 0592	RESET SIGN PANEL	EA	3	3
760 0025	SINUSOIDAL RUMBLE STRIP - ASPHALT SHOULDER	MILE	67.8	67.8
760 0027	SINUSOIDAL RUMBLE STRIP - ASPHALT CENTERLINE	MILE	44.412	44.412
762 0112	EPOXY PVMT MK MESSAGE	SF	265	265
762 0114	EPOXY PVMT MK 6IN LINE	LF	416,458	416,458
762 0432	SHORT TERM 6IN LINE-TYPE NR	LF	214,840	214,840
764 0131	W-BEAM GUARDRAIL	LF	515.6	515.6
764 0145	W-BEAM GUARDRAIL END TERMINAL	EA	8	8
764 0151	REMOVE W-BEAM GUARDRAIL & POSTS	LF	965.2	965.2
764 1050	RESET W-BEAM GUARDRAIL	LF	400	400
764 2081	REMOVE END TREATMENT & TRANSITION	EA	8	8

### BASIS OF ESTIMATE

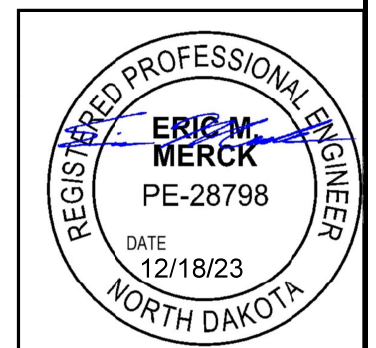
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<u>Typical Section 1</u> <u>(7.987 Miles)</u>	<u>Typical Section 2</u> <u>(0.050 Miles)</u>	<u>Typical Section 3</u> <u>(3.386 Miles)</u>	<u>Typical Section 5</u> <u>(12.333 Miles)</u>	<u>Typical Section 6</u> <u>(10.979 Miles)</u>	<u>Typical Section 7</u> <u>(0.035 Miles)</u>	<u>Typical Section 11.12</u> <u>(3.448 Miles)</u>
RP 141.171 to 141.346 RP 141.396 to 141.449 RP 146.808 to 148.951 RP 148.951 to 149.117 RP 151.616 to 151.765 RP 151.924 to 152.055 RP 156.193 to 156.479 RP 162.928 to 165.275 RP 168.220 to 168.394 RP 168.408 to 168.446 RP 172.413 to 174.738	RP 141.346 to 141.396	RP 141.449 to 144.703 RP 144.975 to 145.107	RP 145.107 to 145.453 RP 145.547 to 145.578 RP 145.710 to 146.808 RP 149.117 to 151.606 RP 152.055 to 154.209 RP 158.406 to 158.624 RP 158.845 to 162.928 RP 165.275 to 167.189	RP 167.934 to 168.220 RP 168.504 to 168.729 RP 168.757 to 169.691 RP 170.480 to 171.988 RP 172.335 to 172.413 RP 174.738 to 175.865 RP 175.893 to 180.152 RP 180.489 to 181.009 RP 183.389 to 185.431	RP 151.606 to 151.616 RP 151.765 to 151.790	RP 154.209 to 156.193 RP 156.479 to 156.580 RP 156.780 to 156.969 RP 157.149 to 157.329 RP 157.412 to 158.406
Area: 4.00 SF	Area: 4.83 SF	Area: 5.67 SF	Area: 7.09 SF	Area: 7.59 SF	Area: 5.22 SF	Area: 5.13 SF

Material	Unit	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile
Superpave FAA 45	Ton	24	1,564	30	1,889	36	2,218	45	2,773	40	2,969	32.7	2,042	31.6	2,006
Tack Coat @ 0.10 Gal/SY	Gal.	24	1,408	30	1,760	36	2,112	45	2,640	40	2,347	32.7	1,918	31.6	1,854
Fog Coat @ 0.05 Gal/SY	Gal.	24	704	28	822	32	939	40	1,174	36	1,056	30	880	30	880
PG 58H-34 Asphalt Cement @ 6.0%	Ton	-	94	-	114	-	133	-	167	-	178	-	123	-	120
Aggregate Surface Course CL 13	Ton	-	-	-	-	-	-	-	-	-	-	-	-	-	-

<u>Typical Section 13</u> <u>(0.221 Miles)</u>	<u>Typical Section 14</u> <u>(0.745 Miles)</u>	<u>Typical Section 15.16</u> <u>(2.102 Miles)</u>
RP 158.624 to 158.845	RP 167.189 to 167.934	RP 168.394 to 168.408 RP 168.446 to 168.504 RP 181.009 to 182.909 RP 183.259 to 183.389
Area: 7.25 SF	Area: 8.47 SF	Area: 4.18 SF

Material	Unit	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile	Width (ft)	Quantity per Mile
Superpave FAA 45	Ton	46	2,836	53.6	3,313	26	1,635
Tack Coat @ 0.10 Gal/SY	Gal.	46	2,699	53.6	3,145	26	1,525
Fog Coat @ 0.05 Gal/SY	Gal.	41	1,203	52	1,525	24	704
PG 58H-34 Asphalt Cement @ 6.0%	Ton	-	170	-	199	-	98
Aggregate Surface Course CL 13	Ton	-	-	-	-	-	-



### BASIS OF ESTIMATE

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
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Material	Unit	<u>Full Depth Pavement Repair 1</u> (0.094 Miles) RP 145.453 to 145.547		<u>Full Depth Pavement Repair 2</u> (0.132 Miles) RP 145.578 to 145.710		<u>Full Depth Pavement Repair 3</u> (0.200 Miles) RP 156.580 to 156.780		<u>Full Depth Pavement Repair 4</u> (0.337 Miles) RP 180.152 to 180.489		<u>Full Depth Pavement Repair 5</u> (0.350 Miles) RP 182.909 to 183.259	
		Width (ft)	Quantity	Width (ft)	Quantity	Width (ft)	Quantity	Width (ft)	Quantity	Width (ft)	Quantity
Superpave FAA 45	Ton	45	1,172	45	1,646	39.6	1,742	40	5,427	31.8	2,755
Prime Coat @ 0.40 Gal/SY	Gal.	45	993	45	1,394	39.6	1,859	40	3,164	31.8	2,612
Blotter Material Class 44 @ 27 Lbs/SY	Ton	45	34	45	48	39.6	63	40	107	31.8	89
Tack Coat @ 0.10 Gal/SY	Gal.	45	497	45	697	39.6	465	40	2,373	31.8	1,306
Fog Coat @ 0.05 Gal/SY	Gal.	40	111	40	155	36	212	36	356	28	288
PG 58H-34 Asphalt Cement @ 6.0%	Ton	-	71	-	99	-	105	-	326	-	166
Aggregate Surface Course CL 13	Ton	-	-	-	-	-	-	-	-	-	-
Aggregate Base Course CL 5	Ton	-	2,128	-	2,988	-	3,378	-	3,708	-	4,921
Subgrade Aggregate	Ton	-	-	-	-	-	-	-	-	-	-
Removal of Bituminous Surfacing	Ton	-	3,040	-	4,268	-	5,120	-	8,134	-	7,676
Geosynthetic Material Type G	SY	45	2,482	45	3,098	39.6	4,647	40	7,909	31.8	6,530

Material	Unit	<u>Subcut 1</u> (0.180 Miles) RP 156.969 to 157.149		<u>Subcut 2</u> (0.083 Miles) RP 157.329 to 157.412		<u>Turn Lane Typical Sections</u> 4,8,9 10,17,18	<u>Approaches</u> See Sec. 20 - Sheet 1	<u>Sheyenne River Bridge</u> RP 168.801	<u>James River Bridge</u> RP 175.923	Totals (Units)
		Width (ft)	Quantity	Width (ft)	Quantity					
Superpave FAA 45	Ton	39.6	1,568	39.6	723	5,915	2,416	51	51	123,878
Prime Coat @ 0.40 Gal/SY	Gal.	39.6	1,673	39.6	772	-	-	-	-	12,467
Blotter Material Class 44 @ 27 Lbs/SY	Ton	39.6	57	39.6	27	-	-	-	-	425
Tack Coat @ 0.10 Gal/SY	Gal.	39.6	419	39.6	193	5,458	2,174	49	49	103,096
Fog Coat @ 0.05 Gal/SY	Gal.	36	191	36	88	2,532	-	-	-	44,796
PG 58H-34 Asphalt Cement @ 6.0%	Ton	-	95	-	44	355	146	3	3	7,444
Aggregate Surface Course CL 13	Ton	-	-	-	-	-	332	180	180	692
Aggregate Base Course CL 5	Ton	-	3,048	-	1,406	-	-	-	-	21,577
Subgrade Aggregate	Ton	-	4,787	-	1,971	-	-	-	-	6,758
Common Excavation - Subcut	CY	-	2,553	-	1,051	-	-	-	-	3,604
Removal of Bituminous Surfacing	Ton	-	4,616	-	2,129	-	-	646	646	36,275
Geosynthetic Material Type G	SY	39.6	4,182	39.6	1,929	-	-	-	-	31,164



### BASIS OF ESTIMATE

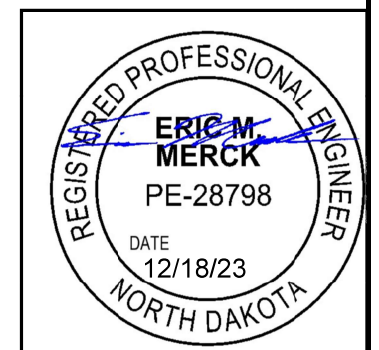
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	10	3

Milling Pavement Surface					
Location		(A)	(B)	(C) = (A x B)/9	(D) = C x Depth
Begin RP	End RP	Milling Length (ft)	Milling Width (ft)	Total (SY)	Total (Tons)
141.171	141.346	924	24	2,464	274
141.346	141.396	264	30	880	98
141.396	141.449	280	24	747	83
141.449	141.468	100*	36	400	23
143.508	143.527	100*	36	400	23
143.527	143.546	100*	36	400	23
145.434	145.453	100	40	445	50
145.547	145.578	164	40	729	81
145.710	145.729	100	40	445	50
146.789	146.808	100*	40	445	25
146.808	149.117	12,192	24	32,512	3,613
149.117	149.136	100*	40	445	25
151.587	151.606	100*	40	445	25
151.606	151.616	53	32.7	193	22
151.616	151.765	787	24	2,099	234
151.765	151.790	132	32.7	480	54
151.790	151.814	259	Varies	292	33
151.814	151.896	433	Varies	3,464	385
151.896	151.924	148	Varies	670	75
151.924	152.055	692	24	1,846	206
152.055	152.074	100*	40	445	25
154.190	154.209	100*	40	445	25
154.209	156.193	12,466	31.6	43,770	4864

\*Transitional Taper

Milling Pavement Surface					
Location		(A)	(B)	(C) = (A x B)/9	(D) = C x Depth
Begin RP	End RP	Milling Length (ft)	Milling Width (ft)	Total (SY)	Total (Tons)
156.193	156.479	1,510	24	4,027	448
156.479	156.580	533	31.6	1,872	208
156.780	156.969	998	31.6	3,504	390
157.149	157.329	951	31.6	3,339	371
157.412	158.406	5,249	31.6	18,430	2,048
158.406	158.425	100*	40	445	25
162.909	162.928	100*	40	445	25
162.928	165.275	12,393	24	33,048	3,672
165.275	165.294	100*	40	445	25
167.300	167.319	100*	40	445	25
167.468	167.543	396	51.6	2,271	253
167.579	167.598	100*	40	445	25
168.201	168.220	100*	28	312	18
168.220	168.394	919	24	2,451	273
168.394	168.408	78	26	226	26
168.408	168.446	201	24	536	60
168.446	168.504	307	26	887	99
168.504	168.523	100*	28	312	18
168.710	168.729	100*	28	312	18
168.757	168.776	100*	28	312	18

\*Transitional Taper



### BASIS OF ESTIMATE

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	10	4

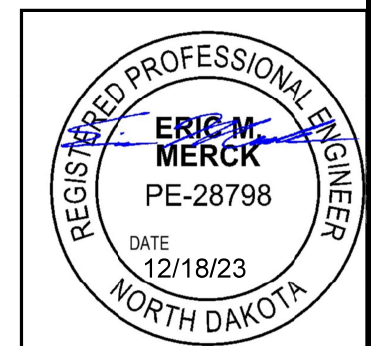
Milling Pavement Surface					
Location		(A)	(B)	(C) = (A x B)/9	(D) = C x Depth
Begin RP	End RP	Milling Length (ft)	Milling Width (ft)	Total (SY)	Total (Tons)
172.394	172.413	100*	28	312	18
172.413	174.738	12,377	24	33,006	3,668
174.738	174.757	100*	28	312	18
175.846	175.865	100*	28	312	18
175.893	175.912	100*	28	312	18
180.133	180.152	100	28	312	35
180.489	180.508	100	28	312	35
180.990	181.009	100*	28	312	18
181.009	182.909	10,032	26	28,982	3,221
183.259	183.389	687	26	1,985	221
183.389	183.408	100*	28	312	18
185.620	185.639	100*	48	534	30
Wells Co Rd 15	US 52	100*	28	312	18
Wells Co Rd 52	US 52	100*	24	267	15
<b>*Transitional Taper</b>			<b>Total</b>	236,107	27,701

HMA Cored Samples							
Specification Section	A	B		C	Quantity (A x B x C)	Quantity (1 per mile)	Unit
	Distance (Ft)÷1000	Lanes	Joints	Lifts			
430.04 I.2.b(1), "General"	235	2	N/A	1	470	N/A	EA
SSP 4 Longitudinal Joint Density in HMA Pavements (Centerline)	235	N/A	1	1	235	N/A	EA
<b>Total</b>					705	0	EA

Rumble Strips - Sinusoidal		
Pay Quantity	Centerline	Edge Line
Miles	44.412	67.800

Estimated Milled Material Quantity		
Area(SY)	Depth(Inches)	Total(Tons)*
226,224	2	25,150
9,883	1**	562
<b>Less 10% for losses</b>		2,770
<b>TOTAL</b>		<b>24,931</b>

\*2.00 Ton/CY  
 \*\*Transitional Taper



### BASIS OF ESTIMATE

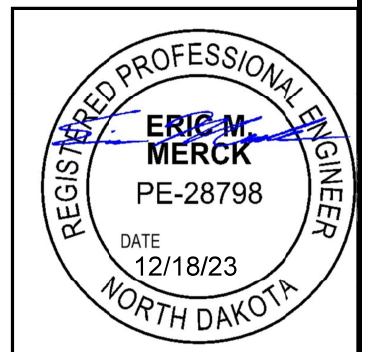
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	10	5

Pavement Markings: NH-4-052(104)141					
Spec	Code	Bid Item	Basis	Permanent	Temporary
762	0112	EPOXY PVMT MK MESSAGE	Railroad Crossing (SF) RP 143.527	265	---
762	0432	SHORT TERM 6IN LINE – TYPE NR	Centerline Skips 1,320 LF/mile (LF) Centerline Barrier Stripe (LF)	---	214,840*
762	1104	EPOXY PVMT MK 6IN LINE	Centerline Skips 1,320 LF/mile (LF)	32,692	---
762	1104	EPOXY PVMT MK 6IN LINE	Centerline Barrier Stripe (LF)	74,734	---
762	1104	EPOXY PVMT MK 6IN LINE	Lt & Rt Edgeline 10,560 LF/mile (LF)	309,032	---

\*Allows for application after seal and after fog

Pavement Markings: NH-4-052(104)141			
Begin RP	End RP	6IN Yellow Centerline	
		Westbound Lane	Eastbound Lane
141.449	141.587	Barrier Stripe	Skips
141.587	142.077	Skips	
142.077	142.159	Skips	Barrier Stripe
142.159	142.255	Barrier Stripe	Skips
142.255	142.506	Skips	
142.506	142.639	Skips	Barrier Stripe
142.639	142.707	Skips	
142.707	142.862	Barrier Stripe	Skips
142.862	142.954	Skips	
142.954	143.022	Skips	Barrier Stripe
143.022	143.192	Skips	
143.192	143.267	Barrier Stripe	Skips
143.267	143.340	Skips	
143.340	143.521	Skips	Barrier Stripe
143.533	143.703	Barrier Stripe	Skips
143.703	144.588	Skips	
144.588	144.633	Barrier Stripe	Barrier Stripe
144.655	144.672	Barrier Stripe	Barrier Stripe
144.680	144.703	Barrier Stripe	Barrier Stripe
144.703	144.790	Double Barrier Stripe	Double Barrier Stripe
144.790	144.887	Double Barrier Stripe	
144.905	144.975	Double Barrier Stripe	Double Barrier Stripe
144.975	144.997	Barrier Stripe	Barrier Stripe
144.997	145.047	Barrier Stripe	Skips

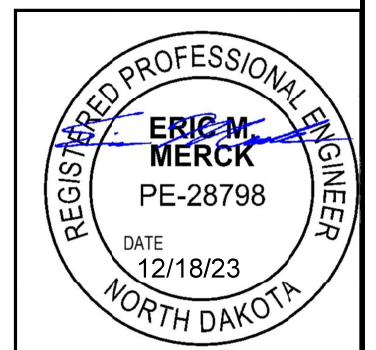
Pavement Markings: NH-4-052(104)141			
Begin RP	End RP	6IN Yellow Centerline	
		Westbound Lane	Eastbound Lane
145.047	146.796	Skips	
146.796	146.808	Barrier Stripe	Barrier Stripe
149.117	149.224	Barrier Stripe	Barrier Stripe
149.224	151.606	Skips	
152.055	153.265	Skips	
153.265	153.492	Skips	Barrier Stripe
153.492	153.618	Skips	
153.618	153.775	Barrier Stripe	Skips
153.775	153.955	Skips	Barrier Stripe
153.955	154.064	Skips	
154.102	154.209	Barrier Stripe	Barrier Stripe
158.406	158.418	Barrier Stripe	Barrier Stripe
158.418	158.603	Barrier Stripe	Barrier Stripe
158.614	158.677	Barrier Stripe	Barrier Stripe
158.692	158.709	Barrier Stripe	Barrier Stripe
158.719	158.756	Barrier Stripe	Barrier Stripe
158.761	158.813	Barrier Stripe	Barrier Stripe
158.850	158.960	Barrier Stripe	Barrier Stripe
158.960	162.821	Skips	
162.821	162.928	Barrier Stripe	Barrier Stripe
165.275	165.382	Barrier Stripe	Barrier Stripe
165.382	167.178	Skips	
167.178	167.254	Double Barrier Stripe	Double Barrier Stripe
167.693	167.793	Double Barrier Stripe	Double Barrier Stripe
167.793	167.849	Double Barrier Stripe	
167.864	167.934	Double Barrier Stripe	Double Barrier Stripe
167.934	168.115	Barrier Stripe	Skips
168.115	168.220	Skips	
168.436	168.503	Skips	Barrier Stripe
168.503	168.517	Barrier Stripe	Barrier Stripe
168.517	168.671	Barrier Stripe	Skips



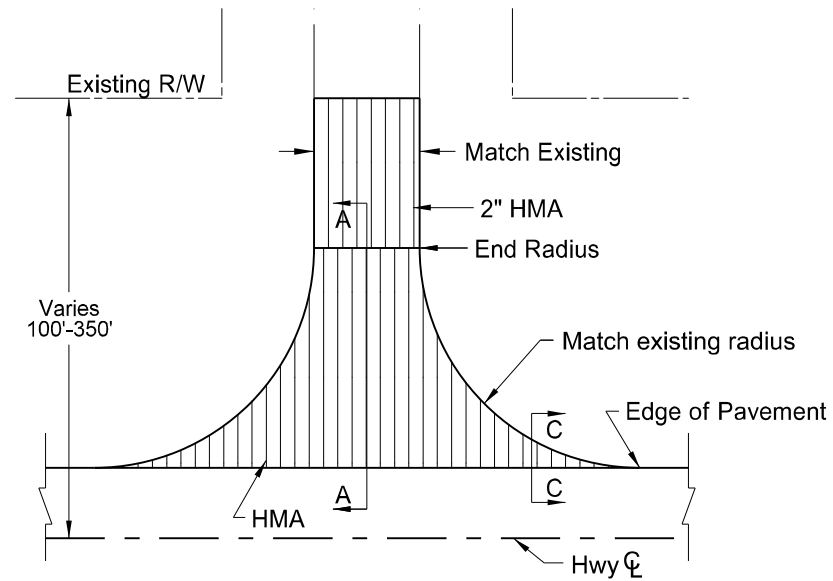
### BASIS OF ESTIMATE

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	10	6

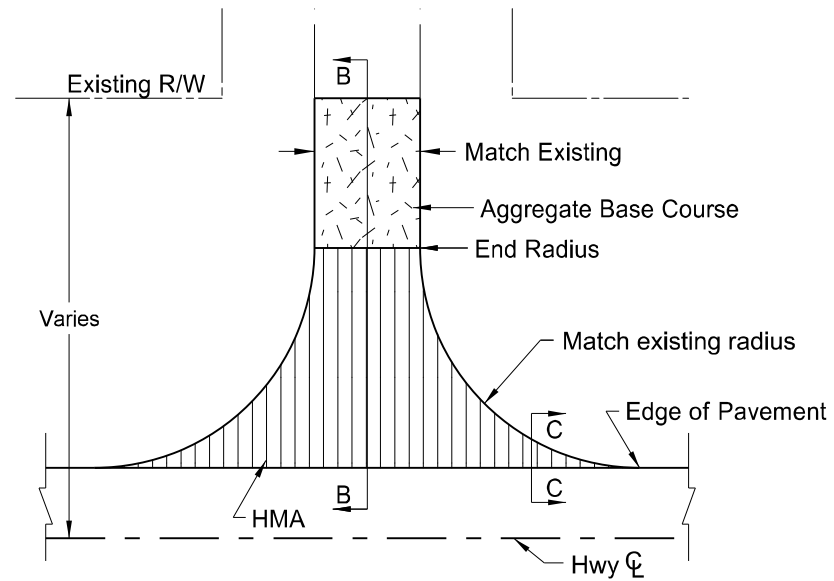
Pavement Markings: NH-4-052(104)141			
Begin RP	End RP	6IN Yellow Centerline	
		Westbound Lane	Eastbound Lane
168.671	168.848	Barrier Stripe	Barrier Stripe
168.848	168.958	Skips	Barrier Stripe
168.958	169.231	Barrier Stripe	Skips
169.231	169.654	Skips	
169.654	169.686	Barrier Stripe	Barrier Stripe
169.686	169.852	Double Barrier Stripe	Double Barrier Stripe
169.852	169.972	Double Barrier Stripe	
169.998	170.135		Double Barrier Stripe
170.135	170.488	Double Barrier Stripe	Double Barrier Stripe
170.488	171.982	Skips	
171.982	172.113	Double Barrier Stripe	Double Barrier Stripe
172.113	172.174	Double Barrier Stripe	
172.199	172.340	Double Barrier Stripe	Double Barrier Stripe
172.340	172.355	Skips	
172.355	172.413	Barrier Stripe	Barrier Stripe
174.738	174.796	Barrier Stripe	Barrier Stripe
174.796	175.795	Barrier Stripe	Barrier Stripe
175.795	175.951	Barrier Stripe	Barrier Stripe
175.951	180.951	Skips	
180.951	181.009	Barrier Stripe	Barrier Stripe
183.389	183.449	Barrier Stripe	Barrier Stripe
183.449	185.406	Skips	
185.406	185.431	Barrier Stripe	Barrier Stripe
185.431	185.525	Double Barrier Stripe	Double Barrier Stripe
185.525	185.584	Double Barrier Stripe	
185.609	185.639	Double Barrier Stripe	Double Barrier Stripe



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	20	1



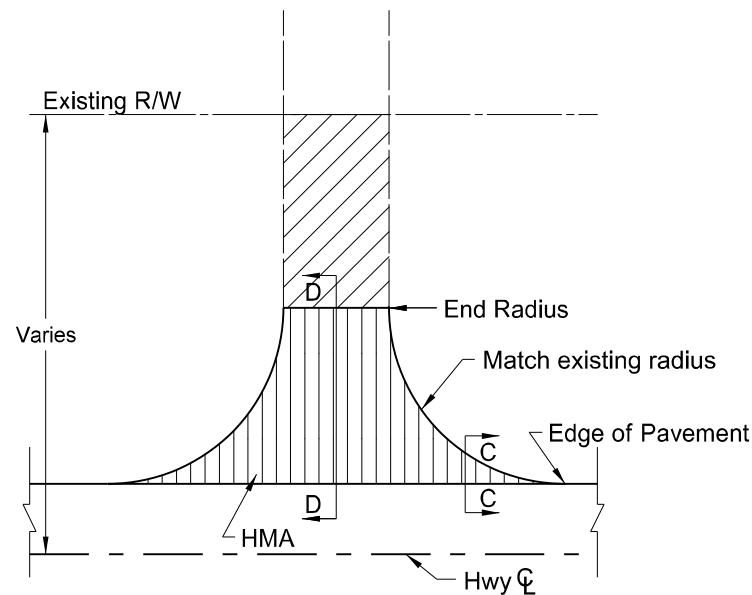
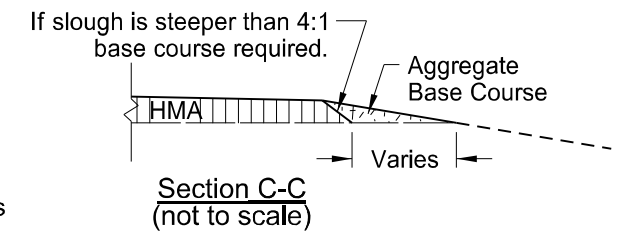
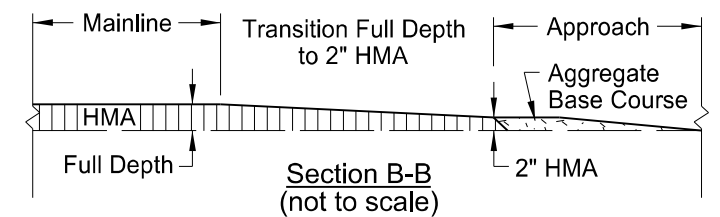
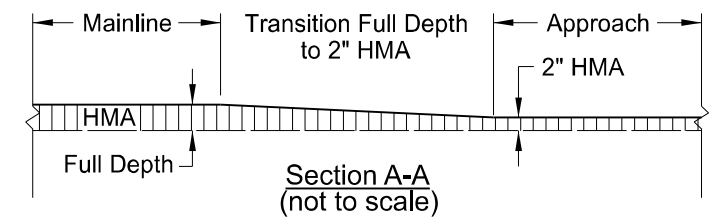
(1) Paved Section Line, County Road, or Street Approach



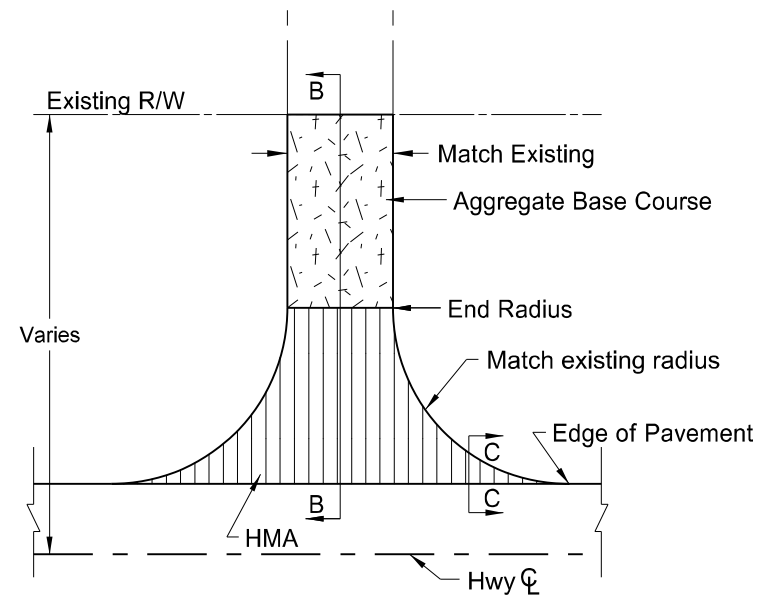
(2) Gravel Section Line, County Road, or Street Approach

Notes:

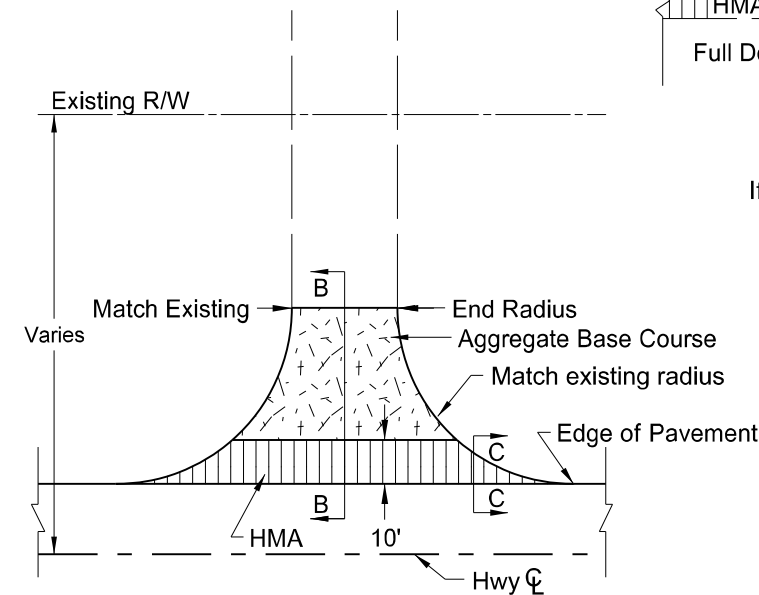
- Actual HMA paving and aggregate base course locations may vary in the field, as approved by the Engineer.
- Quantity totals have been included in the bid items of the "Estimate of Quantities" of the plans.
- Aggregate base course has been provided in the quantities to fill in around the radii. This material will be required when sloughs are steeper than 4:1 (see section C-C)



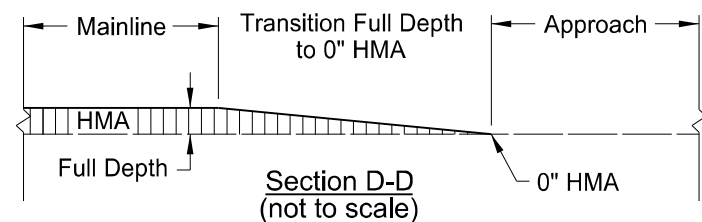
(3) Paved Private Drive Approach



(4) Gravel Private Drive Approach



(5) Field Drive Approach



BASIS OF ESTIMATE		(1)	(2)	(3)	(4)	(5)	TOTALS
ITEM	UNIT	Paved Section Line	Gravel Section Line	Paved Private Drive	Gravel Private Drive	Field Drive	
Number of Locations	#	19	47	8	41	78	193
Aggregate Base Course CL 13	TON	N/A	94	N/A	82	156	332
Tack Coat @ 0.10 Gal/SY	GAL	790	611	88	451	234	2,174
Superpave FAA 45	TON	878	679	98	501	260	2,416
PG 58H-34 Asphalt Cement	TON	53	41	6	30	16	146



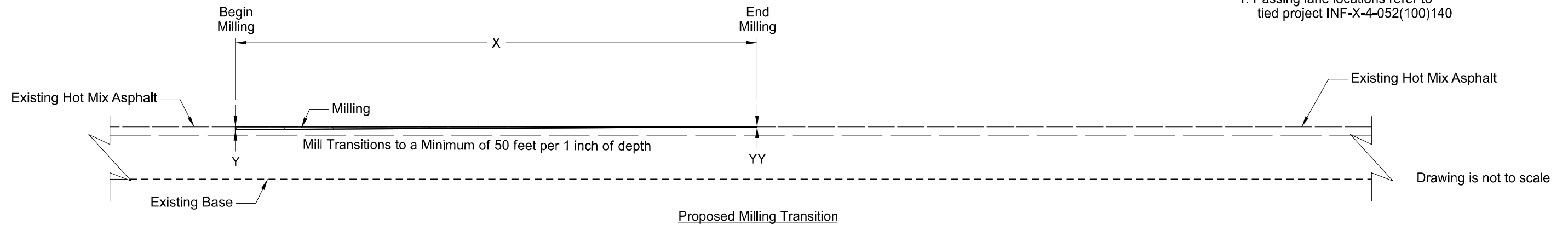
Approach Paving Details for Existing Rural Approaches Near Jct ND 53 to Near Fessenden US 52  
McHenry, Pierce, Sheridan & Wells County, ND



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	20	2

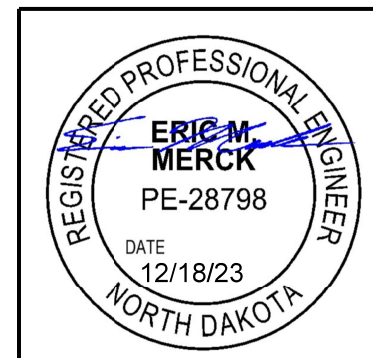
Notes:

1. Passing lane locations refer to tied project INF-X-4-052(100)140



Milling Transitions

Location	X	Begin Milling Station	Y	YY	End Milling Station	Mill (SY)
End Passing Lane Site 1	100 ft	RP 141.449	2 in	0 in	RP 141.468	400
RR	100 ft	RP 143.508	0 in	2 in	RP 143.527	400
RR	100 ft	RP 143.527	2 in	0 in	RP 143.546	400
Begin Passing Lane Site 2	100 ft	RP 146.789	0 in	2 in	RP 146.808	445
End Passing Lane Site 2	100 ft	RP 149.117	2 in	0 in	RP 149.136	445
Begin Passing Lane Site 3	100 ft	RP 151.587	0 in	2 in	RP 151.606	445
End Passing Lane Site 3	100 ft	RP 152.055	2 in	0 in	RP 152.074	445
Begin Passing Lane Site 4	100 ft	RP 154.190	0 in	2 in	RP 154.209	445
End Passing Lane Site 5	100 ft	RP 158.406	2 in	0 in	RP 158.425	445
Begin Passing Lane Site 6	100 ft	RP 162.909	0 in	2 in	RP 162.928	445
End Passing Lane Site 6	100 ft	RP 165.275	2 in	0 in	RP 165.294	445
Begin Passing Lane Site 7	100 ft	RP 167.300	0 in	2 in	RP 167.319	445
End Passing Lane Site 7	100 ft	RP 167.579	2 in	0 in	RP 167.598	445
Begin Passing Lane Site 8	100 ft	RP 168.201	0 in	2 in	RP 168.220	312
End Passing Lane Site 8	100 ft	RP 168.504	2 in	0 in	RP 168.523	312
Bridge	100 ft	RP 168.710	0 in	2 in	RP 168.729	312
Bridge	100 ft	RP 168.757	2 in	0 in	RP 168.776	312
Begin Passing Lane Site 9	100 ft	RP 172.394	0 in	2 in	RP 172.413	312
End Passing Lane Site 9	100 ft	RP 174.738	2 in	0 in	RP 174.757	312
Bridge	100 ft	RP 175.846	0 in	2 in	RP 175.865	312
Bridge	100 ft	RP 175.893	2 in	0 in	RP 175.912	312
Begin Passing Lane Site 10	100 ft	RP 180.990	0 in	2 in	RP 181.009	312
End Passing Lane Site 10	100 ft	RP 183.389	2 in	0 in	RP 183.408	312
End of Project	100 ft	RP 185.620	0 in	2 in	RP 185.639	312



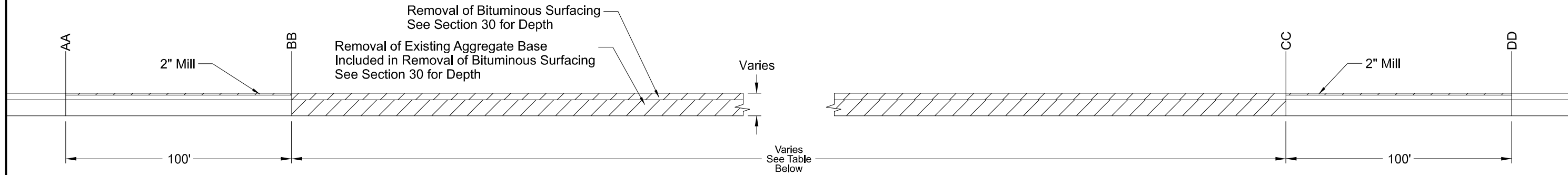
Milling Transitions  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

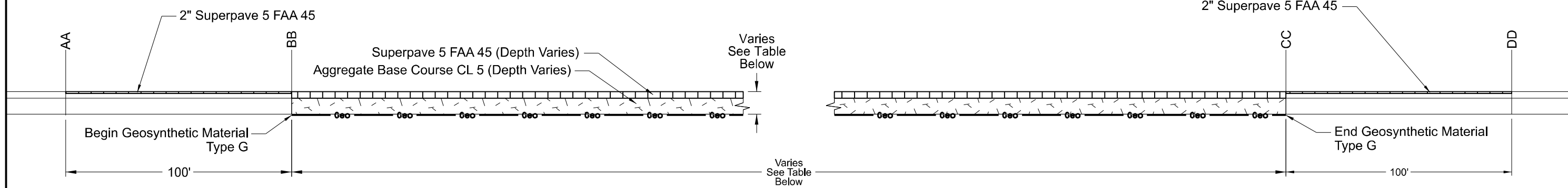
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	20	3

Notes:

- At Location 4, place 7 inches of Aggregate Base Course CL 5 over top of Geosynthetic Material Type G prior to compacting.
- Minimum thickness of top lift Superpave FAA 45 = 2 inches
- Do not scarify the bottom of the full depth pavement repair.



Full Depth Repair Profile View



Proposed Full Depth Repair Profile View

Full Depth Pavement Repair Locations

Location	AA	BB	CC	DD	Depth: CL 5	Depth: FAA 45	Length (LF)
Location 1	RP 145.434	RP 145.453	RP 145.547	RP 145.559	17"	9"	500
Location 2	RP 145.559	RP 145.578	RP 145.710	RP 145.729	17"	9"	700
Location 3	RP 156.551	RP 156.580	RP 156.780	RP 156.799	7"	5"	1,110
Location 4	RP 180.133	RP 180.152	RP 180.489	RP 180.508	9"	12"	1,780
Location 5	RP 182.890	RP 182.909	RP 183.259	RP 183.278	15"	8"	1,850

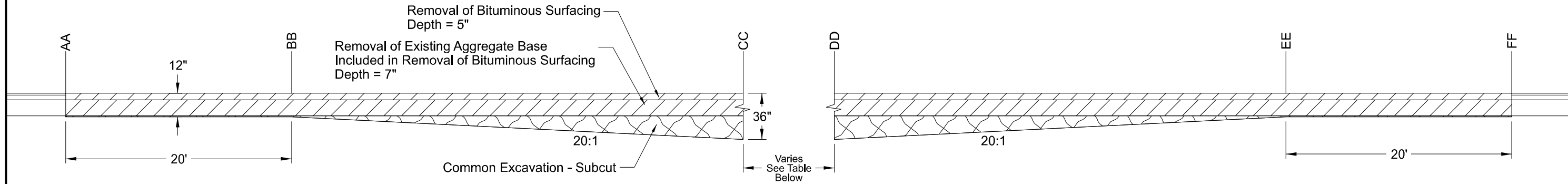


Full Depth Pavement Repair Details  
Near Jct ND 53 to Near Fessenden  
US 52

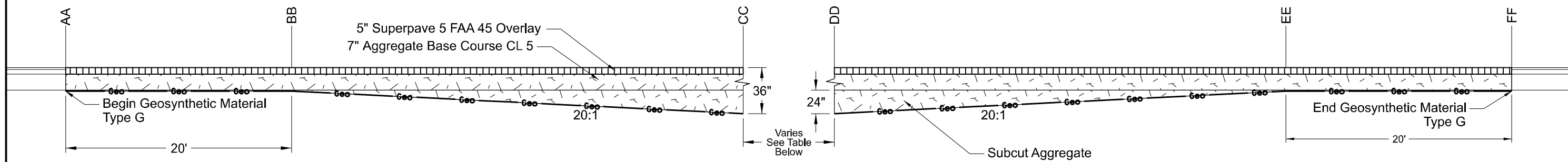
McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	20	4

Notes:  
 1. Minimum thickness of top lift Superpave FAA 45 = 2 inches



Subcut Removal Profile View



Proposed Subcut Profile View

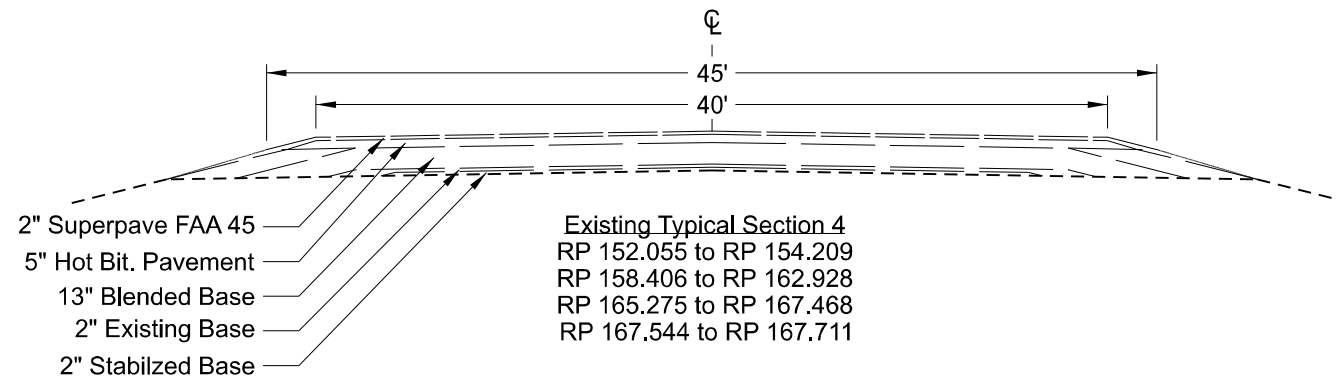
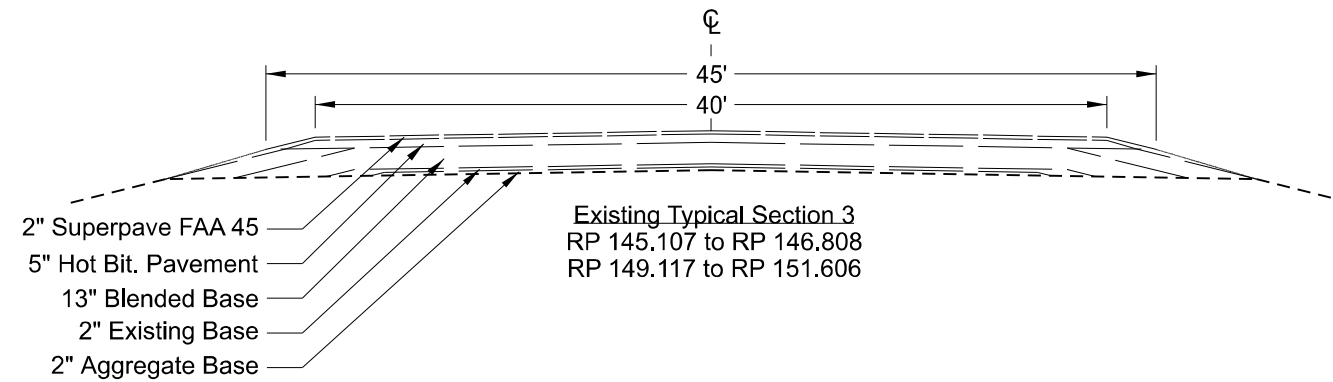
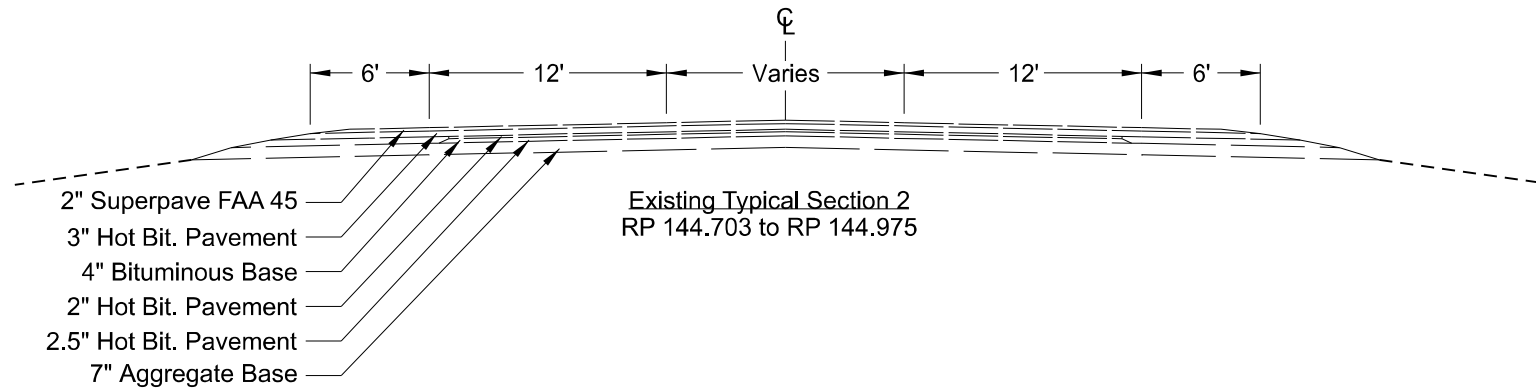
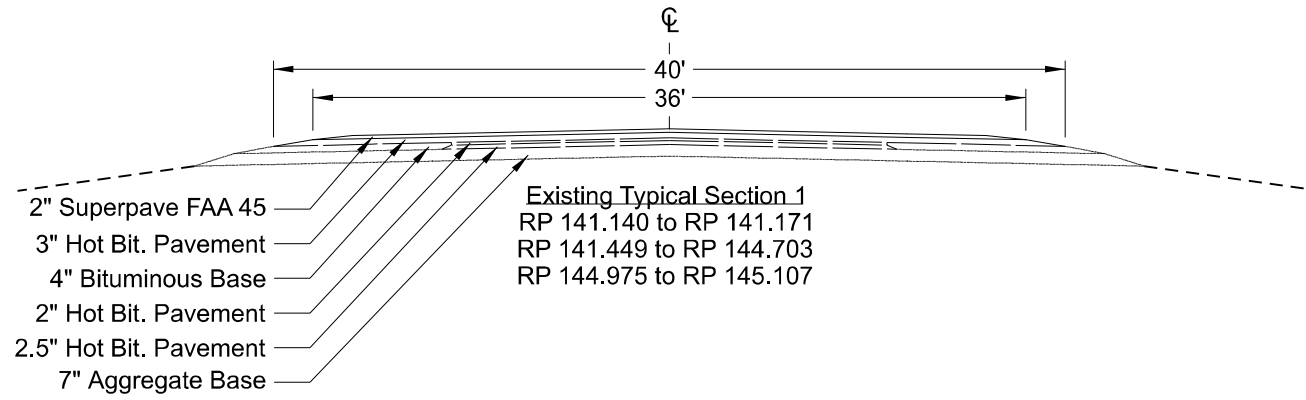
Subcut Locations

Location	AA	BB	CC	DD	EE	FF	Length (LF)
Subcut 1	RP 156.969	RP 156.973	RP 156.981	RP 157.133	RP 157.145	RP 157.149	800
Subcut 2	RP 157.329	RP 157.333	RP 157.341	RP 157.400	RP 157.408	RP 157.412	310



Subcut Details  
 Near Jct ND 53 to Near Fessenden  
 US 52  
 McHenry, Pierce, Sheridan & Wells County, ND

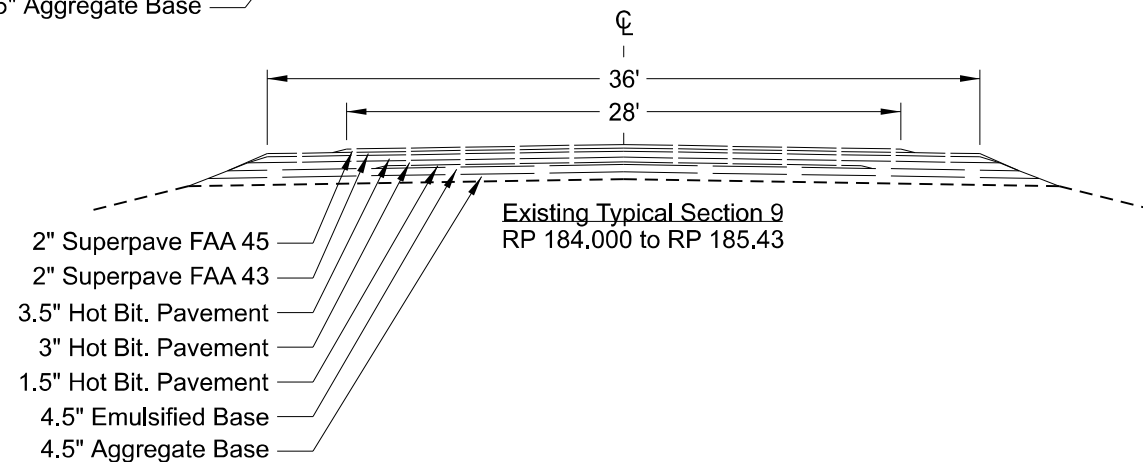
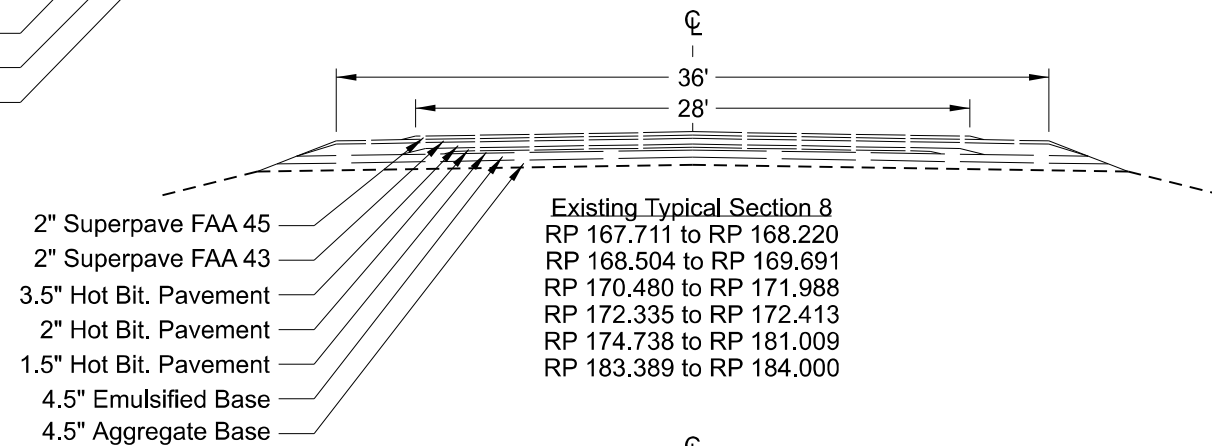
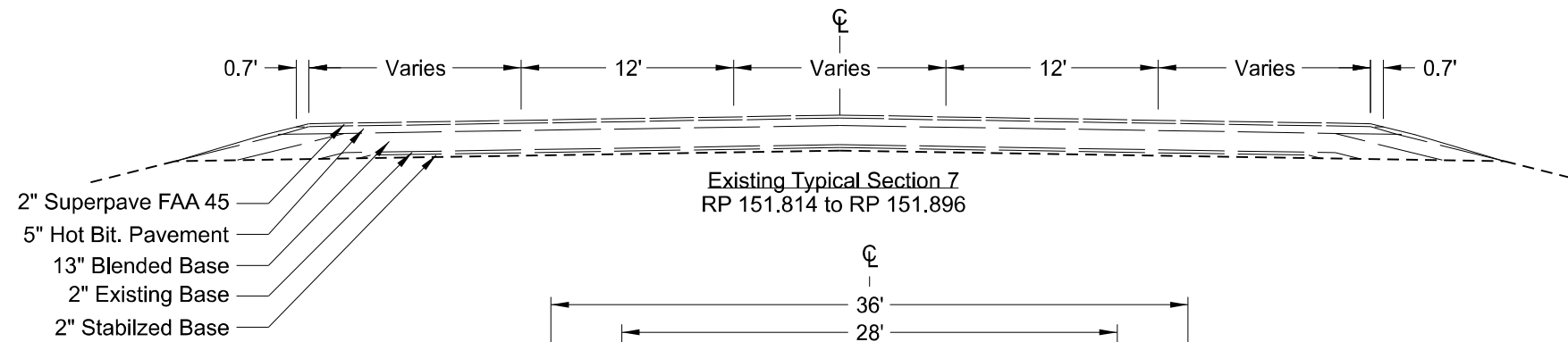
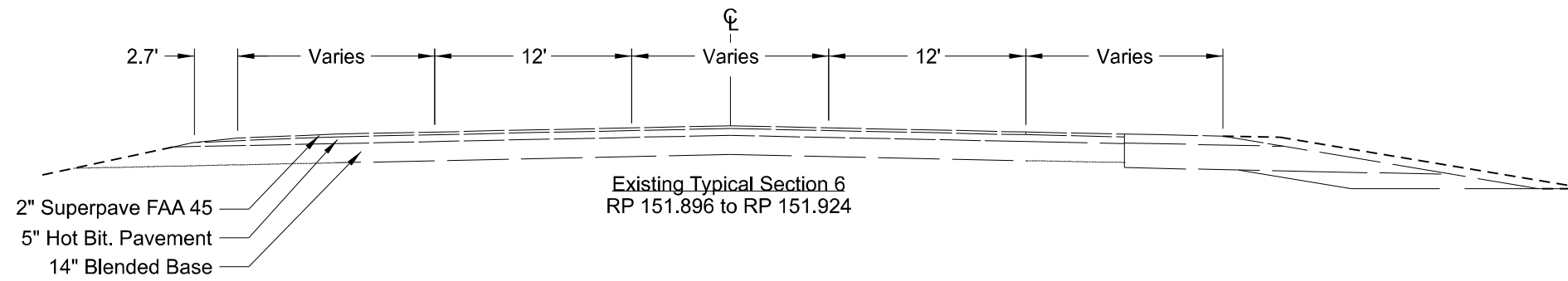
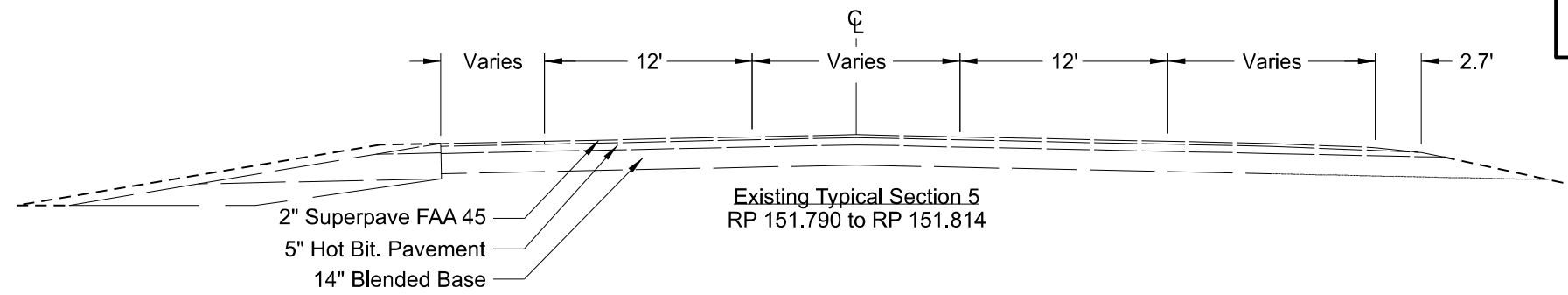
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	1



Existing Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheriden & Wells County, ND

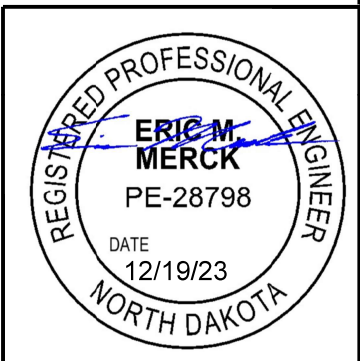
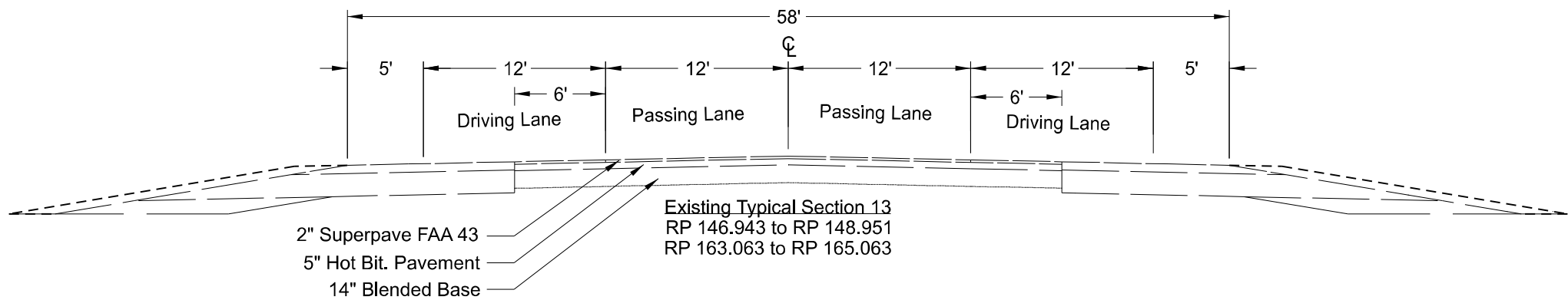
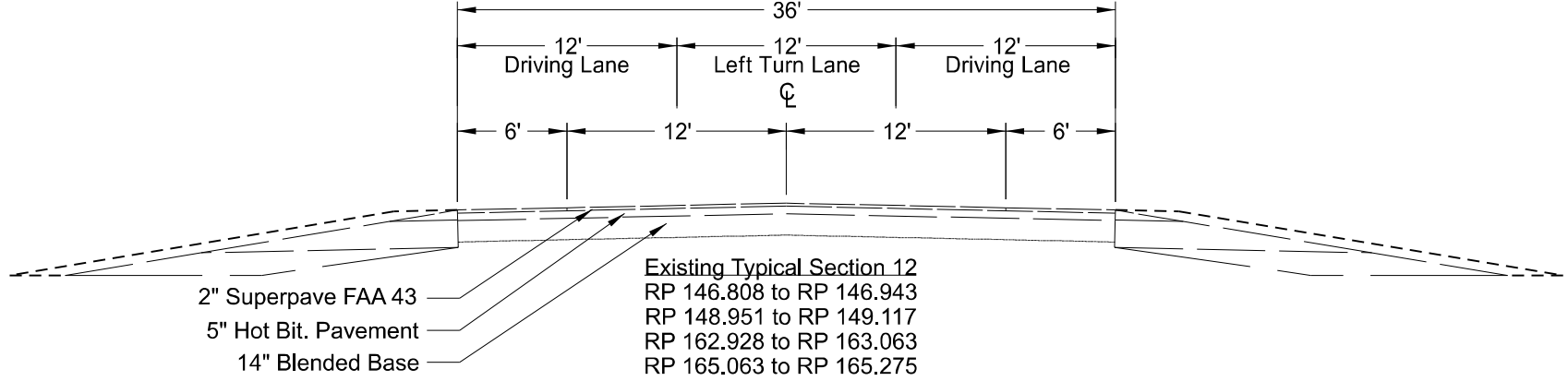
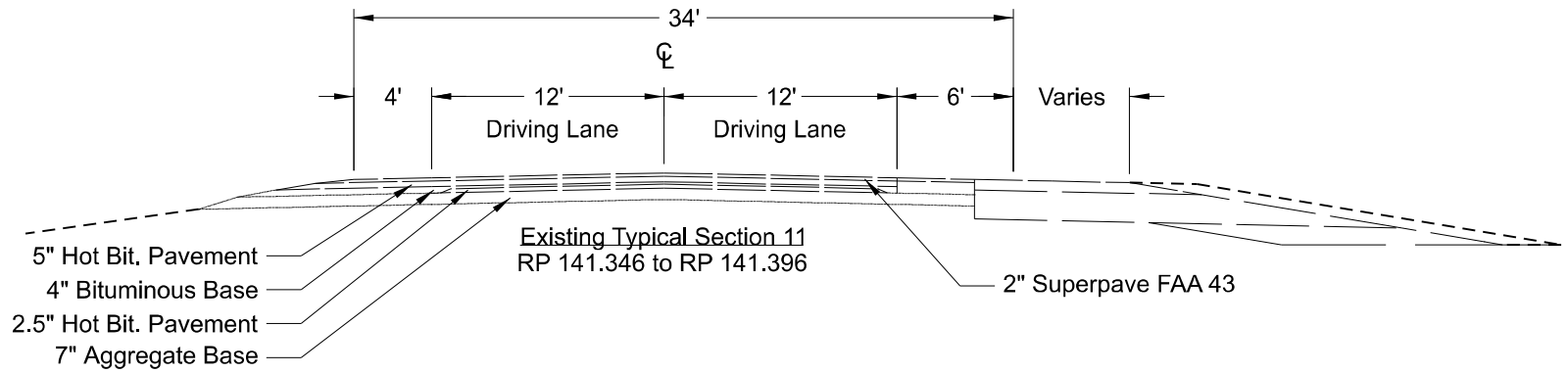
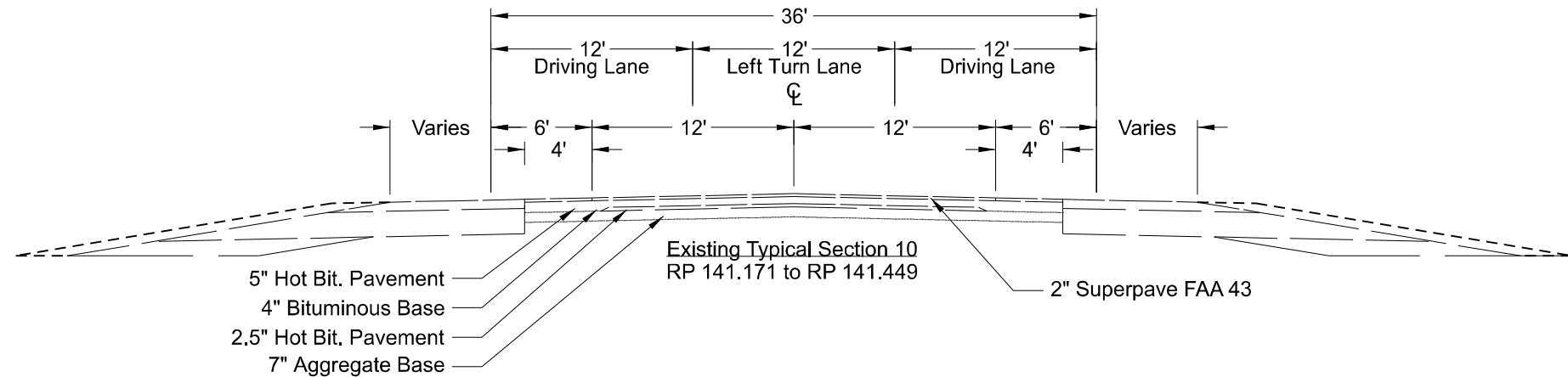
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	2



Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

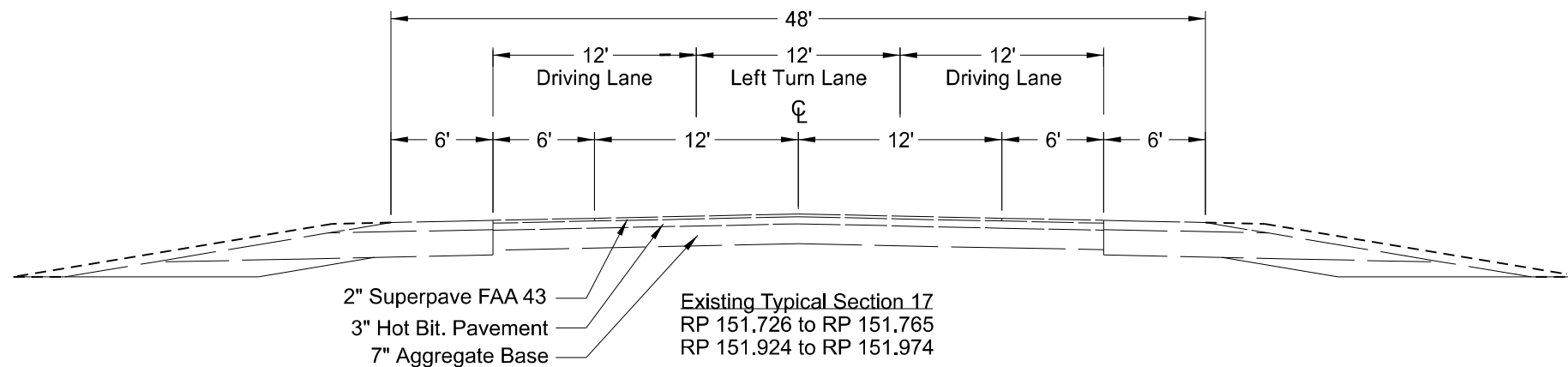
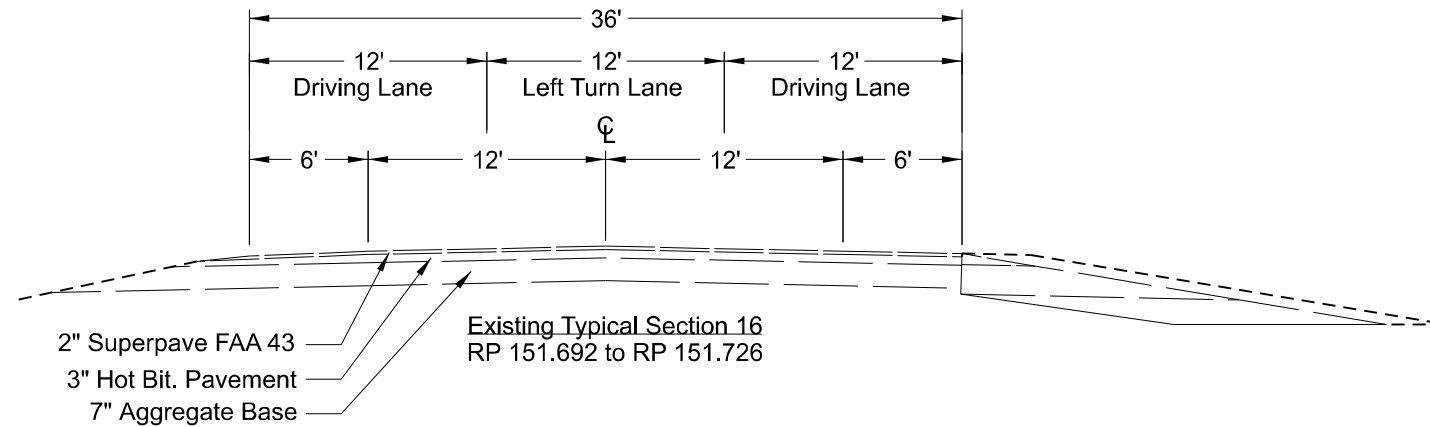
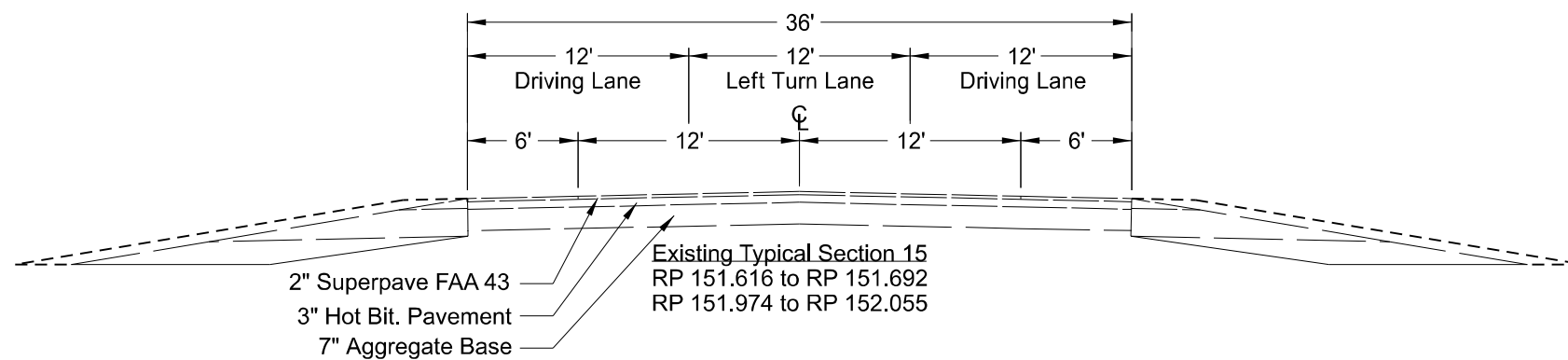
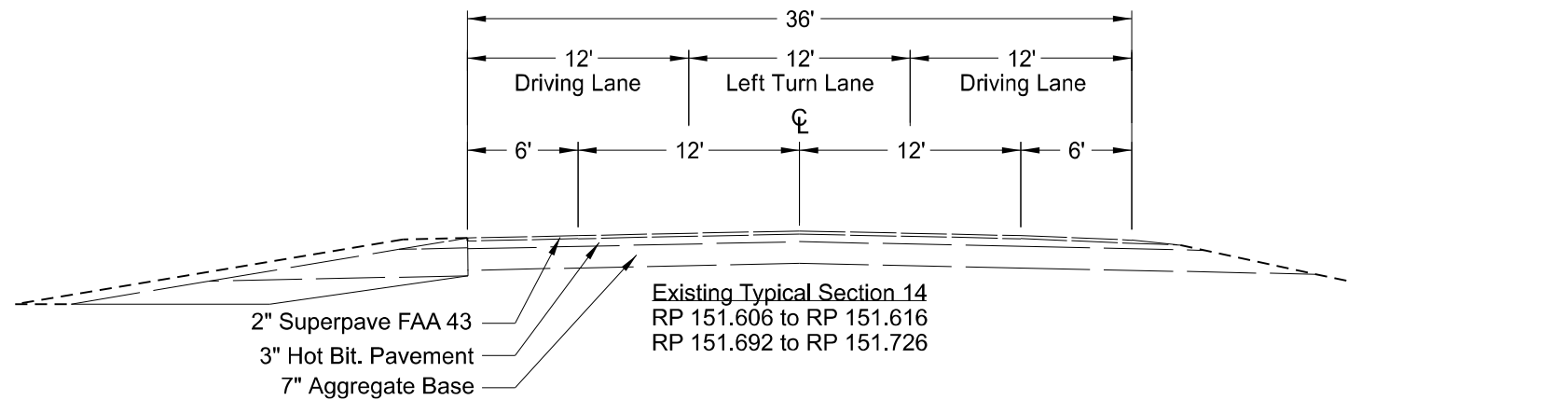
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	3



Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheriden & Wells County, ND

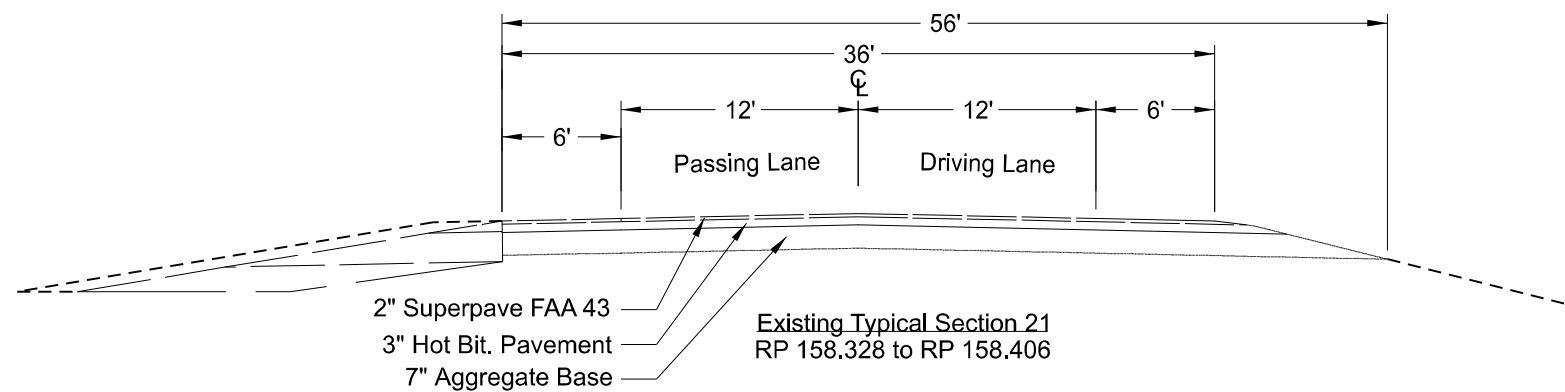
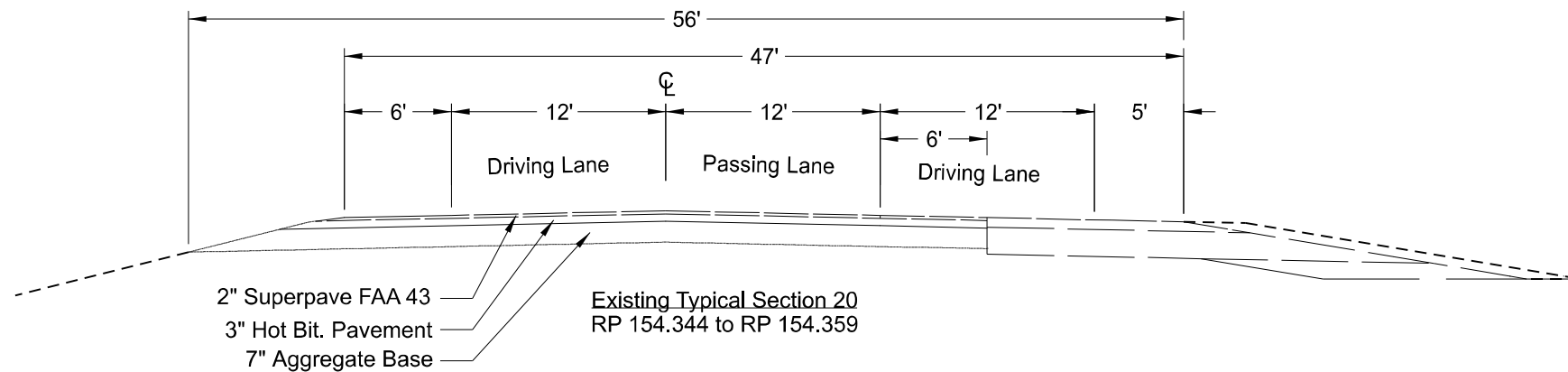
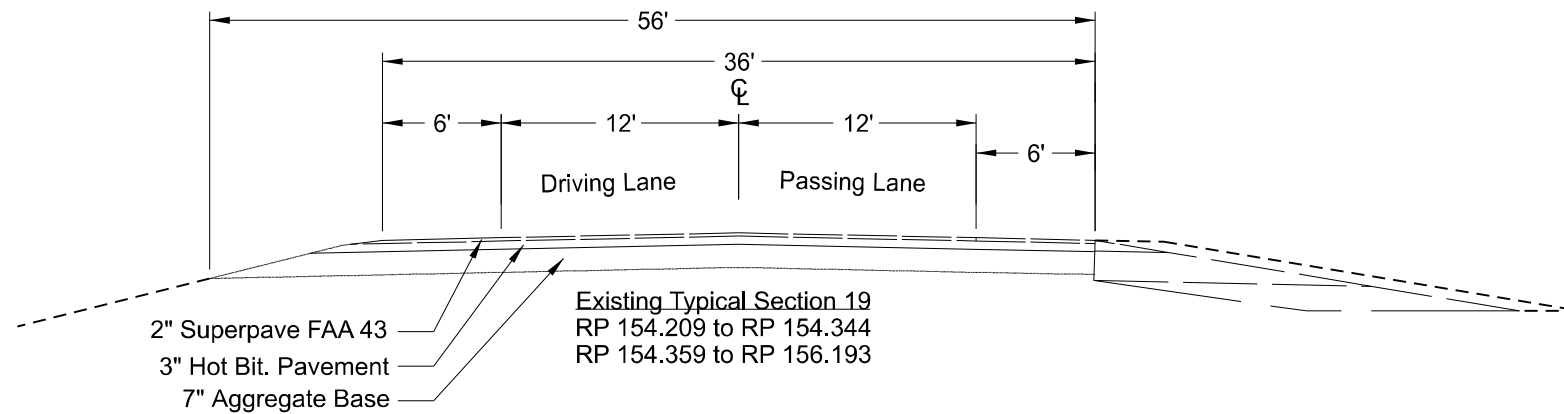
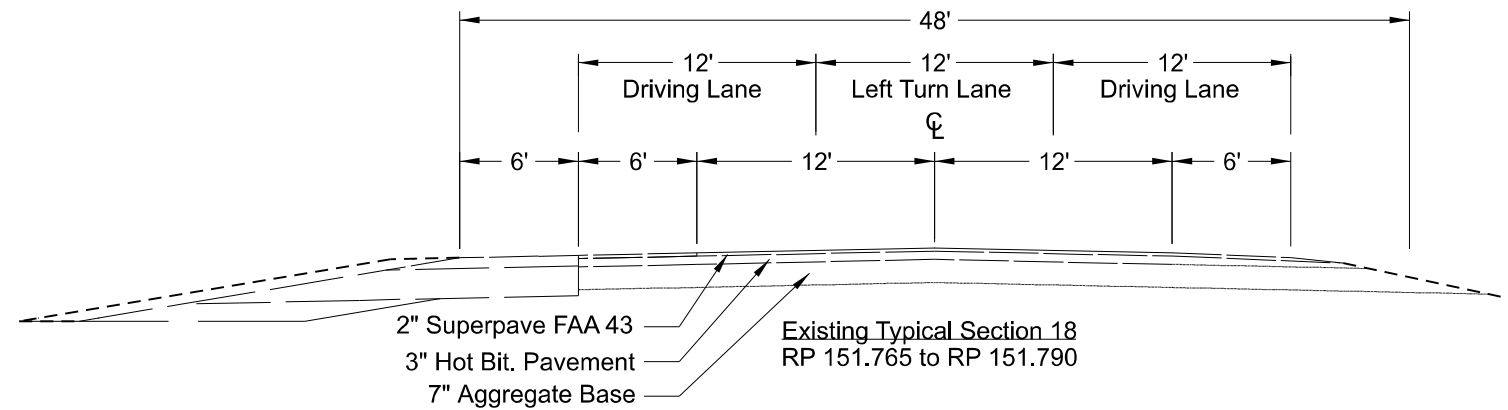
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	4



Existing Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheriden & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	5

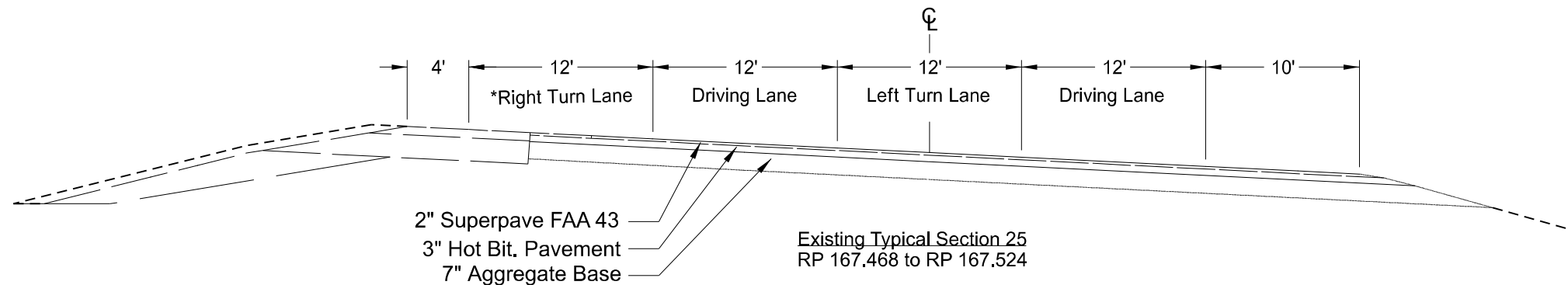
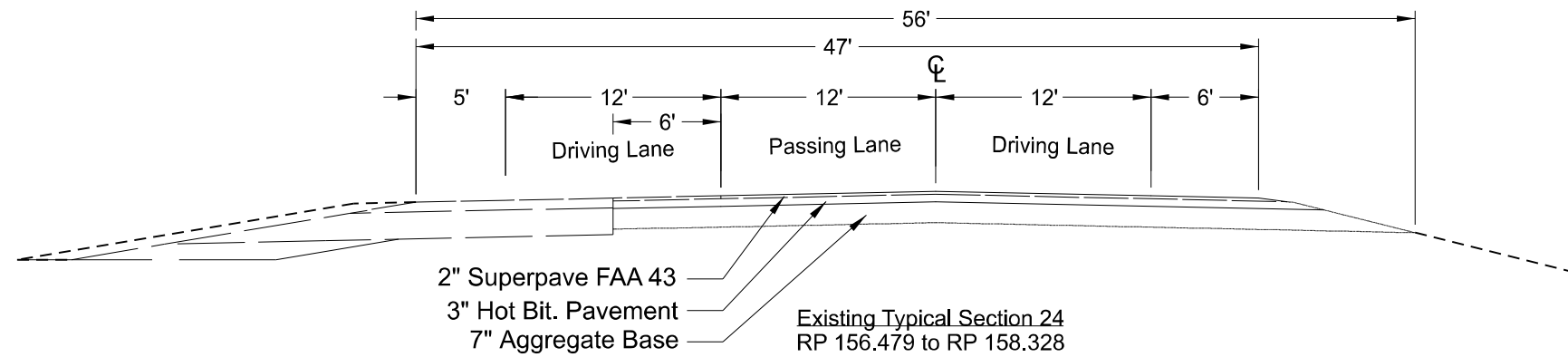
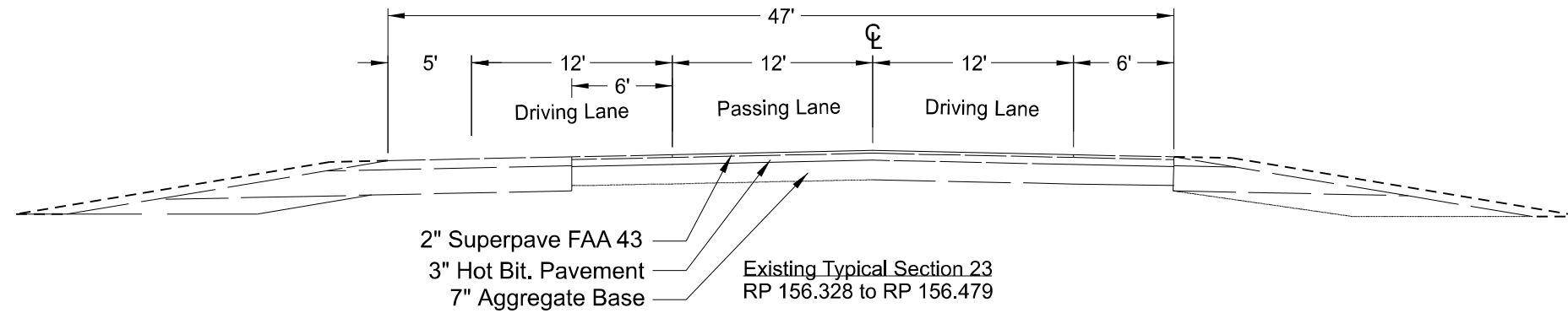
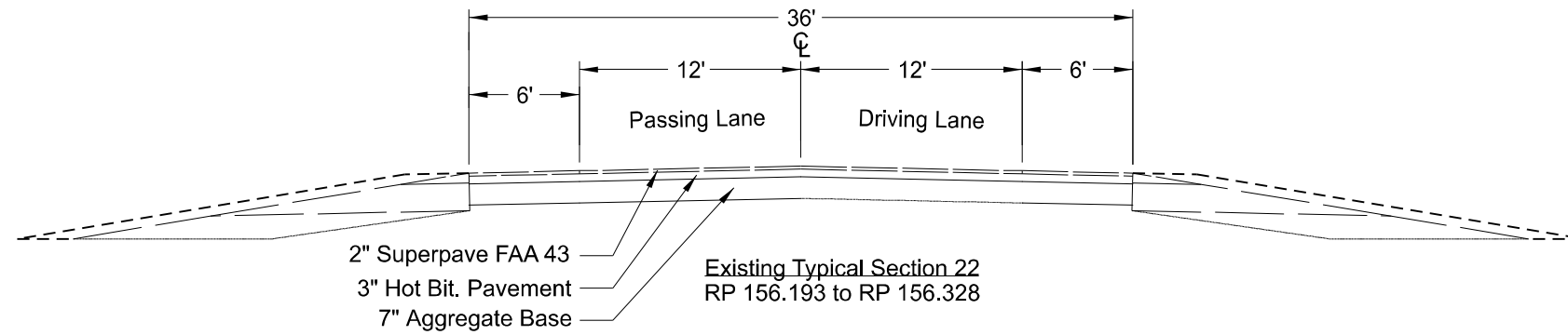


Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheriden & Wells County, ND



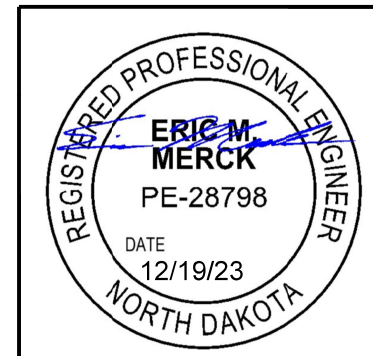
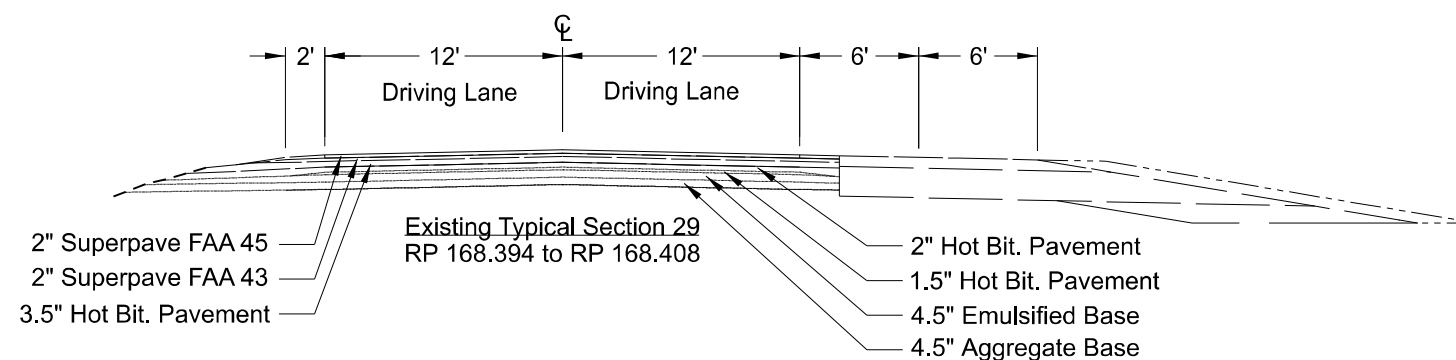
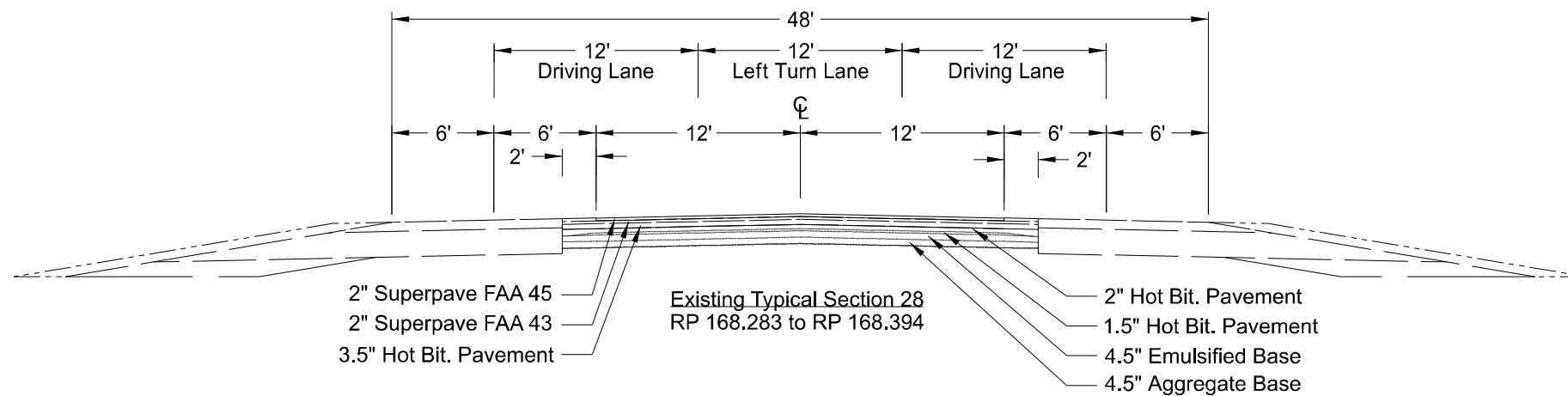
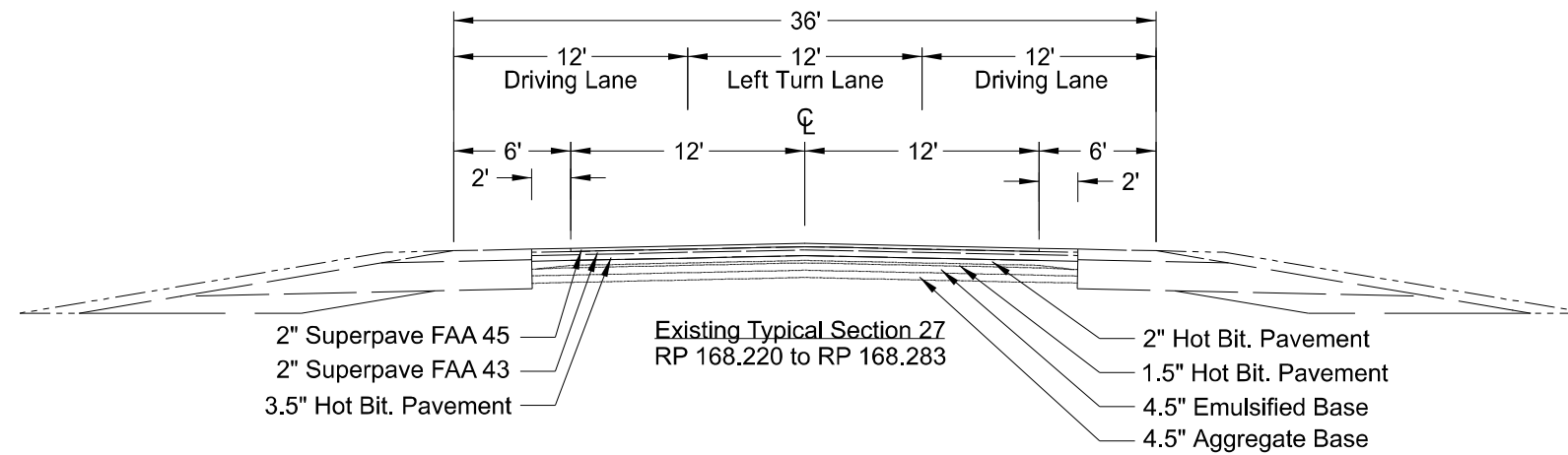
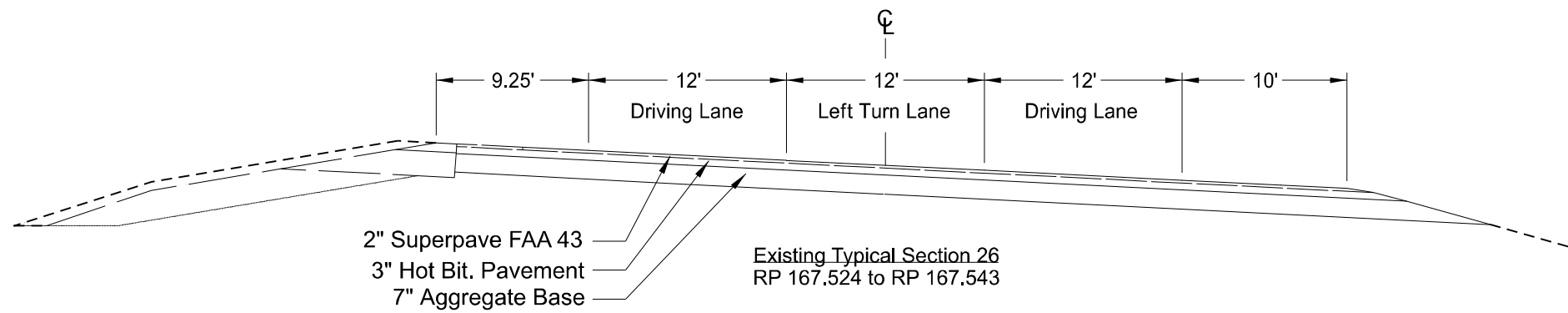
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	6



Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

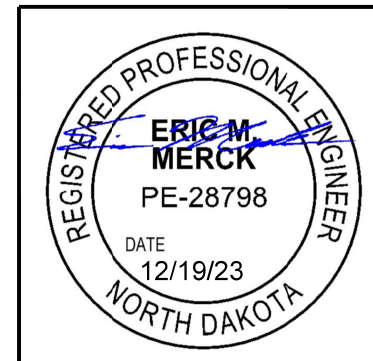
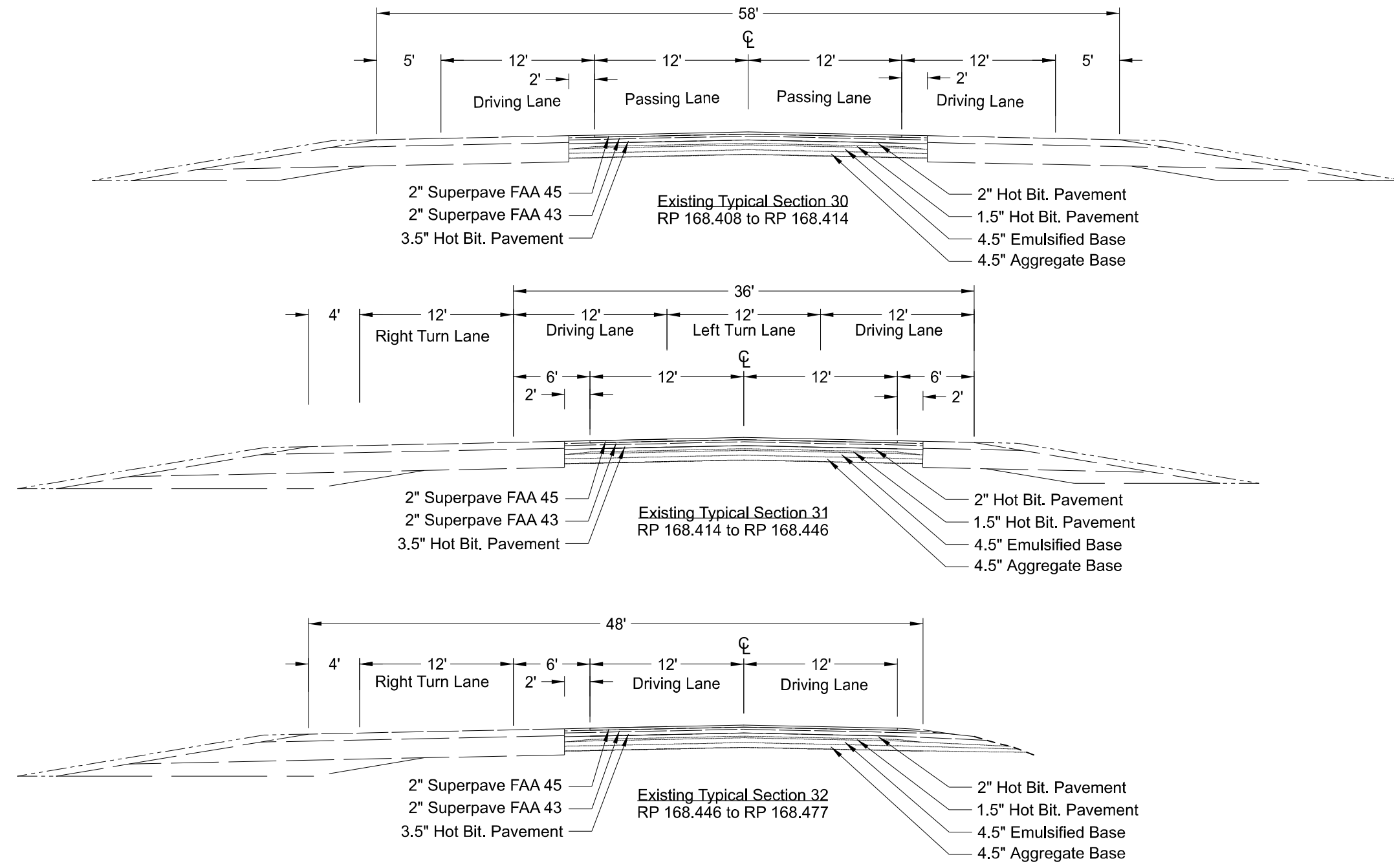
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	7



Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

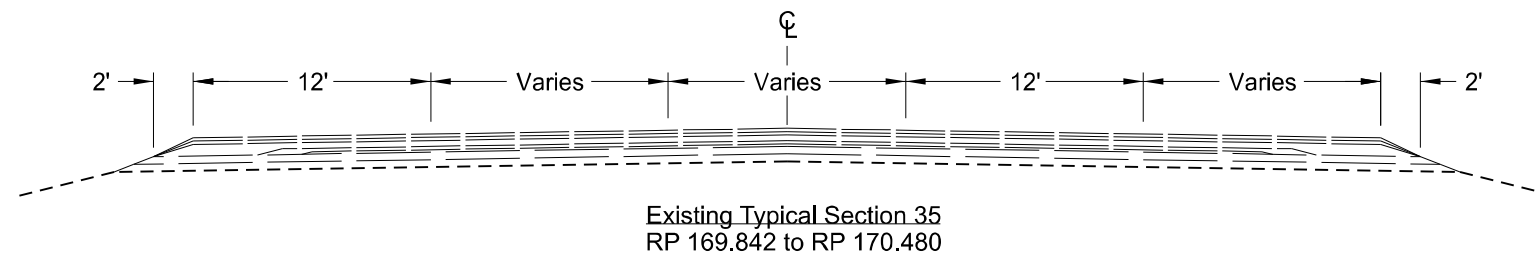
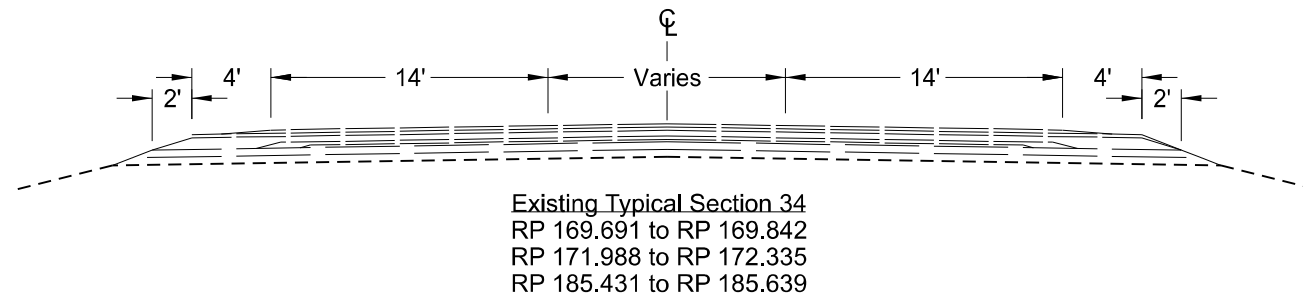
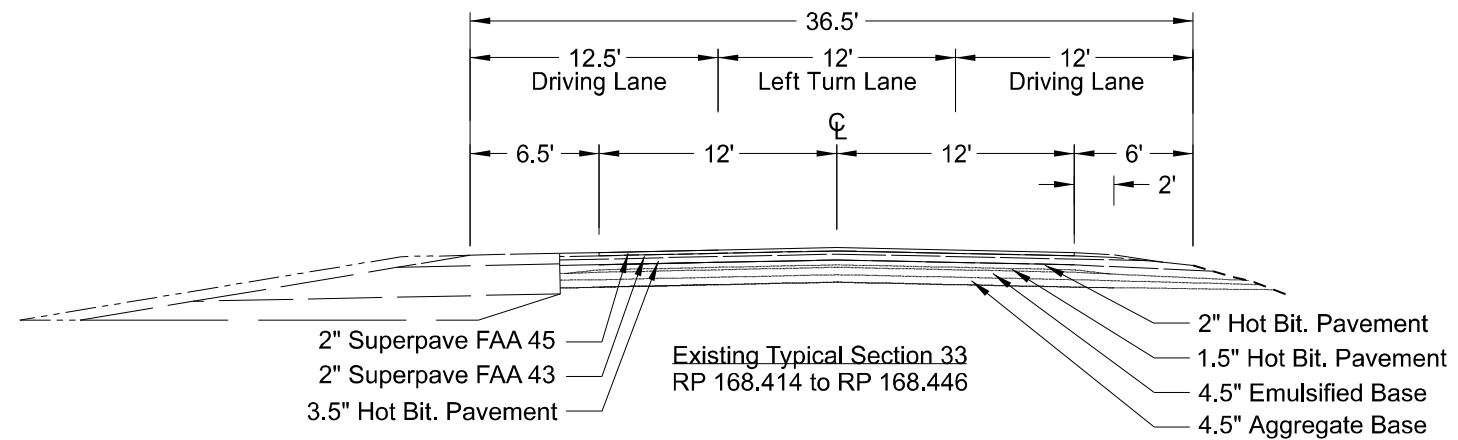
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	8



Existing Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

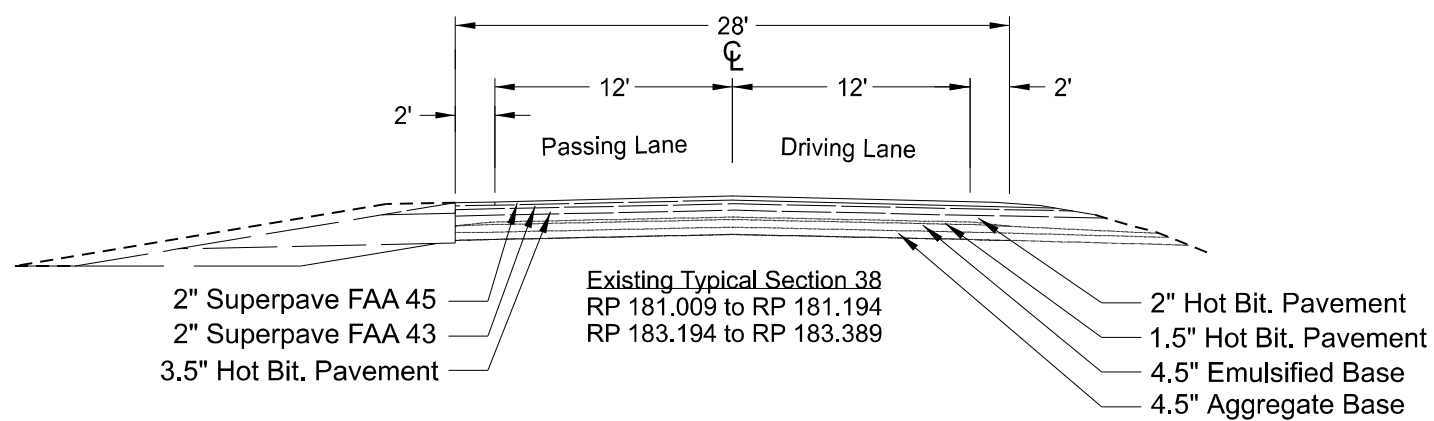
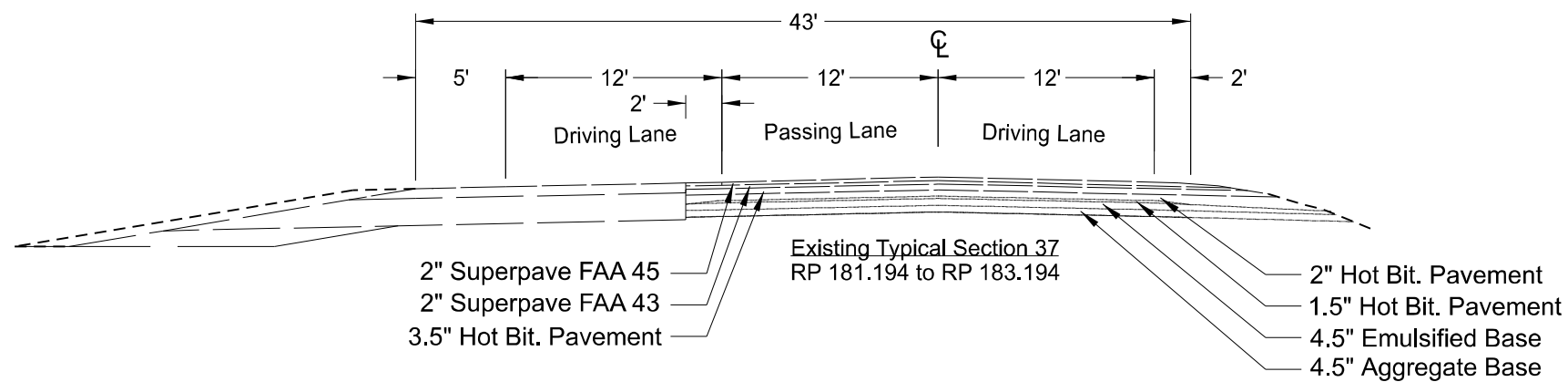
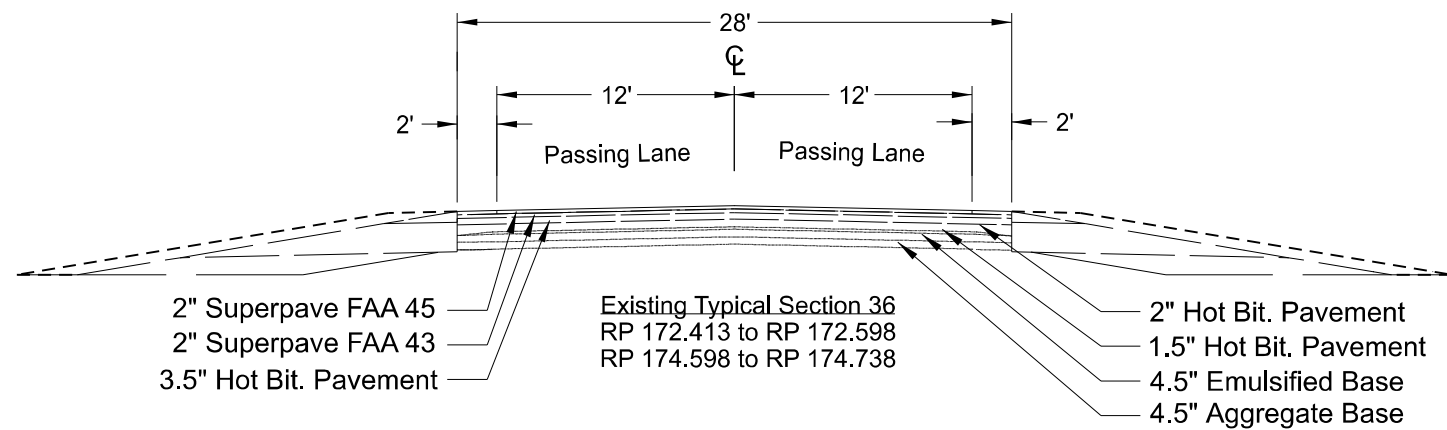
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	9



Existing Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

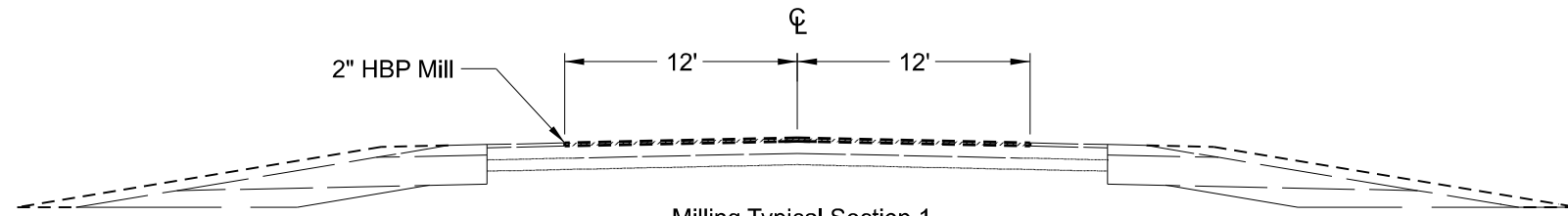
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	10



Existing Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

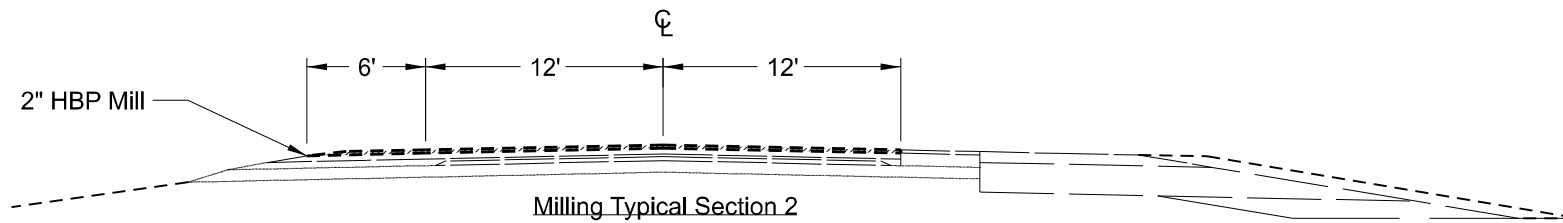
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	11



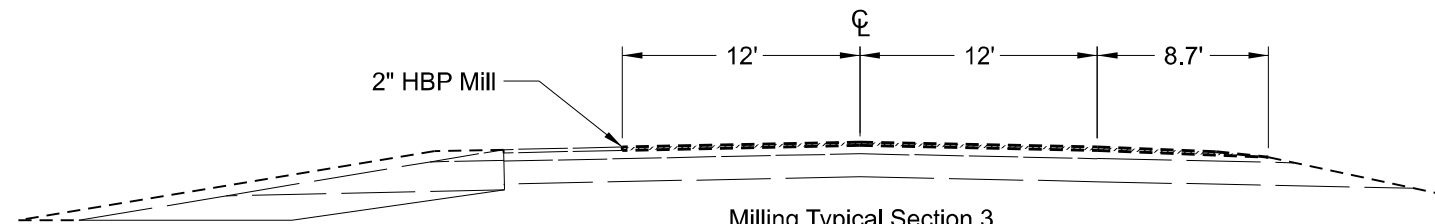
**Milling Typical Section 1**  
 RP 141.171 to RP 141.346  
 RP 141.396 to RP 141.449  
 RP 146.808 to RP 149.117  
 RP 151.616 to RP 151.692  
 RP 151.726 to RP 151.765  
 RP 151.924 to RP 152.055  
 RP 156.193 to RP 156.479  
 RP 162.928 to RP 165.275  
 RP 168.220 to RP 168.394  
 RP 168.408 to RP 168.446  
 RP 172.413 to RP 174.738  
 (See Note 1)

Notes:

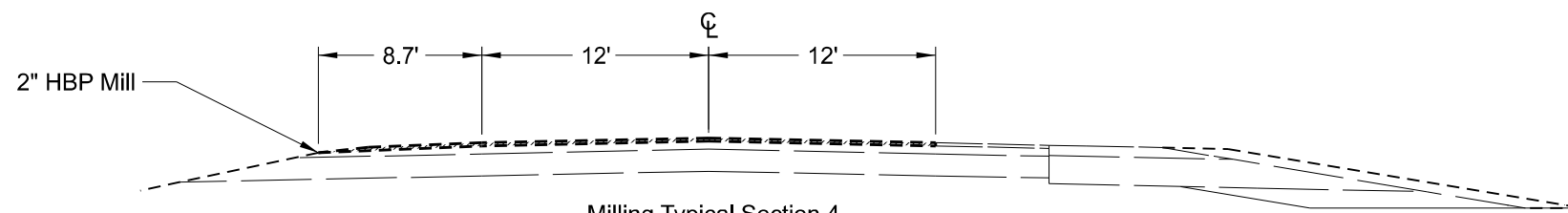
1. Mill to limits of tied project INF-X-4-052(100)140



**Milling Typical Section 2**  
 RP 141.346 to RP 141.396  
 (See Note 1)



**Milling Typical Section 3**  
 RP 151.606 to RP 151.616  
 (See Note 1)



**Milling Typical Section 4**  
 RP 151.692 to RP 151.726  
 (See Note 1)



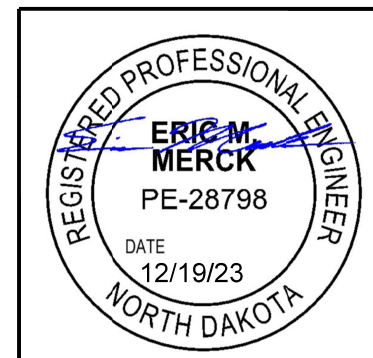
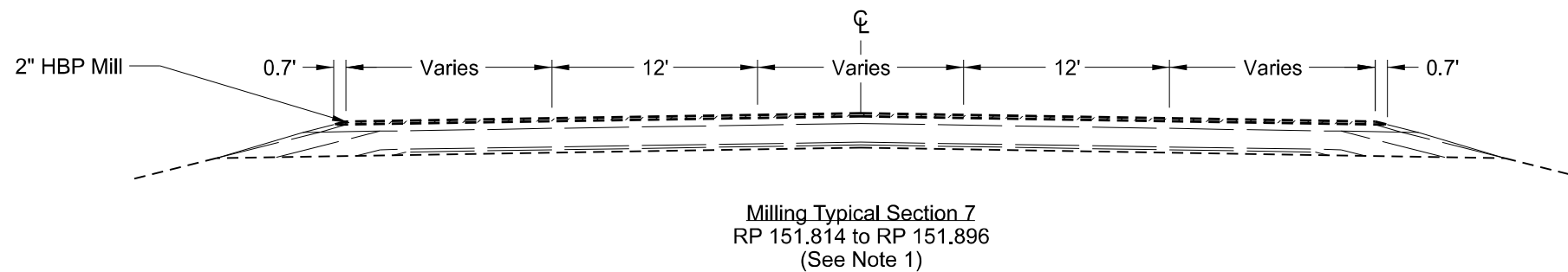
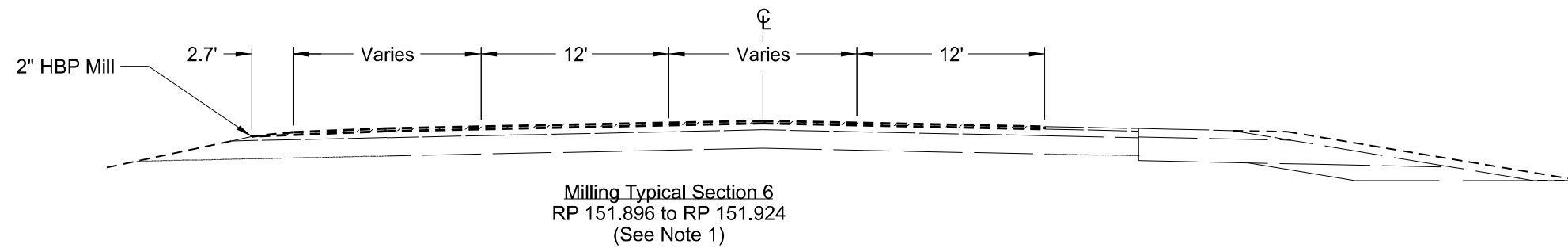
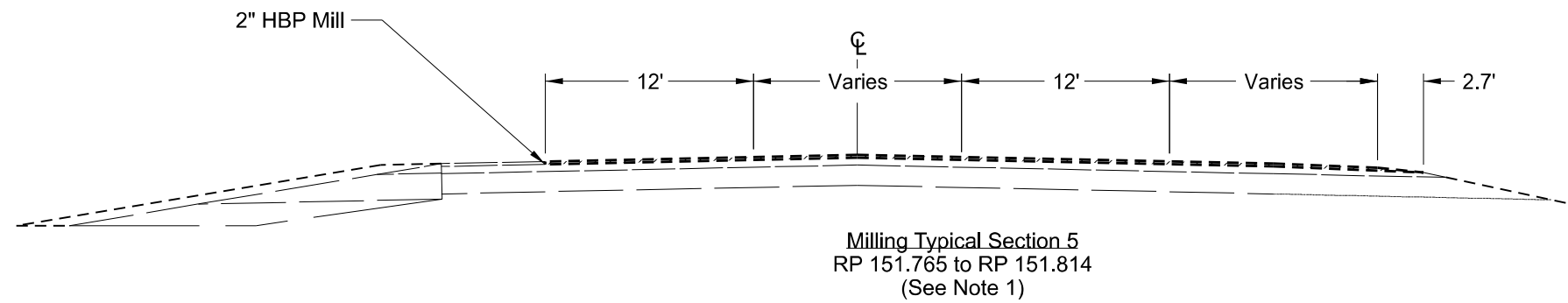
Milling Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	12

Notes:

1. Mill to limits of tied project INF-X-4-052(100)140



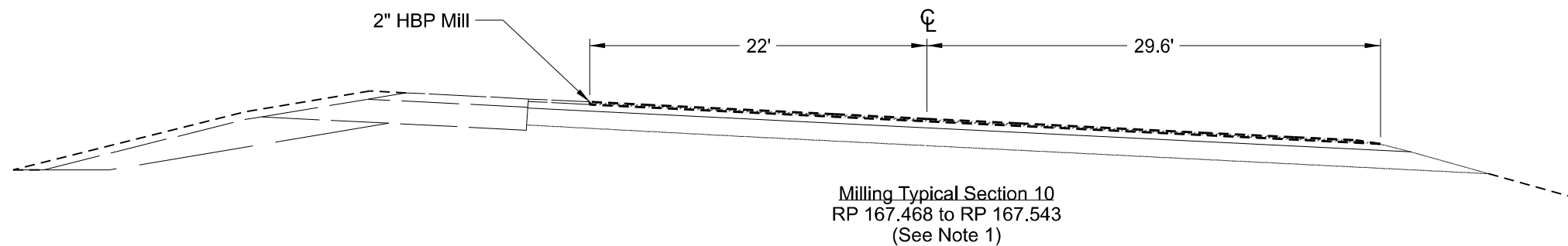
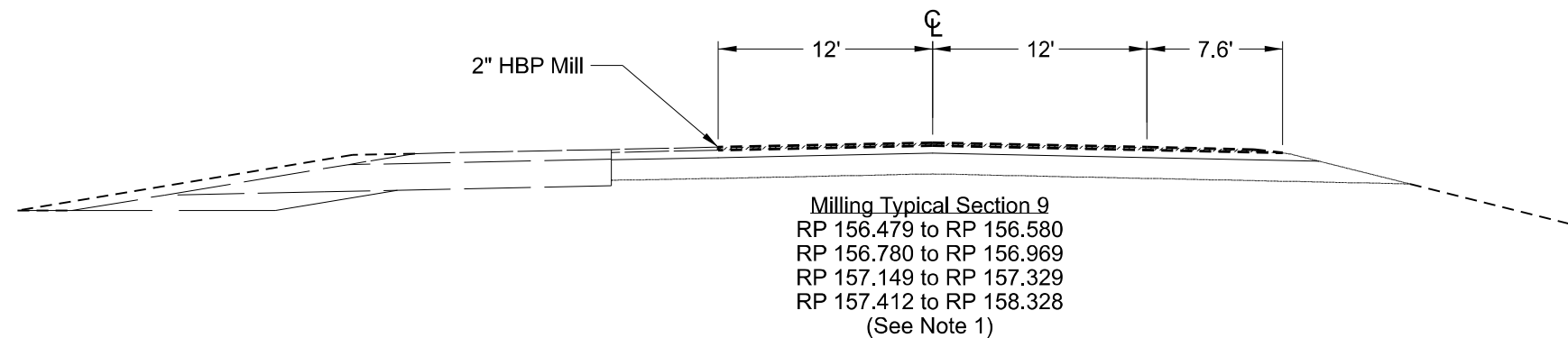
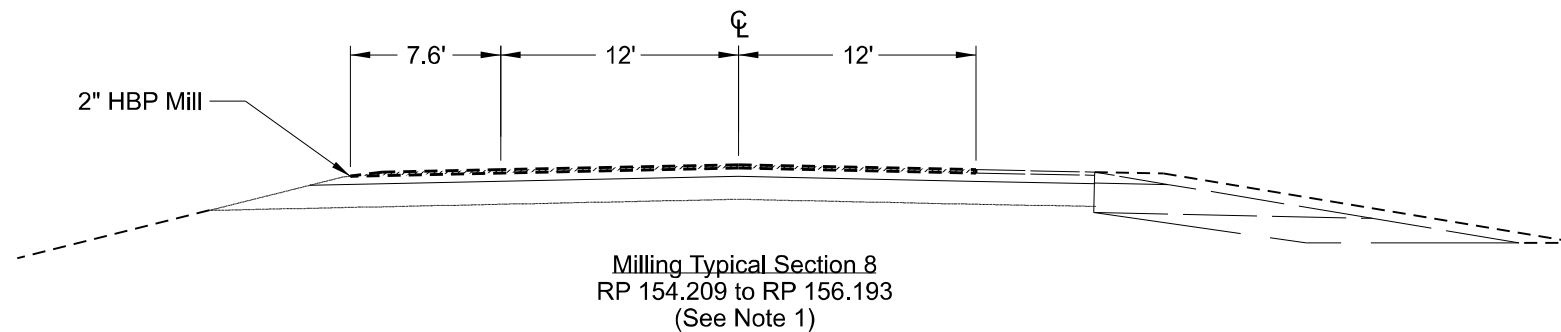
Milling Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	13

Notes:

1. Mill to limits of tied project INF-X-4-052(100)140



Milling Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

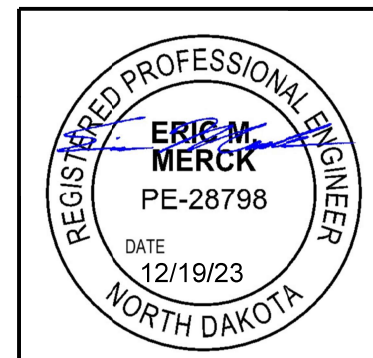
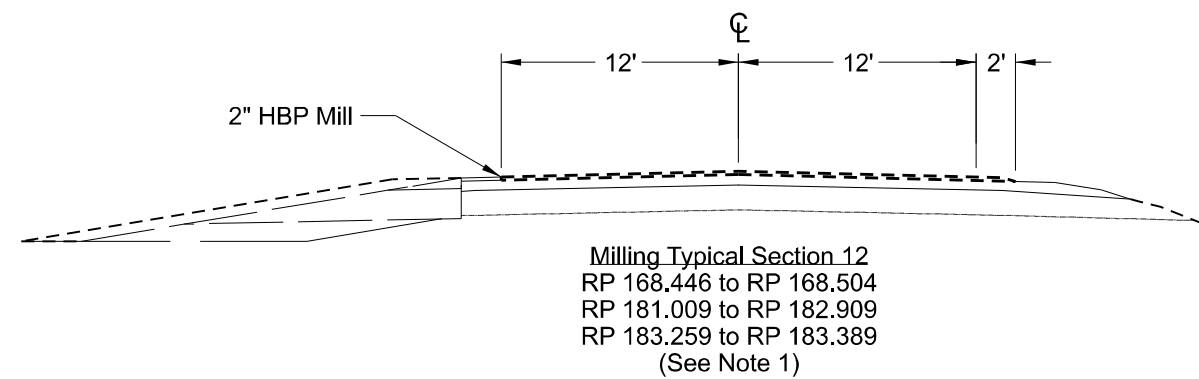
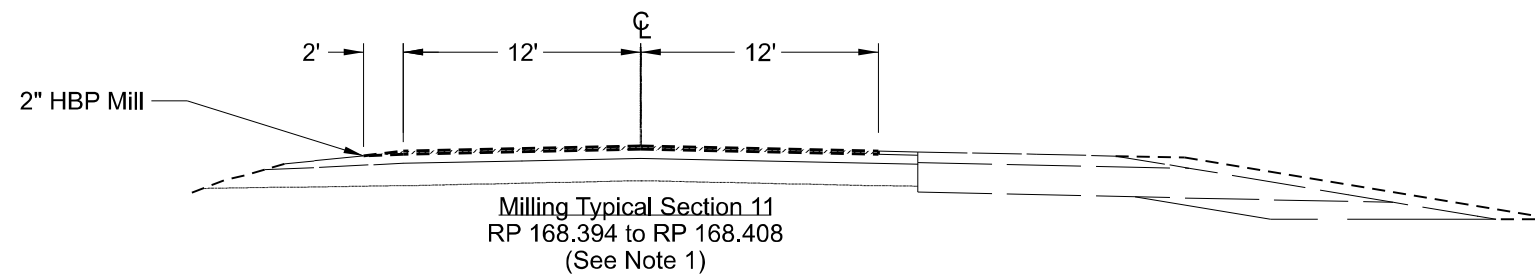
McHenry, Pierce, Sheriden & Wells County, ND



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	14

Notes:

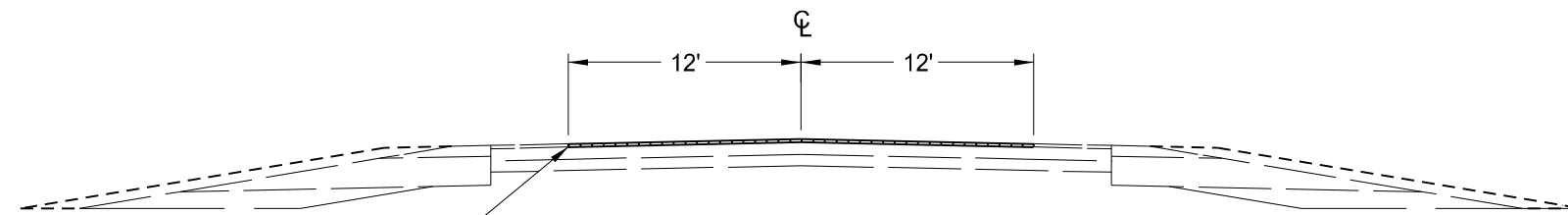
1. Mill to limits of tied project INF-X-4-052(100)140



Milling Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

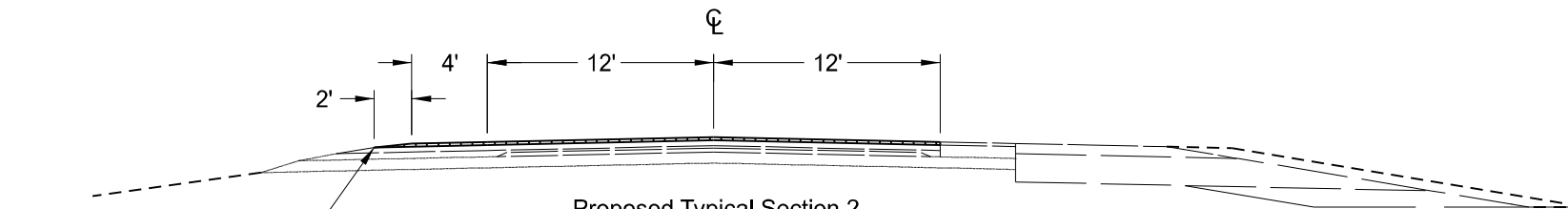
McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	15



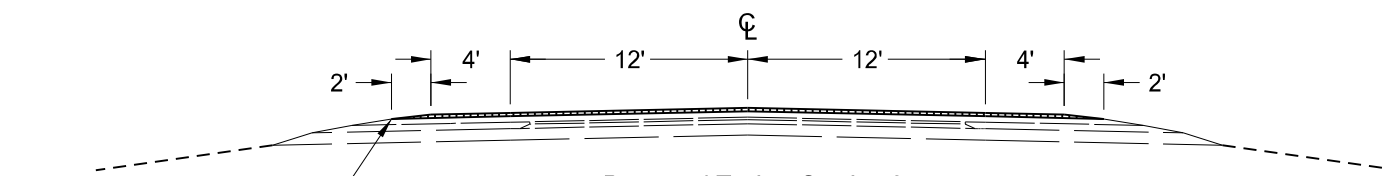
2" - Superpave FAA 45  
(Area = 4.00 SF)

**Proposed Typical Section 1**  
 RP 141.171 to RP 141.346  
 RP 141.396 to RP 141.449  
 RP 146,808 to RP 148,951  
 RP 148,951 to RP 149,117  
 RP 151,616 to RP 151,765  
 RP 151,924 to RP 152,055  
 RP 156,193 to RP 156,479  
 RP 162,928 to RP 165,275  
 RP 168,220 to RP 168,394  
 RP 168,408 to RP 168,446  
 RP 172,413 to RP 174,738



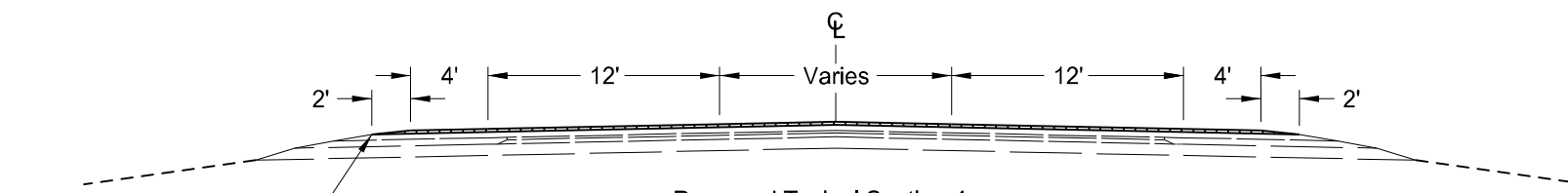
2" - Superpave FAA 45  
(Area = 4.83 SF)

**Proposed Typical Section 2**  
 RP 141.346 to RP 141.396



2" - Superpave FAA 45  
(Area = 5.67 SF)

**Proposed Typical Section 3**  
 RP 141.449 to RP 144.703  
 RP 144.975 to RP 145.107



2" - Superpave FAA 45  
(Area Varies)

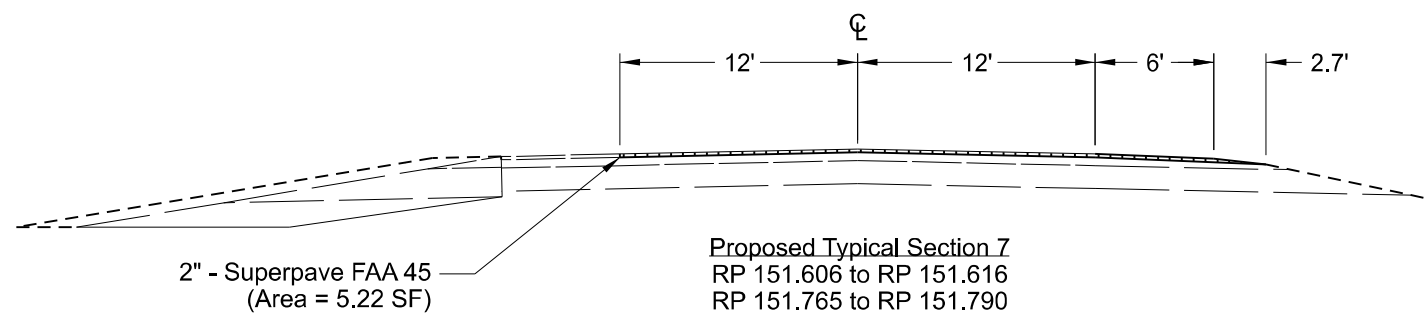
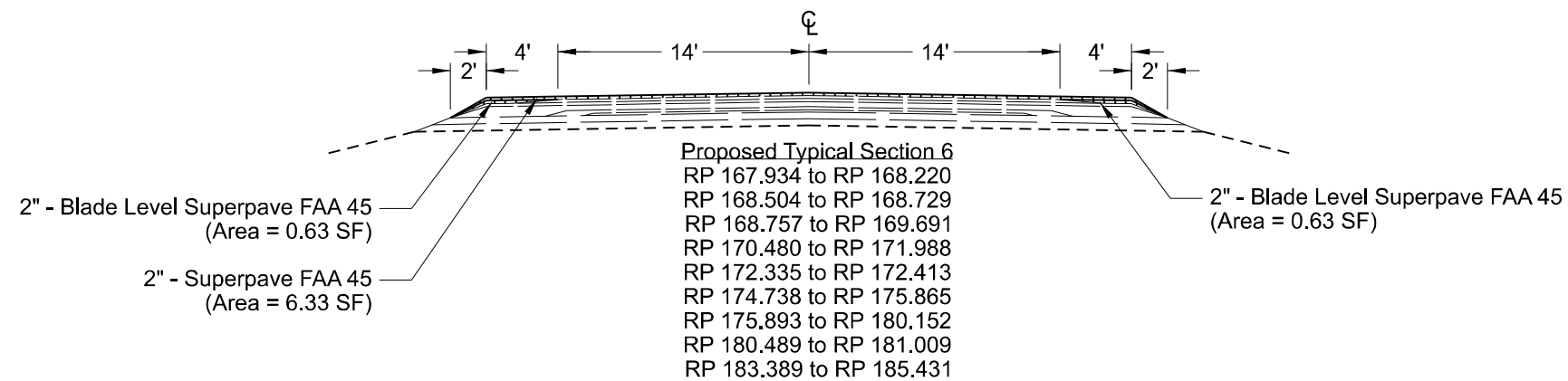
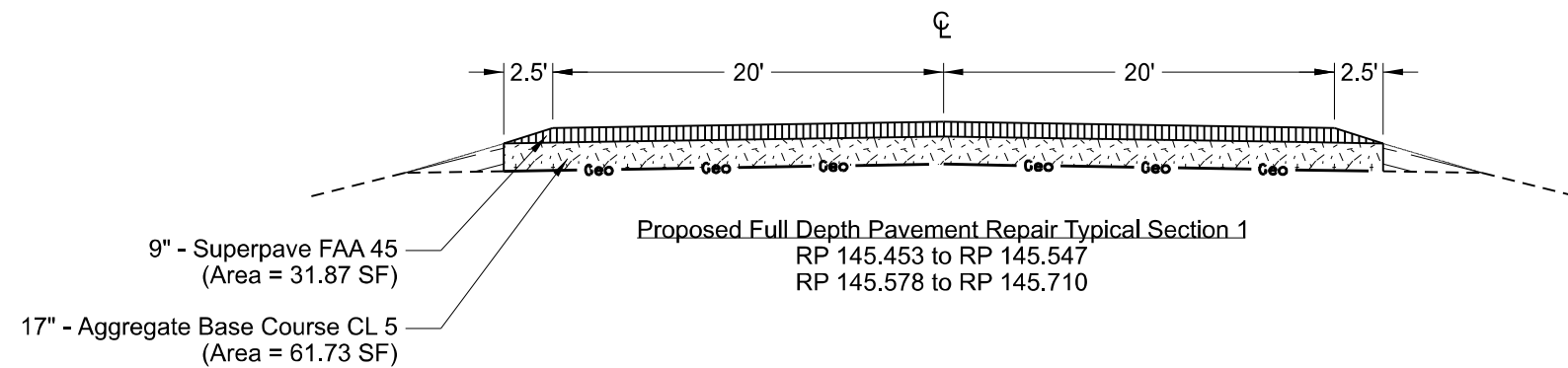
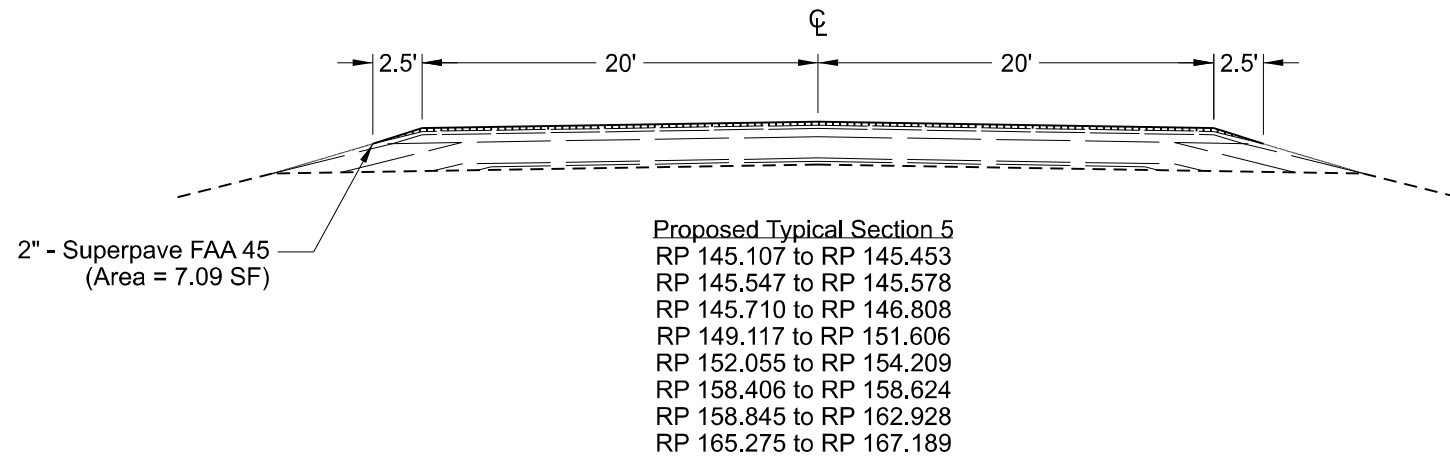
**Proposed Typical Section 4**  
 RP 144.703 to RP 144.975



Proposed Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

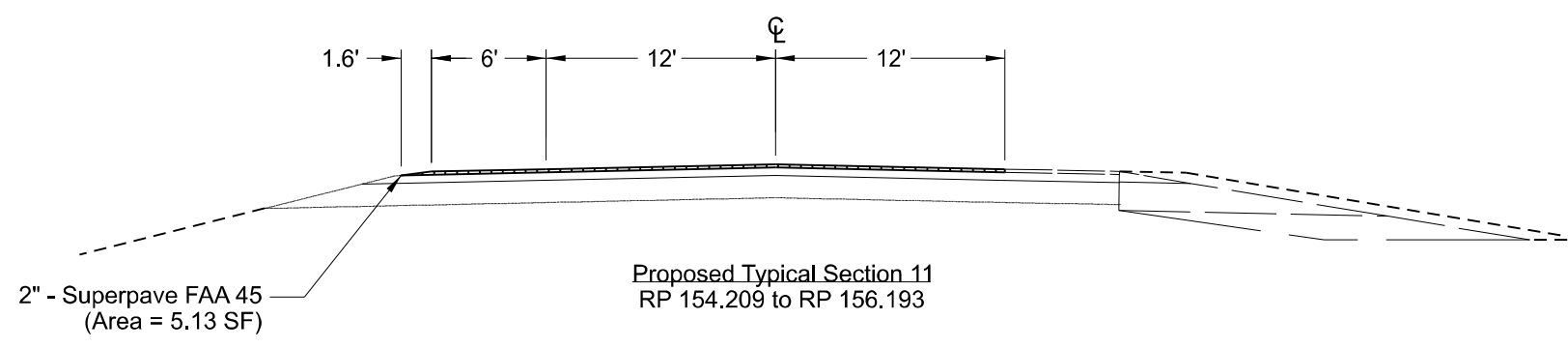
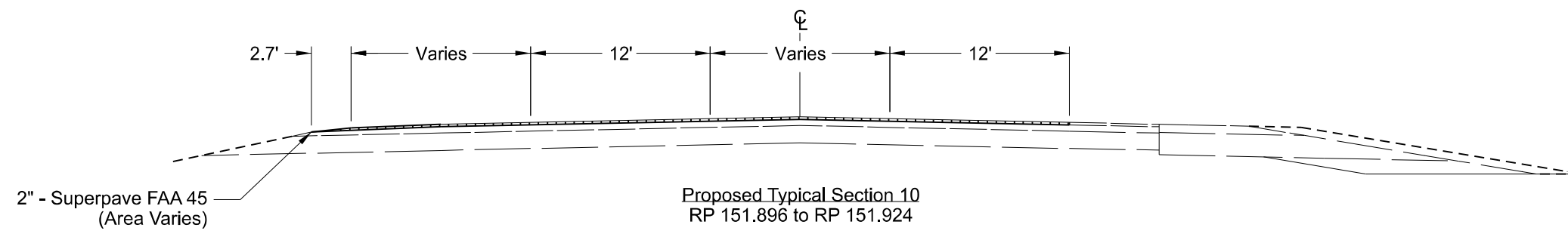
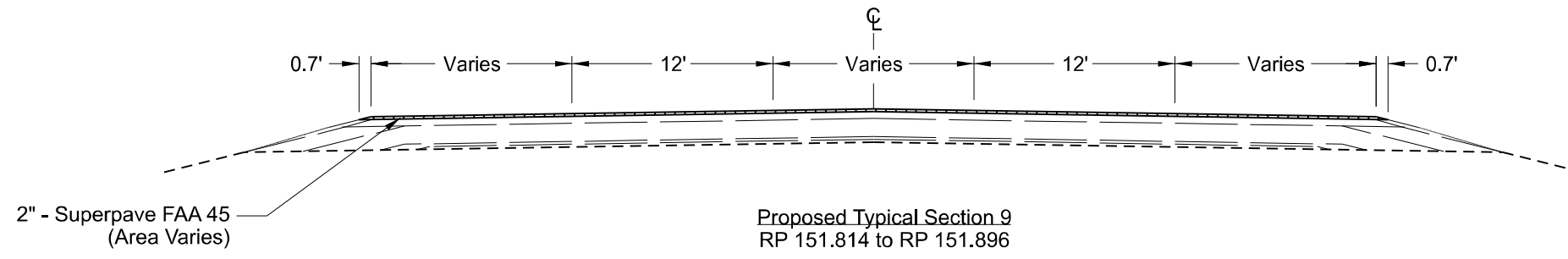
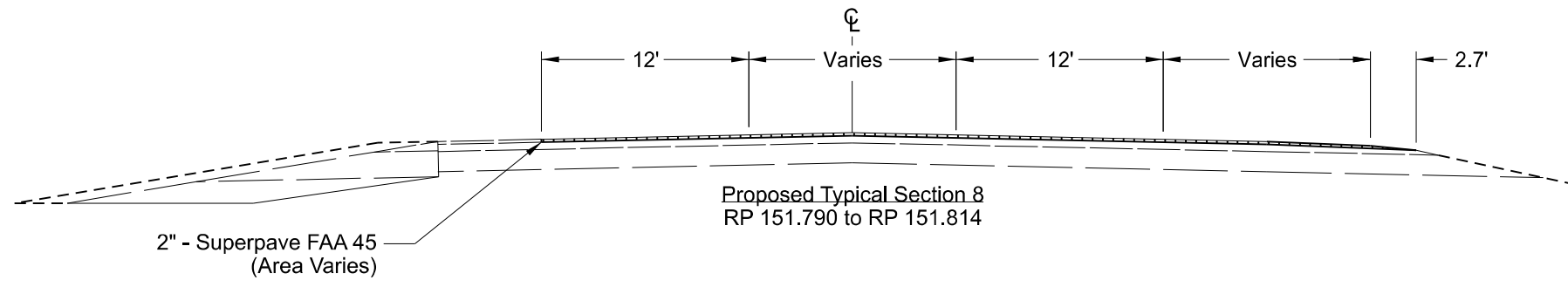
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	16



Proposed Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

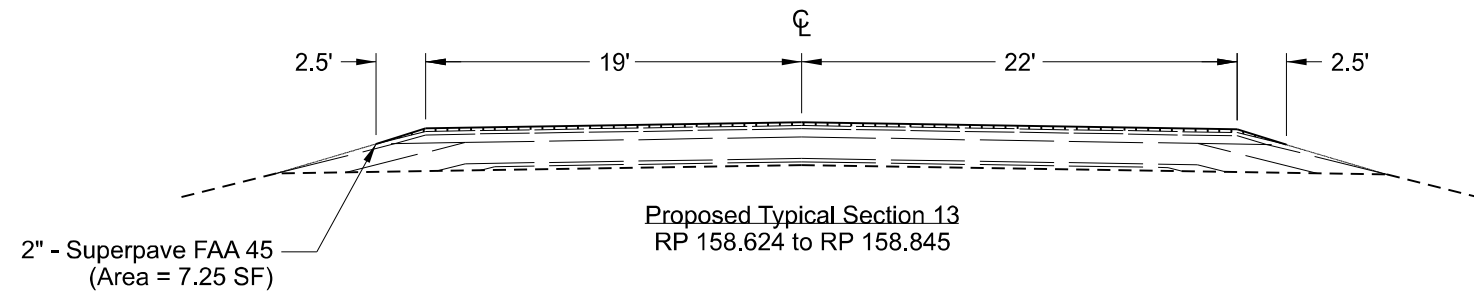
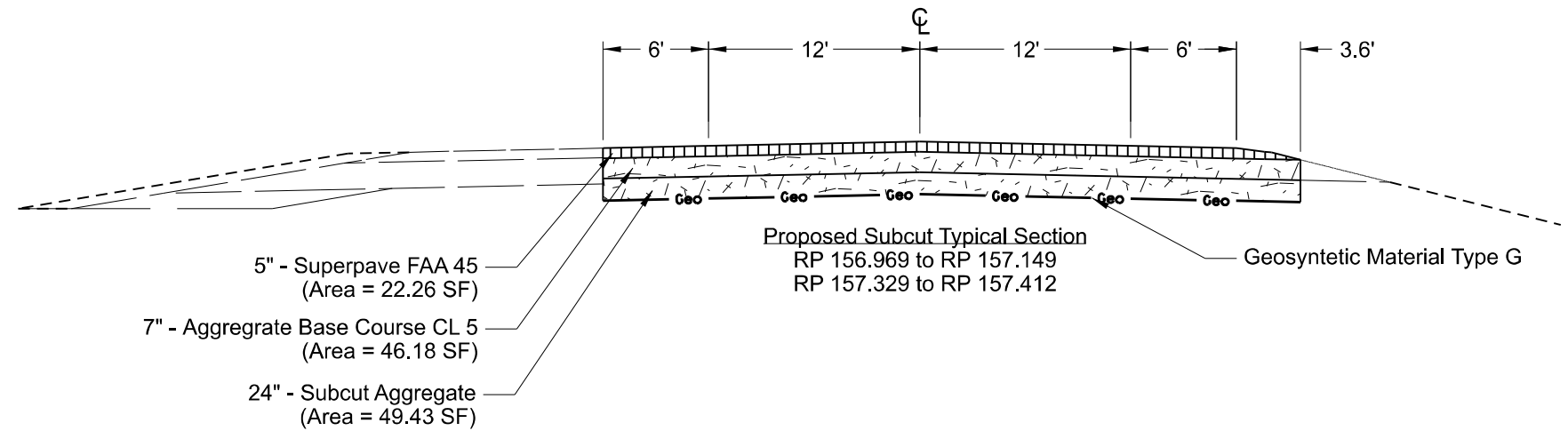
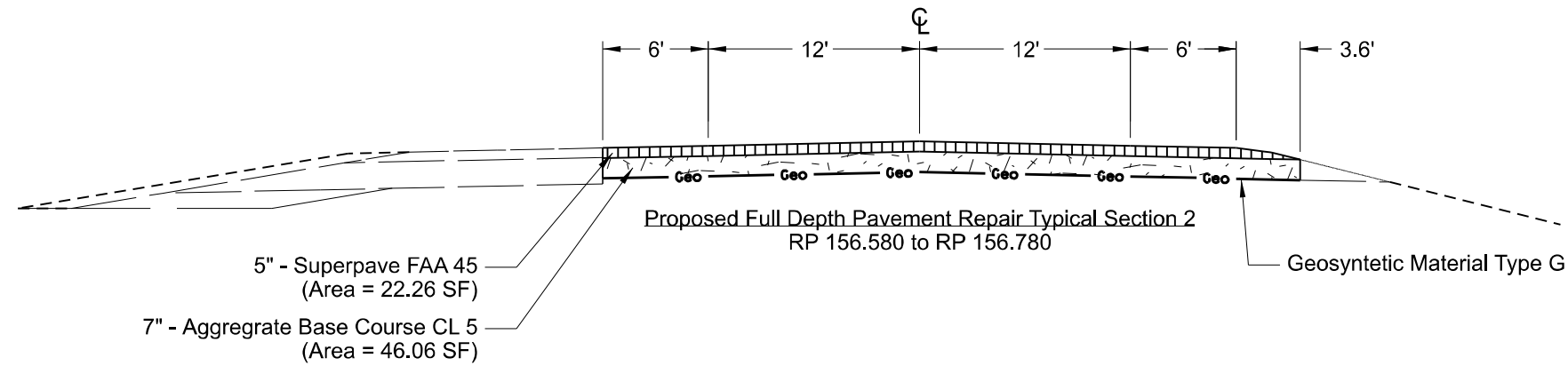
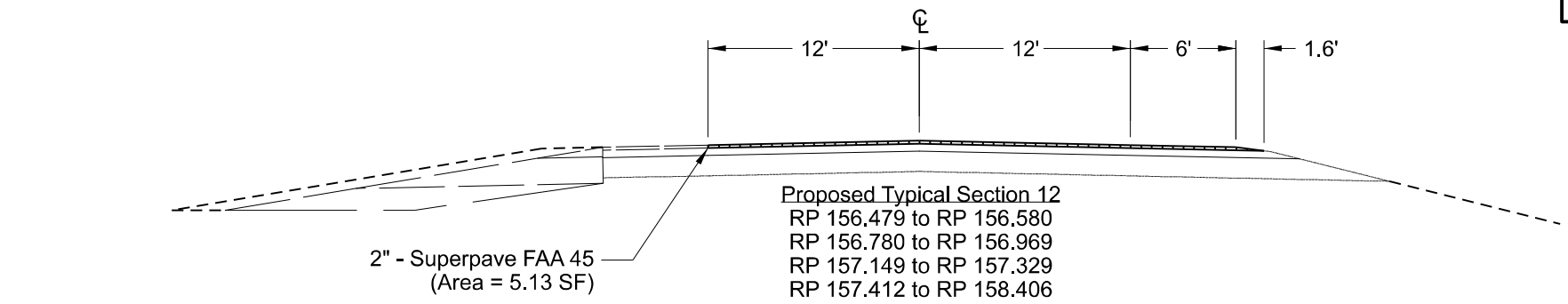
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	17



Proposed Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheriden & Wells County, ND

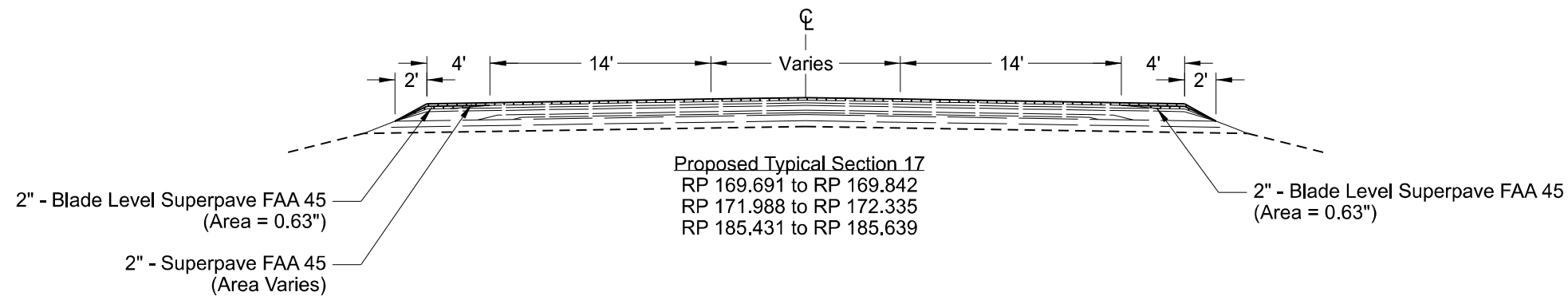
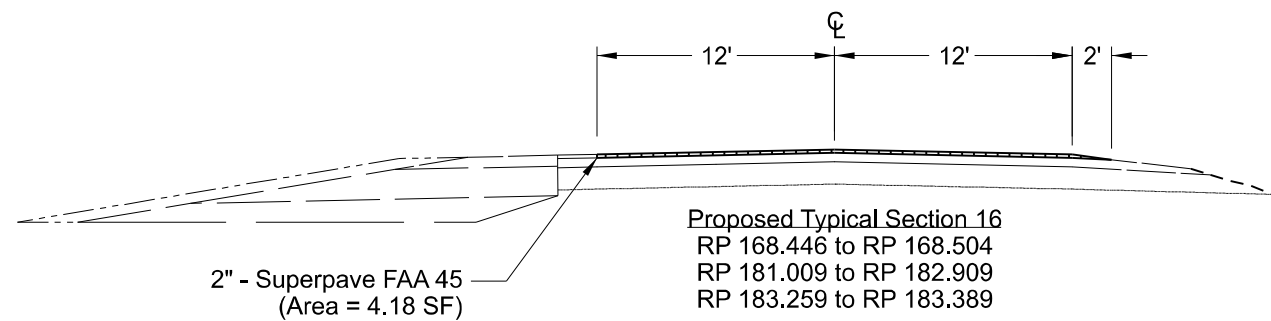
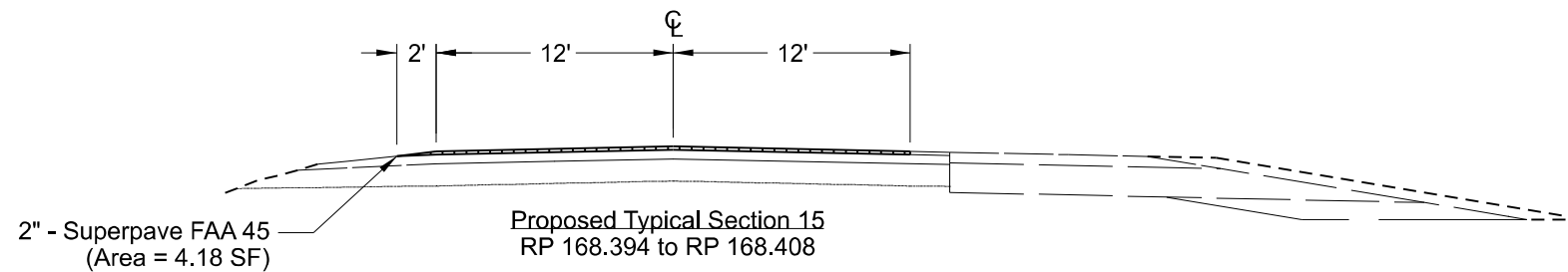
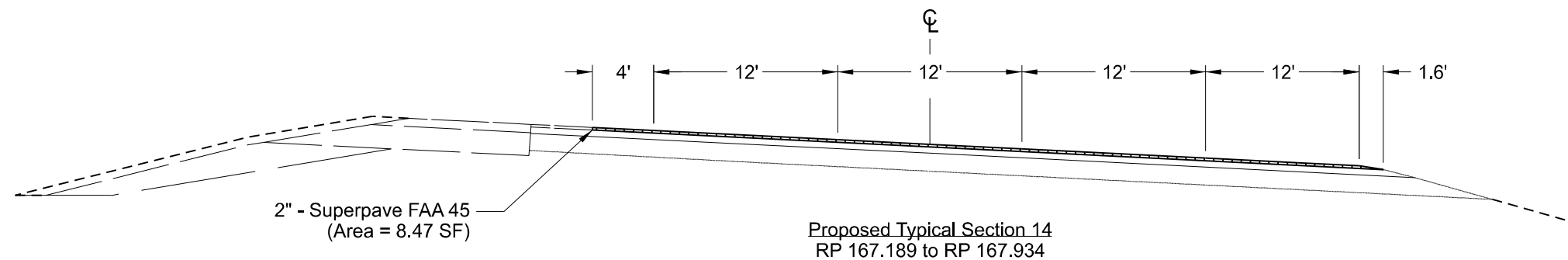
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	18



Proposed Typical Sections  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheriden & Wells County, ND

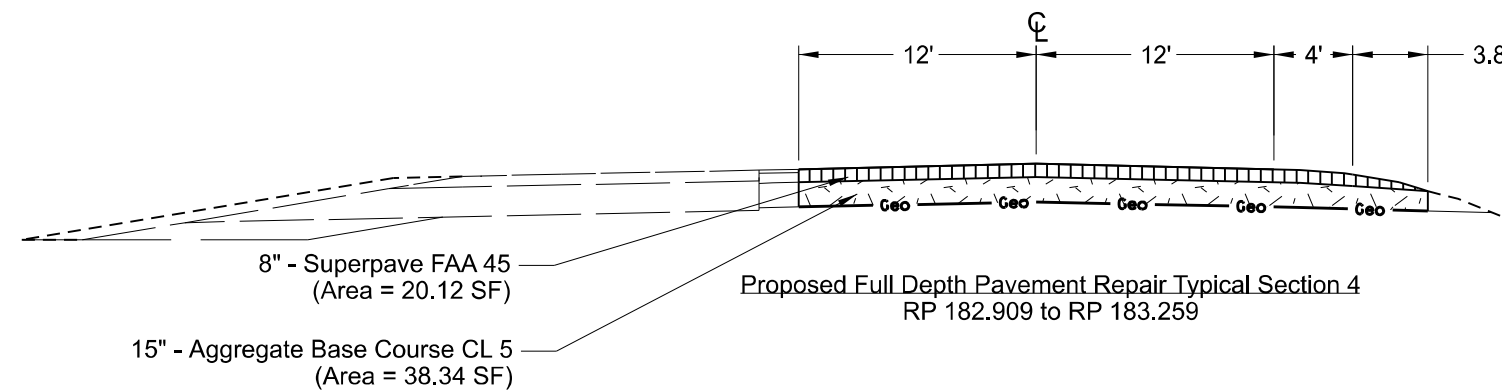
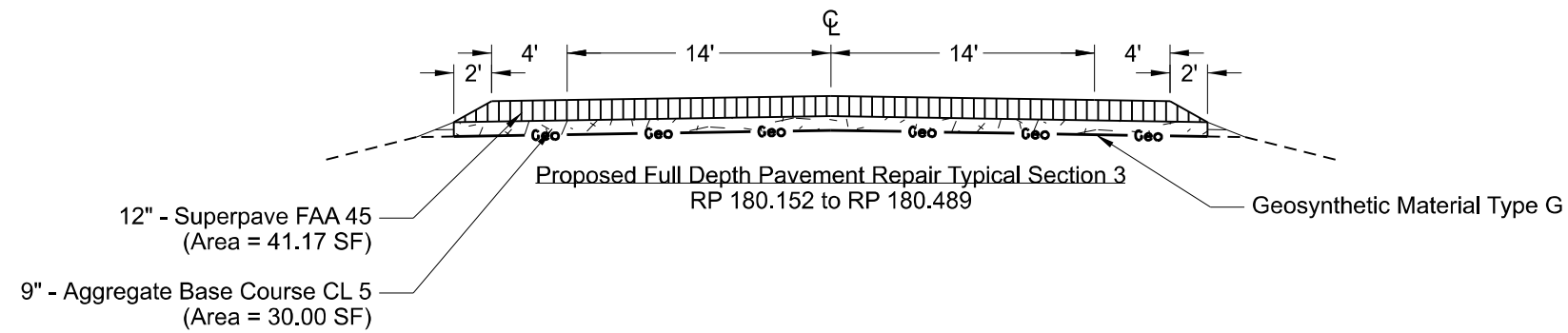
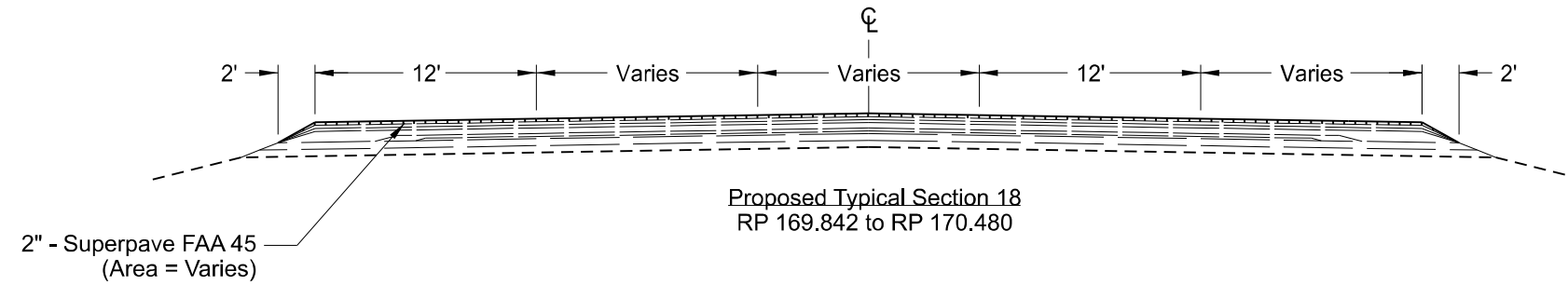
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	19



Proposed Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	30	20



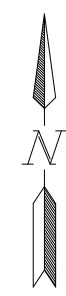
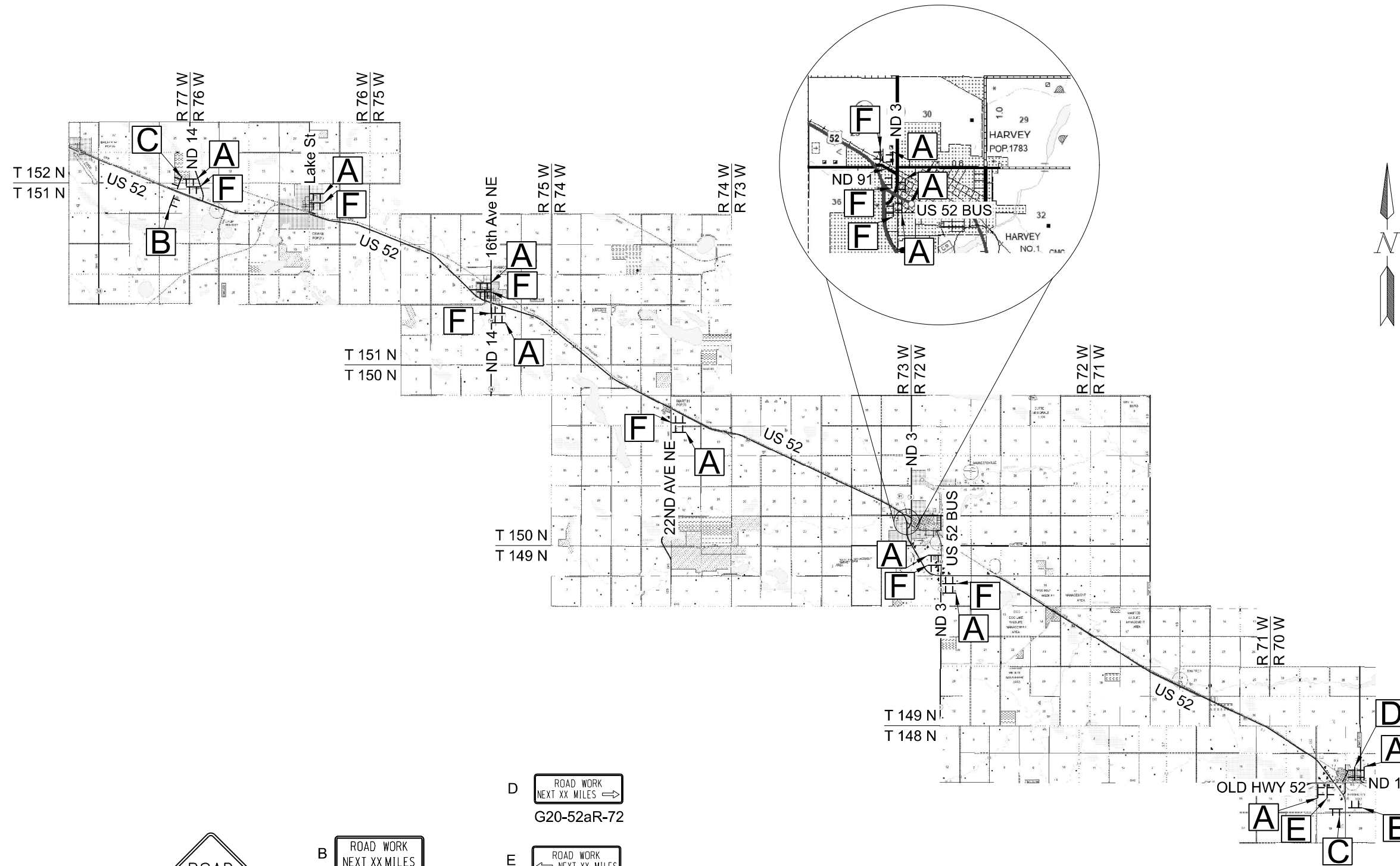
Proposed Typical Sections  
Near Jct ND 53 to Near Fessenden  
US 52



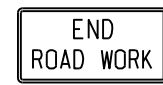



McHenry, Pierce, Sheridan & Wells County, ND

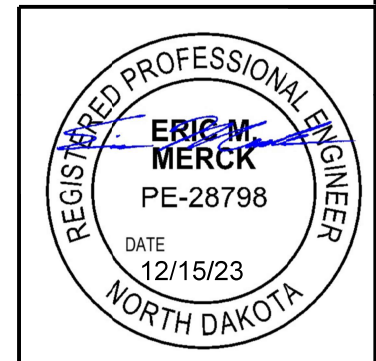




STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	100	2



- A  W20-1-48
- B  G20-1-60
- C  G20-2-48
- D  G20-52aR-72
- E  G20-52aL72
- F  G20-50a-72



Construction Signing  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
N.D.	NH-4-052(104)141	110	1

Station / RP	Sign No.	Assembly No.	Flat Sheet For Signs		Sign Support Length				Vert Clearance FT	Support Size	Max Post Len LF	Sleeve Length				Sleeve Size	Anchor EA	Anchor LF	Anchor Size	Reset Sign Panel EA	Reset Sign Support EA	Break-Away EA	Comments
			IV SF	XI SF	1st LF	2nd LF	3rd LF	4th LF				1st LF	2nd LF	3rd LF	4th LF								
142.05 Rt		437	8.4		13.6				5.0	2.5 x 2.5 10 ga	15.2					1	4	3 x 3 7 ga			1		
142.26 Lt		437	8.4		13.6				5.0	2.5 x 2.5 10 ga	15.2					1	4	3 x 3 7 ga			1		
158.85 Rt	SA 2E			5.2	14.1	14.6			5.0	2.25 x 2.25 12 ga	16.7	3.4	3.9		2	4	3 x 3 7 ga	1			2		
168.67 Rt		9			12.0				5.0	2.25 x 2.25 12 ga	15.0				1	4	2.5 x 2.5 12 ga	1					
168.78 Lt		9			12.0				5.0	2.25 x 2.25 12 ga	15.0				1	4	2.5 x 2.5 12 ga	1					
<b>Sub Total</b>			16.8	5.2	<b>Total</b>	79.9									<b>Total</b>	24.0			3	0	4		
<b>Grand Total</b>			16.8	5.2	<b>Total</b>	79.9									<b>Total</b>	24	0		3	0	4		

REGISTERED PROFESSIONAL ENGINEER

**Darell Arne**

PE-6529

DATE  
12/05/23

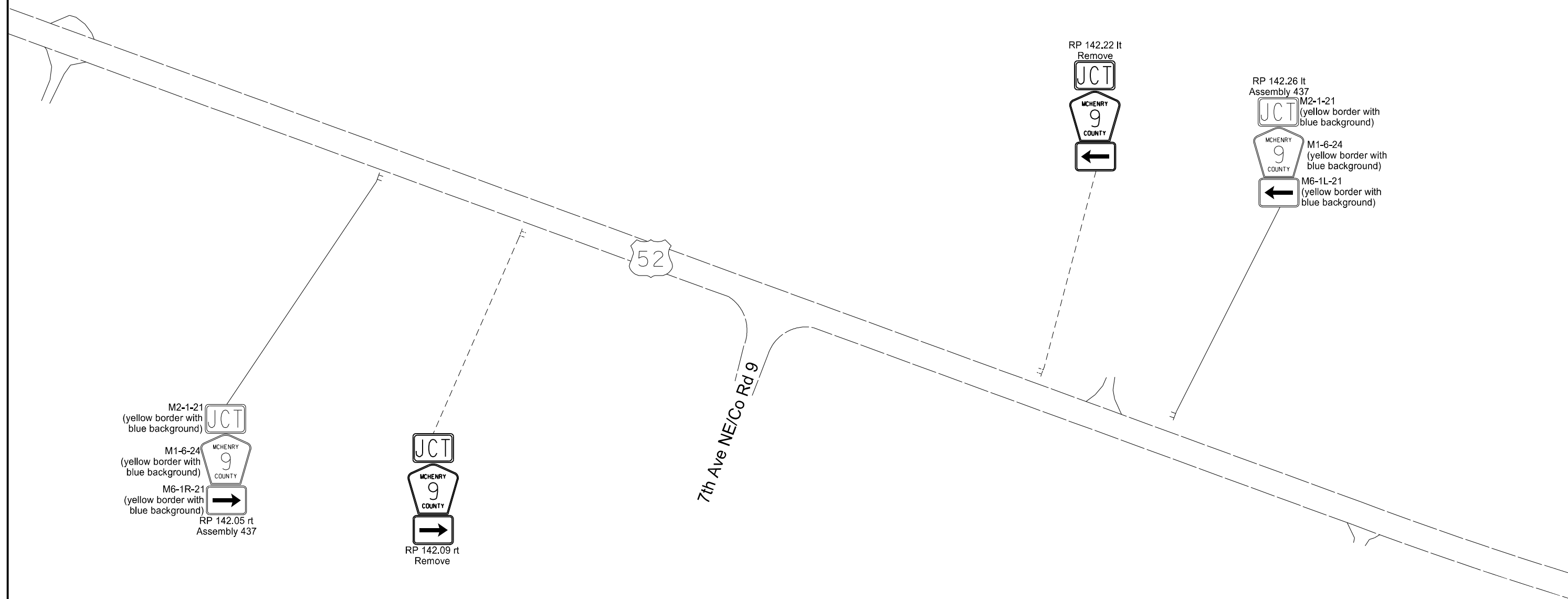
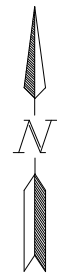
NORTH DAKOTA

Sign Summary  
Perforated Tube

Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND

	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-052(104)141	110	2



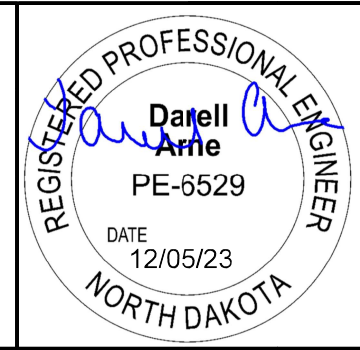
M2-1-21  
(yellow border with blue background)  
JCT  
M1-6-24  
(yellow border with blue background)  
MCHENRY COUNTY 9  
M6-1R-21  
(yellow border with blue background)  
RP 142.05 rt  
Assembly 437

JCT  
MCHENRY COUNTY 9  
RP 142.09 rt  
Remove

RP 142.22 It  
Remove  
JCT  
MCHENRY COUNTY 9  
←

RP 142.26 It  
Assembly 437  
M2-1-21  
(yellow border with blue background)  
JCT  
M1-6-24  
(yellow border with blue background)  
MCHENRY COUNTY 9  
M6-1L-21  
(yellow border with blue background)  
←

Sign Layout  
Near Jct ND 53 to Near Fessenden  
US 52  
  
McHenry, Pierce, Sheridan & Wells County, ND

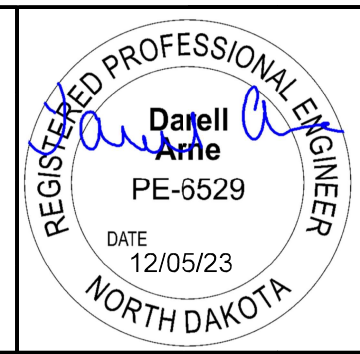


	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-052(104)141	110	3

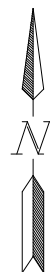


Sign Layout  
 Near Jct ND 53 to Near Fessenden  
 US 52

McHenry, Pierce, Sheridan & Wells County, ND



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	110	4



In place to remain

**Harvey**

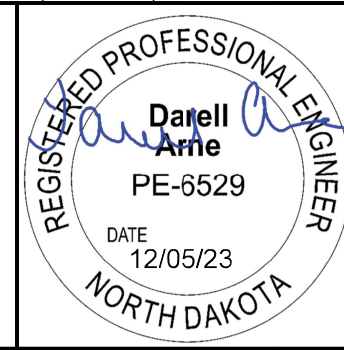
Remove  
(deliver to City of Harvey)

2018 North Dakota  
city of type  
Harvey

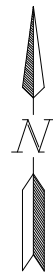
RP 167.04 rt

Sign Layout  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND



STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	110	5



52

Frontage Road

3

RP 167.96 It

↑ Minot  
Harvey →  
Rugby →

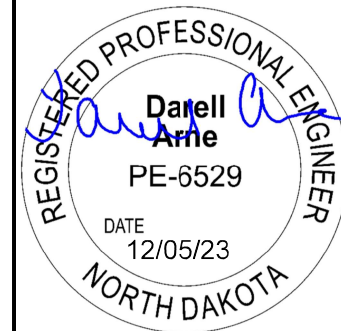
In place to remain



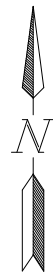
Remove  
(deliver to City of Harvey)

Sign Layout  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-052(104)141	110	6



RP 168.67 rt  
Reset sign on  
new support  
from RP 168.68 rt  
Assembly 9



RP 168.68 rt  
Remove support

60'

RP 168.77 lt  
Remove support

RP 168.78 lt  
Reset sign on  
new support  
from RP 168.77 lt  
Assembly 9

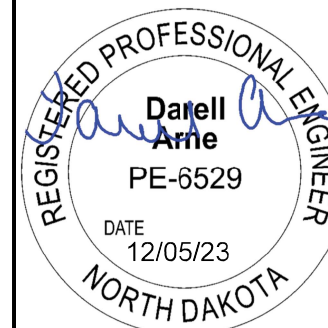


60'



Sign Layout  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND



	STATE	PROJECT NO.	SECTION NO.	SHEET NO.
	ND	NH-4-052(104)141	110	7



US 52 business loop

31st Ave NE

3

52

RP 170.23 It

↑ Minot 78  
 ← Hurdsville 21  
 Harvey 1 →

In place to remain



Remove  
(deliver to City of Harvey)

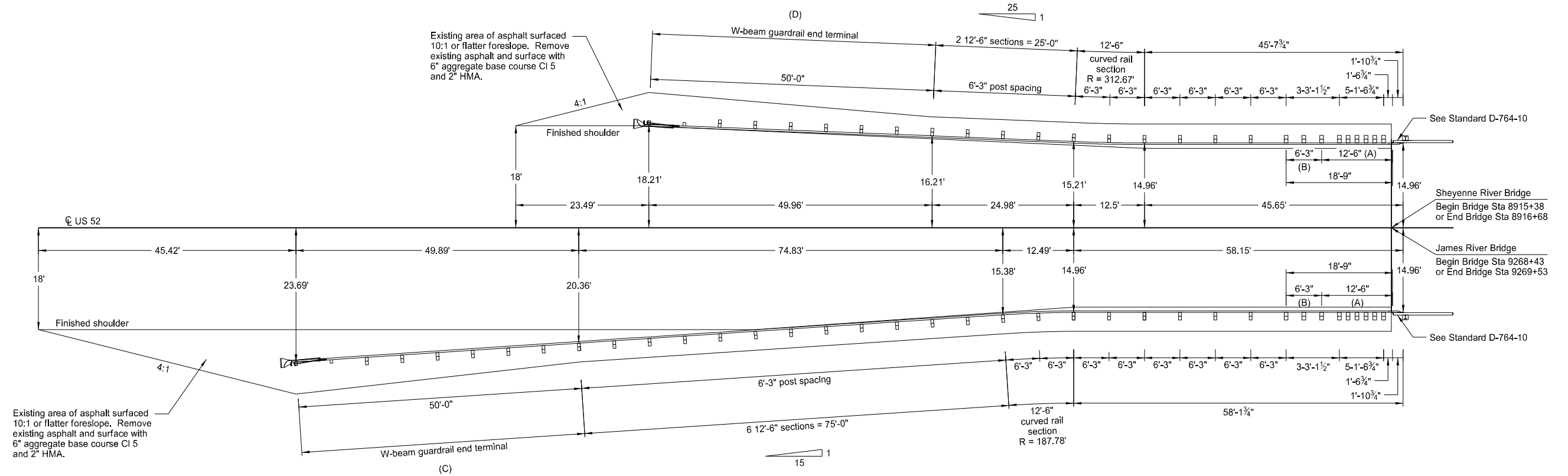
Sign Layout  
Near Jct ND 53 to Near Fessenden  
US 52

McHenry, Pierce, Sheridan & Wells County, ND





STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	130	1



- (A) Thrie beam rail section (double thickness)
- (B) W-Thrie beam transition section (double thickness)
- (C) Install a FLEAT end terminal at this location.
- (D) Install an SKT end terminal at this location.

Thrie/W-Beam Guardrail Layout  
 At Both Ends of Bridge

Sheyenne River Bridge  
 RP 168.801

James River Bridge  
 RP 175.923

US 52



23 U.S.C. § 407 Documents  
NDDOT Reserves All Objections

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	130	2

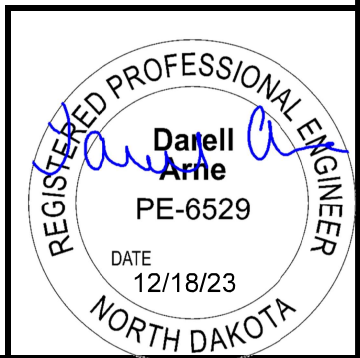
W-BEAM GUARDRAIL SUMMARY OF QUANTITIES

THRIE/W-BEAM GUARDRAIL AT BRIDGE ENDS

LOCATION	(A) 5/8" Ø x 18" LONG GUARD- RAIL BOLT	(A) 6" x 8" x 6'-0" TIMBER POST	(A) 6" x 8" x 14" TIMBER BLOCK	(A) 5/8" Ø x 1 1/4" LONG GUARD- RAIL BOLT	(A) 12'-6" STRAIGHT W-BEAM RAIL SECTION	(A) 12'-6" CURVED W-BEAM RAIL SECTION	(A) REFL- ECTOR- IZED PLATES	(A) 8"x 8" x 6' WOOD POST	(A) 8"x 8" x 22" WOOD OFF- SET BLOCK	(A) 8"x 8" x 18" WOOD OFF- SET BLOCK	(A) 8"x 8" x 14" WOOD OFF- SET BLOCK	(A) 6'-3" DOUBLE W-THRIE BEAM TRANS- ITION SECTION	(A) 12'-6" DOUBLE THRIE BEAM SECTION	(A) 2'-6" THRIE BEAM TERM- INAL CON- NECTOR	(A) 7/8" Ø x VAR- IABLE LONG. BOLT	(A) 3/4" Ø x 2-1/2" LONG POST BOLT
	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
Sta 8914+69.53 to 8915+40.17 Rt	25	8	8	64	3	1	9	9	7	1	1	1	1	1	5	2
Sta 8914+82.02 to 8915+40.17 Lt	23	6	6	56	2	1	7	9	7	1	1	1	1	1	5	2
Sta 8916+65.83 to 8917+23.98 Rt	23	6	6	56	2	1	7	9	7	1	1	1	1	1	5	2
Sta 8916+65.83 to 8917+36.47 Lt	25	8	8	64	3	1	9	9	7	1	1	1	1	1	5	2
<b>TOTAL</b>	<b>96</b>	<b>28</b>	<b>28</b>	<b>240</b>	<b>10</b>	<b>4</b>	<b>32</b>	<b>36</b>	<b>28</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>20</b>	<b>8</b>

SPEC CODE	BID ITEM	QTY	UNIT	SPEC CODE	BID ITEM	QTY	UNIT
764	0131 W-BEAM GUARDRAIL			764	1050 RESET W-BEAM GUARDRAIL		
	Sta 8914+69.53 to 8915+40.17 Rt	70.7	LF		Sta 8913+94.70 to 8914+69.53 Rt	75	LF
	Sta 8914+82.02 to 8915+40.17 Lt	58.2	LF		Sta 8914+57.04 to 8914+82.02 Lt	25	LF
	Sta 8916+65.83 to 8917+23.98 Rt	58.2	LF		Sta 8917+23.98 to 8917+48.96 Rt	25	LF
	Sta 8916+65.83 to 8917+36.47 Lt	70.7	LF		Sta 8917+36.47 to 8918+11.30 Lt	75	LF
	<b>Total</b>	<b>257.8</b>	<b>LF</b>		<b>Total</b>	<b>200</b>	<b>LF</b>
764	0145 W-BEAM GUARDRAIL END TERMINAL			764	2081 REMOVE END TREATMENT & TRANSITION		
	Sta 8913+44.81 to 8913+94.70 Rt	1	Ea		Sta 8913+26.19 to 8913+76.06 Rt	1	Ea
	Sta 8914+07.08 to 8914+57.04 Lt	1	Ea		Sta 8914+13.47 to 8914+63.34 Lt	1	Ea
	Sta 8917+48.96 to 8917+98.92 Rt	1	Ea		Sta 8917+42.66 to 8917+92.53 Rt	1	Ea
	Sta 8918+11.30 to 8918+61.19 Lt	1	Ea		Sta 8918+29.94 to 8918+79.81 Lt	1	Ea
	<b>Total</b>	<b>4</b>	<b>Ea</b>		<b>Total</b>	<b>4</b>	<b>Ea</b>
764	0151 REMOVE W-BEAM GUARDRAIL & POSTS						
	Sta 8913+76.06 to 8915+40.17 Rt	164.4	LF				
	Sta 8914+63.34 to 8915+40.17 Lt	76.9	LF				
	Sta 8916+65.83 to 8917+42.66 Rt	76.9	LF				
	Sta 8916+65.83 to 8918+29.94 Lt	164.4	LF				
	<b>Total</b>	<b>482.6</b>	<b>LF</b>				

(A) Include these items in the contract unit price bid for "W-Beam Guardrail".



Thrie/W-Beam Guardrail Quantities

Sheyenne River Bridge  
RP 168.801

US 52

23 U.S.C. § 407 Documents  
NDDOT Reserves All Objections

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	130	3

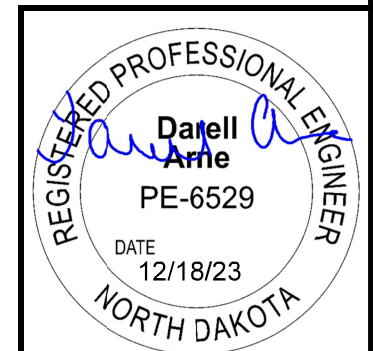
W-BEAM GUARDRAIL SUMMARY OF QUANTITIES

THRIE/W-BEAM GUARDRAIL AT BRIDGE ENDS

LOCATION	(A) 5/8" Ø x 18" LONG GUARD- RAIL BOLT	(A) 6" x 8" x 6'-0" TIMBER POST	(A) 6" x 8" x 14" TIMBER BLOCK	(A) 5/8" Ø x 1 1/4" LONG GUARD- RAIL BOLT	(A) 12'-6" STRAIGHT W-BEAM RAIL SECTION	(A) 12'-6" CURVED W-BEAM RAIL SECTION	(A) REFL- ECTOR- IZED PLATES	(A) 8"x 8" x 6' WOOD POST	(A) 8"x 8" x 22" WOOD OFF- SET BLOCK	(A) 8"x 8" x 18" WOOD OFF- SET BLOCK	(A) 8"x 8" x 14" WOOD OFF- SET BLOCK	(A) 6'-3" DOUBLE W-THRIE BEAM TRANS- ITION SECTION	(A) 12'-6" DOUBLE THRIE BEAM SECTION	(A) 2'-6" THRIE BEAM TERM- INAL CON- NECTOR	(A) 7/8" Ø x VAR- IABLE LONG. BOLT	(A) 3/4" Ø x 2-1/2" LONG POST BOLT
	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
Sta 9267+74.53 to 9268+45.17 Rt	25	8	8	64	3	1	9	9	7	1	1	1	1	1	5	2
Sta 9267+87.02 to 9268+45.17 Lt	23	6	6	56	2	1	7	9	7	1	1	1	1	1	5	2
Sta 9269+50.83 to 9270+08.98 Rt	23	6	6	56	2	1	7	9	7	1	1	1	1	1	5	2
Sta 9269+50.83 to 9270+21.47 Lt	25	8	8	64	3	1	9	9	7	1	1	1	1	1	5	2
<b>TOTAL</b>	<b>96</b>	<b>28</b>	<b>28</b>	<b>240</b>	<b>10</b>	<b>4</b>	<b>32</b>	<b>36</b>	<b>28</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>4</b>	<b>20</b>	<b>8</b>

SPEC CODE	BID ITEM	QTY	UNIT	SPEC CODE	BID ITEM	QTY	UNIT
764	0131 W-BEAM GUARDRAIL			764	1050 RESET W-BEAM GUARDRAIL		
	Sta 9267+74.53 to 9268+45.17 Rt	70.7	LF		Sta 9266+99.70 to 9267+74.53 Rt	75	LF
	Sta 9267+87.02 to 9268+45.17 Lt	58.2	LF		Sta 9267+62.04 to 9267+87.02 Lt	25	LF
	Sta 9269+50.83 to 9270+08.98 Rt	58.2	LF		Sta 9270+08.98 to 9270+33.96 Rt	25	LF
	Sta 9269+50.83 to 9270+21.47 Lt	70.7	LF		Sta 9270+21.47 to 9270+96.30 Lt	75	LF
	<b>Total</b>	<b>257.8</b>	<b>LF</b>		<b>Total</b>	<b>200</b>	<b>LF</b>
764	0145 W-BEAM GUARDRAIL END TERMINAL			764	2081 REMOVE END TREATMENT & TRANSITION		
	Sta 9266+49.81 to 9266+99.70 Rt	1	Ea		Sta 9266+31.16 to 9266+81.06 Rt	1	Ea
	Sta 9267+12.08 to 9267+62.04 Lt	1	Ea		Sta 9267+18.47 to 9267+68.34 Lt	1	Ea
	Sta 9270+33.96 to 9270+83.92 Rt	1	Ea		Sta 9270+27.66 to 9270+77.53 Rt	1	Ea
	Sta 9270+96.30 to 9271+46.19 Lt	1	Ea		Sta 9271+14.94 to 9271+64.81 Lt	1	Ea
	<b>Total</b>	<b>4</b>	<b>Ea</b>		<b>Total</b>	<b>4</b>	<b>Ea</b>
764	0151 REMOVE W-BEAM GUARDRAIL & POSTS						
	Sta 9266+81.06 to 9268+45.17 Rt	164.4	LF				
	Sta 9267+68.34 to 9268+45.17 Lt	76.9	LF				
	Sta 9269+50.83 to 9270+27.66 Rt	76.9	LF				
	Sta 9269+50.83 to 9271+14.94 Lt	164.4	LF				
	<b>Total</b>	<b>482.6</b>	<b>LF</b>				

(A) Include these items in the contract unit price bid for "W-Beam Guardrail".



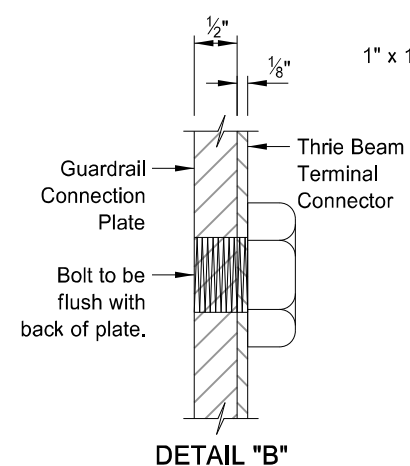
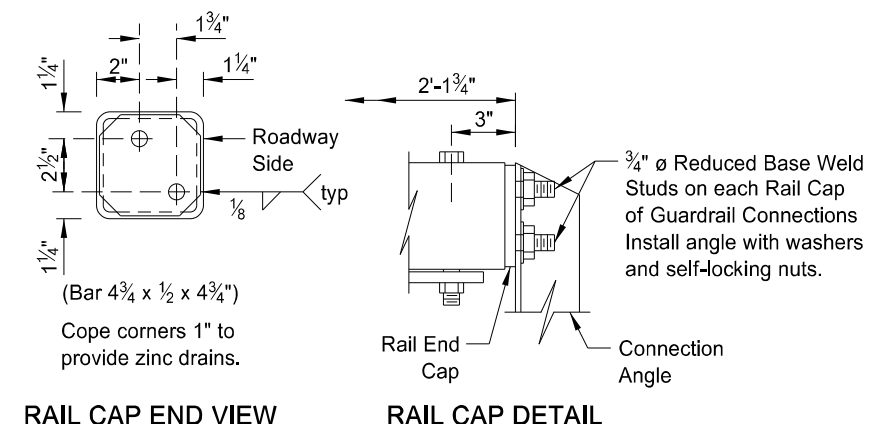
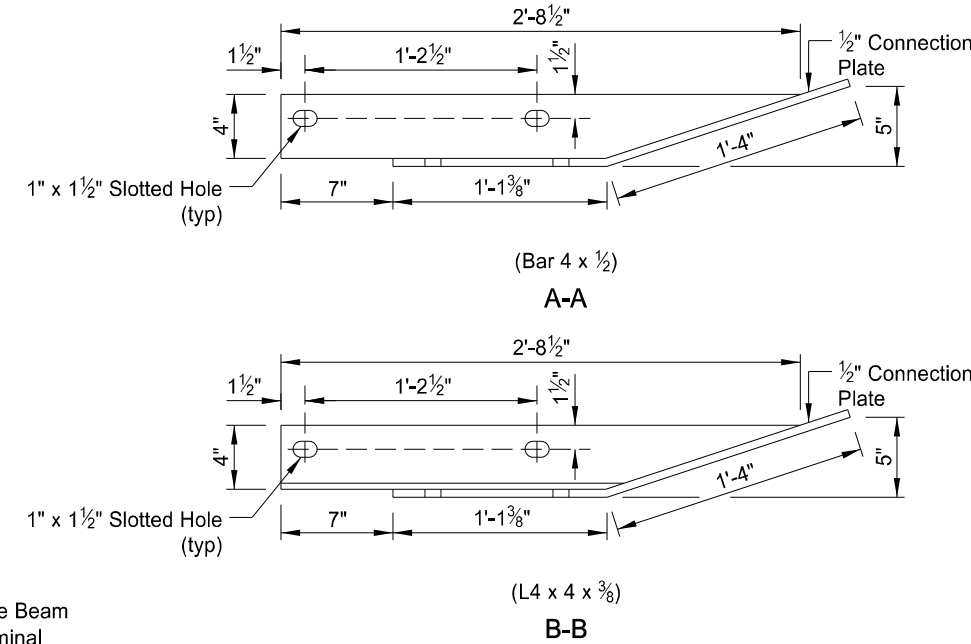
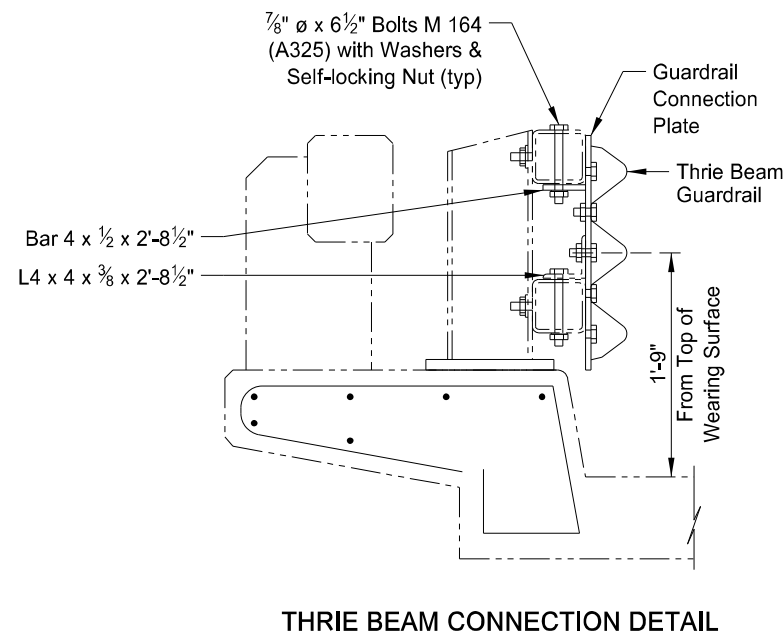
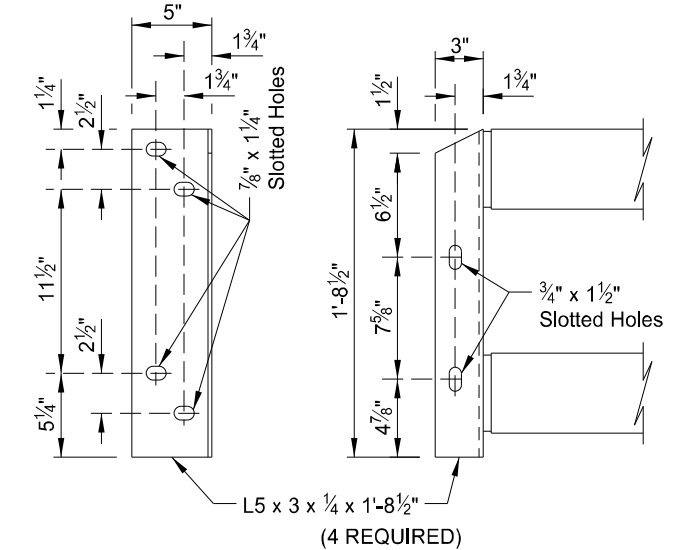
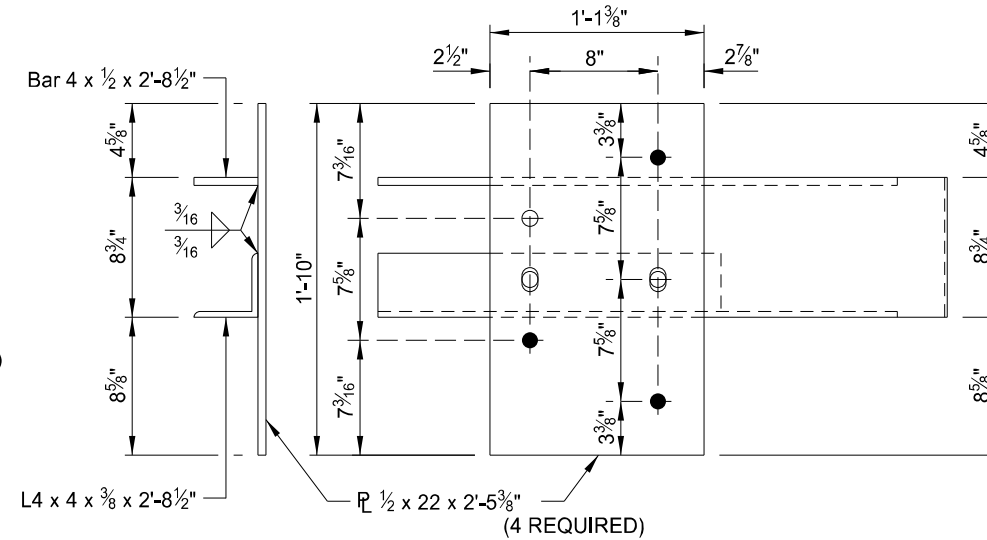
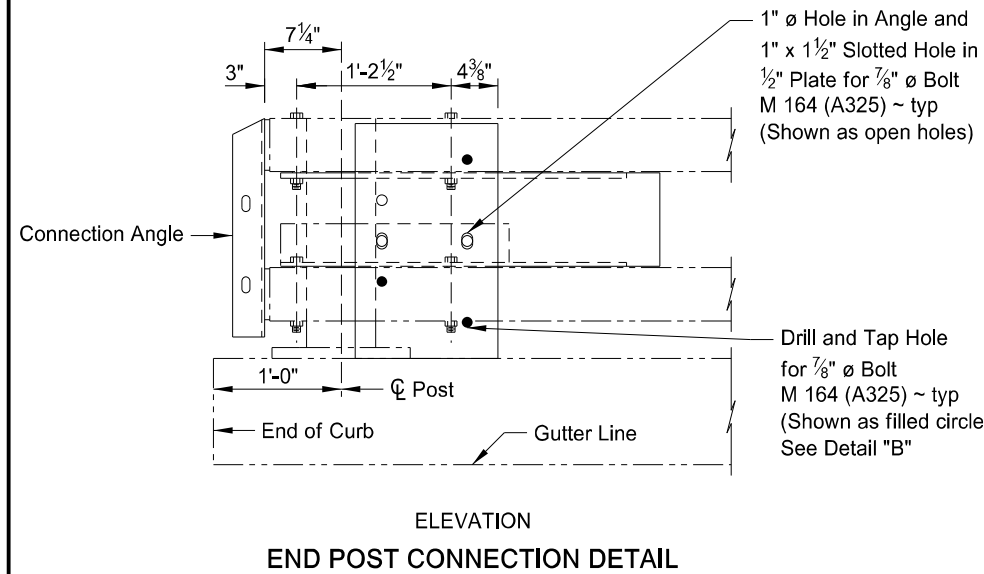
Thrie/W-Beam Guardrail Quantities

James River Bridge  
RP 175.923

US 52

23 U.S.C. § 407 Documents  
NDDOT Reserves All Objections

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	170	1



**NOTES:**

SCOPE OF WORK: Work at this site consists of modifying the guardrail connection plates.

Maintain one lane of traffic across the bridge at all times.



SHEYENNE RIVER  
NEAR HARVEY

**CONNECTION PLATE  
MODIFICATION DETAILS**

ND DEPARTMENT OF TRANSPORTATION  
BRIDGE DIVISION

Thorenson, Jason R.  
12/07/23

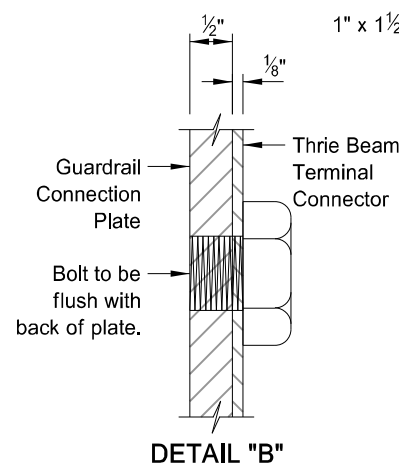
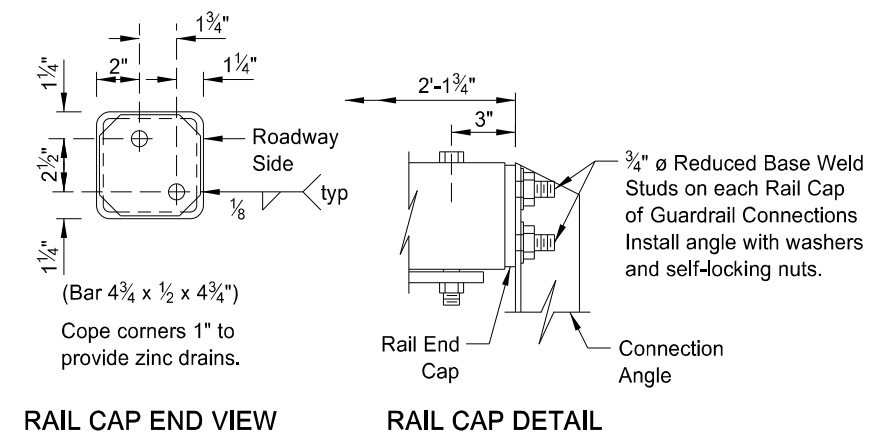
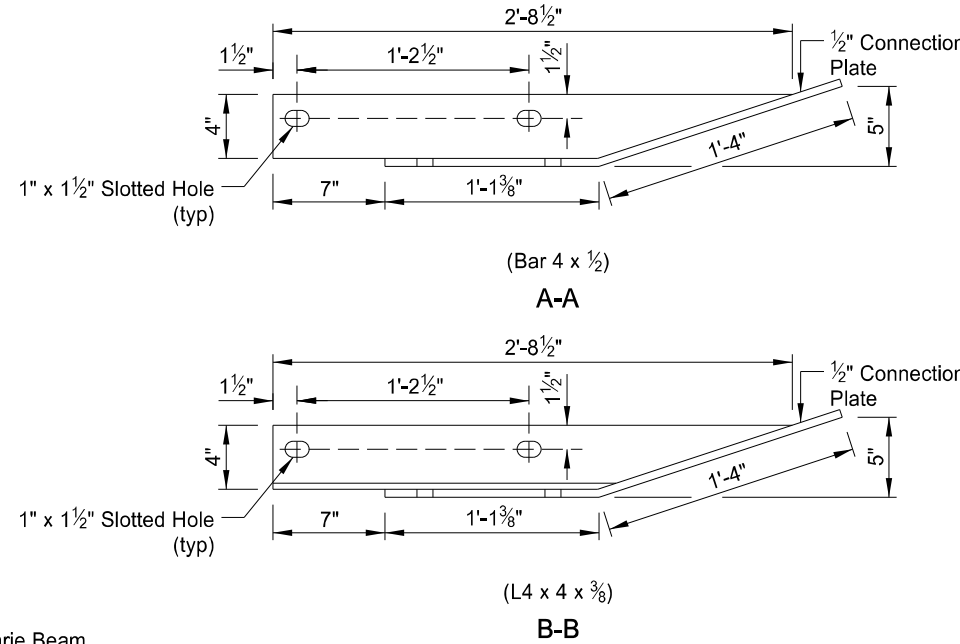
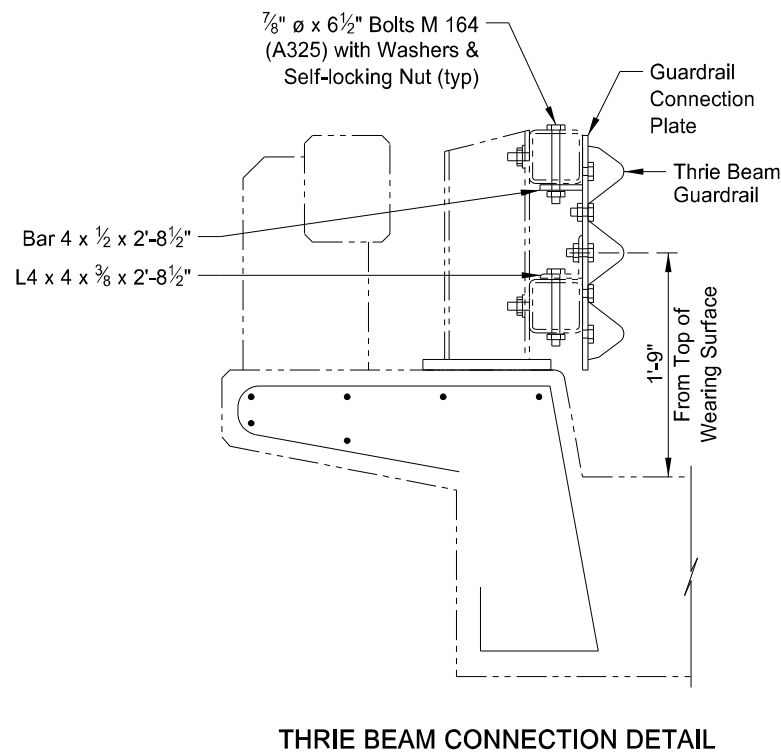
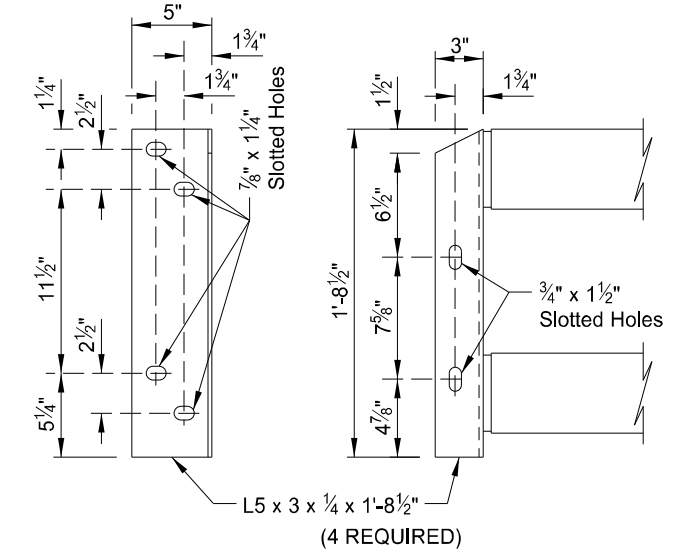
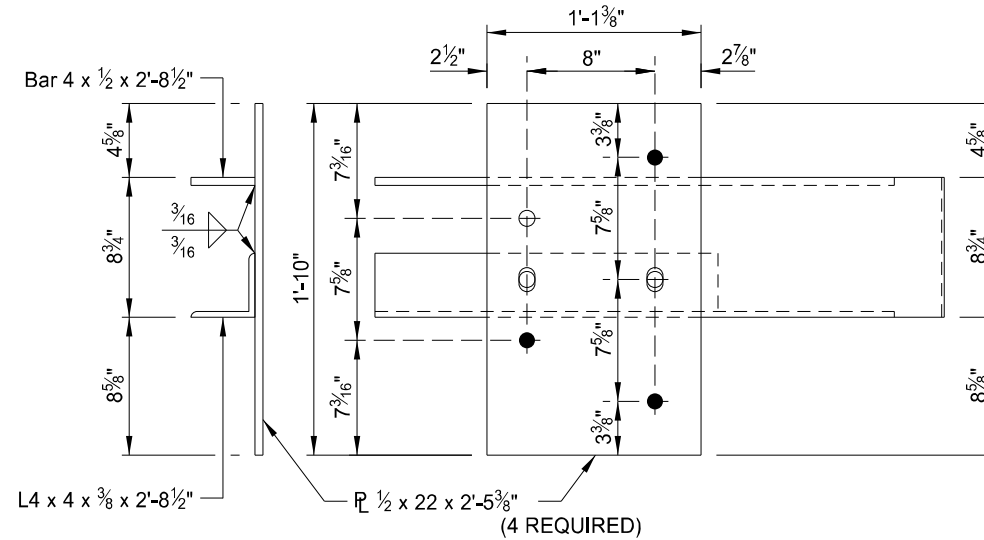
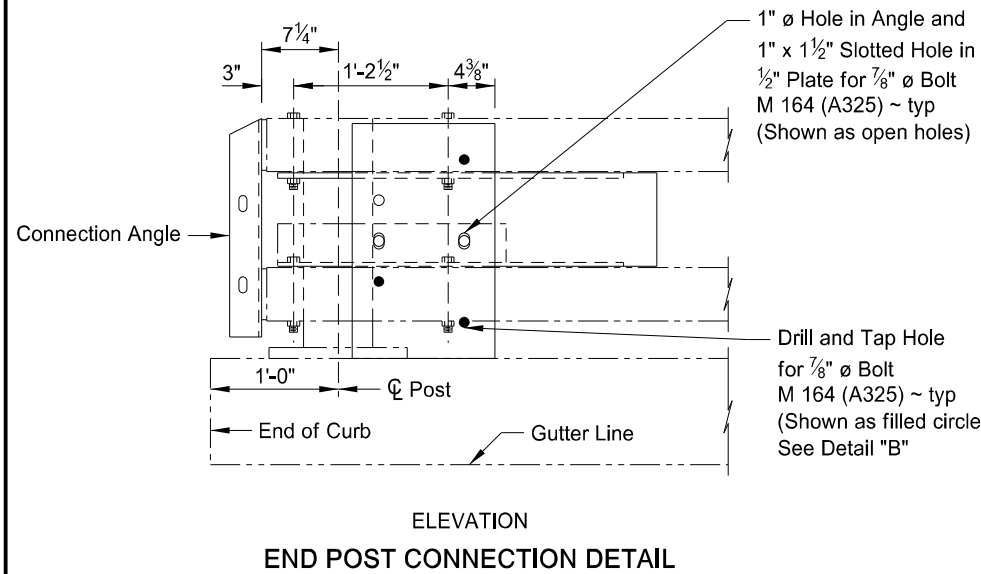
DRAWING NO. 52-168.801-1

**BRIDGE BID ITEMS**

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
624	3005	CONNECTION PLATE MODIFICATION	EA	4

23 U.S.C. § 407 Documents  
NDDOT Reserves All Objections

STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	170	2



**NOTES:**

SCOPE OF WORK: Work at this site consists of modifying the guardrail connection plates.

Maintain one lane of traffic across the bridge at all times.



JAMES RIVER  
NEAR MANFRED

CONNECTION PLATE  
MODIFICATION DETAILS

ND DEPARTMENT OF TRANSPORTATION  
BRIDGE DIVISION

Thorenson, Jason R.  
12/07/23

DRAWING NO. 52-175.923-1

**BRIDGE BID ITEMS**

SPEC	CODE	ITEM DESCRIPTION	UNIT	QUANTITY
624	3005	CONNECTION PLATE MODIFICATION	EA	4

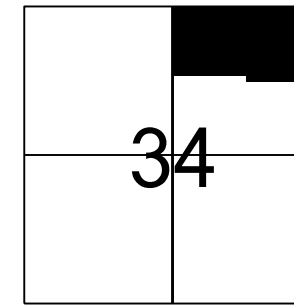
STATE	PROJECT NO.	SECTION NO.	SHEET NO.
ND	NH-4-052(104)141	180	1

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

TEST HOLE PLAT

Location: NE1/4 34-155-77 County: McHenry  
 Ownership: Henry Ramon & Helen E. Anderson Towner, ND

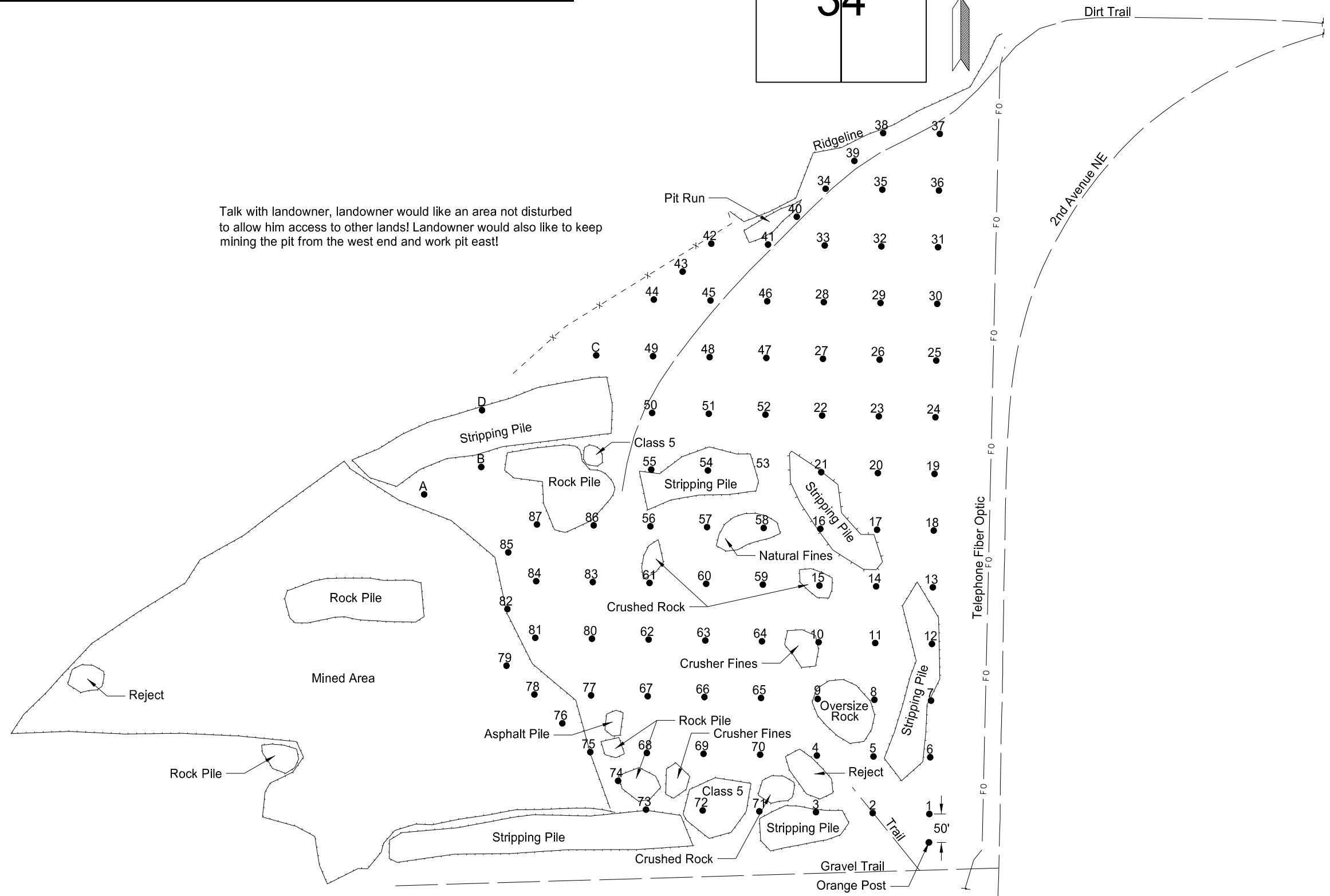
LOCATION OF PIT IN SECTION



- Area "A" consists of Test Holes 1 - 9
- Area "B" consists of Test Holes 10 - 18
- Area "C" consists of Test Holes 19 - 27
- Area "D" consists of Test Holes 28 - 39
- Area "E" consists of Test Holes 40 - 46
- Area "F" consists of Test Holes 47 - 55
- Area "G" consists of Test Holes 56 - 64
- Area "H" consists of Test Holes 65 - 74
- Area "I" consists of Test Holes 75 - 87
- Testholes A - D for information only

- Legend:
- gr = gravel
  - sd = sand
  - FS = fine sand
  - Fgr = fine gravel
  - CS = coarse sand
  - sh = shale
  - SiCl = silt clay
  - rk = rock
  - FeO = Iron oxide
  - CoS = Coal Slack
  - WL = water line
  - NG = no gravel
  - DM = disturbed material
  - CGr = course gravel

Talk with landowner, landowner would like an area not disturbed to allow him access to other lands! Landowner would also like to keep mining the pit from the west end and work pit east!



Scale 1"=200'

PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES							
Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole
1	2.5	0.5 gr SiCl	6	27	44	58	+WL 13.0	21	2.5	9.5 gr	2	22	39	50	+WL 13.0	42	1.5	9.5 gr	1	18	35	45	+WL 13.5	67	3.5	0.5 gr SiCl	1	18	39	50	+WL 13.5
		10.0 gr								0.5 SiCl								1.0 sd								9.5 gr					
2	2.0	8.5 gr	2	14	29	40	+WL 12.0			0.5 gr								1.5 gr						68	2.0	10.0 gr	2	18	37	48	+WL 12.0
		1.5 sd						22	2.0	11.0 gr	2	19	37	47	+WL 13.0	43	1.5	0.5 gr SiCl	6	27	42	52	+WL 14.0	69	3.0	10.0 gr	0	19	37	46	+WL 13.5
3	3.0	1.0 gr SiCl	1	18	34	46	FS SiCl	23	1.5	0.5 gr SiCl	1	22	36	46	+WL 13.0			12.0 gr								0.5 sd					
		6.0 gr								6.5 gr						44	3.0	10.5 gr	3	21	35	46	+WL 16.0	70	4.0	8.0 gr	1	17	31	40	+WL 14.0
		1.0 FS CoS								1.0 sd								0.5 sd								2.0 sd					
4	3.5	10.5 gr	3	19	36	48	+WL 14.0			0.5 Fgr								2.0 gr						71	2.0	10.0 gr	1	26	45	55	+WL 12.0
5	2.0	6.5 gr	5	23	38	48	+WL 13.0			3.0 gr						45	2.0	12.5 gr	4	23	41	51	+WL 14.5	72	1.0	6.5 gr	2	19	37	47	+WL 11.0
		0.5 sd						24	2.0	1.0 gr SiCl	2	17	35	45	+WL 13.0	46	2.0	1.0 gr SiCl	2	20	39	50	+WL 14.0			1.0 sd					
		1.0 sd CoS								10.0 gr								11.0 gr								2.5 gr					
		1.0 FS CoS						25	3.0	0.5 gr SiCl	1	19	34	46	+WL 14.5	47	2.0	9.0 gr	4	29	48	57	+WL 14.0	73	1.0	1.5 gr SiCl	1	23	40	51	+WL 10.5
		0.5 SiCl								8.0 gr								1.0 gr SiCl								8.0 gr					
		1.5 gr								0.5 sd								2.0 gr						74	0.5	9.0 gr	1	17	35	45	+WL 9.5
6	4.0	9.5 gr	2	17	36	47	+WL 14.5			2.5 gr						48	3.5	8.5 gr	4	15	31	40	+WL 15.0	75	0.5	2.5 gr	1	20	39	49	+WL 8.0
		1.0 sd						26	2.5	10.5 gr	2	20	36	45	+WL 14.0			1.0 sd								1.0 sd					
7	4.0	5.5 gr	4	22	39	47	+WL 15.0			1.0 gr CoS								2.0 gr								4.0 gr					
		0.5 sd						27	2.0	0.5 gr SiCl	3	23	39	49	+WL 14.0	49	5.5	0.5 gr SiCl	4	20	36	47	+WL 18.0	76	0.0	3.5 gr	1	17	35	45	+WL 3.5
		1.5 Fgr								11.5 gr								12.0 gr						77	0.0	10.5 gr	3	22	40	51	+WL 10.5
		0.5 FS CoS						28	3.0	8.0 gr	1	18	32	40	+WL 14.0	50	6.0	12.0 gr	2	16	34	44	+WL 18.0	78	0.0	7.0 gr	2	20	37	49	+WL 7.5
		1.0 FS SiCl								1.5 sd						51	4.5	0.5 gr SiCl	3	22	37	46	+WL 16.0			0.5 gr CoS					
		2.0 gr								1.5 FS								8.0 gr						79	0.0	2.0 gr	0	20	42	51	+WL 2.5
8	3.0	10.5 gr	3	20	39	50	+WL 13.5	29	2.5	0.5 gr SiCl	6	23	39	49	+WL 15.0			1.0 Fgr								0.5 gr CoS					
9	3.5	0.5 gr SiCl	4	22	37	48	+WL 14.0			10.0 gr								2.0 gr						80	3.0	9.0 gr	1	20	36	48	+WL 12.0
		6.5 gr								1.0 FS						52	3.5	6.5 gr	1	17	32	41	+WL 15.0	81	2.0	9.5 gr	6	28	43	52	+WL 11.5
		0.5 sd								1.0 gr								2.0 sd						82	0.0	4.0 gr	2	15	30	41	+WL 11.0
		3.0 gr						30	2.5	8.0 gr	2	17	31	41	+WL 15.0			0.5 gr								0.5 SiCl					
10	3.5	10.5 gr	1	16	33	43	+WL 14.0			0.5 SiCl								0.5 SiCl								3.5 gr					
11	3.5	8.5 gr	2	26	42	51	+WL 13.0			2.0 gr								2.0 gr CoS								1.0 sd CoS					
		0.5 sd								2.0 sd CoS						53	4.0	10.0 gr	2	24	39	50	+WL 15.0			1.0 sd					
		1.0 gr						31	3.0	12.0 gr	5	26	40	50	+WL 15.0			1.0 sd								1.0 gr					
12	1.0	10.0 gr	1	20	39	53	+WL 11.0	32	3.0	12.0 gr	3	18	36	47	+WL 15.0	54	5.5	9.5 gr	1	16	31	42	+WL 17.0	83	4.0	10.0 gr	6	26	42	53	+WL 14.0
13	6.0	10.0 gr	2	23	39	49	+WL 16.0	33	2.0	10.0 gr	4	23	40	53	+WL 15.0			1.0 gr CoS						84	3.0	10.5 gr	2	17	33	45	+WL 13.5
14	4.0	6.0 gr	1	16	29	38	+WL 14.0			1.0 sd								1.0 gr						85	3.0	11.0 gr	3	26	40	51	+WL 14.0
		2.0 sd								2.0 gr						55	7.0	11.0 gr	5	30	45	54	+WL 18.0	86	4.5	9.0 gr	2	24	39	50	+WL 13.5
		2.0 gr						34	1.0	13.0 gr	2	20	37	47	+WL 14.0	56	4.5	10.5	1	20	35	45	+WL 15.0	87	4.0	9.0 gr	3	20	32	42	+WL 14.5
15	4.0	7.5 gr	4	25	40	52	+WL 14.0	35	2.0	11.5 gr	6	24	41	51	+WL 15.0	57	4.5	10.5 gr	0	23	39	49	+WL 15.0			1.5 sd					
		0.5 gr SCoS								1.5 gr CoS						58	4.0	11.0 gr	1	20	39	50	+WL 15.0								
		2.0 gr						36	2.5	11.5 gr	3	22	37	45	+WL 15.0	59	4.0	10.0 gr	1	24	42	53	+WL 14.0								
16	3.0	8.5 gr	2	17	34	44	+WL 14.0			0.5 SiCl						60	6.0	10.0 gr	1	18	36	47	+WL 16.0								
		0.5 sd								0.5 gr						61	5.0	9.0 gr	1	23	40	51	+WL 15.0								
		2.0 gr						37	1.0	13.0 gr	2	28	42	50	+WL 14.0			1.0 gr CoS													
17	4.5	10.0 gr	3	20	35	45	+WL 16.0	38	1.0	13.0 gr	2	22	38	47	+WL 14.0	62	5.0	9.5 gr	3	18	38	50	+WL 14.5								
		0.5 sd						39	1.0	0.5 gr SiCl	0	19	35	46	+WL 14.0	63	5.5	8.5 gr	3	22	38	50	+WL 14.0								
		1.0 gr								10.5 gr						64	5.0	9.5 gr	2	15	35	46	+WL 14.5								
18	5.5	10.5 gr	2	9.5	32	43	+Cave			1.0 Fgr CoS						65	5.0	5.0 gr	1	18	36	49	+WL 14.5								
19	3.0	12.0 gr	5	26	40	49	+WL 15.0			1.0 gr								1.0 sd													
20	2.5	9.5 gr	2	16	32	44	+WL 14.0	40	1.5	12.5 gr	3	23	39	50	+WL 14.0			3.0 3.5													
		1.0 sd						41	1.5	12.5 gr	6	27	43	53	+WL 14.0	66	5.0	8.0 gr	1	15	31	42	+WL 15.0								
		1.0 gr																2.0 sd													

RANGE 77 TWP 155 SEC NE1/4 34  
COUNTY McHenry Jun-20  
PROSPECTED BY Volk/Nelson  
INSPECTED & APPROVED Jeffrey Swank Jul-20

PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES							
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Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole				
A1	0.0	5.0 gr	3	22	39	50	+Cave																												
B1	4.5	0.5 gr SiCl	3	22	39	51	+WL 16.0																												
		8.5 gr																																	
		0.5 sd																																	
		2.0 gr																																	
C1	1.5	9.0 gr	3	19	35	45	+WL 13.0																												
		0.5 gr SiCl																																	
		2.0 gr																																	
D1	6.0	13.0 gr	3	23	39	48	+WL 19.0																												

RANGE 77 TWP 155 SEC NE1/4 34  
 COUNTY McHenry Jun-20  
 PROSPECTED BY Volk/Nelson  
 INSPECTED & APPROVED Jeffrey Swank Jul-20

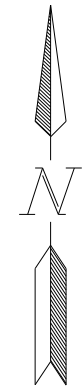
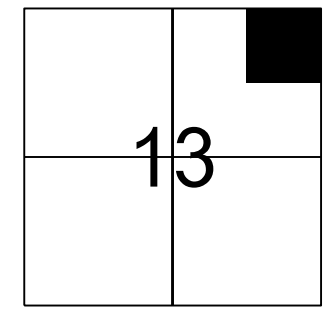


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION

TEST HOLE PLAT

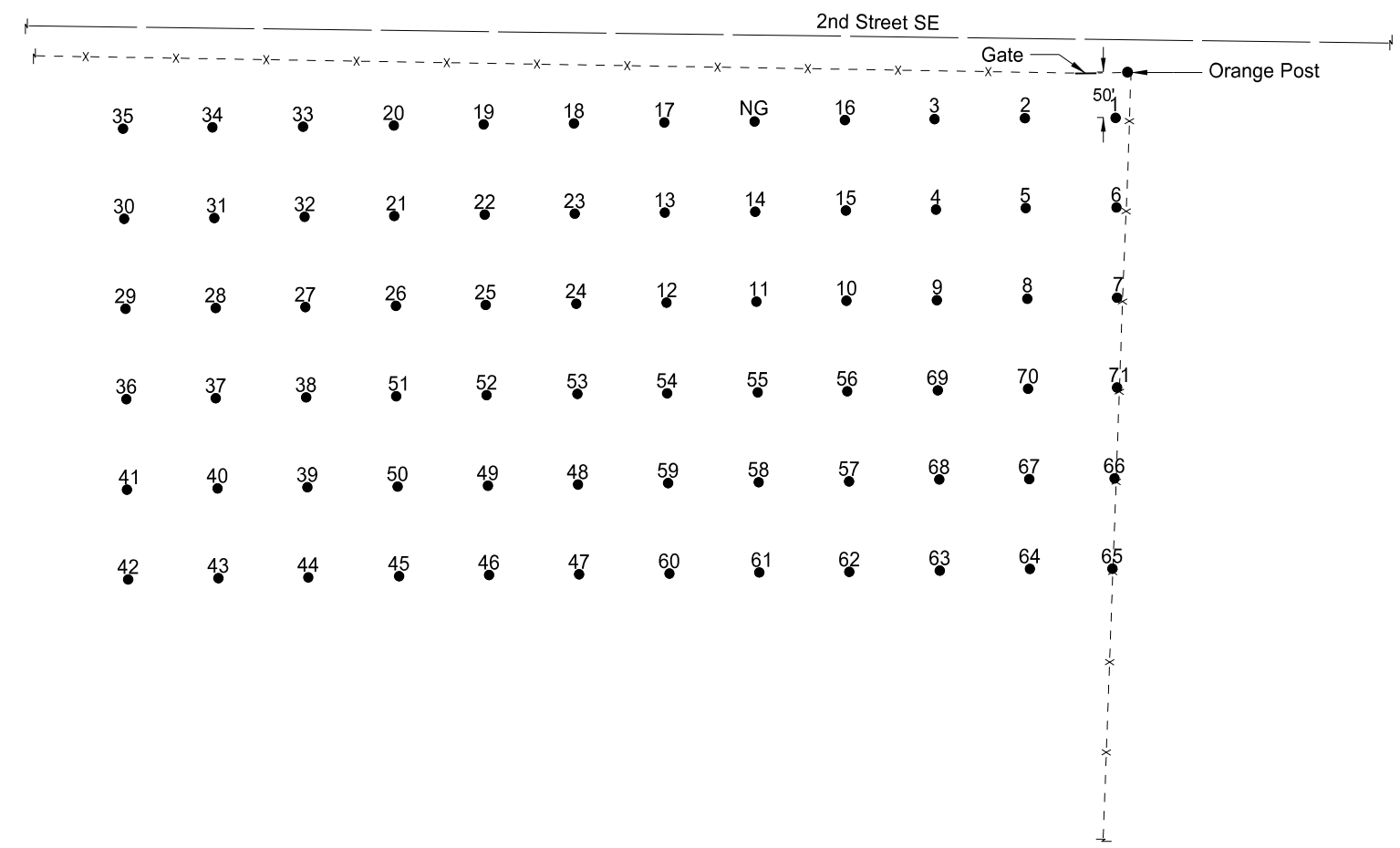
Location: NE1/4NE1/4 13-145-74 County: Sheridan  
 Ownership: Betty Mertz, John Mertz and Terry Mertz

LOCATION OF PIT IN SECTION



Area "A" consists of Test Holes 1 - 9  
 Area "B" consists of Test Holes 10 - 17  
 Area "C" consists of Test Holes 18 - 26  
 Area "D" consists of Test Holes 27 - 35  
 Area "E" consists of Test Holes 36 - 44  
 Area "F" consists of Test Holes 45 - 53  
 Area "G" consists of Test Holes 54 - 62  
 Area "H" consists of Test Holes 63 - 71

Legend:  
 gr = gravel  
 sd = sand  
 FS = fine sand  
 Fgr = fine gravel  
 CS = coarse sand  
 sh = shale  
 SiCl = silt clay  
 rk = rock  
 FeO = Iron oxide  
 CoS = Coal Slack  
 WL = water line  
 NG = no gravel  
 DM = disturbed material  
 CGr = course gravel



Scale 1"=200'

PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES								PIT LOGGING BY TEST HOLES							
Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole	Test Hole No.	Depth of Stripping (Ft)	Depth of Material (Ft)	% Retained on 1/2" Screen	% Retained on 3/4" Screen	% Retained on 3/8" Screen	% Retained on #4 Screen	Bottom of Test Hole
1	2.0	2.0 gr SiCl	0	8	19	30	SiCl	11	2.0	5.0 gr	0	10	20	30	+gr	25	0.5	5.5 Fgr	2	12	23	34	+gr	37	1.0	5.0 gr	1	15	25	36	rk
		1.0 sd SiCl								1.0 Fgr								2.0 gr								4.0 Fgr					
2	1.0	11.0 Fgr	2	9	20	31	+gr			4.0 gr								1.0 Fgr								1.0 gr					
		1.0 FgrSiCl								1.0 Fgr								2.0 gr								2.0 Fgr					
		1.0 Fgr								1.0 gr								3.0 Fgr								4.0 gr					
		2.0 FgrSiCl								1.0 Fgr								3.0 gr						38	1.0	7.0 gr	0	9	19	28	SiCl
		1.0 gr SiCl								2.0 FgrSiCl								3.0 Fgr								4.0 Fgr					
		2.0 gr								3.0 Fgr						26	0.5	7.5 gr	0	11	19	30	+gr			1.0 gr					
		1.0 gr SiCl						12	2.0	1.0 gr	0	3	15	28	+gr			2.0 Fgr								4.0 Fgr					
3	0.5	10.5 Fgr	0	3	8	14	+gr			10.0 Fgr								2.0 gr								1.5 sd sh					
		2.0 gr SiCl								1.0 gr								2.0 Fgr						39	0.5	9.5 gr	1	8	18	27	+gr
		7.0 gr								1.0 FgrSiCl								1.0 gr								3.0 Fgr					
4	1.0	5.0 FgrSiCl	0	0	6	11	+gr			5.0 Fgr								5.0 Fgr								2.0 gr					
		1.0 Fgr						13	0.5	5.5 Fgr	1	6	14	24	SiCl	27	0.5	6.5 gr	4	17	29	40	+gr			5.0 Fgr					
		1.0 FgrSiCl								9.0 gr								5.0 Fgr						40	1.5	3.5 Fgr	0	5	13	22	+gr
		10.0 Fgr								3.0 Fgr								1.0 gr								2.0 gr					
		2.0 FgrSiCl						14	2.0	3.0 Fgr	0	8	22	36	SiCl			2.0 Fgr								10.0 Fgr					
5	1.0	3.0 gr	0	2	8	18	SiCl			2.0 gr								1.5 Fgr sh								3.0 sd					
		2.0 Fgr						15	1.0	3.0 Fgr	0	1	4	7	SiCl			3.5 CGr						41	1.5	2.5 gr	0	4	13	21	+gr
		3.0 gr								3.0 sd sh						28	0.5	4.5 Fgr	4	14	25	34	rk			1.0 Fgr					
		2.0 Fgr								2.0 gr								1.0 gr								2.0 gr					
		2.0 gr SiCl						16	0.5	9.5 Fgr	0	4	11	19	SiCl			6.0 Fgr								6.0 Fgr					
		1.0 Fgr								2.0 gr								3.5 gr								2.0 Fgr sh					
6	1.0	1.0 FgrSiCl	0	3	10	20	SiCl	17	1.0	3.0 Fgr	2	23	36	48	rk	29	2.0	11.0 Fgr	1	11	18	27	rk			1.0 gr					
		6.0 Fgr								5.0 gr								2.0 Fgr sh						42	0.5	2.5 Fgr	0	3	10	16	+gr
		3.0 FgrSiCl						18	1.0	11.0 Fgr	0	3	8	17	SiCl			2.5 CGr								1.0 gr					
		2.5 Fgr								1.0 gr						30	2.0	9.0 Fgr	0	3	10	18	SiCl			6.0 Fgr					
		1.5 FgrSiCl						19	1.5	11.5 Fgr	0	5	9	17	SiCl			1.0 sd sh								2.0 Fgr sh					
7	0.5	1.5 gr	0	0	5	11	SiCl	20	0.5	19.5 Fgr	0	1	7	15	+gr	31	2.0	14.0 Fgr	0	2	9	17	SiCl			1.0 Fgr					
8	0.5	2.5 gr	0	5	13	22	+gr	21	2.0	2.0 gr	0	10	19	27	+gr	32	2.0	11.0 Fgr	0	4	12	21	SiCl			1.0 Fgr sh					
		1.0 Fgr								2.0 Fgr								1.0 sd								1.0 FS					
		1.0 gr								3.0 gr								4.5 Fgr								1.0 Fgr sh					
		2.0 FgrSiCl								1.0 Fgr						33	0.5	11.5 Fgr	0	0	3	10	SiCl			0.5 Fgr					
		2.0 Fgr								2.0 gr								1.0 Fgr sh								1.5 Fgr sh					
		2.0 FgrSiCl								5.0 Fgr								6.0 Fgr								2.0 sd					
		5.0 Fgr								1.0 sd sh						34	3.0	5.0 Fgr	0	2	6	12	+gr	43	1.0	4.0 Fgr	2	6	14	23	+gr
		1.0 gr CoS								1.0 Fgr								1.0 sd								3.0 gr					
		3.0 Fgr								1.0 sd								3.0 Fgr								12.0 Fgr					
9	0.5	2.5 gr	0	13	24	34	+cave	22	1.5	12.5 Fgr	0	3	9	18	SiCl			1.0 CS													
		2.0 FS						23	2.0	8.5 Fgr	0	2	8	15	SiCl			3.0 Fgr													
		2.0 Fgr								0.5 sd								1.0 sd													
		2.0 gr								2.5 Fgr								3.0 Fgr													
		1.0 gr CoS						24	1.0	6.0 gr	3	11	22	34	+gr	35	2.0	10.0 Fgr	0	1	4	9	SiCl								
		1.0 gr								1.0 Fgr						36	2.0	12.0 Fgr	1	11	19	27	+gr								
		4.0 CGr								6.0 gr								1.0 FgrSiCl													
10	0.5	2.5 gr	0	6	15	27	SiCl			2.0 CGr								2.0 sd sh													
		2.0 Fgr								4.0 gr								1.0 sd													
		1.0 gr																2.0 gr													
		5.0 Fgr																													

RANGE 74 TWP 145 SEC NE 1/4 13  
COUNTY Sheridan May-17  
PROSPECTED BY Rogstad/Usher  
INSPECTED & APPROVED Jeffrey Swank Jun-17



NDDOT ABBREVIATIONS

D-101-1

? This is a special text character used in the labeling of existing features. It indicates a feature that has an unknown characteristic, potentially based on: lack of description, location accuracy or purpose.

Abn abandoned  
 Abut abutment  
 Adj adjusted  
 Aggr aggregate  
 Ahd ahead  
 ARV air release valve  
 Align alignment  
 Al alley  
 Alt alternate  
 Alum aluminum  
 ADA Americans with Disabilities Act  
 & and  
 Appr approach  
 Approx approximate  
 ACP asbestos cement pipe  
 Asph asphalt  
 AC asphalt cement  
 Assmd assumed  
 @ at  
 Atten attenuation  
 ATR automatic traffic recorder  
 Ave Avenue  
 Avg average  
 ADT average daily traffic

Bk back  
 BF back face  
 Balc balcony  
 B Wire barbed wire  
 Barr barricade  
 Btry battery  
 BI beehive inlet  
 Beg begin  
 BG below grade  
 BM bench mark  
 Bkwy bikeway  
 Bit bituminous  
 Blk block  
 BH bore hole  
 Bot bottom  
 Blvd Boulevard  
 Bndry boundary  
 Brkwy breakaway  
 Br bridge  
 Bldg building  
 Bus. business  
 BV butterfly valve  
 Byp bypass

C Gdrl cable guardrail  
 Calc calculate  
 CIP cast iron pipe  
 CB catch basin  
 CRS cationic rapid setting  
 C Gd cattle guard  
 C To C center to center  
 CL or ☉ centerline  
 Ch chain  
 Chnlk chain-link  
 Ch Blk channel block  
 Ch Ch channel change  
 Chk check  
 Chsld chiseled  
 Cir circle  
 Cl class  
 Clnt clean-out  
 Clr clear  
 Cl&gr clearing & grubbing  
 Comb. combination  
 Coml commercial  
 Compr compression  
 CADD computer aided drafting & design  
 Conc concrete  
 CECB concrete erosion control blanket  
 Cond conductor  
 Const construction  
 Cont continuous  
 CSB continuous split barrel sample  
 Contr contraction  
 Contr contractor  
 CP control point  
 Coord coordinate  
 Cor corner  
 Corr corrected  
 CAES corrugated aluminum end section  
 CAP corrugated aluminum pipe  
 CMES corrugated metal end section  
 CMP corrugated metal pipe  
 CPVCP corrugated poly-vinyl chloride pipe  
 CSES corrugated steel end section  
 CSFES corrugated steel flared end section  
 CSP corrugated steel pipe  
 CSTES corrugated steel traversable end section  
 Co County  
 Crse course  
 Ct Court  
 Xarm cross arm  
 Xbuck cross buck  
 Xsec cross sections  
 Xing crossing  
 Xrd crossroad  
 Crn crown

Culv culvert  
 C&G curb & gutter  
 CI curb inlet  
 CR curb ramp  
 C cut  
 Dd Ld dead load  
 Defl deflection  
 Defm deformed  
 DInt delineate  
 DIntr delineator  
 Depr depression  
 Desc description  
 Det detail  
 DWP detectable warning panel  
 Dtr detour  
 Dia or ø diameter  
 Dir direction  
 Dist distance  
 DM disturbed material  
 DB ditch block  
 DG ditch grade  
 Dbl double  
 Dn down  
 Dwg drawing  
 Dr drive  
 Drwy driveway  
 DI drop inlet  
 D dry density

Ea each  
 Esmt easement  
 E East  
 EB Eastbound  
 Elast elastomeric  
 EL electric locker  
 E Mtr electric meter  
 Elec electric/al  
 EDM electronic distance meter  
 Elev or El elevation  
 Ellipt elliptical  
 Emb embankment  
 Emuls emulsion/emulsified  
 ES end section  
 Engr engineer  
 ESS environmental sensor station  
 Eq equal  
 Evgr evergreen  
 Exc excavation  
 Exst existing  
 Exp expansion  
 Expy Expressway  
 E external of curve  
 Extru extruded

FOS factor of safety  
 Fed Federal  
 FP feed point  
 Fn fence  
 Fn P fence post  
 FO fiber optic  
 FD field drive  
 F fill  
 FAA fine aggregate angularity  
 FH fire hydrant  
 Fl flange  
 Flrd flared  
 FES flared end section  
 F Bcn flashing beacon  
 FA flight auger sample  
 FL flow line  
 Ftg footing  
 FM force main  
 Fnd found  
 Fdn foundation  
 Frac fractional  
 Frwy freeway  
 Frt front  
 FF front face  
 F Disp fuel dispenser  
 FFP fuel filler pipes  
 FLS fuel leak sensor  
 Furn furnish/ed

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05-20-18	General Revisions
12-18-20	General Revisions
08-16-22	General Revisions



NDDOT ABBREVIATIONS

D-101-2

Galv	galvanized	Ln	lane	Obsc	obscure(d)	Qty	quantity
Gar	garage	Lg	large	Ocpd	occupied	Qtr	quarter
Gs L	gas line	Lat	latitude	Ocpy	occupy		
G Reg	gas line regulator	Lt	left	O/s	offset		
GMV	gas main valve	Lens	lenses	OC	on center	Rad or R	radius
G Mtr	gas meter	Lvl	level	C	one dimensional consolidation	RR	railroad
GSV	gas service valve	Lvng	leveling	OC	organic content	Rlwy	railway
GVP	gas vent pipe	Lht	light	Orig	original	Rsd	raised
GV	gate valve	LP	light pole	O To O	out to out	RC	rapid curing
Ga	gauge	Ltg	lighting	OD	outside diameter	Rec	record
Gov	government	Liq	liquid	OH	overhead	Recy	recycle
Grd	graded/grade	LL	liquid limit			RAP	recycled asphalt pavement
Grnd	ground	Loc	location			RPCC	recycled portland cement concrete
GWM	ground water monitor	Long.	longitude	PMT	pad mounted transformer	Ref	reference
Gdrl	guardrail	Lp	loop	Pg	pages	R Mkr	reference marker
Gtr	gutter	LD	loop detector	Pntd	painted	RM	reference monument
		Lum	luminaire	Pr	pair	RP	reference point
				Pnl	panel	Refl	reflectorized
				Pk	park	RCB	reinforced concrete box
H Plg	H piling			PSD	passing sight distance	RCES	reinforced concrete end section
Hdwl	headwall	Mb	mailbox	Pvmt	pavement	RCFES	reinforced concrete flared end section
Ht	height	ML	main line	Ped	pedestal	RCP	reinforced concrete pipe
Hel	helical	MH	manhole	Ped	pedestrian	RCPS	reinforced concrete pipe sewer
HDPE	high density polyethylene	Mkd	marked	PPP	pedestrian pushbutton post	RCTES	reinforced concrete traversable end section
HM	high mast	Mkr	marker	Pen.	penetration	Reinf	reinforcement
HP	high pressure	Mkg	marking	Perf	perforated	Res	reservation
HPS	high pressure sodium	MA	mast arm	Per.	perimeter	Res	residence
HTCG	high tension cable guardrail	Matl	material	Perm	permanent	Ret	retaining
Hwy	highway	Max	maximum	PL	pipeline	Rev	reverse
Hor	horizontal	MC	meander corner	PI	place	Rt	right
HBP	hot bituminous pavement	Meas	measure	P&P	plan & profile	R/W	right of way
HMA	hot mix asphalt	Mdn	median	PL	plastic limit	Riv	river
Hyd	hydrant	MD	median drain	Pl or $\bar{P}$	plate	Rd	road
Ph	hydrogen ion content	MC	medium curing	Pt	point	Rdbd	road bed
		MGS	Midwest Guardrail System	PE	polyethylene	Rdwy	roadway
		MM	mile marker	PVC	polyvinyl chloride	RWIS	roadway weather information system
Id	identification	MP	mile post	PCC	Portland Cement concrete	Rk	rock
Incl	inclinometer tube	Min	minimum	PP	power pole	Rt	route
IMH	inlet manhole	Misc	miscellaneous	Preempt	preemption		
ID	inside diameter	Mon	monument	Prefab	prefabricated		
Inst	instrument	Mnd	mound	Prfmd or Pref	performed		
Intchg	interchange	Mtbl	mountable	Prep	preparation		
Intmdt	intermediate	Mtd	mounted	Press.	pressure		
Intscn	intersection	Mtg	mounting	PRV	pressure relief valve		
Inv	invert	Mk	muck	Prestr	prestressed		
IP	iron pipe			Pvt	private		
				PD	private drive		
Jt	joint	Neop	neoprene	Prod.	production/produce		
Jct	junction	Ntwk	network	Prog	programmed		
		N	North	Prop.	property		
		NE	North East	Prop Ln	property line		
		NW	North West	Ppsd	proposed		
		NB	Northbound	PB	pull box		
		No. or #	number				

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NDDOT ABBREVIATIONS

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Salv	salvage(d)	Tel	telephone
San	sanitary sewer line	Tel B	Telephone Booth
Sec	section	Tel P	telephone pole
SL	section line	Tv	television
Sep	separation	Temp	temperature
Seq	sequence	Temp	temporary
Serv	service	TBM	temporary bench mark
Sht	sheet	T	thinwall tube sample
Shtng	sheeting	Ts	topsoil
Shldr	shoulder	Traf	traffic
Sw or Sdwk	sidewalk	TSCB	traffic signal control box
SD	sight distance	Tr	trail
SN	sign number	Transf	transformer
Sig	signal	Trans	transition
Sgl	single	TT	transmission tower
SRCP	slotted reinforced concrete pipe	TES	traversable end section
SC	slow curing	Trans	transverse
SS	slow setting	Trtd	treated
Sm	small	Trmt	treatment
S	South	Qc	triaxial compression
SE	South East	TERO	tribal employment rights ordinance
SW	South West	Tpl	triple
SB	Southbound	Typ	typical
Sp	spaces		
Spcl	special	Qu	unconfined compressive strength
SA	special assembly	Ugrnd	underground
SP	special provisions	Util	utility
G	specific gravity		
Spk	spike	VG	valley gutter
SB	split barrel sample	Vap	vapor
SH	sprinkler head	Vert	vertical
SV	sprinkler valve	VCP	vitrified clay pipe
Sq	square	Vol	volume
Stk	stake	VSFS	vehicle speed feedback sign
Std	standard		
N	standard penetration test	Wkwy	walkway
Std Specs	standard specifications	W	water content
Stm L	steam line	WGV	water gate valve
SEC	steel encased concrete	WL	water line
SMA	stone matrix asphalt	WM	water main
SSD	stopping sight distance	WMV	water main valve
SD	storm drain	W Mtr	water meter
St	street	WSV	water service valve
SPP	structural plate pipe	WW	water well
SPPA	structural plate pipe arch	Wrng	wearing
Str	structure	WIM	weigh in motion
Subd	subdivision	W	west
Sub	subgrade	WB	westbound
Sub Prep	subgrade preparation	Wrng	wiring
Ss	subsoil	W/	with
SS	supplement specification	W/o	without
Supp	supplemental	WC	witness corner
Surf	surfacing		
Surv	survey		
Sym	symmetrical		

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NDDOT ABBREVIATIONS

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MEASUREMENTS

ac acres  
 A ampere  
 Bd Ft board feet  
 Cd candela  
 cm centimeter  
 C coulomb  
 CF cubic feet  
 m3 cubic meter  
 m3/s cubic meters per second  
 CY cubic yard  
 CY/mi cubic yards per mile  
 D or Deg degree  
 F Fahrenheit  
 F farad  
 ft feet/foot  
 Gal gallon  
 G giga  
 Ha hectare  
 H henry  
 Hz hertz  
 hr hour(s)  
 in inch  
 J joule  
 K kelvin  
 kN kilo newton  
 kPa kilo pascal  
 kg kilogram  
 kg/m3 kilogram per cubic meter  
 km kilometer  
 K Kip(s)  
 LF linear foot  
 L litre  
 Lm lumen  
 L sum lump sum  
 Lx lux  
 M Hr man hour  
 M mega  
 m meter  
 m/s meters per second  
 mi mile  
 mL milliliter  
 mm millimeter  
 mm/hr millimeters per hour  
 n nano  
 N newton  
 Pa pascal  
 lb pounds  
 sec seconds  
 S siemens  
 SF square feet  
 km2 square kilometer  
 m2 square meter  
 SY square yard  
 Sta Yd station yards  
 SI Systems International

T tesla  
 T/mi tons per mile  
 V volt  
 W watt  
 Wb weber

SURVEY DESCRIPTIONS

Az azimuth  
 Bs backsight  
 Brg bearing  
 BP Cap blue plastic cap  
 BS both sides  
 BC brass cap  
 CS curve to spiral  
 Eq equation  
 E external of curve  
 FS far side  
 FB field book  
 Fs foresight  
 Geod geodetic  
 GIS Geographical Information System  
 GPS Global Positioning System  
 HI height of instrument  
 IM iron monument  
 I Pn iron pin  
 LS Land Surveyor (licensed)  
 LSIT Land Surveyor In Training  
 L length of curve  
 LC long chord  
 LB level book  
 Mer meridian  
 M mid ordinate of curve  
 NGS National Geodetic Survey  
 NS near side  
 Obsn observation  
 Off Loc office location  
 OP Cap orange plastic cap  
 PK Parker-Kalon nail  
 P Cap plastic cap  
 PP Cap pink plastic cap  
 PCC point of compound curve  
 PC point of curve  
 PI point of intersection  
 PRC point of reverse curvature  
 PT point of tangent  
 POC point on curve  
 POT point on tangent  
 RTP random traverse point  
 Rge range  
 RP Cap red plastic cap  
 SC spiral to curve  
 ST spiral to tangent  
 Sta station  
 SE superelevation  
 Tan tangent  
 T tangent (semi)  
 TS tangent to spiral  
 Twp township  
 TB transit book  
 TP traverse point  
 TP turning point  
 USC&G US Coast & Geodetic Survey  
 USGS US Geologic Survey  
 VC vertical curve  
 WGS World Geodetic System  
 YP Cap yellow plastic cap  
 Z zenith

SOIL TYPES

Cl clay  
 Cl F clay fill  
 Cl Hvy clay heavy  
 Cl Lm clay loam  
 Co S coal slack  
 C Gr coarse gravel  
 CS coarse sand  
 FS fine sand  
 Gr gravel  
 Lig Co lignite coal  
 Lig Sl lignite slack  
 Lm loam  
 Rk rock  
 Sd sand  
 Sdy Cl sandy clay  
 Sdy Cl Lm sandy clay loam  
 Sdy Fl sandy fill  
 Sdy Lm sandy loam  
 Sc scoria  
 Sh shale  
 Si Cl silt clay  
 Si Cl Lm silty clay loam  
 Si Lm silty loam

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NDDOT UTILITY COMPANY AND ORGANIZATION ABBREVIATIONS

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702COM	702 Communications	GT PLNS NAT GAS	Great Plains Natural Gas Company	RED RIV COMM	Red River Rural Communications
ACCENT	Accent Communications	HALS TEL	Halstad Telephone Company	RESVTN TEL	Reservation Telephone
AGASSIZ WU	Agassiz Water Users Incorporated	IDEA1	Idea1	ROBRTS TEL	Roberts Company Telephone
AGC	Associated General Contractors of America	INT-COMM TEL	Inter-Community Telephone Company	R-RIDER ELEC	Roughrider Electric Cooperative
ALL PL	Alliance Pipeline	KANEB PL	Kaneb Pipeline Company	RRVW	Red River Valley & Western Railroad
ALL SEAS WU	All Seasons Water Users Association	KEM ELEC	Kem Electric Cooperative Incorporated	S CENT REG WD	South Central Regional Water District
AMOCO PI	Amoco Pipeline Company	KOCH GATH SYS	Koch Gathering Systems Incorporated	S E W U	South East Water Users Incorporated
AMRDA HESS	Amerada Hess Corporation	LKHD PL	Lakehead Pipeline Company	SCOTT CABLE	Scott Cable Television Dickinson
AT&T	AT&T Corporation	LNGDN RWU	Langdon Rural Water Users Incorporated	SHERDN ELEC	Sheridan Electric Cooperative
B PAW	Bear Paw Energy Incorporated	LWR YELL R ELEC	Lower Yellowstone Rural Electric	SHEYN VLY ELEC	Sheyenne Valley Electric Cooperative
BAKER ELEC	Baker Electric	MCKNZ CON	McKenzie Consolidated Telcom	SKYTECH	Skyland Technologies Incorporated
BASIN ELEC	Basin Electric Cooperative Incorporated	MCKNZ ELEC	McKenzie Electric Cooperative	SLOPE ELEC	Slope Electric Cooperative Incorporated
BEK TEL	Bek Communications Cooperative	MCKNZ WRD	McKenzie County Water Resource District	SOURIS RIV TELCOM	Souris River Telecommunications
BELLE PL	Belle Fourche Pipeline Company	MCLEOD	McLeod USA	ST WAT COMM	State Water Commission
BLM	Bureau of Land Management	MCLN ELEC	McLean Electric Cooperative	STATE LN WATER	State Line Water Cooperative
BNSF	Burlington Northern Santa Fe Railway	MCLN-SHRDN R WAT	McLean-Sheridan Rural Water	STER ENG	Sterling Energy
BOEING	Boeing	MDU	Montana-dakota Utilities	STUT RWU	Stutsman Rural Water Users
BRNS RWD	Barnes Rural Water District	MIDCO	MidContinent Communications	SW PL PRJ	Southwest Pipeline Project
BURK-DIV ELEC	Burke-Divide Electric Cooperative	MIDSTATE TEL	Midstate Telephone Company	T M C	Turtle Mountain Communications
BURL WU	Burleigh Water Users	MINOT CABLE	Minot Cable Television	TCI	TCI of North Dakota
CABLE ONE	Cable One	MINOT TEL	Minot Telephone Company	TESORO GHG PLNS PL	Tesoro High Plains Pipeline
CABLE SERV	Cable Services	MISS VALL COMM	Missouri Valley Communications	TRI-CNTY WU	Tri-County Water Users Incorporated
CAP ELEC	Capital Electric Cooperative Incorporat	MISS W W S	Missouri West Water System	TRL CO RWU	Traill County Rural Water Users
CASS CO ELEC	Cass County Electric Cooperative	MNKOTA PWR	Minnkota Power	UNTD TEL	United Telephone
CASS RWU	Cass Rural Water Users Incorporated	MOR-GRAN-SOU ELEC	Mor-gran-sou Electric Cooperative	UPPR SOUR WUA	Upper Souris Water Users Association
CAV ELEC	Cavalier Rural Electric Cooperative	MOUNT-WILLI ELEC	Mountrail-williams Electric Cooperative	US SPRINT	U.S. Sprint
CBLCOM	Cablecom Of Fargo	MRE LBTY TEL	Moore & Liberty Telephone	USAF MSL CABLE	U.S.A.F. Missile Cable
CENEX PL	Cenex Pipeline	MUNICIPAL	City Water And Sewer	USFWS	US Fish and Wildlife Service
CENT PL WATER DIST	Central Pipe Line Water District	MUNICIPAL	City Of '.....'	USW COMM	U.S. West Communications
CENT PWR ELEC	Central Power Electric Cooperative	N CENT ELEC	North Central Electric Cooperative	VRNDRY ELEC	Verendrye Electric Cooperative
CENTURYLINK	CenturyLink	N VALL W DIST	North Valley Water District	W RIV TEL	West River Telephone Incorporated
COE	Corps of Engineers	ND PKS & REC	North Dakota Parks And Recreation	WAPA	Western Area Power Administration
CONS TEL	Consolidated Telephone	ND TEL	North Dakota Telephone Company	WAWSA	Western Area Water Supply Authority
CONT RES	Continental Resource Inc	NDDOT	North Dakota Department of Transportation	WEB	W. E. B. Water Development Association
CPR	Canadian Pacific Railway	NDSU SOIL SCI DEPT	NDSU Soil Science Department	WILLI RWA	Williams Rural Water Association
D O E	Department Of Energy	NEMONT TEL	Nemont Telephone	WILSTN BAS PL	Williston Basin Interstate Pipeline Company
DAK CARR	Dakota Carrier Network	NODAK R ELEC	Nodak Rural Electric Cooperative	WLSH RWD	Walsh Water Rural Water District
DAK CENT TEL	Dakota Central Telephone	NOON FRMS TEL	Noonan Farmers Telephone Company	WOLVRTN TEL	Wolverton Telephone
DAK RWD	Dakota Rural Water District	NPR	Northern Plains Railroad	XLENER	Xcel Energy
DGC	Dakota Gasification Company	NSP	Northern States Power	YSVR	Yellowstone Valley Railroad
DICKEY R NET	Dickey Rural Networks	NTH PRAIR RW	Northern Prairie Rural Water Association		
DICKEY RWU	Dickey Rural Water Users Association	NTHN BRDR PL	Northern Border Pipeline		
DICKEY TEL	Dickey Telephone	NTHN PLNS ELEC	Northern Plains Electric Cooperative Incorporated		
DNRR	Dakota Northern Railroad	NTHWSTRN REF	Northwestern Refinery Company		
DOME PL	Dome Pipeline Company	NW COMM	Northwest Communication Cooperation		
DVELEC	Dakota Valley Electric Cooperative	NWRWD	Northwest Rural Water District		
DVMW	Dakota, Missouri Valley & Western	ONEOK	Oneok gas		
ENBRDG	Enbridge Pipelines Incorporated	OSHA	Occupational Safety and Health Administration		
ENVENTIS	Enventis Telephone	OTTR TL PWR	Otter Tail Power Company		
EQUINOR	Equinor Pipeline	PAAP	Plains All American Pipeline		
FALK MNG	Falkirk Mining Company	P L E M	Prairielands Energy Marketing		
FHWA	Federal Highway Administration	POLAR COM	Polar Communications		
G FKS-TRL WD	Grand Forks-traill Water District	PVT ELEC	Private Electric		
GETTY TRD & TRAN	Getty Trading & Transportation	QWEST	Qwest Communications		
GLDN W ELEC	Golden West Electric Cooperative	R&T W SUPPLY	R & T Water Supply Association		
GRGS CO TEL	Griggs County Telephone				
GTR RAMSEY WD	Greater Ramsey Water District				

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# LINE STYLES

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## Existing Topography

- Void — Void — Void — V Existing Ground Void
- + — + — Existing Cemetary Boundary
- - - - - Existing Box Culvert Bridge
- - - - - Existing Concrete Surface
- - - - - Existing Drainage Structure
- — — — — Existing Gravel Surface
- — — — — Existing Riprap
- — — — — Existing Dirt Surface
- — — — — Existing Asphalt Surface
- — — — — Existing Tie Point Line
- - - - - Existing Railroad Centerline
- . - . - . Existing Guardrail Cable
- • — • — • Existing Guardrail Metal
- . — . — . Existing Edge of Water
- - - - -x- - - - -x- Existing Fence
- | | | | | Existing Railroad
- ..... Existing Field Line
- ~ ~ ~ ~ ~ Exst Flow
- ===== Existing Curb
- - - - - Existing Valley Gutter
- - - - - Existing Driveway Gutter
- ===== Existing Curb and Gutter
- ===== Existing Mountable Curb and Gutter

## Proposed Topography

- - - - - Existing 3-Cable w Posts
- — — — — Site Boundary
- ..... Existing Berm, Dike, Pit, or Earth Dam
- ..... Existing Ditch Block
- ~ ~ ~ ~ ~ Existing Tree Boundary
- ===== Existing Brush or Shrub Boundary
- ..... Existing Retaining Wall
- — — — — Existing Planter or Wall
- — — — — Existing W-Beam Guardrail with Posts
- — — — — Existing Railroad Switch
- ~ ~ ~ ~ ~ Gravel Pit - Borrow Area
- - - - - Existing Wet Area-Vegetation Break
- - - - - Existing High Tension Cable Guardrail
- - - - - Existing High Tension Cable Guardrail with Posts
- — — — — 3-Cable w Posts
- ~ ~ ~ ~ ~ Flow
- x- - - -x- - - -x- Fence
- REMOVE — REMOVE — Remove Line
- ===== Wall
- ~ ~ ~ ~ ~ Retaining Wall (Plan View)
- — — — — W-Beam w Posts
- — — — — High Tension Cable Guardrail with Posts

## Existing Utilities

- — — — — E — Existing Electrical
- — — — — FO — Existing Fiber Optic Line
- — — — — FO — Existing TV Fiber Optic
- — — — — G — Existing Gas Pipe
- — — — — OH — Existing Overhead Utility Line
- — — — — P — Existing Power
- — — — — PL — Existing Fuel Pipeline
- — — — — PL — Existing Undefined Above Ground Pipe Line
- - - - - SAN - - - - - Existing Sanitary Sewer
- - - - - SAN FM - - - - - Existing Sanitary Force Main
- - - - - SD - - - - - Existing Storm Drain
- - - - - SD FM - - - - - Existing Storm Drain Force Main
- - - - - Existing Culvert
- — — — — T — Existing Telephone Line
- — — — — TV — Existing TV Line
- — — — — W — Existing Water or Steam Line
- ===== Existing Under Drain
- ===== Existing Slotted Drain
- — — — — Existing Conduit
- - - - - Existing Conductor
- — — — — Existing Down Guy Wire Down Guy
- — — — — Existing Underground Vault or Lift Station

## Proposed Utilities

- ===== 24 Inch Pipe
- ===== Reinforced Concrete Pipe
- ===== Under Drain
- - - - - Edge Drain

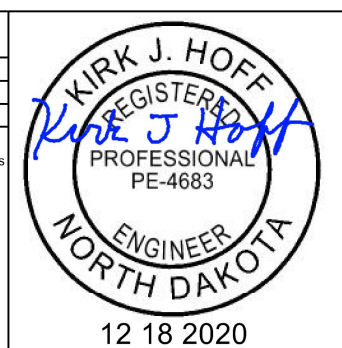
## Traffic Utilities

- - - - - Conductor
- - - - - Fiber Optic
- - - - - Existing Loop Detector
- — — — — Existing Double Micro Loop Detector
- — — — — Micro Loop Detector Double
- — — — — Existing Micro Loop Detector
- — — — — Micro Loop Detector
- ↓ — — — — Signal Head with Mast Arm
- ↓ — — — — Existing Signal Head with Mast Arm

## Sign Structures

- — — — — Existing Overhead Sign Structure
- — — — — Existing Overhead Sign Structure Cantilever
- — — — — Overhead Sign Structure Cantilever

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# LINE STYLES

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### Right Of Way

- Easement
- Existing Easement
- Right of Way
- Existing Right of Way
- Existing Right of Way Railroad
- Existing Right of Way Not State Owned
- Existing Government Lot Line
- ..... Existing Adjacent Block Lines
- ..... Existing Adjacent Lot Lines
- ..... Existing Adjacent Property Line
- ..... Existing Adjacent Subdivision Lines
- ..... Sight Distance Triangle Line
- Dimension Leader

### Boundary Control

- ////// Existing City Corporate Limits or Reservation Boundary
- Existing State or International Line
- Existing Township
- Existing County
- Existing Section Line
- Existing Quarter Section Line
- Existing Sixteenth Section Line
- Existing Centerline
- Tangent Line

### Cross Sections and Typical

- Existing Ground
- Existing Topsoil (Cross Section View)
- void - void - void - v Existing Ground Void (Not Surveyed)
- Existing Concrete
- Existing Aggregate (Cross Section View)
- Existing Curb and Gutter (Cross Section View)
- Existing Asphalt (Cross Section View)
- Existing Reinforcement Rebar

### Geotechnical

- D ----- D ----- Geotextile Fabric Type D
- **Geo** ----- **Geo** ----- Geogrid
- R ----- R ----- Geotextile Fabric Type R
- R ----- R ----- Geotextile Fabric Type R1
- RR ----- RR ----- Geotextile Fabric Type RR
- S ----- S ----- Geotextile Fabric Type S

### Countours

- Depression Contours
- Supplemental Contour

### Profile

- Subgrade, Subcut or Ditch Grade
- Topsoil Profile

### Striping

- Centerline Pavement Marking
- ===== Barrier with Centerline Pavement Marking
- ===== Barrier Pavement Marking
- - - - - Stripe 4 IN Dotted Extension White
- - - - - Stripe 8 IN Dotted Extension White
- - - - - Stripe 8 IN Lane Drop

### Pavement Joints

- ===== Doweled Joint
- +++++ Tie Bar 30 Inch 4 Foot Center to Center
- +++++ Tie Bar 18 Inch 3 Foot Center to Center
- +++++ Tie Bar at Random Spacing

### Bridge Details

- Small Hidden Object
- Large Hidden Object
- Phantom Object
- Existing Conditions Object
- Centerline Main
- Centerline Secondary
- Excavation Limits
- Proposed Ground
- Sheet Piling

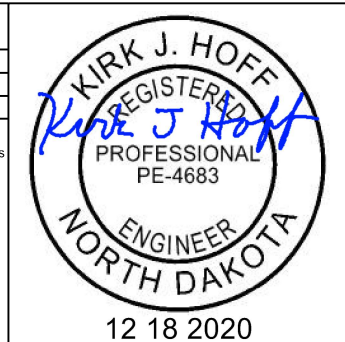
### Erosion Control

- Limits of Const Transition Line
- Bale Check
- Rock Check
- s ----- s ----- Floating Silt Curtain
- SF ----- SF ----- Silt Fence
- Excavation Limits
- Fiber Rolls

### Environmental

- Wetland Mitigation
- Existing Wetland Easement USFWS
- Existing Wetland Jurisdictional
- Existing Wetland
- Tree Row

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
09-23-16	Added and Revised Items, Organized by Functional Groups General Revisions
12-18-20	



SYMBOLS



North Arrow (Half Scale)



Alignment Data Point



Alignment Monument



Spot Elevation



Existing Miscellaneous Spot



Existing Access Control Arrow



Existing Benchmark



Reset USGS Marker



Iron Monument Found



Iron Pin R/W Monument



Property Corner



Iron Pin Reference Monument



Right of Way Marker (Exst, Ppsd, Reset)



Existing Federal Reference Corner



Existing Section Corner (Full, Quarter, Sixteenth, Meander)



Existing Witness Corner



Existing Control Point (CP, GPS-RTK, TRI)



Existing Traverse PI Aerial Panel



Existing Reference Marker Point NGS



Existing EFB Misc



Existing Bush or Shrub



Existing Large Evergreen Tree



Existing Small Evergreen Tree



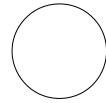
Existing Large Tree



Existing Small Tree



Existing Tree Trunk



Cairn or Stone Circle



Existing Artifact



Existing Satellite Dish



Existing Weather Station



Existing Windmill or Tower



Reinforced Pavement



Continuous Split Barrel Sample



Flight Auger Sample



Split Barrel Sample



Thinwall Tube Sample



Standard Penetration Test



Inclinometer Tube



Excavation Unit



Existing Ground Water Well Bore Hole

NORTH DAKOTA  
DEPARTMENT OF TRANSPORTATION

07-01-14  
REVISIONS

DATE	CHANGE
12-18-20	General Revisions

12-18-20 General Revisions



















































































12 18 2020



# SYMBOLS

D-101-32

 Existing Luminaire  Luminaire LED  Existing Light Standard Luminaire  Relocate Light Standard  Light Standard Light LED Luminaire  Light Standard 35 Watt High Pressure Sodium Vapor Luminaire  Light Standard 50 Watt High Pressure Sodium Vapor Luminaire  Light Standard 70 Watt High Pressure Sodium Vapor Luminaire  Light Standard 100 Watt High Pressure Sodium Vapor Luminaire  Light Standard 150 Watt High Pressure Sodium Vapor Luminaire  Light Standard 200 Watt High Pressure Sodium Vapor Luminaire  Light Standard 250 Watt High Pressure Sodium Vapor Luminaire  Light Standard 310 Watt High Pressure Sodium Vapor Luminaire  Light Standard 400 Watt High Pressure Sodium Vapor Luminaire  Light Standard 700 Watt High Pressure Sodium Vapor Luminaire  Light Standard 1000 Watt High Pressure Sodium Vapor Luminaire  Emergency Vehicle Detector  Video Detection Camera	  High Mast Light Standard 3 Luminaire (Exst, Ppsd)   High Mast Light Standard 4 Luminaire (Exst, Ppsd)   High Mast Light Standard 5 Luminaire (Exst, Ppsd)   High Mast Light Standard 6 Luminaire (Exst, Ppsd)   High Mast Light Standard 7 Luminaire (Exst, Ppsd)   High Mast Light Standard 8 Luminaire (Exst, Ppsd)   High Mast Light Standard 9 Luminaire (Exst, Ppsd)   High Mast Light Standard 10 Luminaire (Exst, Ppsd)   Overhead Sign Structure Load Center (Exst, Ppsd)   Traffic Signal Controller (Exst, Ppsd)   Pad Mounted Traffic Signal Controller (Exst, Ppsd)   Flashing Beacon (Exst, Ppsd)   Concrete Foundation (Exst, Ppsd)   Pipe Mounted Flasher (Exst, Ppsd)   Pad Mounted Feed Point (Exst, Ppsd)   Pipe Mounted Feed Point with Pad (Exst, Ppsd)   Pole Mounted Feed Point (Exst, Ppsd)   Junction Box (Exst, Ppsd)  Existing Pedestrian Head with Number  Existing Signal Head  Pole Mounted Head  Existing Lighting Standard Pole	 Existing Traffic Signal Standard    Pull Box (Exst-Ppsd-Undefined)   Intelligent Transportation Pull Box (Exst, Ppsd)   Transformer (Exst, Ppsd)    Power Pole (Exst-Ppsd-with Transformer)   Wood Pole (Exst, Ppsd)   Pedestrian Push Button Post (Exst, Ppsd)  Existing Pole  Existing Telephone Pole  Existing Post     Connection Conductor (Ground, Neutral, Phase 1, Phase 2)
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NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions



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REGISTERED  
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ENGINEER  
NORTH DAKOTA  
12 18 2020

# SYMBOLS

D-101-33

			Existing Manhole (Electrical, Gas, Telephone)			Cap or Stub Exst Gas, Exst Sanitary, Exst Storm Drain, Ppsd Storm Drain, Exst Water			
			Water Manhole (Exst, Exst with Valve)						
			Sanitary Sewer Manhole (Exst, Ppsd, Exst with Valve)		Existing Pedestal Electrical, Telephone, Fiber Optic Telephone, TV, Fiber Optic TV, Undefined				
			Sanitary Force Main Manhole (Exst, Ppsd, Exst with Valve)						
			Storm Drain Manhole (Exst, Ppsd, Exst with Inlet, Ppsd with Inlet)		Existing Pipe Vent Gas, Fuel, Sanitary, Storm Drain, Water, Undefined				
			Force Main Storm Drain Manhole (Exst, Exst with Valve)						
			Manhole (Ppsd, Ppsd 48 Inch, Exst Undefined)		Valve Exst Gas, Exst Water, Ppsd Water, Exst Undefined				
			Existing Water Appurtenance						
			Sprinkler Head (Exst, Ppsd)		Pump Sanitary, Storm Drain, Exst Water				
			Fire Hydrant (Exst, Ppsd)						
			Cleanout (Exst Sanitary, Underdrain)		Corrugated Metal End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)				
			Existing Catch Basin Inlet (Round, Square)						
			Existing Curb Inlet (Round, Square)		Reinforced Concrete End Section (18, 24, 30, 36, 42, 48, 54, 60 Inch)				
			Existing Slotted Reinforced Concrete Pipe						
			Catch Basin (Riser 30 Inch, Beehive, Type A)		Existing Utility Marker				
			Inlet Mountable Curb (Type A, Type B)		Existing Meter				
			Inlet Saddle Base (Type 1, Type 2)		Existing Fuel Dispensers				
			Inlet Special (Catch Basin, Type 1, Type A)		Existing Fuel Filler Pipes				
			Inlet (Tee, Type 1, Type 2, Type 2 Double)		Existing Fuel Leak Sensors				
			Median Drain						
			Headwall (Exst, Ppsd, Ppsd Single with Vegetation Barrier, Ppsd Double with Vegetation Barrier)						

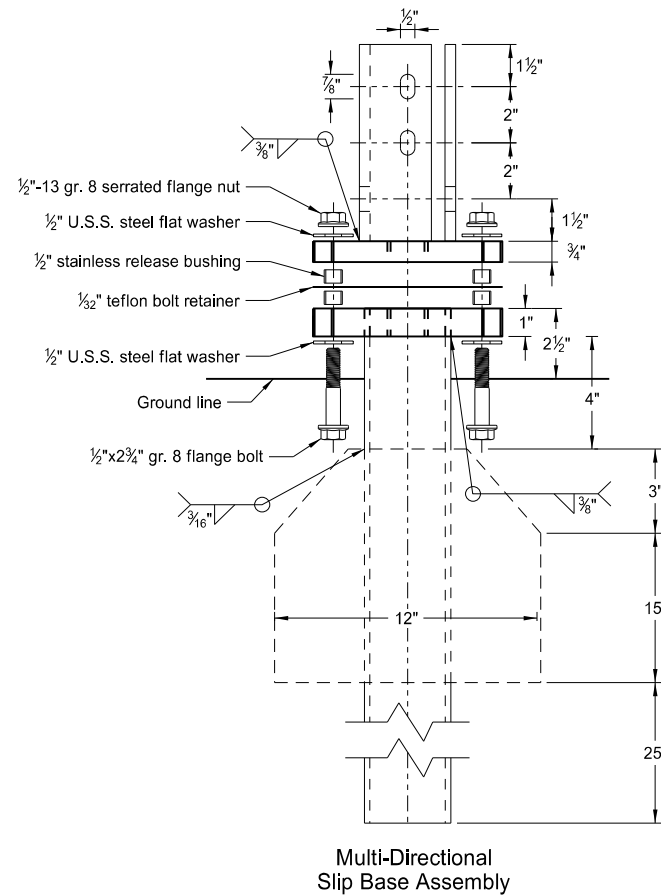
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
07-01-14	
REVISIONS	
DATE	CHANGE
12-18-20	General Revisions Sheet added - Continued from D-101-32

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NORTH DAKOTA

12 18 2020

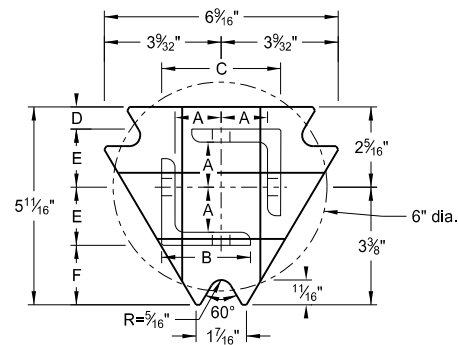
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

Perforated Tube



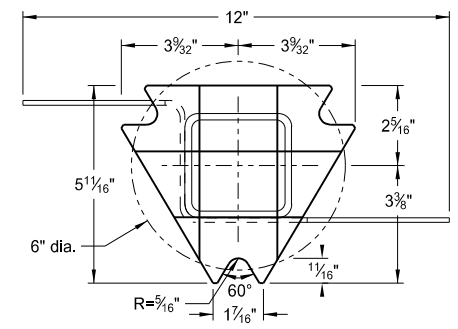
Multi-Directional Slip Base Assembly

Traffic Flow

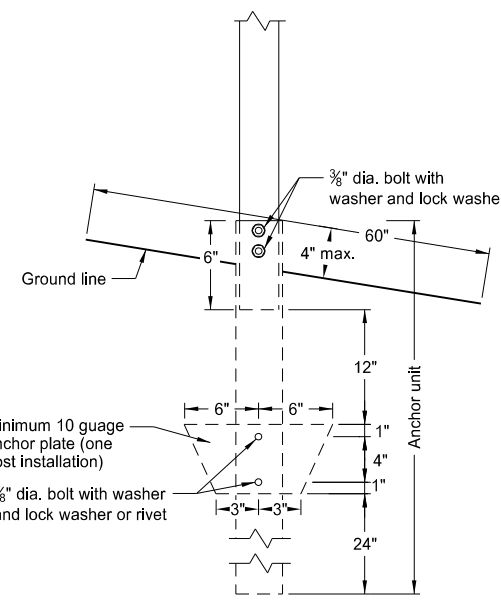


Top Post Receiver  
Plate - ASTM A572 grade 50  
Angle Receiver - 2 1/2" x 2 1/2" x 3/8" ASTM A36 structural angle

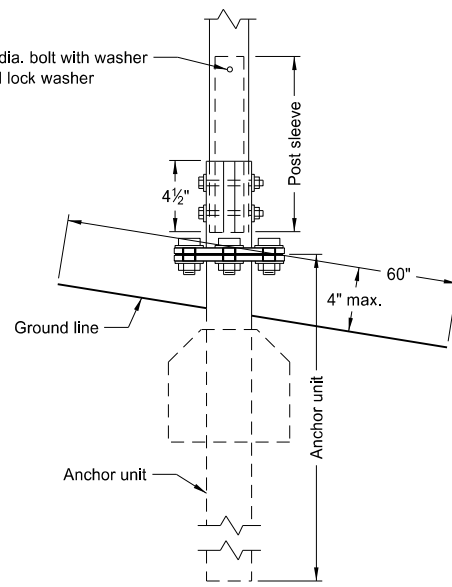
Traffic Flow



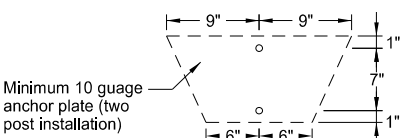
Bottom Soil Stub  
Tube - 3"x3"x7 gauge ASTM A500 grade B tube  
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A1011  
Plate - ASTM A572 grade 50



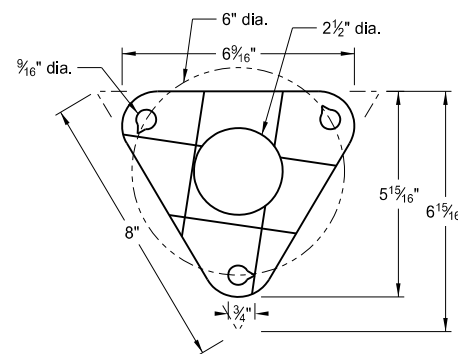
Anchor Unit and Post Assembly



Multi-Directional Slip Base Anchor Unit and Post Sleeve Assembly



Minimum 10 gauge anchor plate (two post installation)



Bolt Retainer for Base Connection  
Bolt Retainer- 1/2" Reprocessed Teflon

Notes:

1. Torque slip base bolts as specified by manufacturer.
2. Use anchor with 43.9 KSI yield strength and 59.3 KSI tensile strength.
3. Provide 4" vertical clearance for anchor or breakaway base. Measure the 4"x60" measurement above and below post location and back and ahead of post.
4. In concrete sidewalk, use same anchor without wings.
5. Provide more than 7' between the first and fourth posts of a four post sign.

Telescoping Perforated Tube

Number of Posts	Post Size in.	Wall Thickness Gauge	Sleeve Size in.	Wall Thickness Gauge	Slip Base	Anchor Size without Slip Base in.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			(A)	3
1	2 1/2	10			Yes	
1	2 1/2	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	12			Yes	
2	2 1/4	10	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

Properties of Telescoping Perforated Tube

Tube Size in.	Wall Thickness in.	U.S. Standard Gauge	Weight per Foot lbs.	Moment of Inertia in. <sup>4</sup>	Cross Sec. Area in. <sup>2</sup>	Section Modulus in. <sup>3</sup>
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785

Top Post Receiver Data Table

Square Post Sizes (B)	A	B	C	D	E	F
2 3/16" x 10 ga.	1 5/16"	2 1/2"	3 1/2"	2 5/32"	1 33/64"	1 7/8"
2 1/2" x 10 ga.	1 3/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

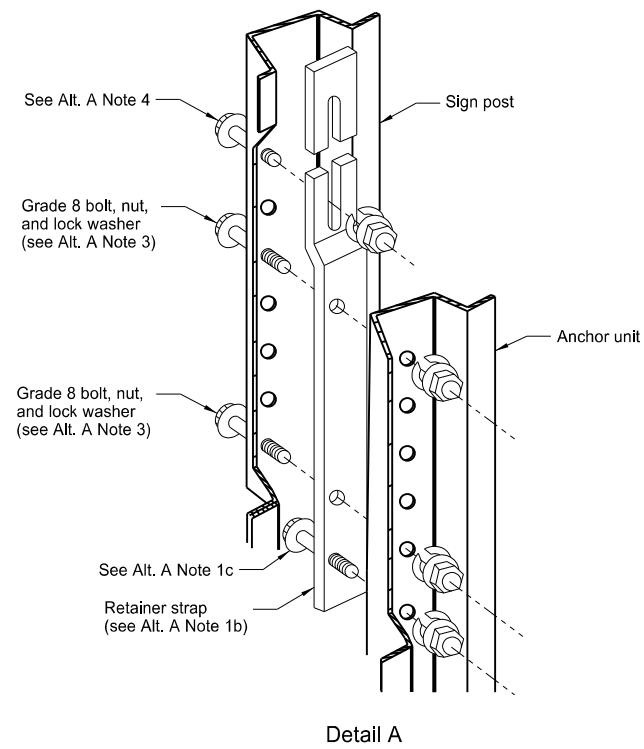
(A) Use breakaway base when support is placed in weak soils. Engineer determines if soils are weak.

(B) For additional wind load, insert the 2 3/16" x 10 ga. into 2 1/2" x 10 ga.

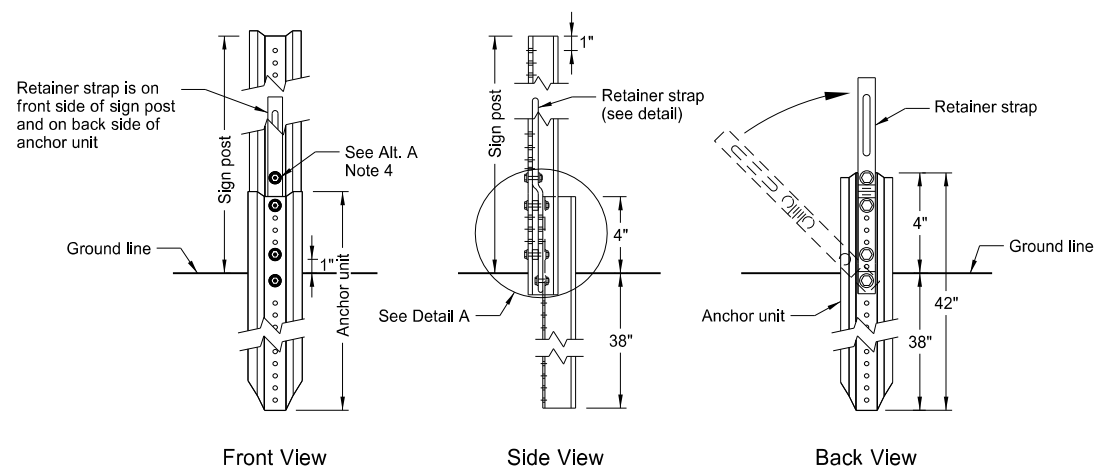
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17	Updated to active voice
10-03-19	New Design Engr PE Stamp

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 10/03/19 and the original document is stored at the North Dakota Department of Transportation

U-Channel Post



Detail A



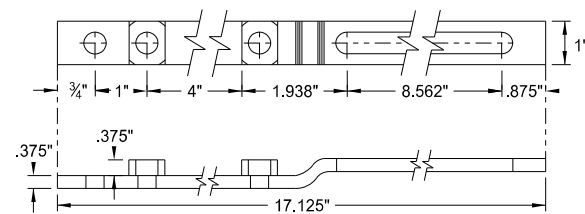
Front View

Side View

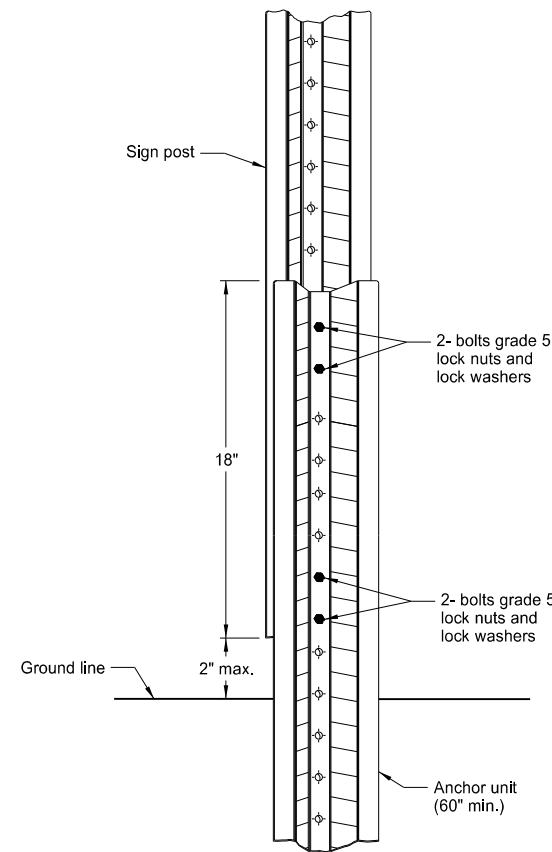
Back View

Breakaway U-Channel Detail Alternate A

Install a maximum of 2 posts within 7'.

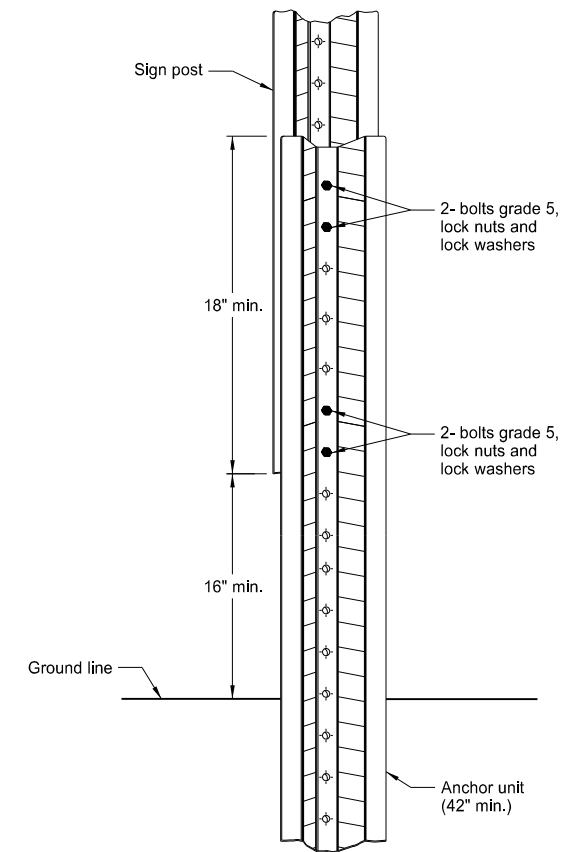


Retainer Strap Detail



Breakaway U-Channel Splice Detail Alternate B (2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.



Breakaway U-Channel Splice Detail Alternate C (2.5 and 3 lb/ft)

Install a maximum of 3 posts within 7'.

Alternate A Steps of Installation:

1. a) Drive anchor unit to within 12" of ground level.  
b) Establish proper assembly by lining up bottom hole of retainer strap with 6th hole from the top of the anchor unit.  
c) Assemble strap to back of anchor unit using 5/16"x2" bolt, lock washer and nut.  
d) Rotate strap 90° to left.
2. a) Drive anchor unit to 4" above ground.  
b) Rotate strap to vertical position.
3. a) Place 5/16"x2" bolt, lock washer and nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit.  
b) Alternately tighten two connector bolts.
4. Complete assembly by tightening 5/16"x2" bolt (this fastens sign post to retainer strap).
5. Properly nest base post, strap, and sign post. Proper nesting occurs when all flat surfaces of the base post, strap, and sign post at the bolts have full contact across the entire width.

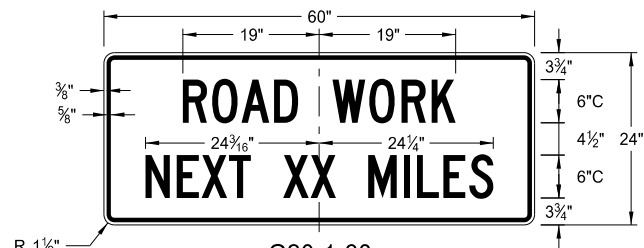
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
2-28-14	
REVISIONS	
DATE	CHANGE
9-27-17 10-03-19	Updated to active voice New Design Engr PE Stamp

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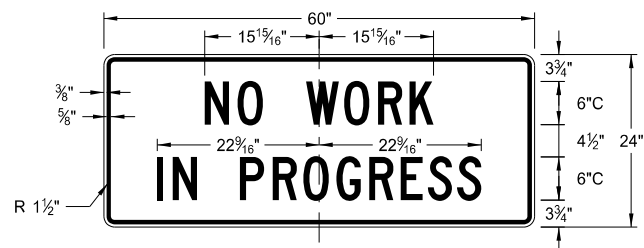


CONSTRUCTION SIGN DETAILS  
TERMINAL AND GUIDE SIGNS

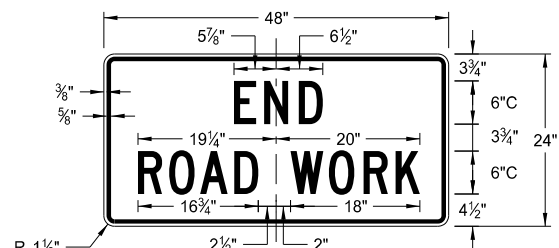
D-704-9



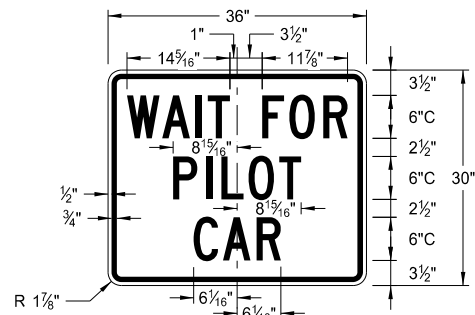
G20-1-60  
Legend: black (non-refl)  
Background: orange



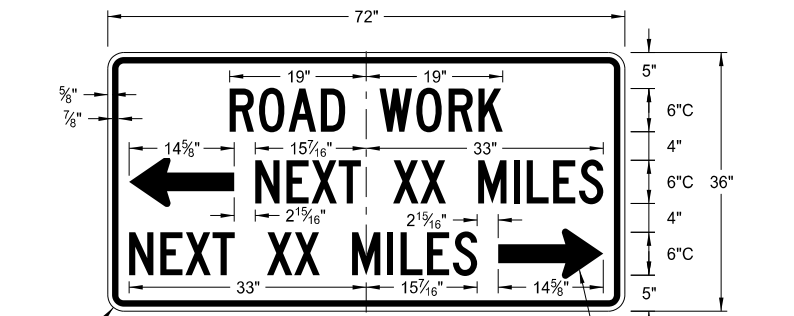
G20-1b-60  
Legend: black (non-refl)  
Background: orange



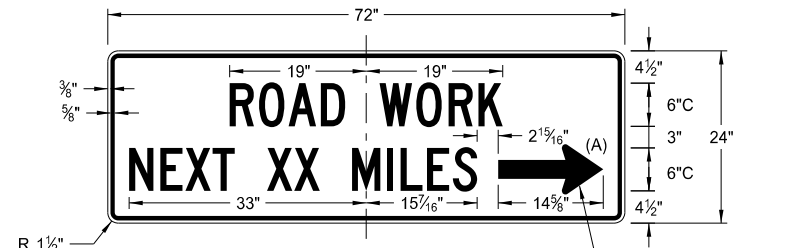
G20-2-48  
Legend: black (non-refl)  
Background: orange



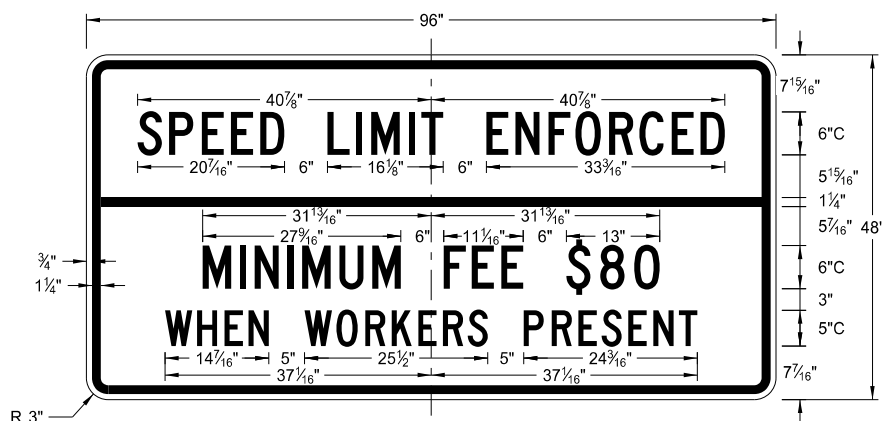
G20-4b-36  
Legend: black (non-refl)  
Background: orange



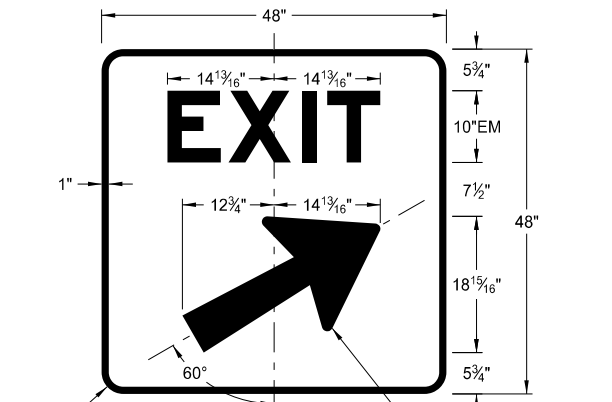
G20-50a-72  
Legend: black (non-refl)  
Background: orange



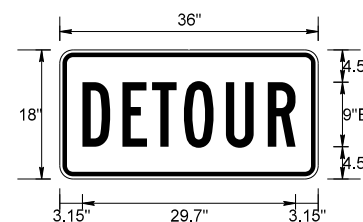
G20-52a-72  
Legend: black (non-refl)  
Background: orange



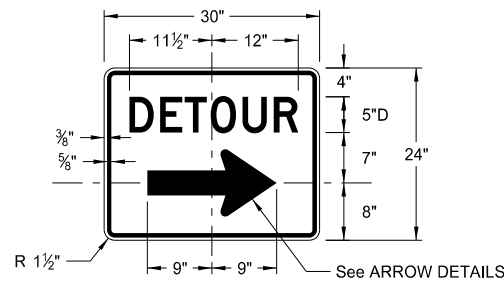
G20-55-96  
Legend: black (non-refl)  
Background: orange



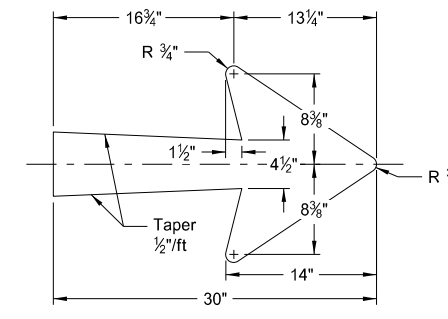
E5-1(L or R)-48  
Legend: white  
Background: green (orange optional)



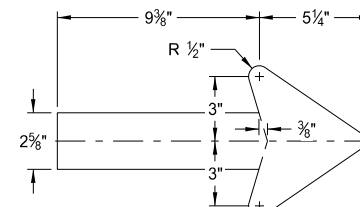
M4-8-36  
Legend: black (non-refl)  
Background: orange



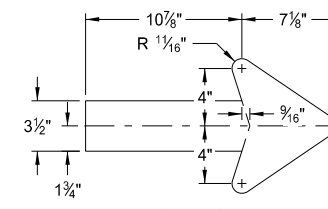
M4-9(L or R)-30 & M4-9-30  
Legend: black (non-refl)  
Background: orange



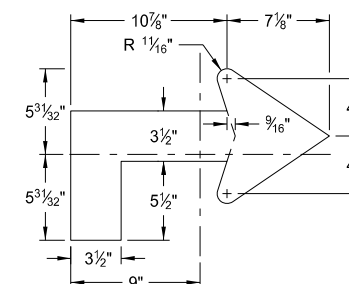
E5-1-48



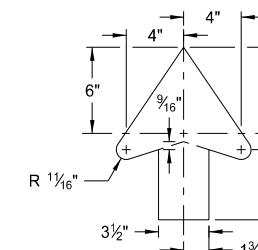
G20-50a-72  
G20-52a-72



M4-9(L or R)-30  
Right or Left



M4-9(L or R)-30  
Advanced Right or Left



M4-9-30  
Straight

ARROW DETAILS

NOTES:

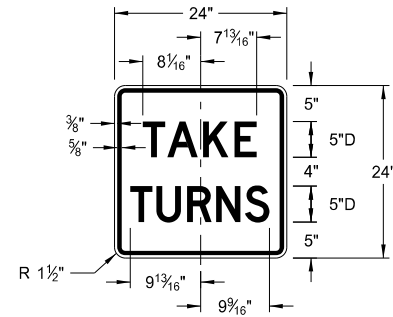
(A) Arrow may be right or left of the legend to indicate construction to the right or left.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17 10-03-19	Added sign & background color New Design Engineer PE Stamp

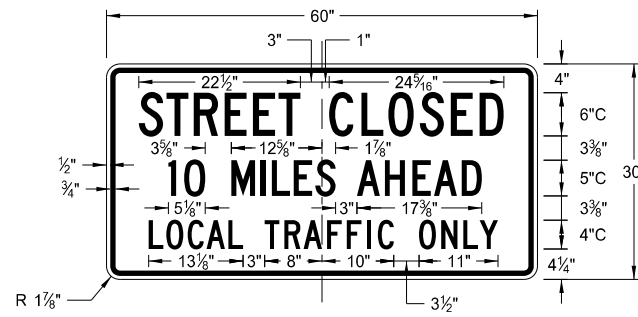
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Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 10/03/19 and the original document is stored at the North Dakota Department of Transportation

CONSTRUCTION SIGN DETAILS  
REGULATORY SIGNS

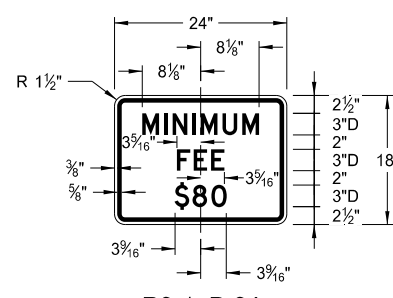
D-704-10



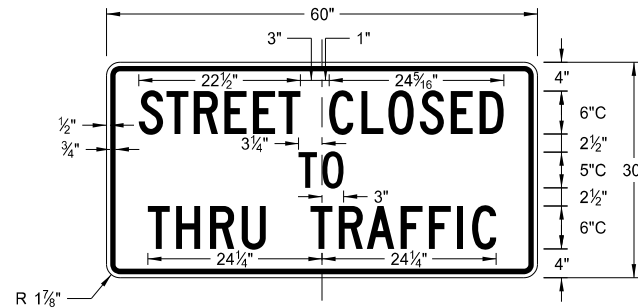
R1-50P-24  
Legend: black (non-refl)  
Background: white



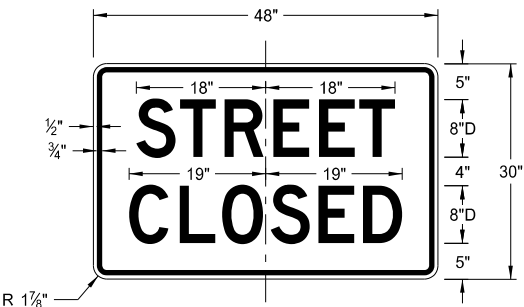
R11-3c-60  
Legend: black (non-refl)  
Background: white



R2-1aP-24  
Legend: black (non-refl)  
Background: white



R11-4a-60  
Legend: black (non-refl)  
Background: white

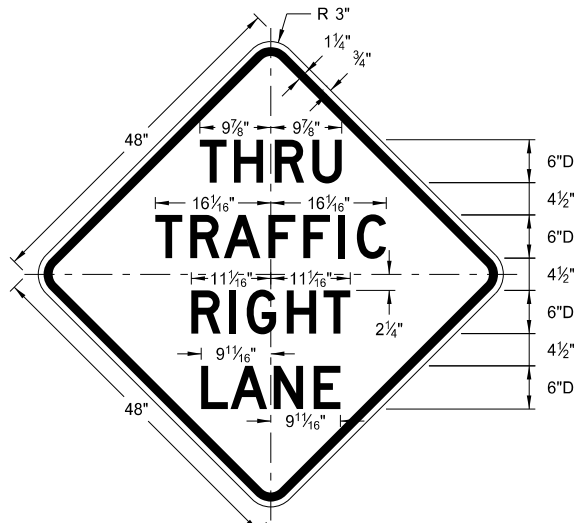


R11-2a-48  
Legend: black (non-refl)  
Background: white

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Revised sign number
10-03-19	New Design Engineer PE Stamp

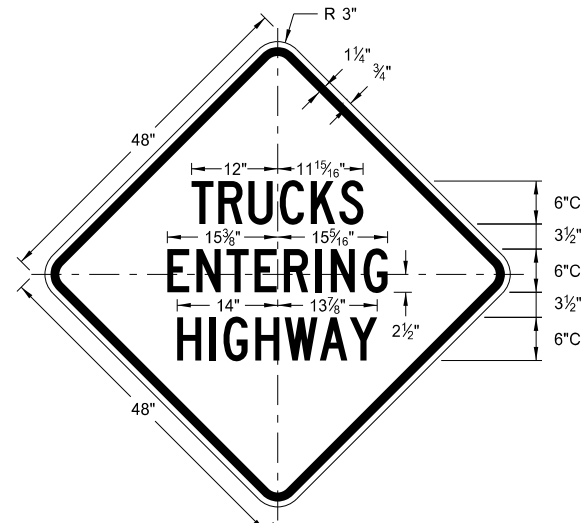
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CONSTRUCTION SIGN DETAILS  
WARNING SIGNS



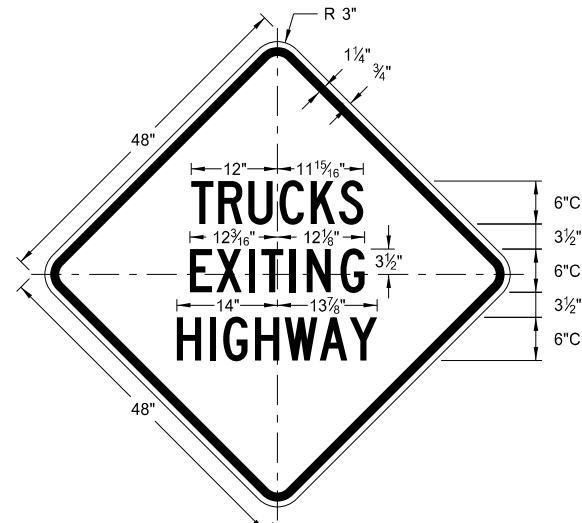
W5-8-48

Legend: black (non-refl)  
Background: orange



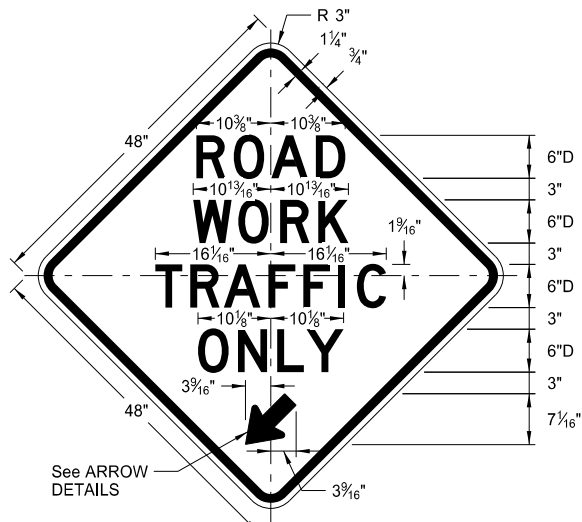
W8-53-48

Legend: black (non-refl)  
Background: orange



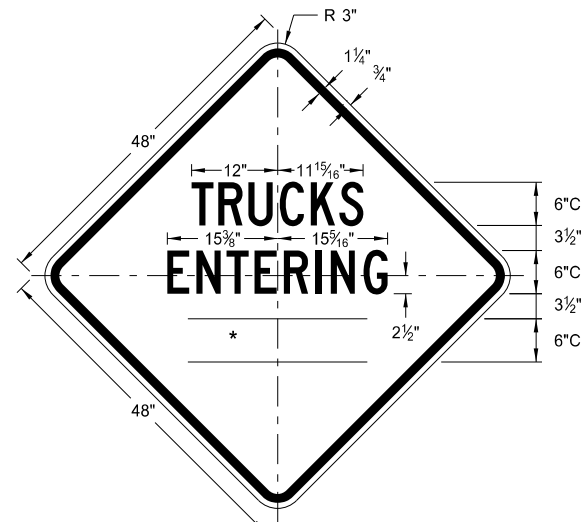
W8-56-48

Legend: black (non-refl)  
Background: orange



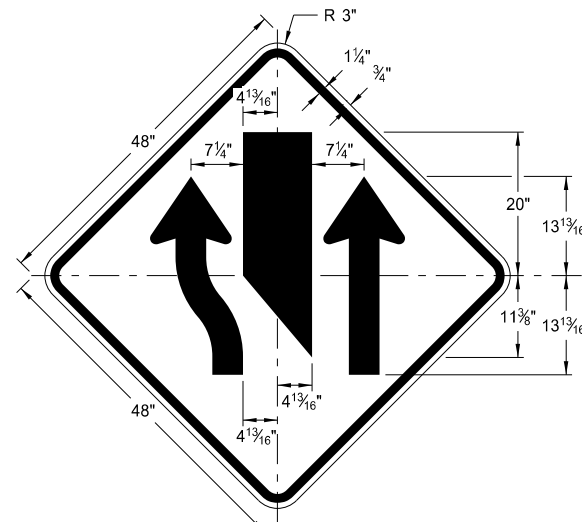
W5-9-48

Legend: black (non-refl)  
Background: orange



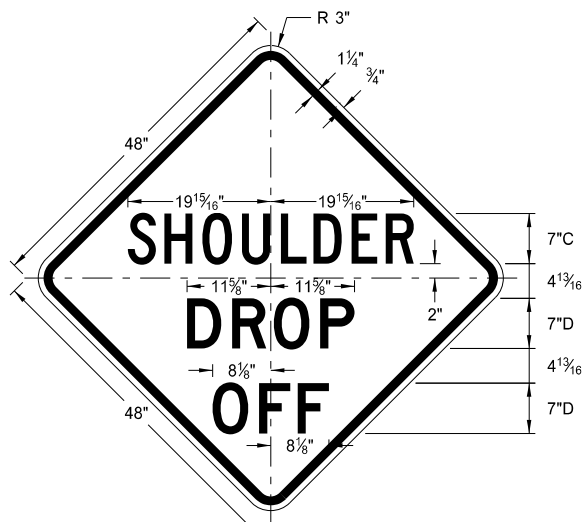
W8-54-48

Legend: black (non-refl)  
Background: orange



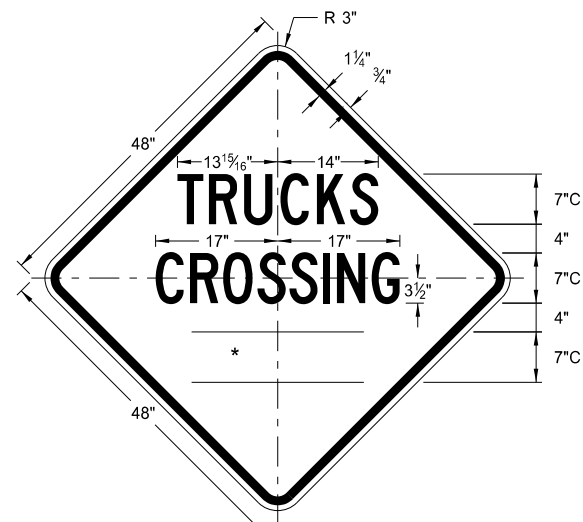
W9-3a-48

Legend: black (non-refl)  
Background: orange



W8-9a-48

Legend: black (non-refl)  
Background: orange

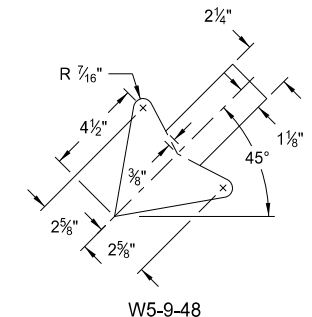


W8-55-48

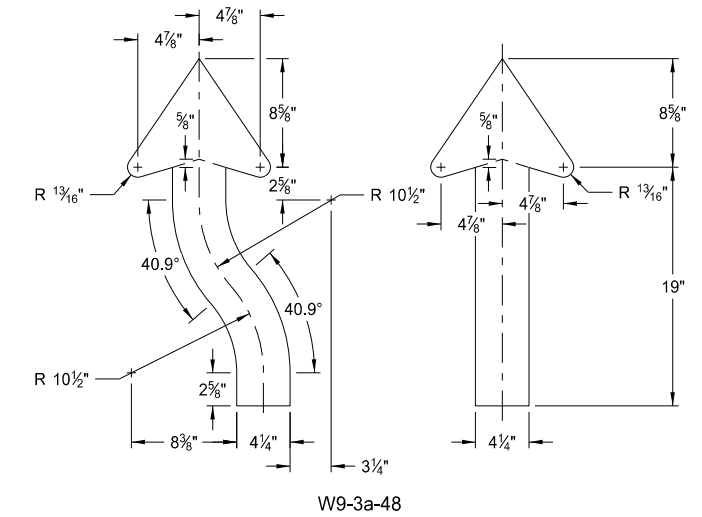
Legend: black (non-refl)  
Background: orange

WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
1/2 MILE	Reduce 50%
1 MILE	Standard

\* DISTANCE MESSAGES



W5-9-48



W9-3a-48

ARROW DETAILS

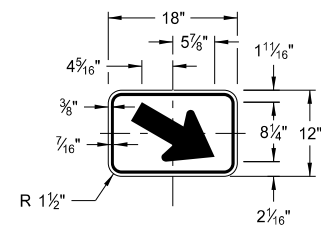
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-13-13	
REVISIONS	
DATE	CHANGE
8-17-17	Updated sign number
5-31-18	Revised sign and arrow details
10-03-19	New Design Engineer PE Stamp

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PE- 4683,  
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CONSTRUCTION SIGN DETAILS  
WARNING SIGNS

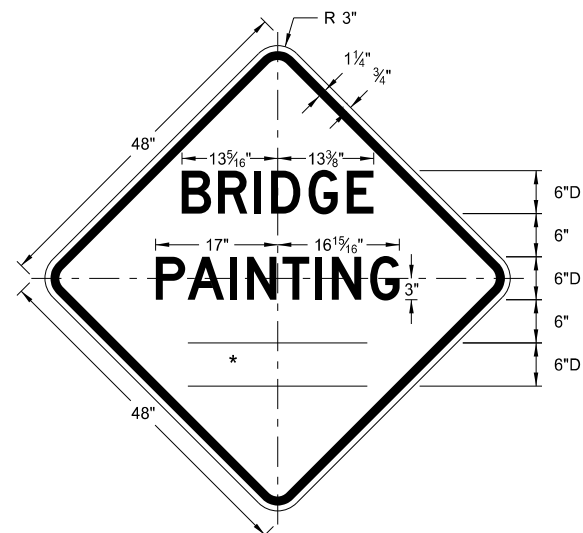
WORD	LETTER SPACING
AHEAD	Standard
200 FT	Standard
350 FT	Standard
500 FT	Standard
1000 FT	Reduce 40%
1500 FT	Reduce 40%
½ MILE	Reduce 50%
1 MILE	Standard

\* DISTANCE MESSAGES



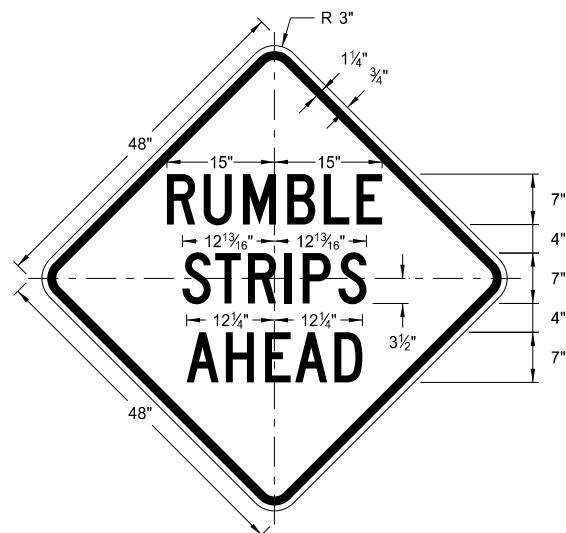
W16-7aP-18

Legend: black (non-refl)  
Background: orange



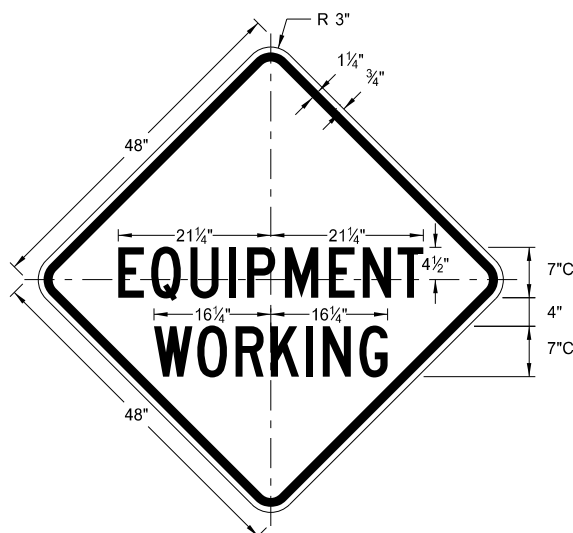
W21-50-48

Legend: black (non-refl)  
Background: orange



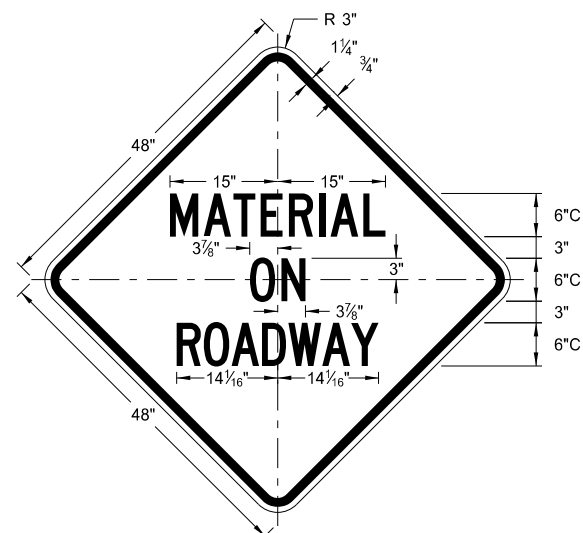
W21-53-48

Legend: black (non-refl)  
Background: orange



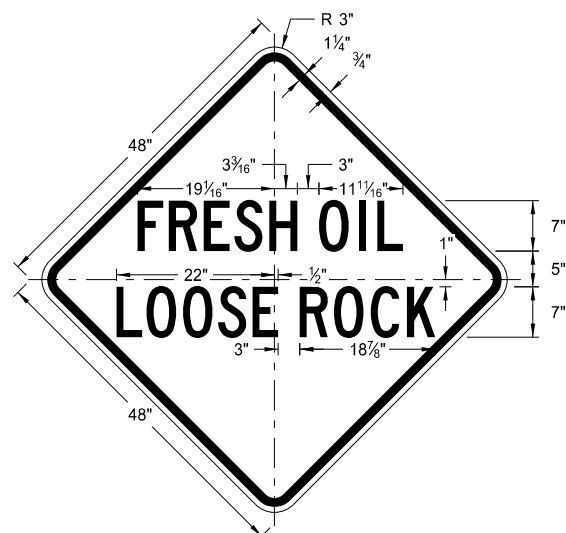
W20-51-48

Legend: black (non-refl)  
Background: orange



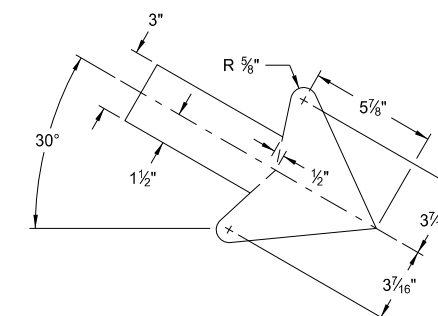
W21-51-48

Legend: black (non-refl)  
Background: orange

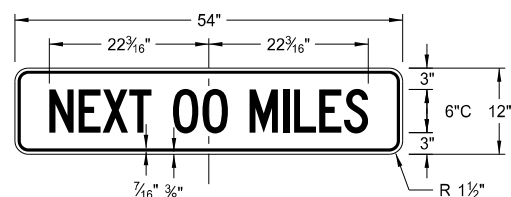


W22-8-48

Legend: black (non-refl)  
Background: orange

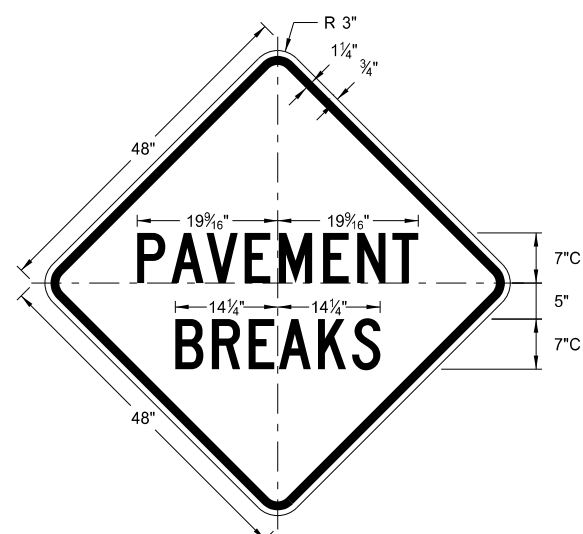


W16-7aP-18



W20-52P-54

Legend: black (non-refl)  
Background: orange



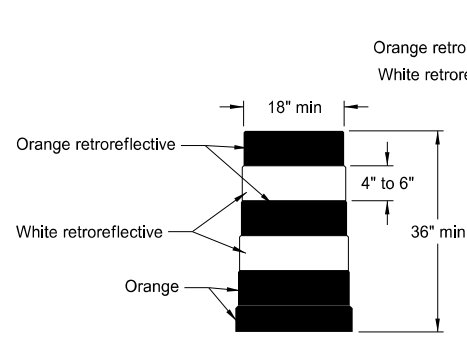
W21-52-48

Legend: black (non-refl)  
Background: orange

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
5-31-18	
REVISIONS	
DATE	CHANGE
11-01-19	Added details for sign W16-7aP-18.

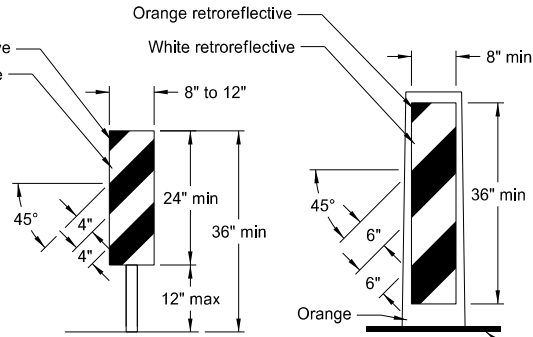
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BARRICADE AND CHANNELIZING DEVICE DETAILS



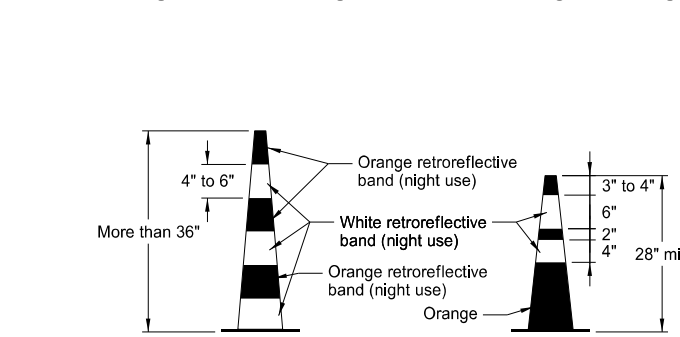
DELINEATOR DRUM

Provide horizontal, circumferential, alternating orange and white retroreflective stripes 4" to 6" wide for drum markings. Use a minimum of two orange and two white stripes with the top stripe being orange for each drum. Do not exceed 3" nonretroreflectORIZED spaces between the horizontal orange and white stripes. Avoid placement of stripes on drum ribs or indentations. Use closed top drums that will not allow collection of debris. Do not place ballast on the top of drum.



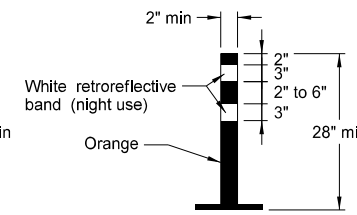
BACK TO BACK VERTICAL PANEL

Provide alternating orange and white retroreflective stripes, sloping downward in direction vehicular traffic is to pass. Place retroreflective sheeting on both sides of panel with a minimum of 270 square inches of retroreflective area facing vehicular traffic. Where the height of the retroreflective material on the vertical panel is 36 inches or more, use a stripe width of 6 inches.



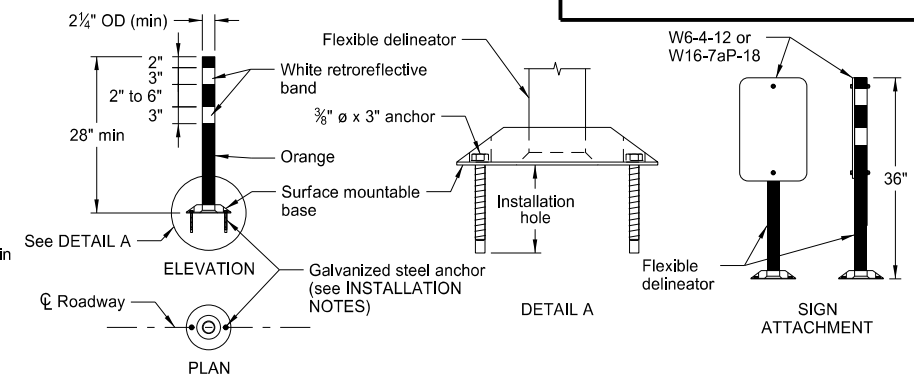
TRAFFIC CONE

Provide retroreflectORIZATION of cones more than 36" in height by alternating orange and white retroreflective stripes. Use a minimum of two orange and two white stripes for each cone with the top stripe being orange. Use maximum 3" nonretroreflectORIZED space between the orange and white stripes.



TUBULAR MARKER

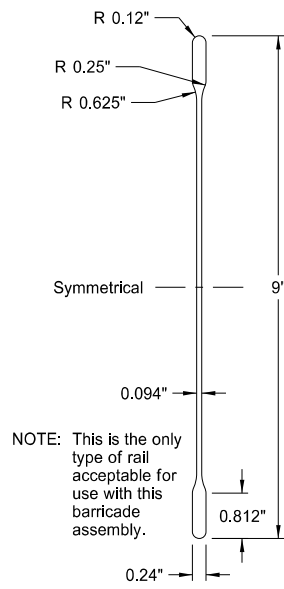
Provide retroreflectORIZATION of tubular markers more than 42" in height by alternating four 4" to 6" wide orange and white stripes with the top stripe being orange.



FLEXIBLE DELINEATOR

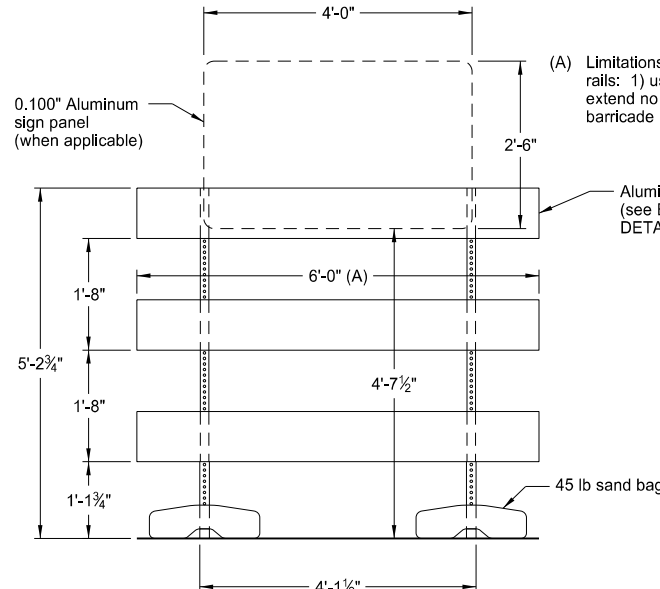
INSTALLATION NOTES:

1. Drill installation holes to diameter and depth required by manufacturer's specifications.
2. For removal, remove anchors and fill installation hole with an epoxy designed to bond to pavement surface.
3. In lieu of bolted down base, use an 8" x 8" butyl pad or hot melt butyl. Remove butyl as close as possible to pavement surface.



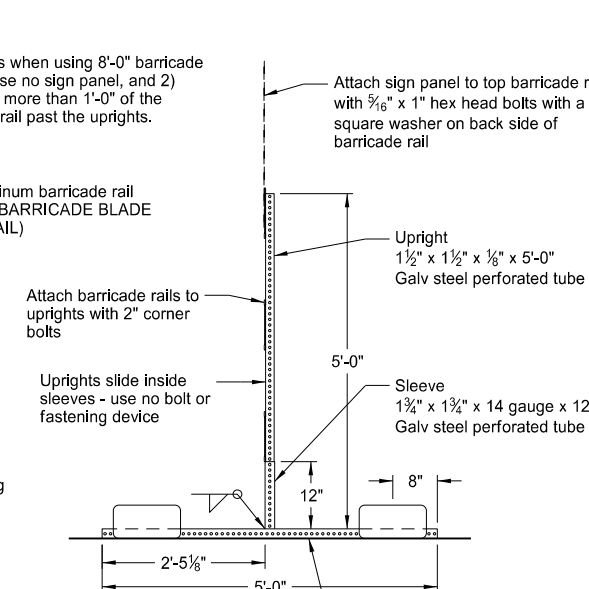
BARRICADE BLADE DETAIL

NOTE: This is the only type of rail acceptable for use with this barricade assembly.



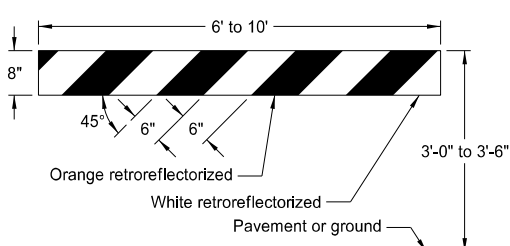
ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Aluminum Barricade Rails)

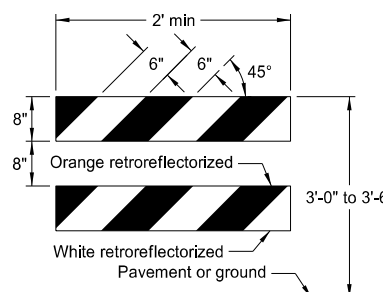


SIDE VIEW

NOTE: For barricade markings use alternating orange and white retroreflective stripes, sloping downward in the direction traffic is to pass. Place retroreflective sheeting on both sides of the rails with a minimum of 270 square inches of visible retroreflective area facing vehicular traffic. When the barricade length is less than 36", use a rail stripe width of 4".

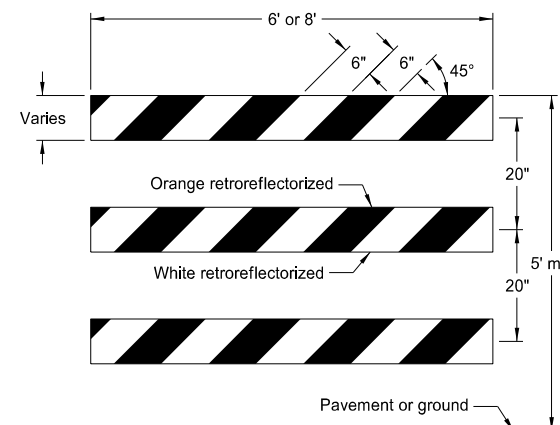


TYPE I BARRICADE

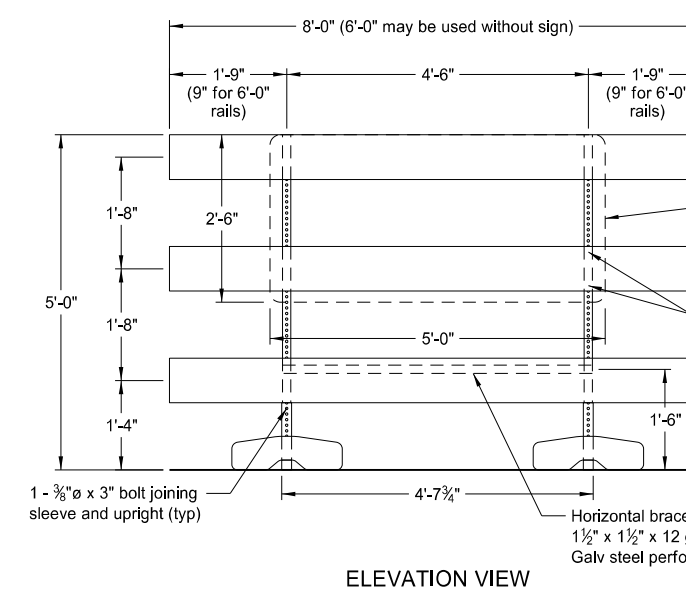


TYPE II BARRICADE

BARRICADE RAIL DETAILS

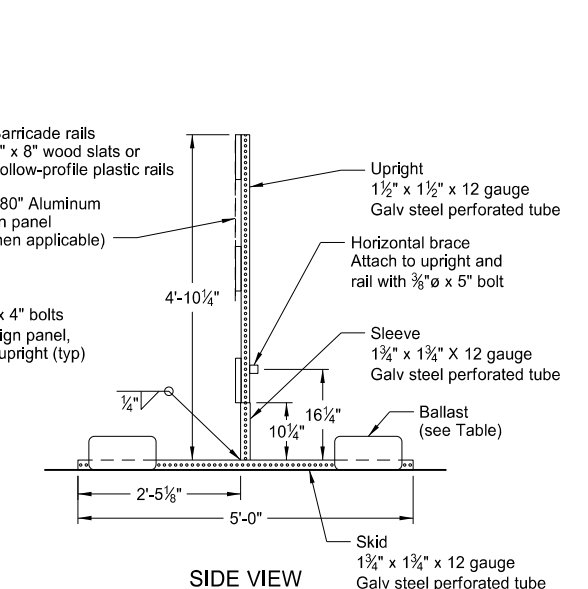


TYPE III BARRICADE

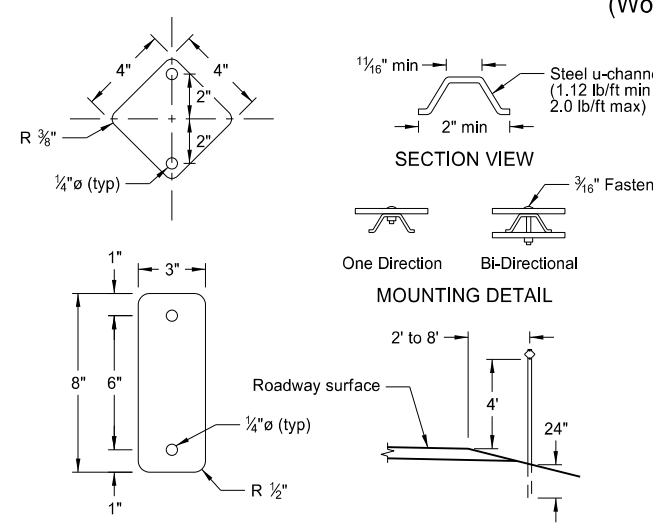


ELEVATION VIEW

BARRICADE ASSEMBLY DETAIL (Wood or Plastic Rails)



SIDE VIEW



REFLECTOR DETAIL

ELEVATION

DELINEATORS

MINIMUM BALLAST (For each side of barricade support)

Without Sign	4 - 25 lb sandbags
With Sign	6 - 25 lb sandbags

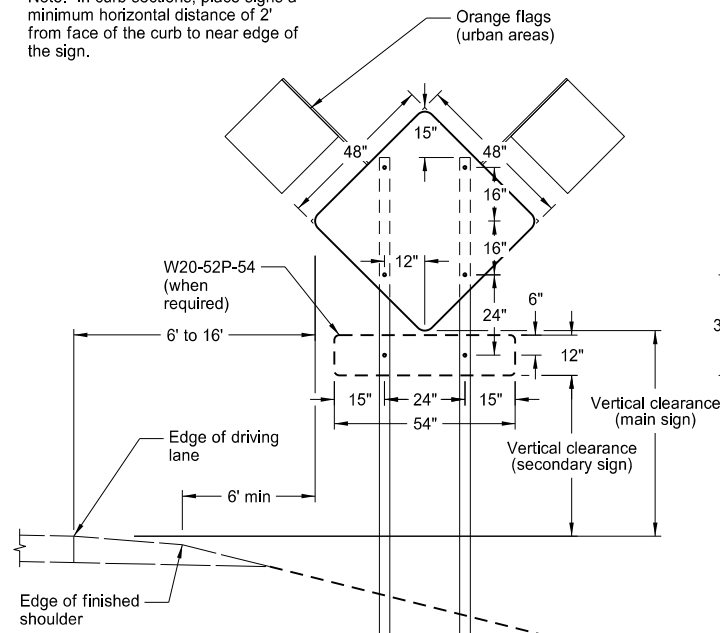
Note: Number of sandbags based on a wind speed of 55 MPH. Sandbags assumed to be placed at or near the ends of the skids.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
9-27-17 11-01-19	Updated to active voice Revised details for Flexible Delineator

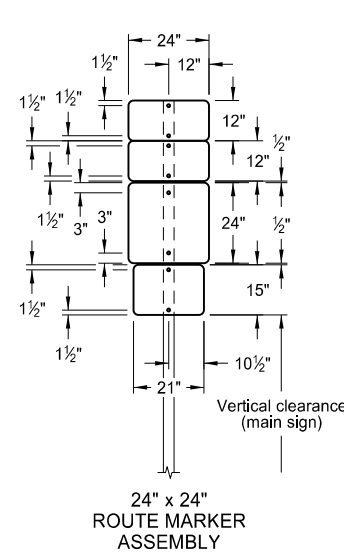
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CONSTRUCTION SIGN PUNCHING AND MOUNTING DETAILS

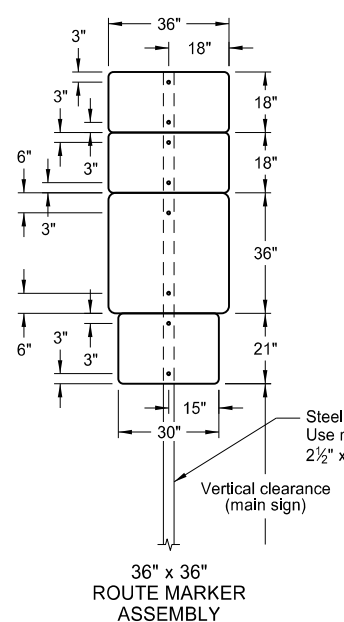
Note: In curb sections, place signs a minimum horizontal distance of 2' from face of the curb to near edge of the sign.



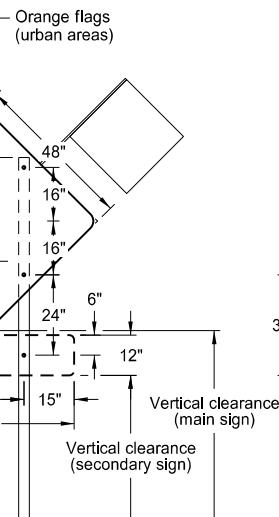
TYPICAL SECTION  
(48" x 48" diamond warning sign shown)



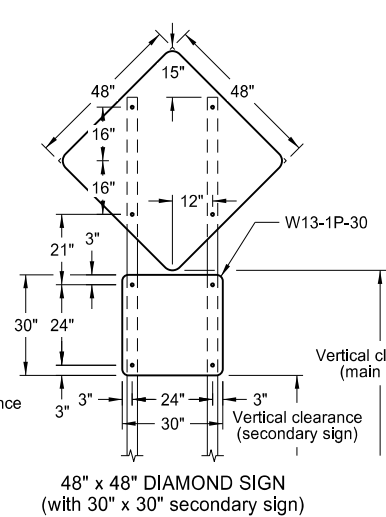
24" x 24" ROUTE MARKER ASSEMBLY



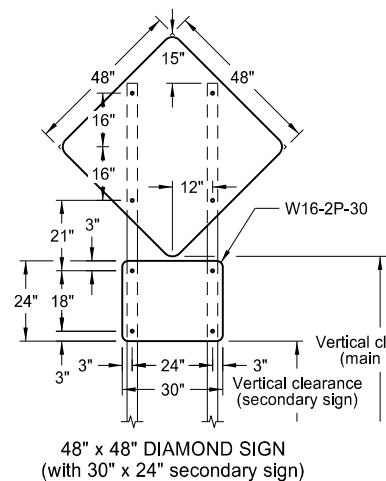
36" x 36" ROUTE MARKER ASSEMBLY



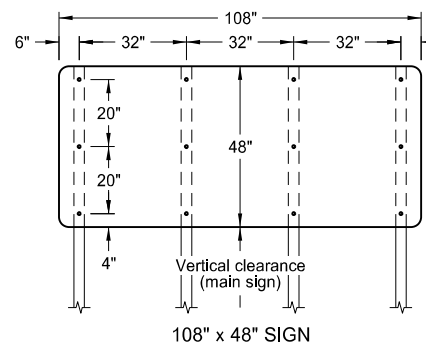
18" x 18" DIAMOND SIGN



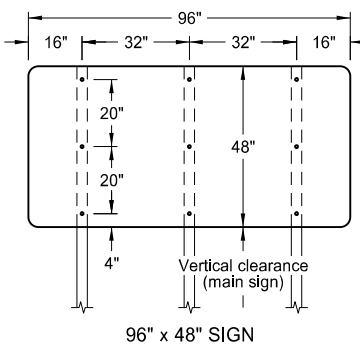
48" x 48" DIAMOND SIGN  
(with 30" x 30" secondary sign)



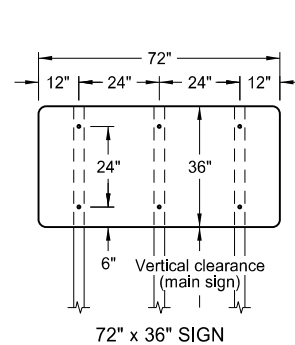
48" x 48" DIAMOND SIGN  
(with 30" x 24" secondary sign)



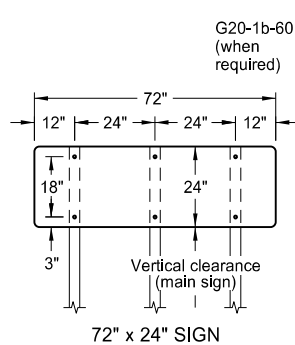
108" x 48" SIGN



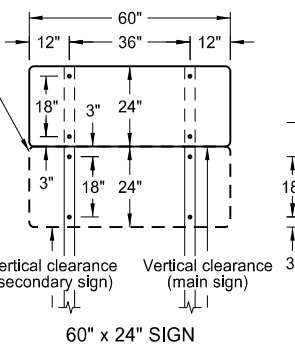
96" x 48" SIGN



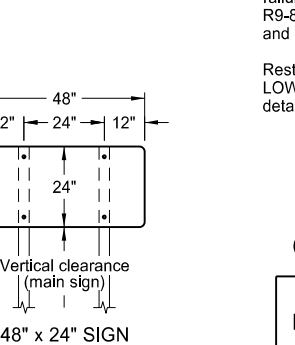
72" x 36" SIGN



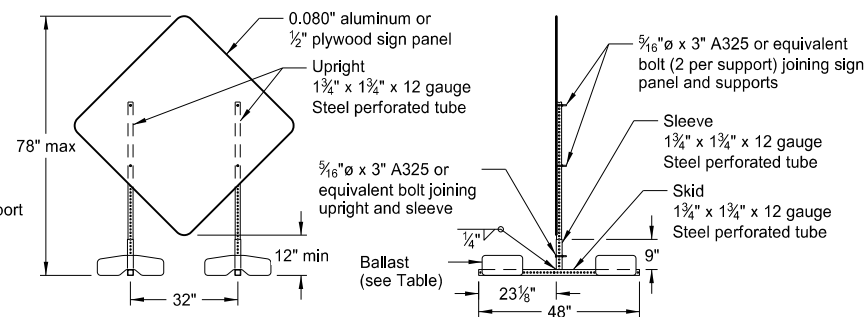
72" x 24" SIGN



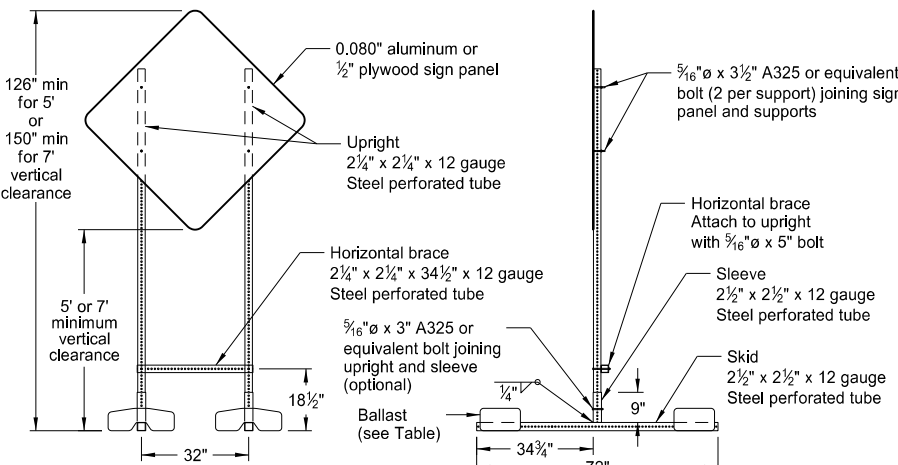
60" x 24" SIGN



48" x 24" SIGN



PORTABLE SIGN SUPPORT  
LOW-MOUNTING HEIGHT



PORTABLE SIGN SUPPORT  
HIGH-MOUNTING HEIGHT

NOTES:

- Sign Supports: Galvanize or paint supports. Minimum post sizes are 2.5 lb/ft u-channel or 2" x 2" x 12 gauge steel perforated tube, except where noted. When installing signs on u-channel, minimum post size for assemblies containing a secondary sign is 3.0 lb/ft. Post sizes based on a wind speed of 55 MPH.  
  
Place signs over 50 square feet on 2 1/2" x 2 1/2" perforated tube supports as a minimum.  
  
Do not attach guy wires to sign supports. Attach wind beams behind sign panels when used with u-posts.
- Sign Panels: Provide sign panels made of 0.100" aluminum, 1/2" plywood, or other approved material, except where noted. Punch all holes round for 5/16" bolts.
- Alternate Messages: Install and remove alternate message signs on reflectorized plate (without borders) as required. (i.e. "Left" and "Right" message on lane closure sign)
- Route Marker Auxiliary Signs: Provide route marker auxiliary signs, such as the cardinal direction and directional arrows, with a background and legend that match the route marker they are used with:

Interstate - white legend on blue background  
Interstate Business Loop - white legend on green background  
US and State - black legend on white background  
County - yellow legend on blue background

- Vertical Clearance: Install signs with a vertical clearance of 5'-0" (see TYPICAL SECTION.) In areas where parking or pedestrian movements are likely or the view of the sign may be obstructed, install signs with a vertical clearance of 7'-0" from the top of the curb or from the near edge of the driving lane in absence of a curb.  
  
The vertical clearance to secondary signs is 1'-0" less than the vertical clearance stated above.  
  
Provide a minimum clearance of 7'-0" from the ground at the post for signs with an area exceeding 50 square feet.

Use of low-mounting height (minimum 12" vertical clearance) portable signs for 5 days or less, is allowed as long as the view of the sign is not obstructed. Time delays caused by unforeseen circumstances, such as equipment breakdowns, rain, subgrade failures, etc., will not accrue towards the 5 day period. Use of R9-8 through R9-11a series, W1-6 through W1-8 series, M4-10, and E5-1 is allowed for longer than 5 days.

- Portable Signs: Provide portable signs that meet the vertical clearance stated above when it is necessary to place signs within the pavement surface.

Restrict signs mounted on portable sign supports shown in the LOW-MOUNTING HEIGHT and HIGH-MOUNTING HEIGHT details to a maximum surface area of 16 square feet.

MINIMUM BALLAST  
(For each side of sign support base)

Sign Panel Mounting Height (ft)	Number of 25 lb sandbags for 4' x 4' sign panel
1'	6
5'	8
7'	10

Note: The number of sandbags are based on a wind speed of 55 MPH. Place sandbags at or near the ends of skids.

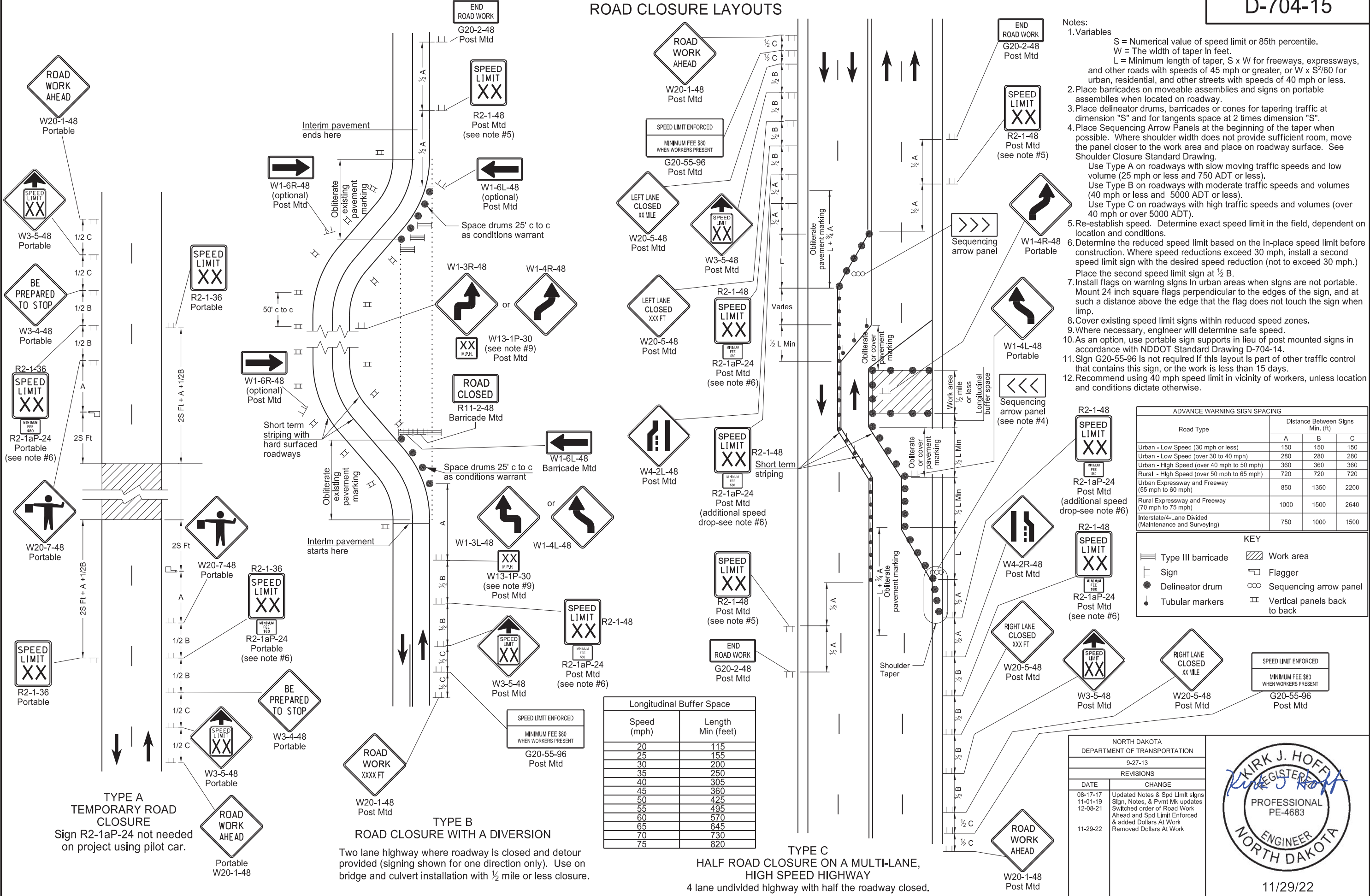
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-4-13	
REVISIONS	
DATE	CHANGE
11-14-13	Revised Note 6
9-27-17	Updated to active voice
11-01-19	Revised 60"x24" sign detail

This document was originally issued and sealed by  
**Kirk J Hoff,**  
Registration Number  
**PE-4683,**  
on 11/1/19 and the original document is stored at the North Dakota Department of Transportation

ROAD CLOSURE LAYOUTS

Notes:

- Variables
  - S = Numerical value of speed limit or 85th percentile.
  - W = The width of taper in feet.
  - L = Minimum length of taper, S x W for freeways, expressways, and other roads with speeds of 45 mph or greater, or W x S<sup>2</sup>/60 for urban, residential, and other streets with speeds of 40 mph or less.
- Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
- Place delineator drums, barricades or cones for tapering traffic at dimension "S" and for tangents space at 2 times dimension "S".
- Place Sequencing Arrow Panels at the beginning of the taper when possible. Where shoulder width does not provide sufficient room, move the panel closer to the work area and place on roadway surface. See Shoulder Closure Standard Drawing.
- Re-establish speed. Determine exact speed limit in the field, dependent on location and conditions.
  - Use Type A on roadways with slow moving traffic speeds and low volume (25 mph or less and 750 ADT or less).
  - Use Type B on roadways with moderate traffic speeds and volumes (40 mph or less and 5000 ADT or less).
  - Use Type C on roadways with high traffic speeds and volumes (over 40 mph or over 5000 ADT).
- Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
- Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
- Cover existing speed limit signs within reduced speed zones.
- Where necessary, engineer will determine safe speed.
- As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
- Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
- Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.



Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

KEY	
	Type III barricade
	Work area
	Sign
	Flagger
	Delineator drum
	Sequencing arrow panel
	Tubular markers
	Vertical panels back to back

Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated Notes & Spd Limit signs
11-01-19	Sign, Notes, & Pmnt Mx updates
12-08-21	Switched order of Road Work Ahead and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work



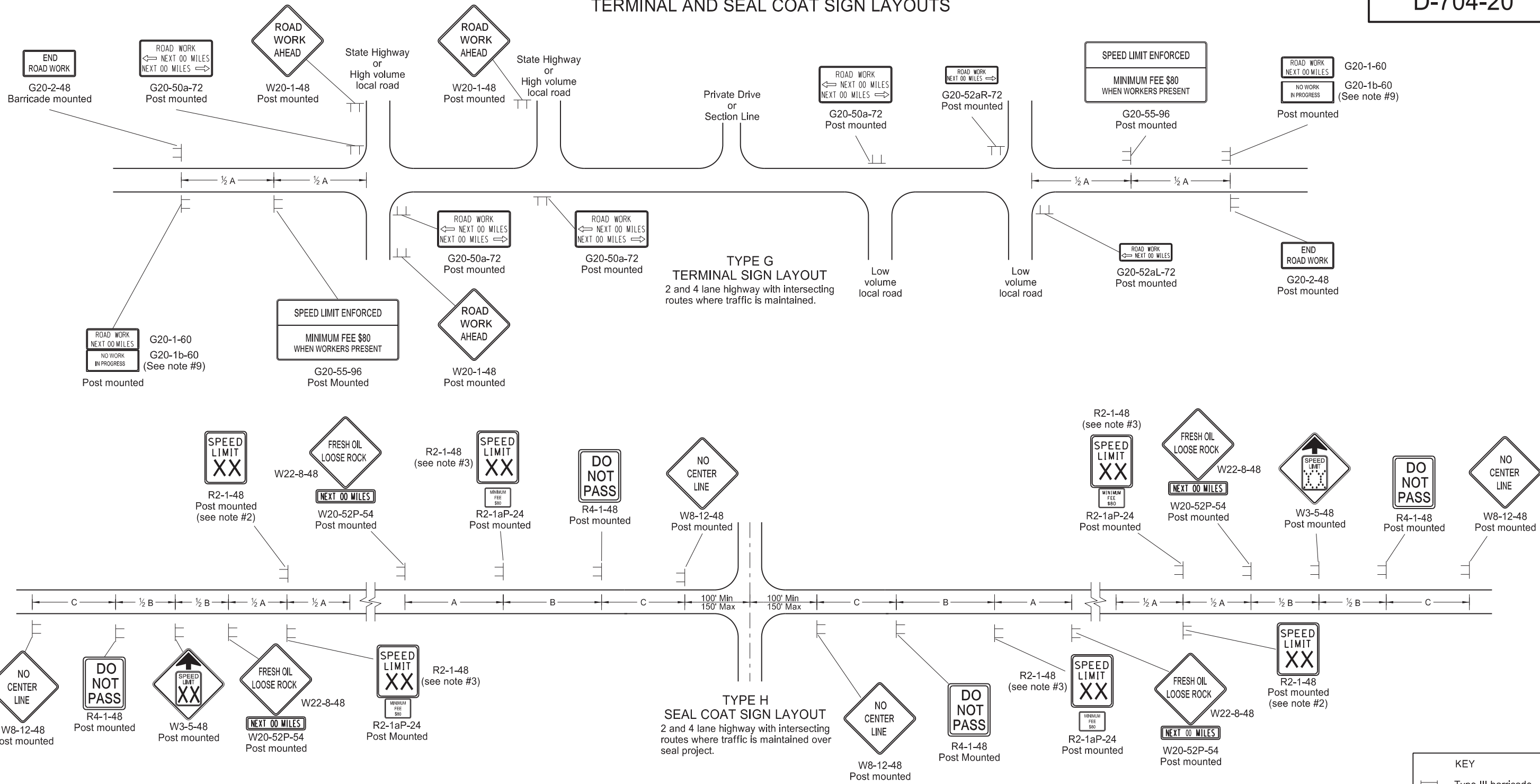
11/29/22

**TYPE A TEMPORARY ROAD CLOSURE**  
Sign R2-1aP-24 not needed on project using pilot car.

**TYPE B ROAD CLOSURE WITH A DIVERSION**  
Two lane highway where roadway is closed and detour provided (signing shown for one direction only). Use on bridge and culvert installation with 1/2 mile or less closure.

**TYPE C HALF ROAD CLOSURE ON A MULTI-LANE, HIGH SPEED HIGHWAY**  
4 lane undivided highway with half the roadway closed.

TERMINAL AND SEAL COAT SIGN LAYOUTS



- Notes:
- Place barricades on moveable assemblies and signs on portable assemblies when located on roadway.
  - Determine the exact speed limit in the field, based on location and conditions.
  - Determine the reduced speed limit based on the in place speed limit before construction. Where speed limit reductions exceed 30 MPH, install a second speed limit sign with the desired speed reduction (not to exceed 30 MPH.) Place the second speed limit sign at 1/2 B.
  - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
  - Cover existing speed limit signs within a reduced speed zone.
  - On seal coat projects, place signs R2-1-48, R2-1aP-24, R4-1-48, W22-8-48 and W20-52P-54 after all important intersections and at five mile intervals. Place sign W8-12-48 after all important intersections and at 2 mile intervals until short term center line pavement marking is placed.
  - As an option, use portable sign supports in lieu of post mounted signs in accordance with the NDDOT Standard Drawing D-704-14.
  - Cover or remove speed limit signs from layout Type H when loose aggregate is removed.
  - Install sign G20-1b-60 when work is suspended for winter.
  - Use other traffic control layouts in immediate work areas. Place sign R2-1aP-24 below speed limit signs in reduced speed limit work areas.
  - Sign G20-55-96 is not required if this layout is part of other traffic control that contains this sign, or the work is less than 15 days.
  - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Updated notes & sign numbers
11-01-19	Updated note & sign
12-08-21	Switched order of Road Work and Spd Limit Enforced & added Dollars At Work
11-29-22	Removed Dollars At Work



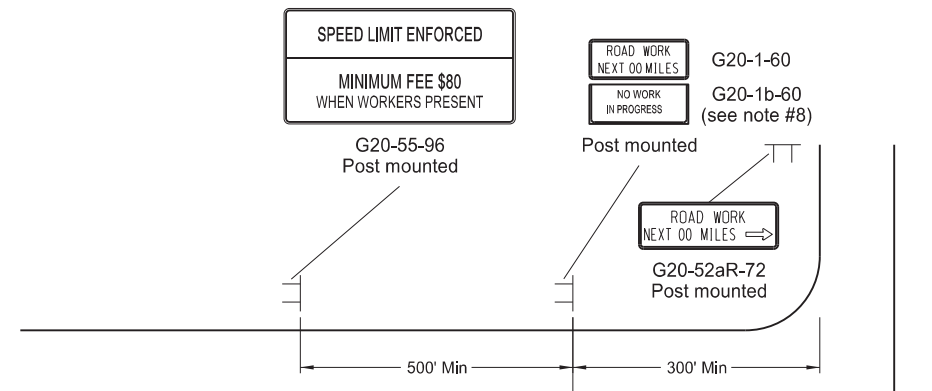
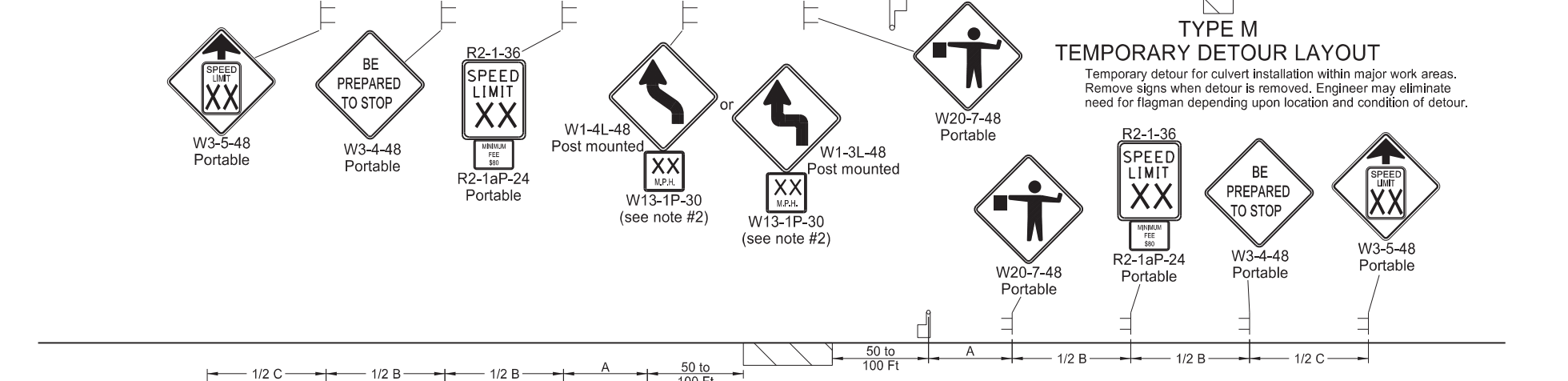
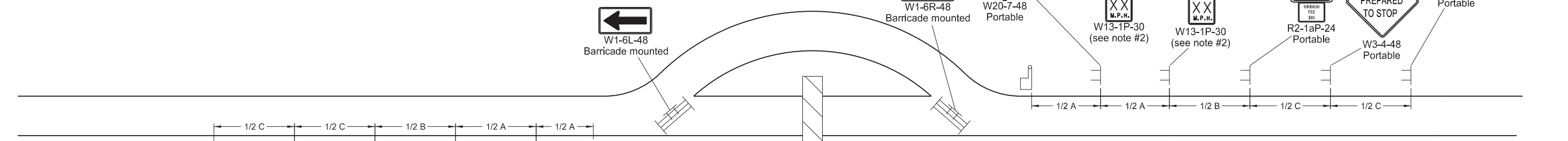
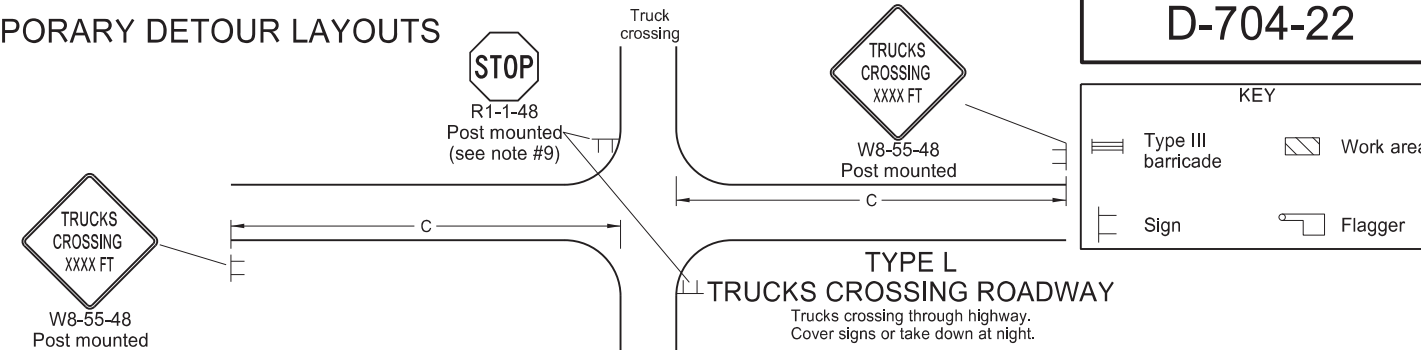
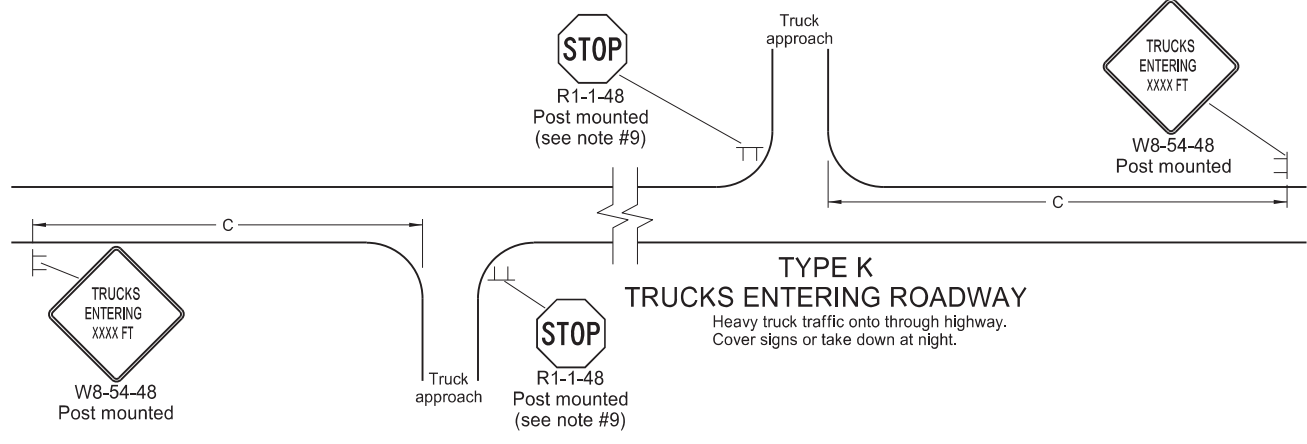


# CONSTRUCTION TRUCK AND TEMPORARY DETOUR LAYOUTS

D-704-22

**KEY**

- Type III barricade
- Sign
- Work area
- Flagger



- Notes:**
- Place barricades on a moveable assemblies and signs on portable assemblies when located on roadway.
  - Where necessary, safe speed to be determined by the Engineer.
  - Determine the reduced speed limit based on the in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
  - Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
  - Cover existing speed limit signs within a reduced speed zone.
  - Covered (when approved by engineer) or obliterated pavement marking measured as Obliteration of Pavement Marking.
  - As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
  - Install sign G20-1b-60 when work is suspended for winter.
  - If existing stop sign is in place, a 48" stop sign is not required.
  - Sign G20-55-96 is not required if layout is part of other traffic control that contains this sign, or if work is less than 15 days.
  - Recommend using 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.

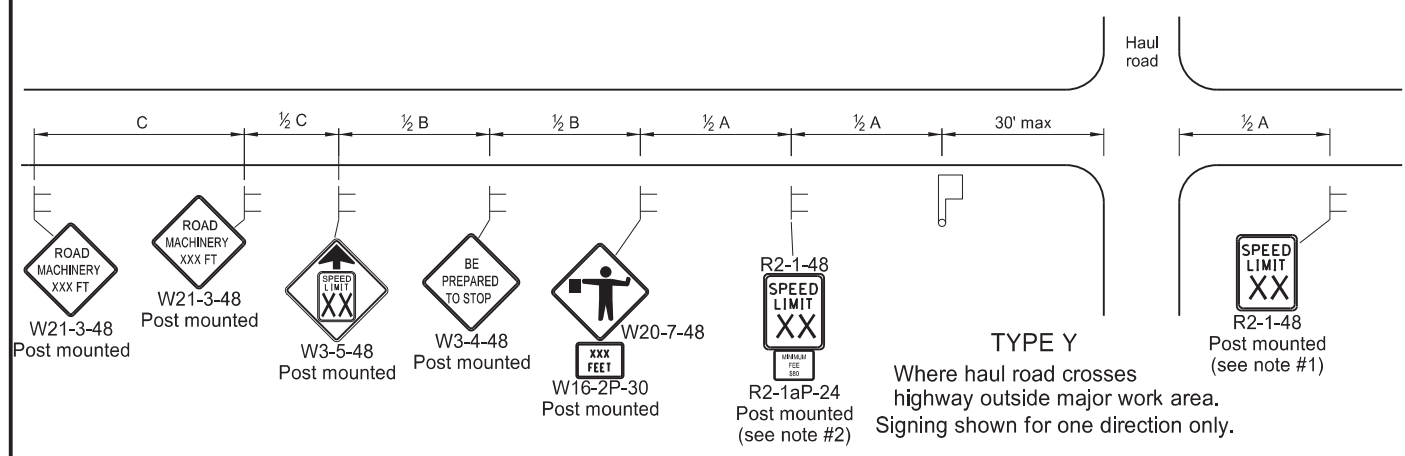
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
08-17-17	Update notes & sign numbers
11-01-19	Revised sign numbers & note 7
12-09-21	Added Speed Limit Enforced and Dollars At Work signs
11-29-22	Removed Dollars At Work

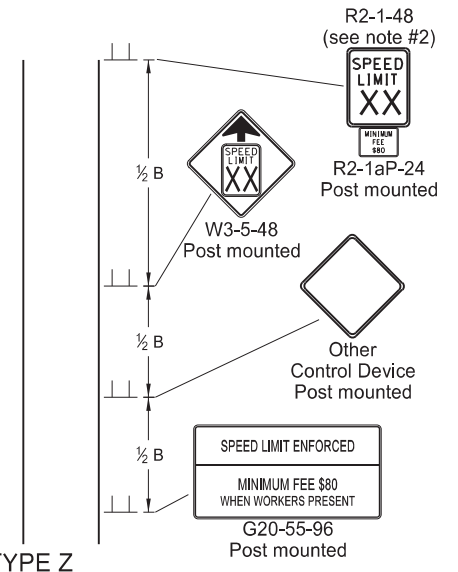


11/29/22

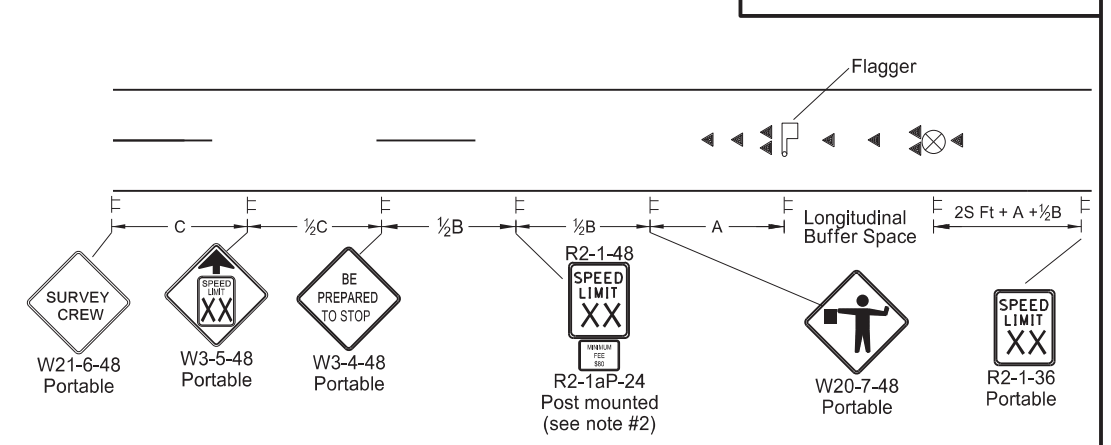
MISCELLANEOUS SIGN LAYOUTS



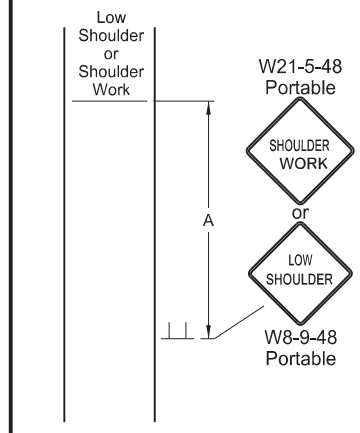
**TYPE Y**  
Where haul road crosses highway outside major work area. Signing shown for one direction only.



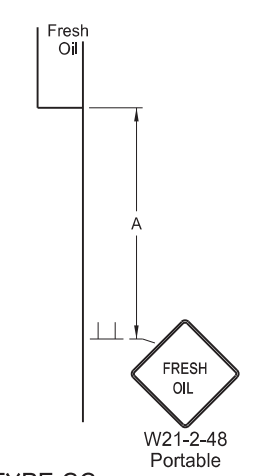
**TYPE Z**  
Where speed zone is needed. Signing shown for one direction only.



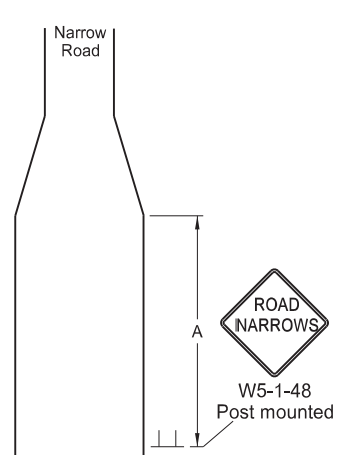
**TYPE AA**  
Where survey crew is used. Signing shown for one direction only.



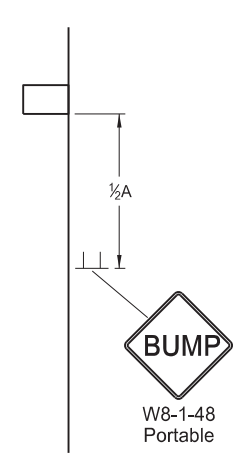
**TYPE BB**  
Within major work area where sign conditions exist



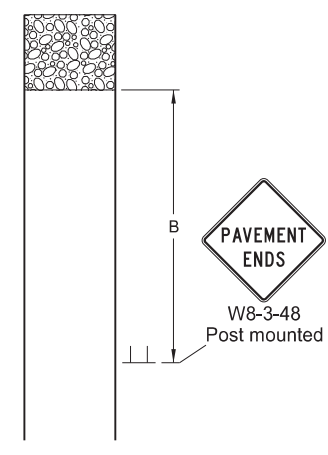
**TYPE CC**  
Where sign conditions exist



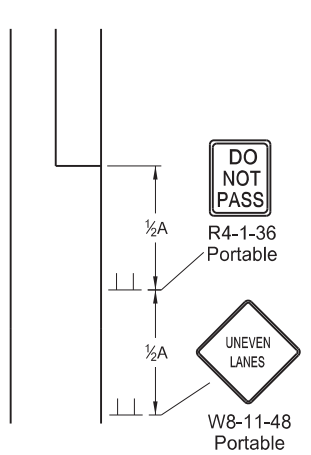
**TYPE DD**  
Where sign conditions exist



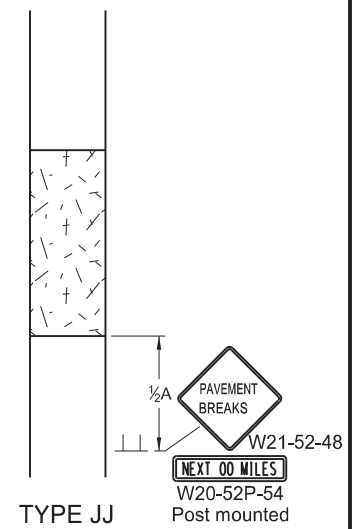
**TYPE EE**  
Where sign conditions exist



**TYPE FF**  
Where sign conditions exist. Signing shown for one direction only.



**TYPE GG**  
Where elevation difference exists between lanes

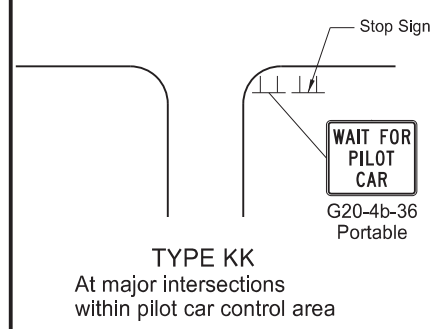


**TYPE JJ**  
For break in pavement. Install signs when conditions exist and remove when not applicable. Signing shown for one direction only.

**KEY**

- Flagger
- Sign
- Cones
- Survey Equipment

S = Numerical value of speed limit or 85th percentile.



**TYPE KK**  
At major intersections within pilot car control area

- Notes**
1. Re-establish speed limit. Determine exact speed limit in the field, dependent on location and conditions. Determine reduced speed limit based on in-place speed limit before construction. Where speed reductions exceed 30 mph, install a second speed limit sign with the desired speed reduction (not to exceed 30 mph.) Place the second speed limit sign at 1/2 B.
  2. Install flags on warning signs in urban areas when signs are not portable. Mount 24 inch square flags perpendicular to the edges of the sign, and at such a distance above the edge that the flag does not touch the sign when limp.
  3. Cover existing speed limit signs within reduced speed zones. As an option, use portable sign supports in lieu of post mounted signs in accordance with NDDOT Standard Drawing D-704-14.
  4. Sign G20-55-96 is not required if this standard is part of other traffic control layouts, or work is less than 15 days.
  5. When pilot car operation is used, place sign G20-4b-36 "Wait For Pilot Car" at major intersections within pilot car control area.
  6. Recommend 40 mph speed limit in vicinity of workers, unless location and conditions dictate otherwise.
  7. Layouts shown for one direction only.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - Low Speed (30 mph or less)	150	150	150
Urban - Low Speed (over 30 to 40 mph)	280	280	280
Urban - High Speed (over 40 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720
Urban Expressway and Freeway (55 mph to 60 mph)	850	1350	2200
Rural Expressway and Freeway (70 mph to 75 mph)	1000	1500	2640
Interstate/4-Lane Divided (Maintenance and Surveying)	750	1000	1500

Longitudinal Buffer Space	
*Speed (mph)	Length Min (feet)
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645
70	730
75	820

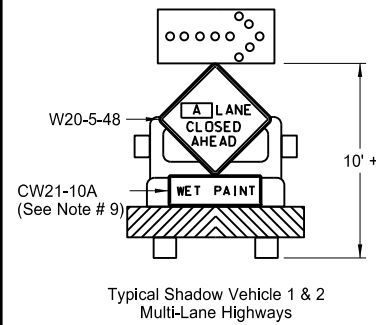
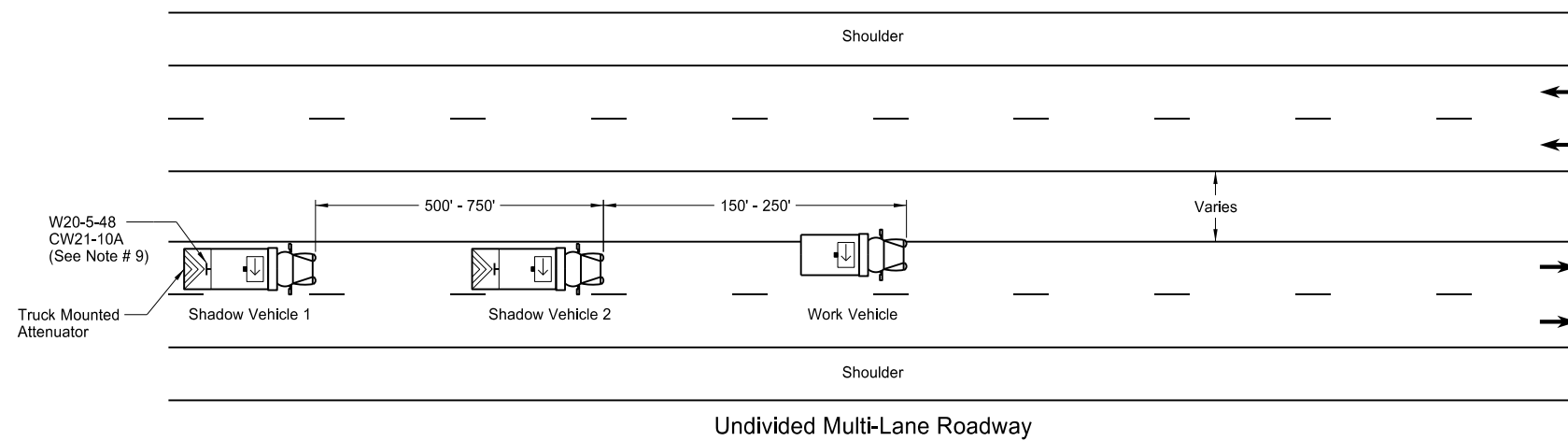
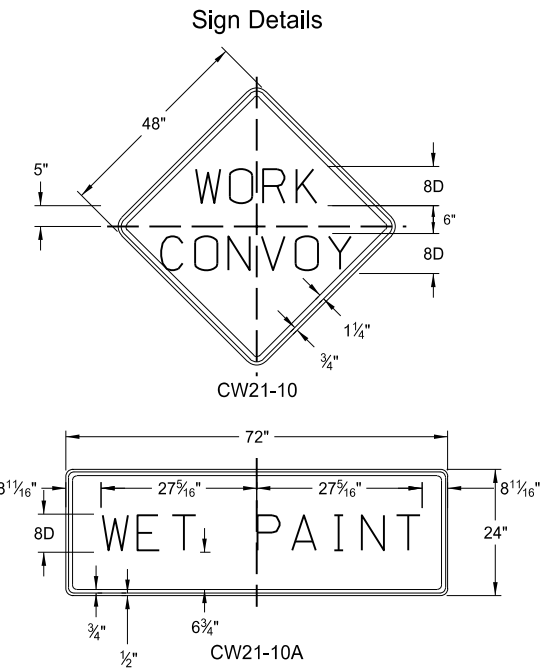
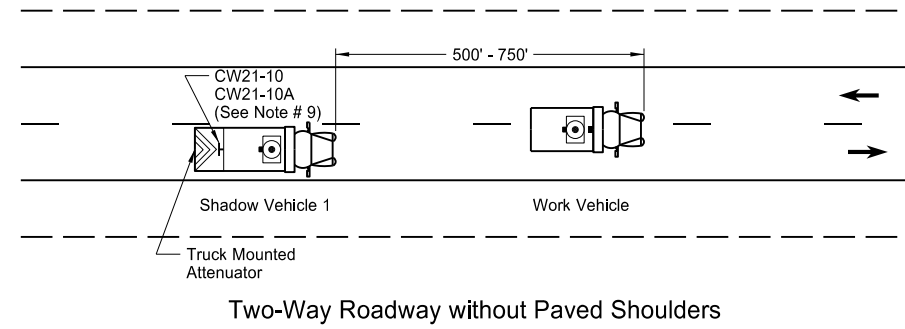
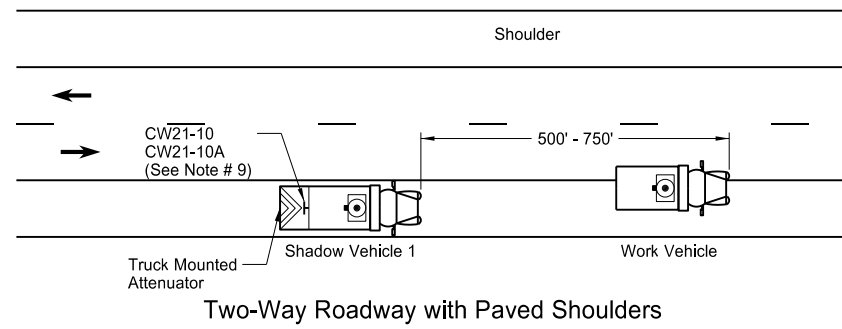
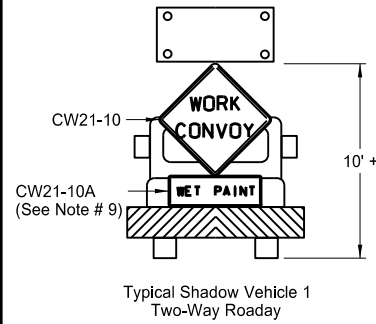
\* Posted speed, off-peak 85th percentile speed prior to work starting, or the anticipated operating speed in mph.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
8-17-17	Added speed limit signs. Updated notes & sign numbers.
11-01-19	Revised note 5 & sign numbers.
2-23-23	Revised distance & removed signs.

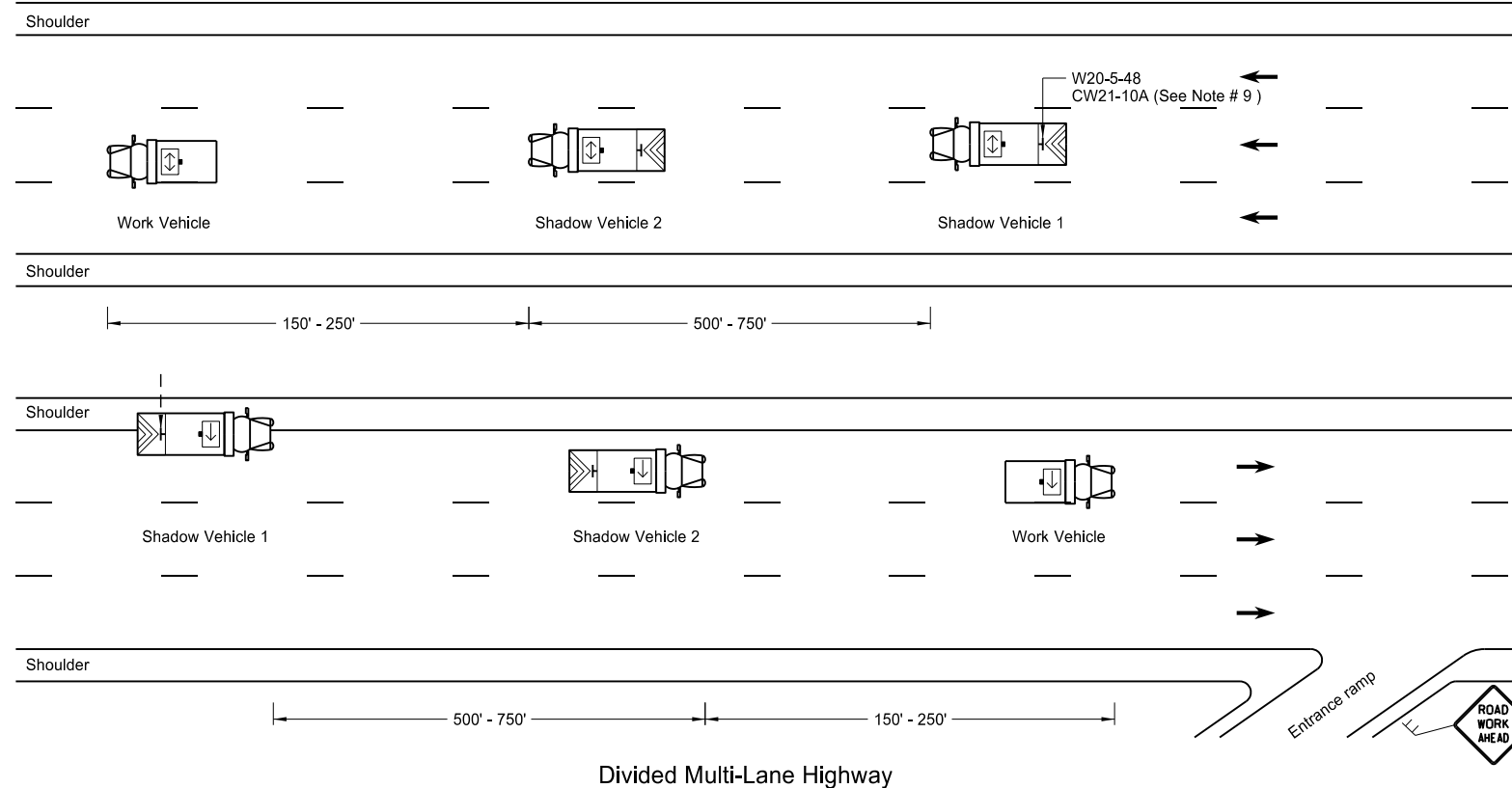


02/23/23

MOBILE OPERATION  
(PAVEMENT MARKING)

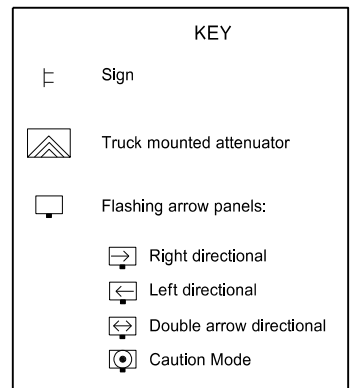


A = Left Right Center



Notes

1. Use additional vehicles you choose to be in the convoy with truck mounted attenuators, at your own expense.
2. Display yellow rotating beacons or strobe lights on shadow and work vehicles, unless otherwise stated in the plans.
3. Use Type B or Type C flashing arrow panels controlled from inside the vehicle.
4. Provide each vehicle with two-way electronic communication capability.
5. Move shadow vehicle 1 first to shadow other convoy vehicles when convoy changes lane.
6. Vary vehicle spacing between shadow vehicle 1 and shadow vehicle 2 based on sight distance restrictions. Motorists approaching the work convoy need to see trail vehicle in time to slow down and/or change lanes as they approach shadow vehicle.
7. Sign Colors  
Letters = Black  
Border = Black  
Background = Orange
8. As an option, use shadow vehicle 2 the paint tender vehicle.
9. Use sign CW21-10A only during painting operation.
10. Pull over work and shadow vehicles periodically to allow motor vehicle traffic to pass on two lane - two way roadways.



NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-27-13	
REVISIONS	
DATE	CHANGE
6-18-14	Removed shadow vehicle 2 on two lane roadways
9-27-17	Updated to active voice
11-08-19	Changed Standard Heading

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 11/08/19 and the original document is stored at the North Dakota Department of Transportation

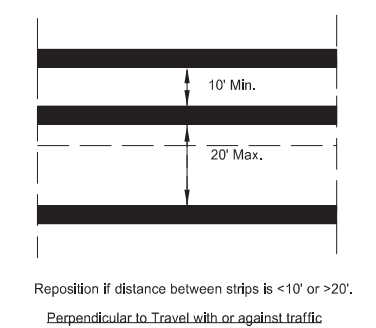
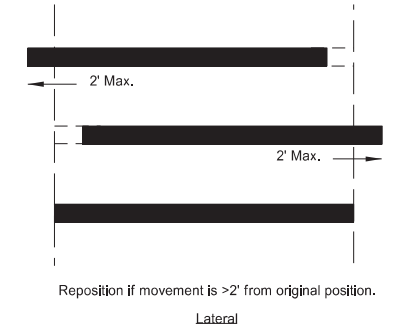
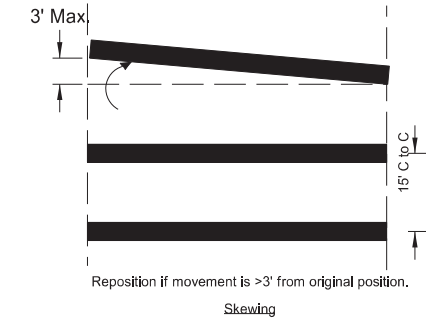
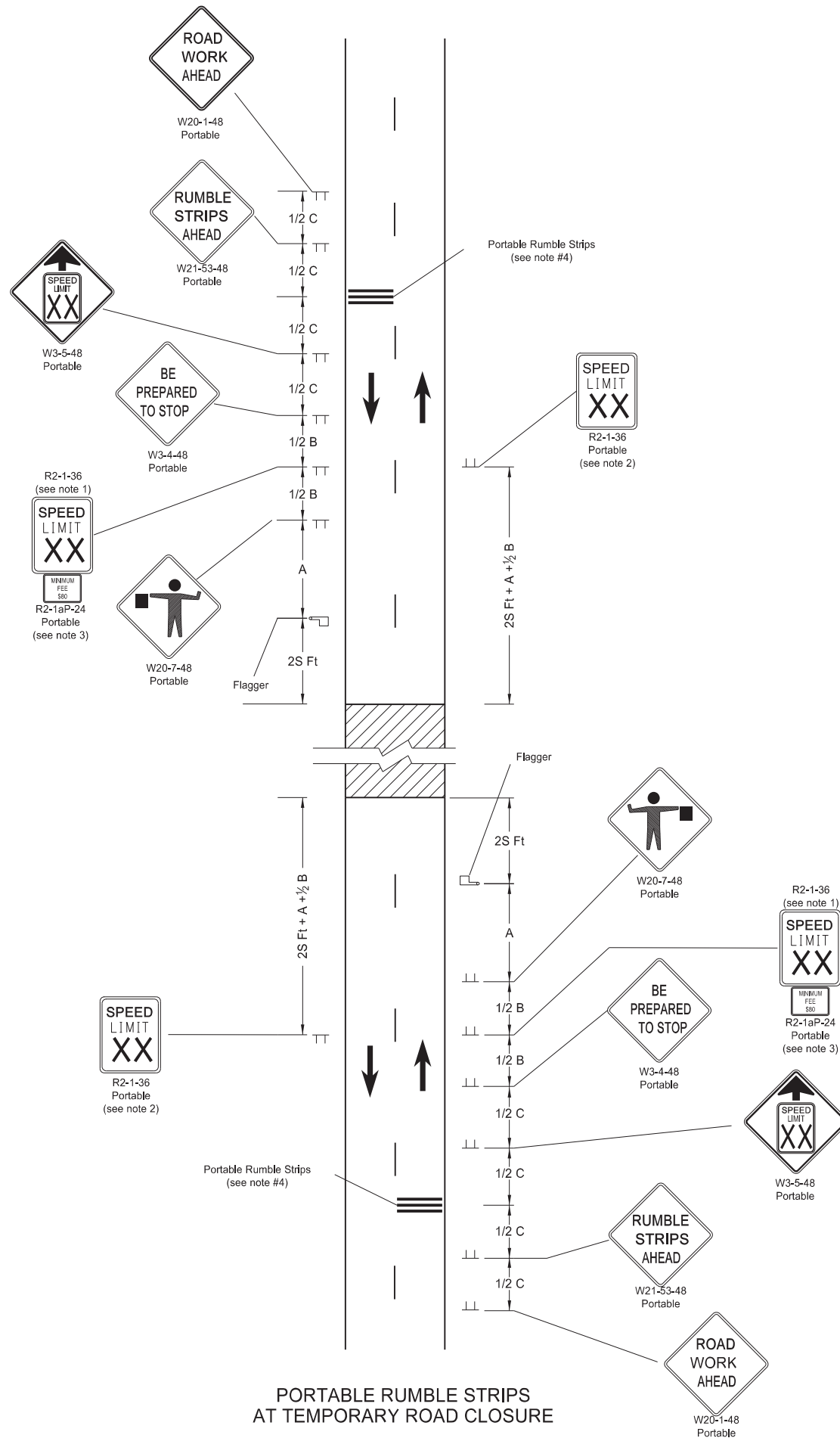
Two-Lane Roadway Portable Rumble Strips

**KEY**

- Work area
- Flagger
- Sign

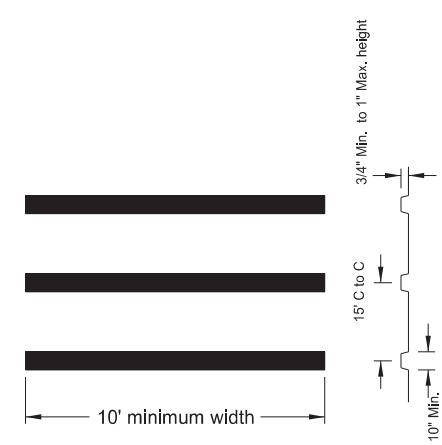
S = Numerical value of speed limit or 85th percentile.

ADVANCE WARNING SIGN SPACING			
Road Type	Distance Between Signs Min. (ft)		
	A	B	C
Urban - High Speed (over 45 mph to 50 mph)	360	360	360
Rural - High Speed (over 50 mph to 65 mph)	720	720	720



PORTABLE RUMBLE STRIPS ARRAY TYPES OF MOVEMENT AND MAXIMUM ALLOWANCES

- Notes:
- Determine speed in the field based on location and conditions.
  - Re-establish the speed limit. Determine the exact speed limit in the field, dependent on location and conditions.
  - Sign R2-1aP-24 is not required when pilot car operation is used.
  - Do not use rumble strips on a non paved surface or in a pre-construction speed zone of 45 mph or less.



PORTABLE RUMBLE STRIPS ARRAY DETAIL

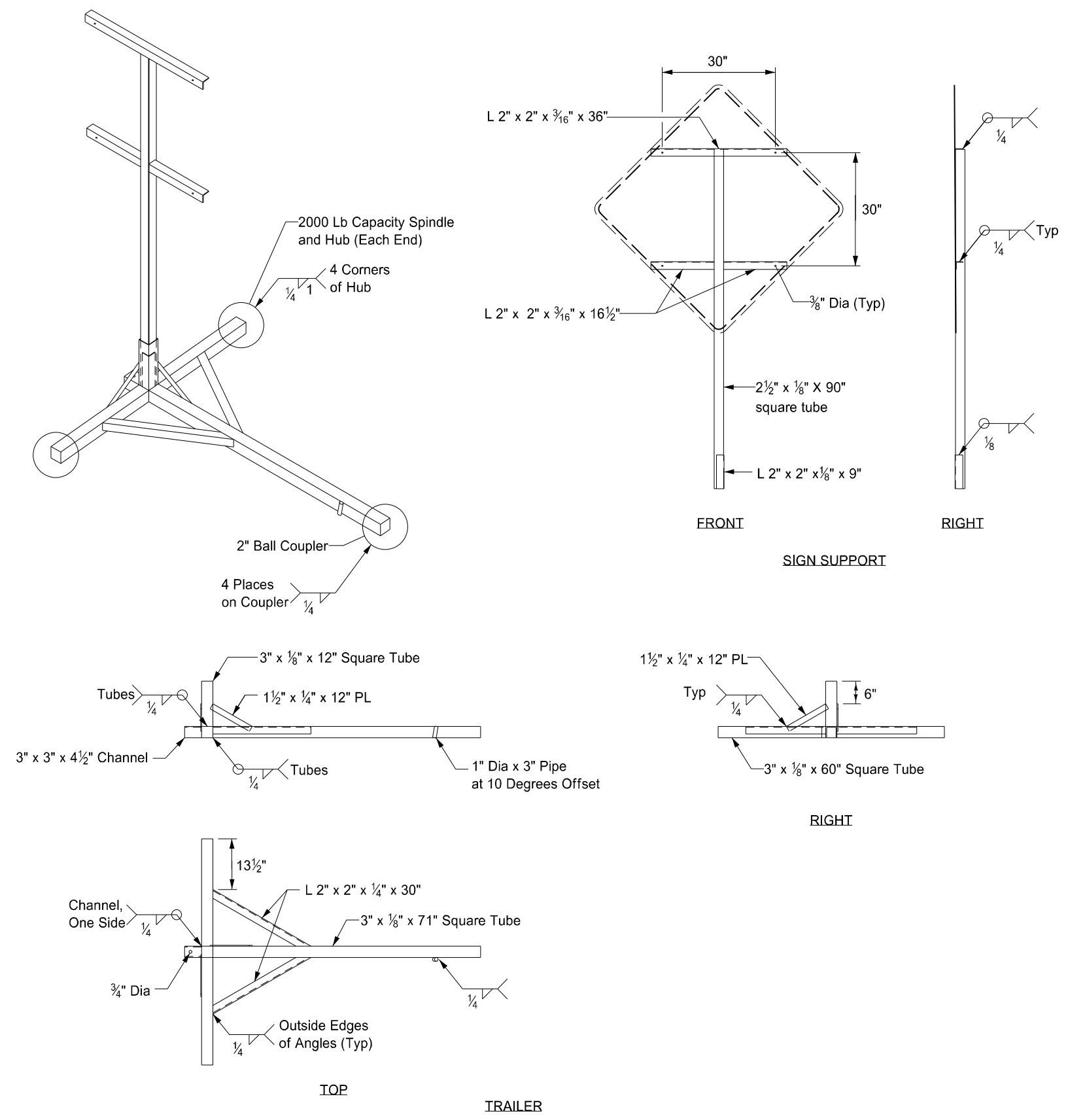
PORTABLE RUMBLE STRIPS AT TEMPORARY ROAD CLOSURE

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION		
02-22-22 REVISIONS		
DATE	CHANGE	<p>03/07/23 Use changed to min 45 mph.</p>
03/07/23		

03/07/23

PORTABLE SIGN SUPPORT ASSEMBLY

D-704-50

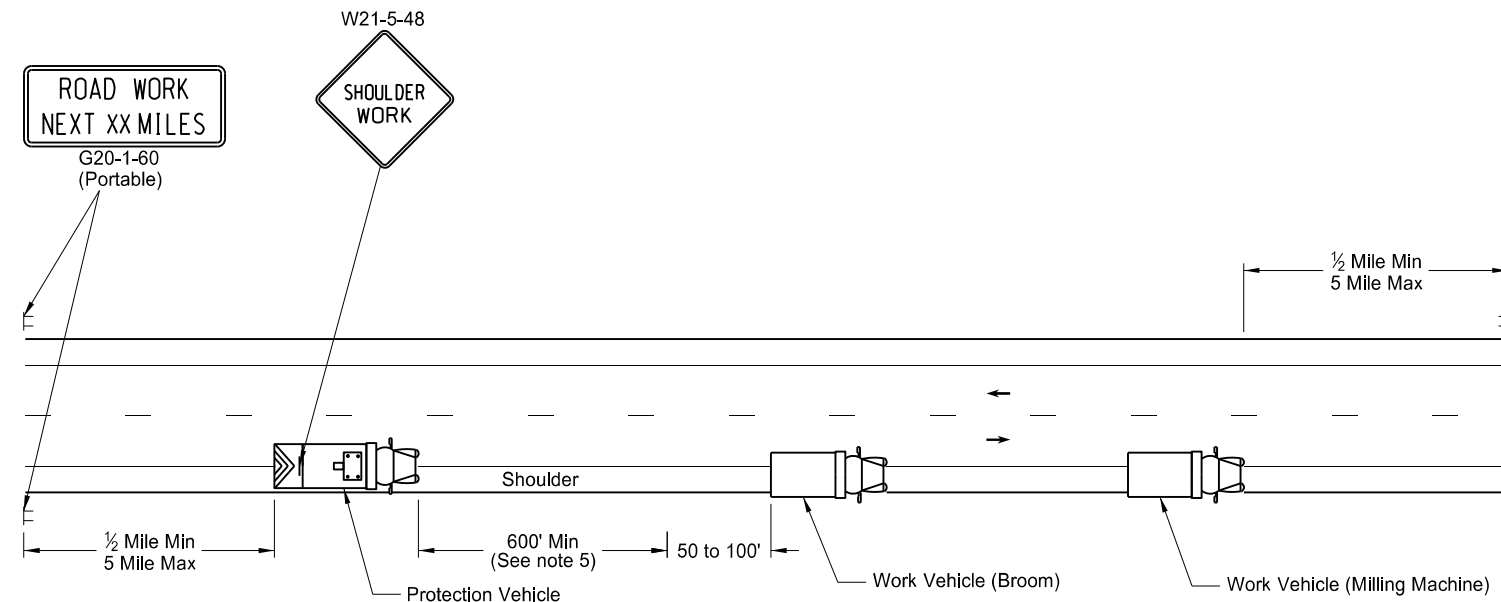


Notes:

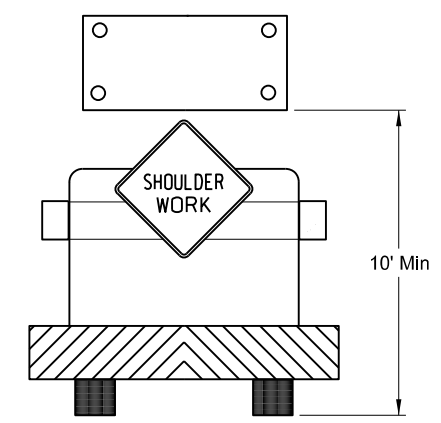
- ① Maximum 250 pound weight of assembly.
- ② Use a 14" wheel and tire.
- ③ Use no automotive and equipment axle assemblies for trailer-mounted sign supports.
- ④ Other NCHRP 350 or MASH crash tested assemblies are acceptable.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-23-10	
REVISIONS	
DATE	CHANGE
12/02/2020	Updated Note to active voice.

### MOBILE OPERATION Grinding Shoulder Rumble Strips

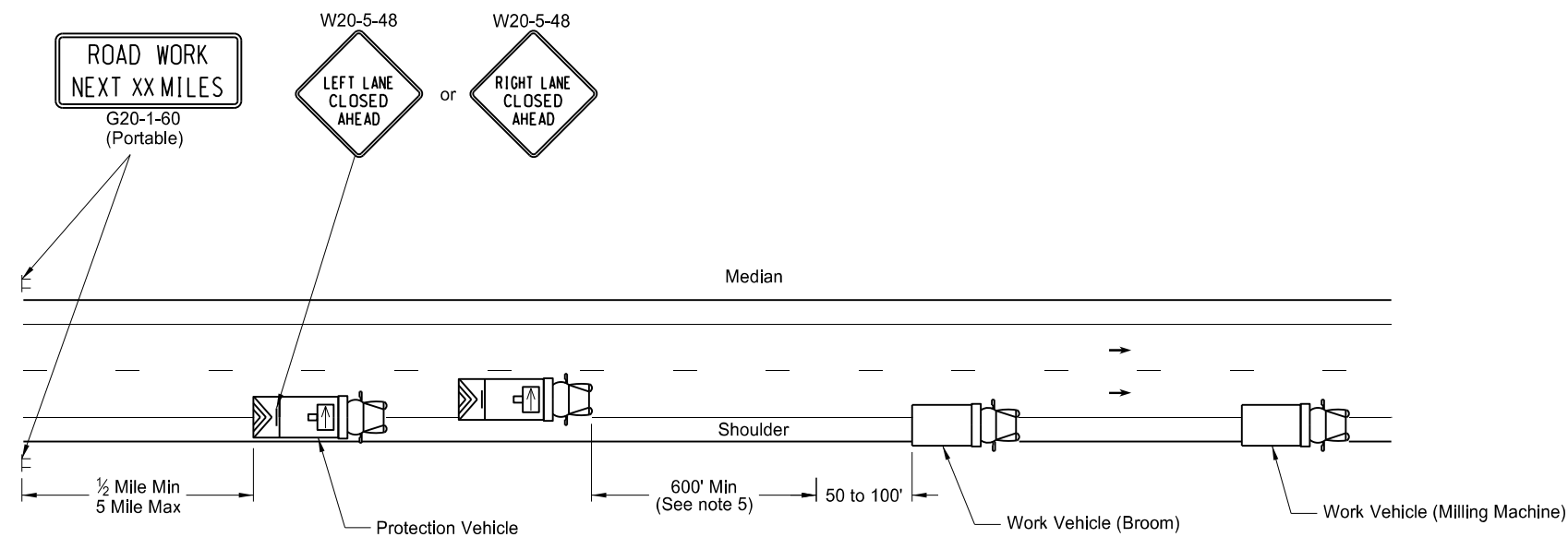


TWO LANE - TWO WAY ROADWAY

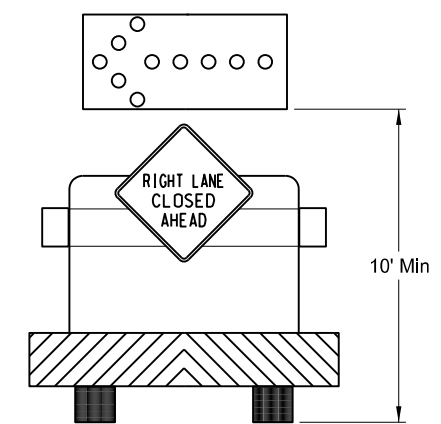


TWO LANE - TWO WAY ROADWAY  
Typical Protection Vehicle with  
Flashing Arrow Panel In Caution Mode

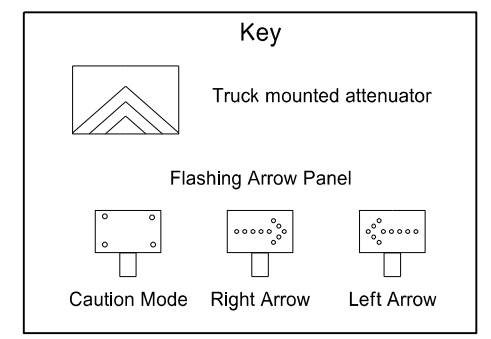
- Notes:
1. Provide truck mounted attenuators on additional vehicles in the convoy, at no additional cost.
  2. Provide rotating, flashing, oscillating, or strobe lights on vehicles.
  3. Provide Type B or Type C flashing arrow panels that are controlled from inside the vehicle.
  4. Provide two - way electronic communication capability in each vehicle.
  5. Vary vehicle spacing between the protection vehicle and work vehicle depending on sight distance restrictions. Keep the spacing of the convoy vehicles such that motorists approaching the work convoy can see the protection vehicle in time to slow down and safely pass the work vehicles.
  6. Move advance Road Work Ahead signs as the work area moves through the construction zone.



INTERSTATE & 4 LANE DIVIDED HIGHWAY



INTERSTATE & 4 LANE DIVIDED HIGHWAY  
Typical Protection Vehicle with Flashing Arrow  
Panel In Flashing Arrow Mode

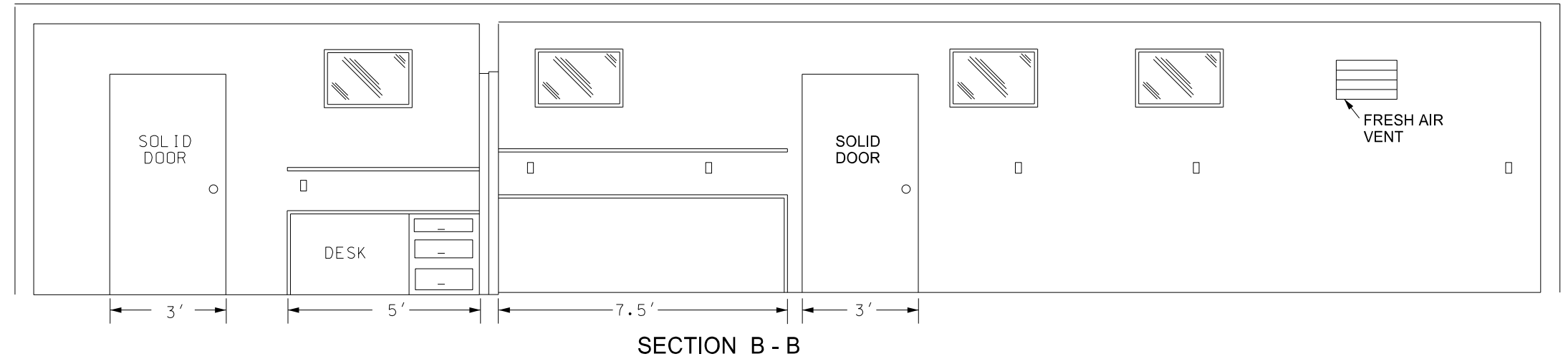
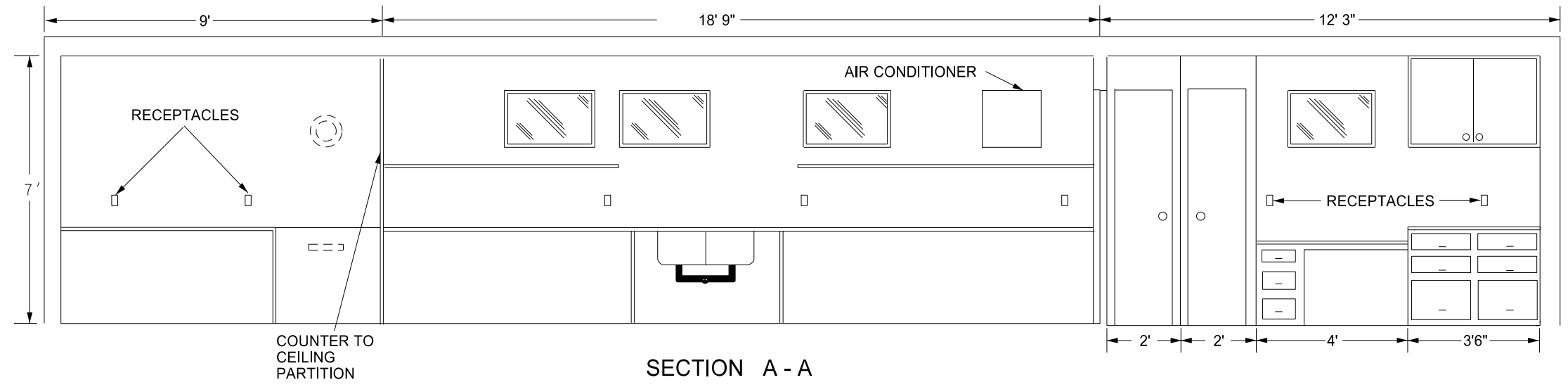
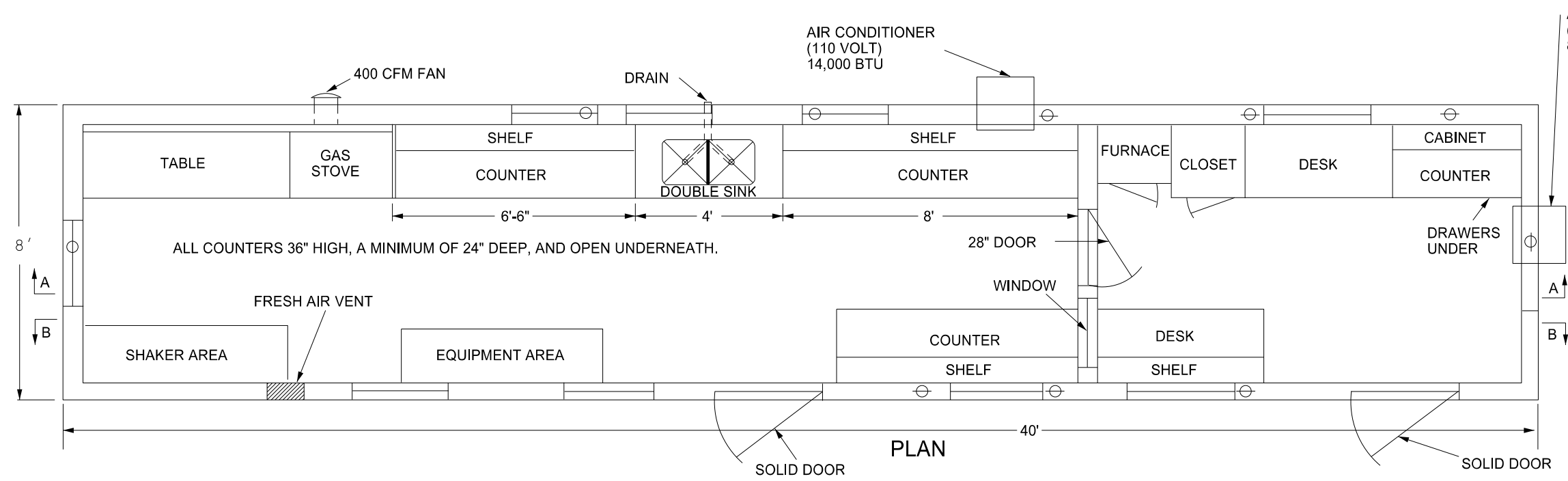


NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-15-12	
REVISIONS	
DATE	CHANGE
8-17-17	Updated notes & signs
10-03-19	New Design Engineer PE Stamp

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 10/3/19 and the original document is stored at the North Dakota Department of Transportation

# BITUMINOUS LABORATORY

D-706-1



- Provide a laboratory with the following:
1. A 1'x1' shelf at 36" above the regular countertop.
  2. Double compartment stainless steel sink, with each compartment a minimum of 16"x14"x10" deep. Provide water service lines made of copper or plastic and a diameter of 1/2 inch.
  3. An exhaust fan capable of removing inside air at a rate of 400 CFM.
  4. Fresh air vent hinged to open or close manually.
  5. 24" x 48" table capable of holding a 200 lb masonry saw with a minimum clearance of 36" above the table.
  6. A water supply tank with a capacity of 500 gallons and a 20 gallon capacity pressure tank on the pump.
  7. Heavy duty type locks, latches, and hinges for doors made to withstand the intense use in service.
  8. A wall between the office and the work area properly insulated to prevent the transmission of heat and noise.
  9. The steel cable tie downs and ground anchors at each corner of the lab.
  10. Electrical service entrance wired for 100 amps and separate circuits for air conditioners. Space convenience outlets in counter areas a minimum of four feet apart.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-03-13	
REVISIONS	
DATE	CHANGE
07-30-14	Changed standard's title and revised notes.
01-11-16	Revised notes.
08-27-19	New Design Engineer PE Stamp

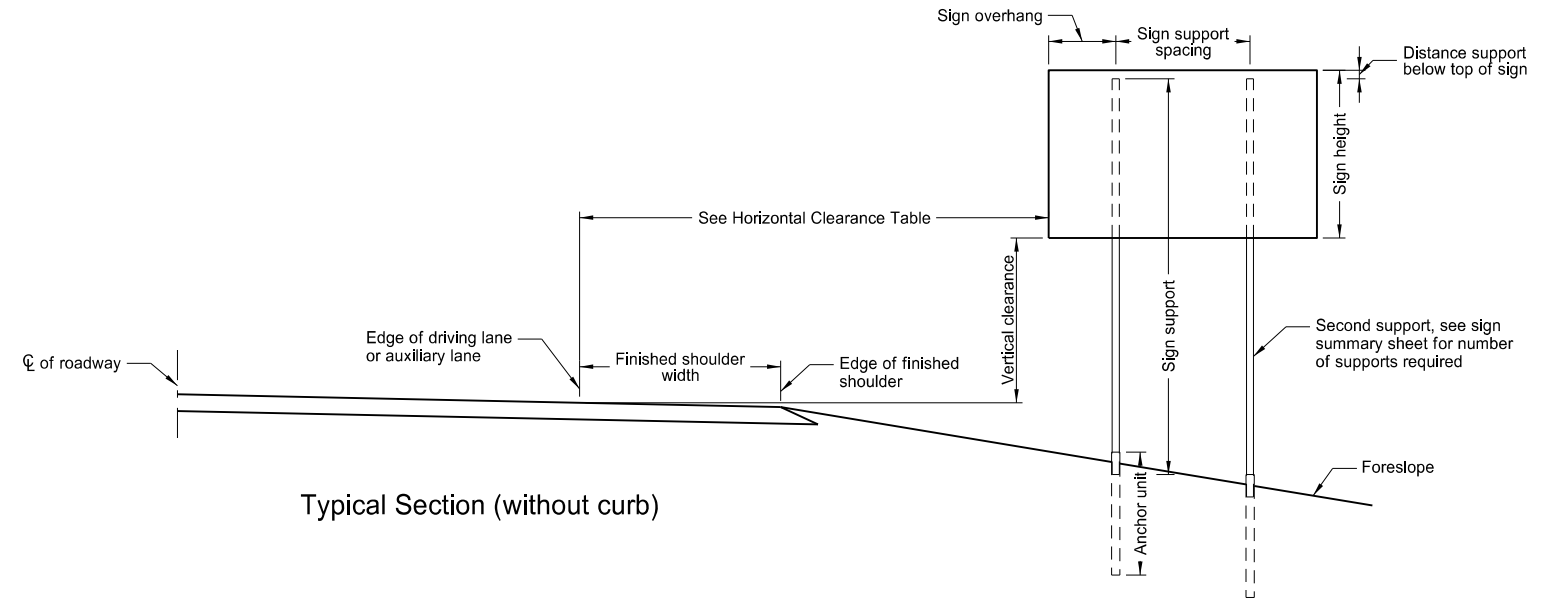
This document was originally issued and sealed by  
 Kirk J Hoff,  
 Registration Number  
 PE- 4683,  
 on 08/27/19 and the original document is stored at the  
 North Dakota Department  
 of Transportation

# PERFORATED TUBE ASSEMBLY DETAILS

D-754-23

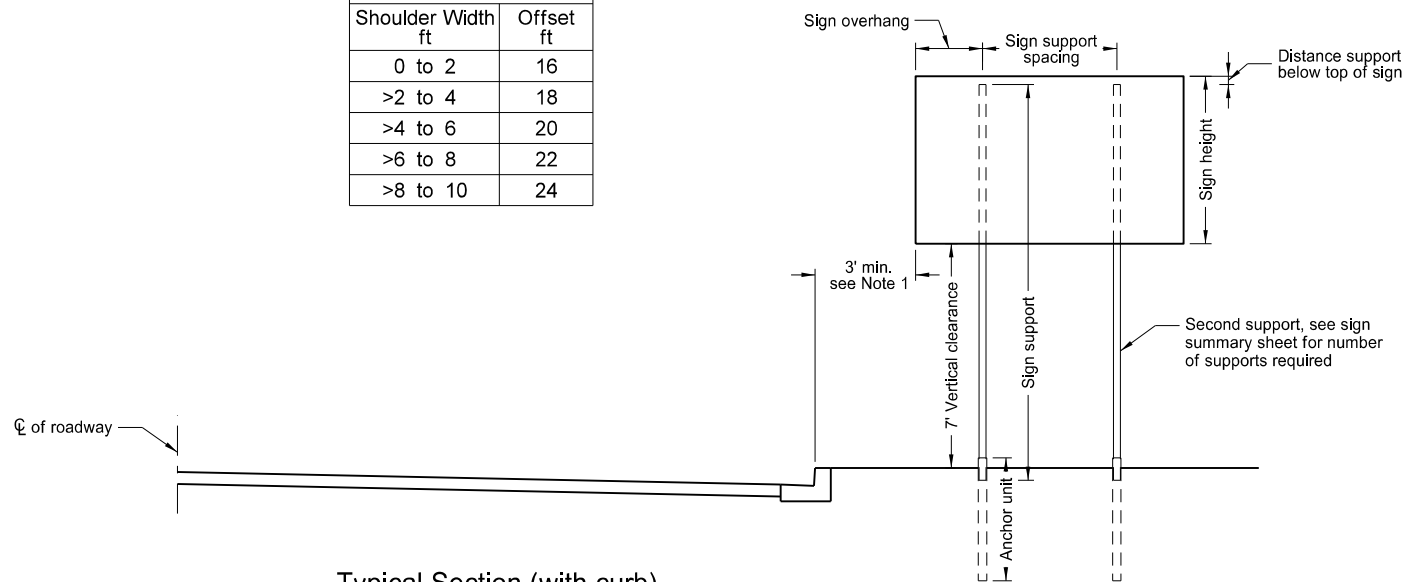
**Notes:**

1. Curbed Roadways: Use a 3' clearance from face of the curb except where right of way or sidewalk width is limited; Use a minimum 2' clearance. Increase the horizontal clearance if required to maintain a minimum sidewalk clear width of 4' from the sign support, not including any attached curb.
2. Minimum vertical clearance: Provide at least 5' measured from the bottom of the sign to the edge of the driving lane or auxiliary lane at the side of the road in rural districts. Provide at least 7' clearance to the bottom of the sign, where parking or pedestrian movements occur.  
Install signs on expressways a minimum height of 7'.  
Install adopt-a-highway signs on Freeways at least 7' above the edge of the driving lane.  
Maximum vertical clearance is 6" greater than the minimum vertical clearance.
3. Offset signs: Use a vertical clearance of 5' above the edge of the driving lane for signs placed 30 feet or more from the edge of the traveled way.
4. Provide a horizontal clearance from edge of shared use path to edge of sign of 3', except where width is limited. Provide a minimum clearance of 2'.

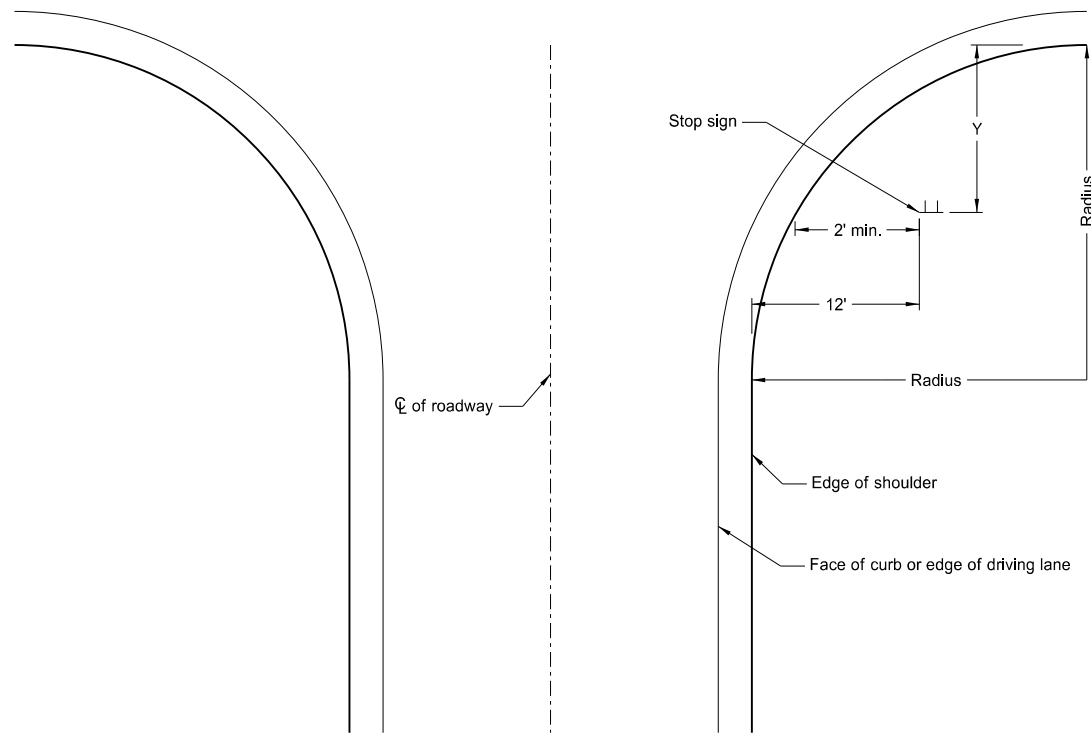


Typical Section (without curb)

Horizontal Clearance Table	
Shoulder Width ft	Offset ft
0 to 2	16
>2 to 4	18
>4 to 6	20
>6 to 8	22
>8 to 10	24



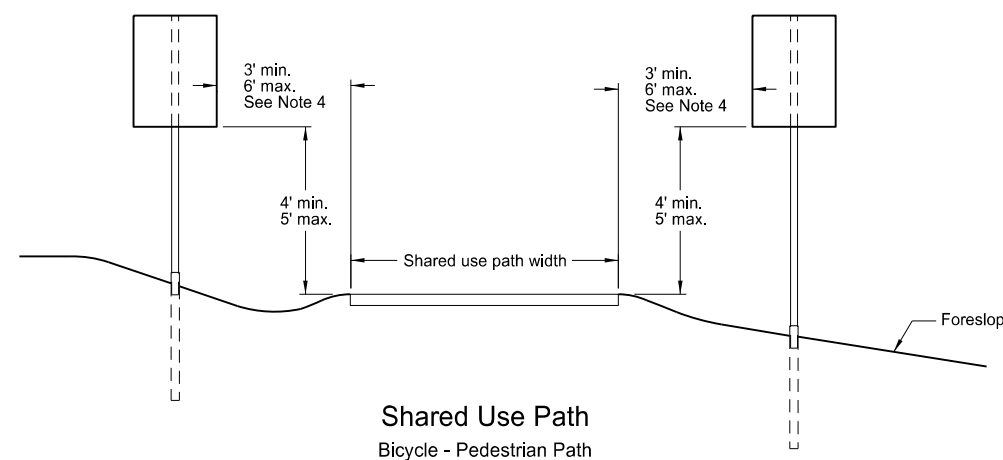
Typical Section (with curb)  
Residential or Business District



Stop Sign Location  
Wide Throat Intersection

Use layout for the placement of "Stop" signs.

Radius ft.	Y-max. ft.	Y-min. ft.
40	50	15
45	50	18
50	50	21
55	50	25
60	50	28
65	50	32
70	50	35
75	50	39
80	50	43



Shared Use Path  
Bicycle - Pedestrian Path

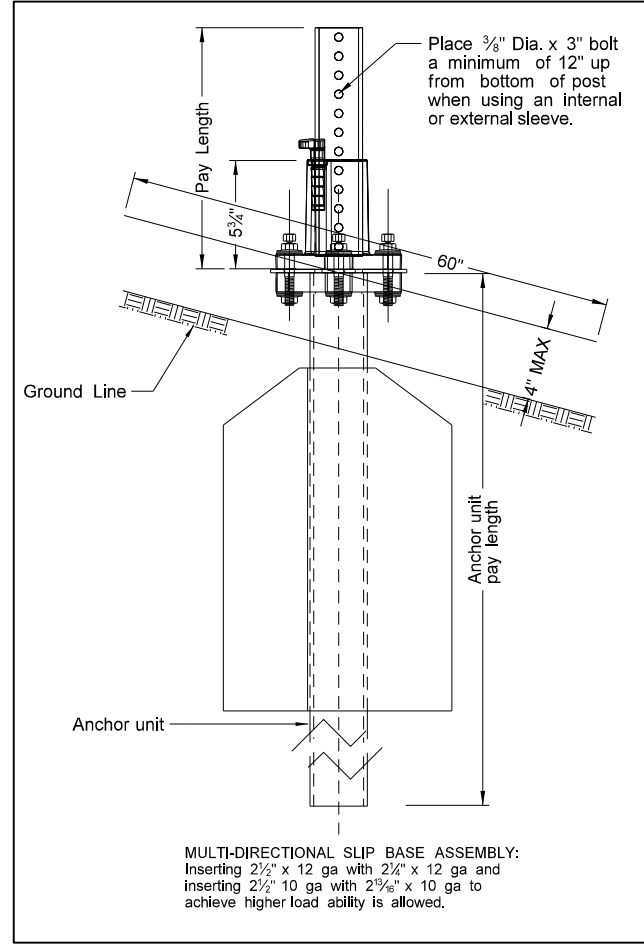
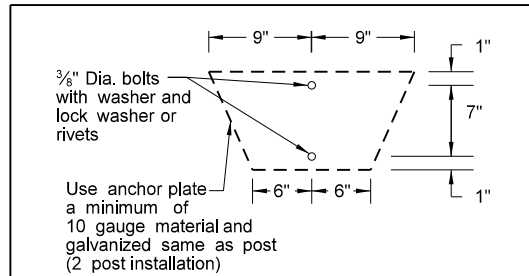
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
7-8-14	Revised note 2, added note 4.
8-30-18	Updated notes to active volcs.
8-29-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by  
Kirk J Hoff,  
Registration Number  
PE- 4683,  
on 8/29/19 and the original document is stored at the North Dakota Department of Transportation

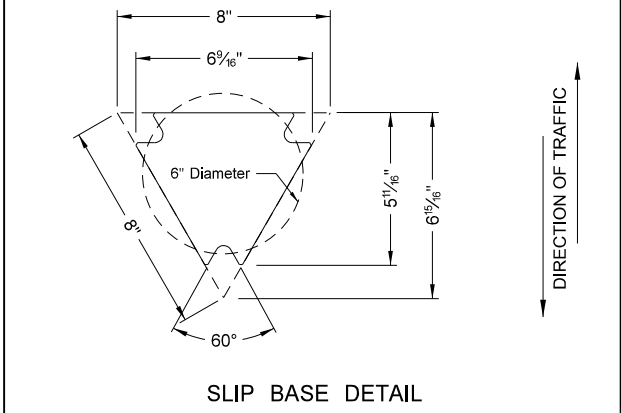
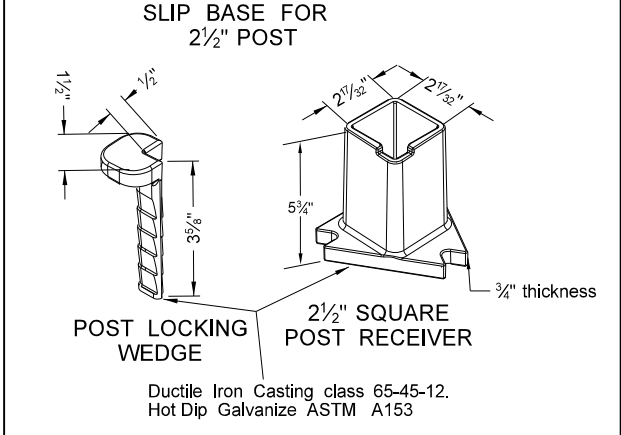
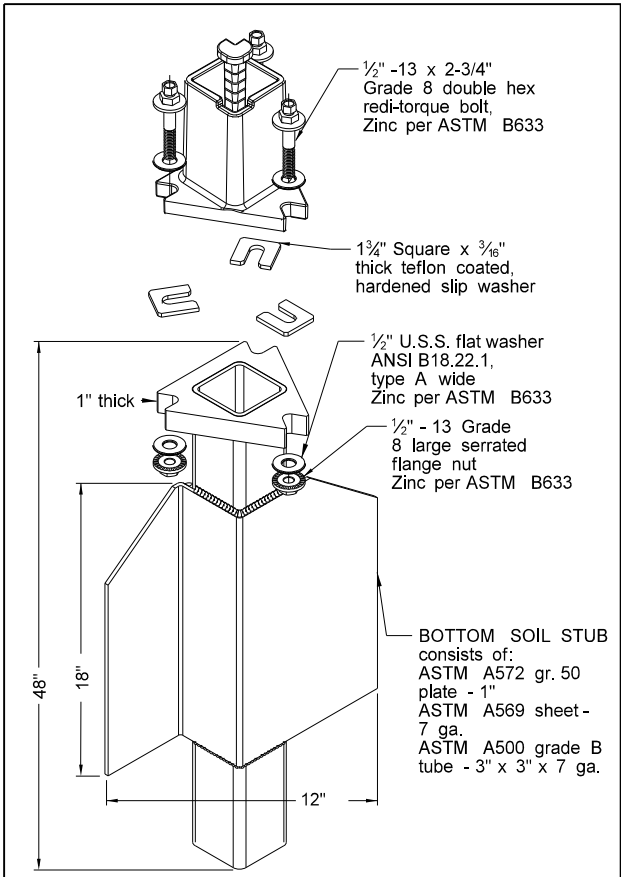


Telescoping Perforated Tube							
Number of Posts	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/8	10	Yes		7

(B) - Provide a shim as specified by the manufacturer when placing 2 1/2", 12 gauge posts in standard soils without breakaway bases. Provide breakaway base when placing the support in weak soils. The Engineer will determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.  
 (C) - 3" anchor unit  
 (D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.



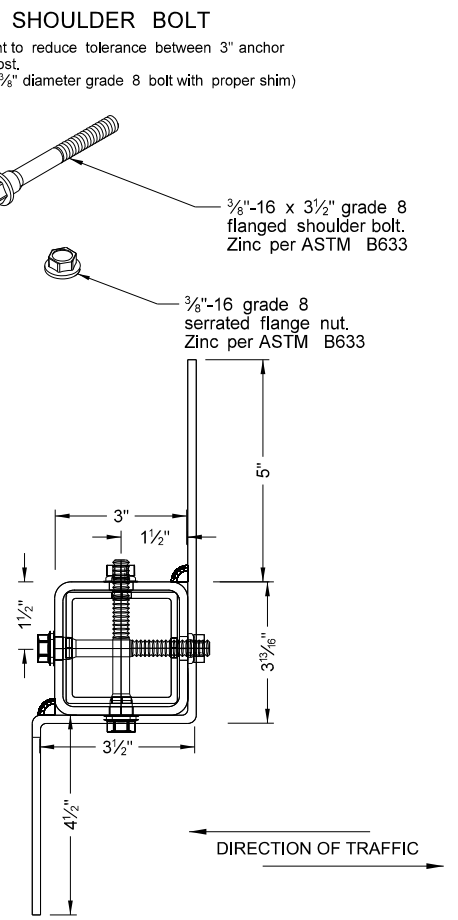
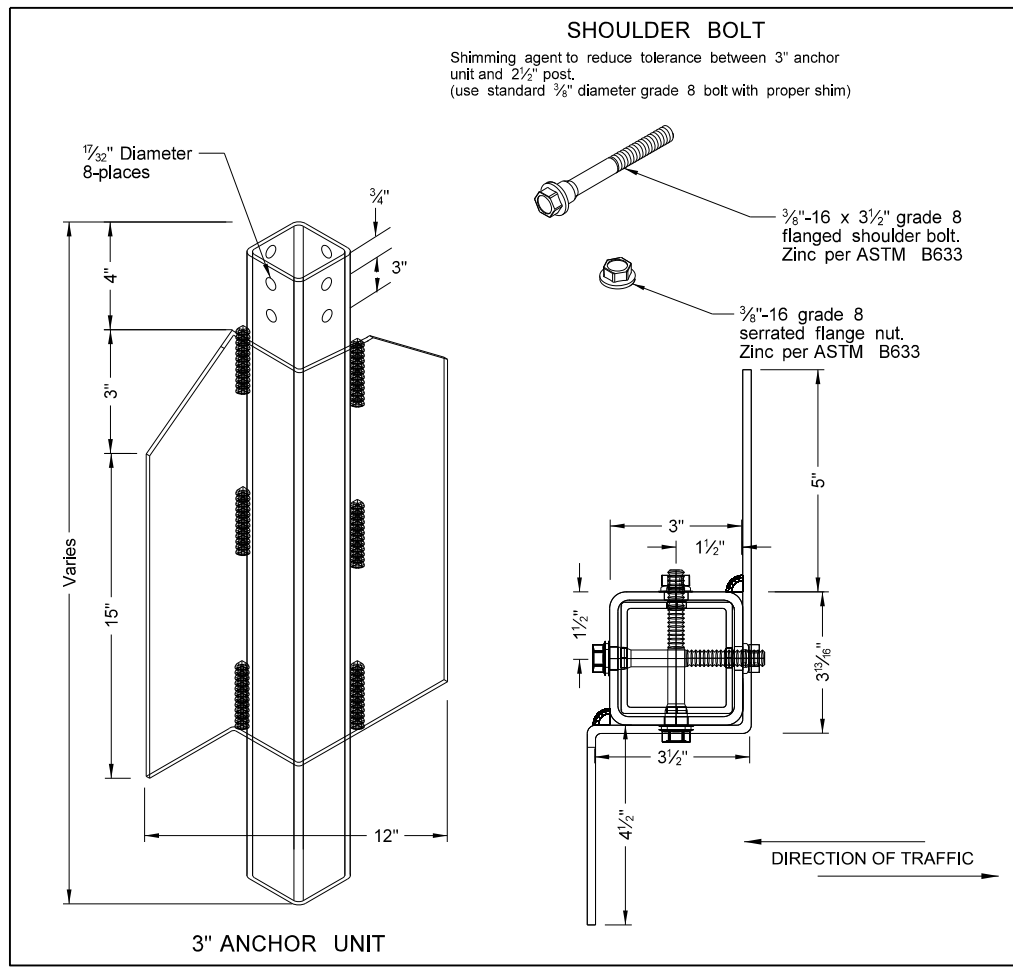
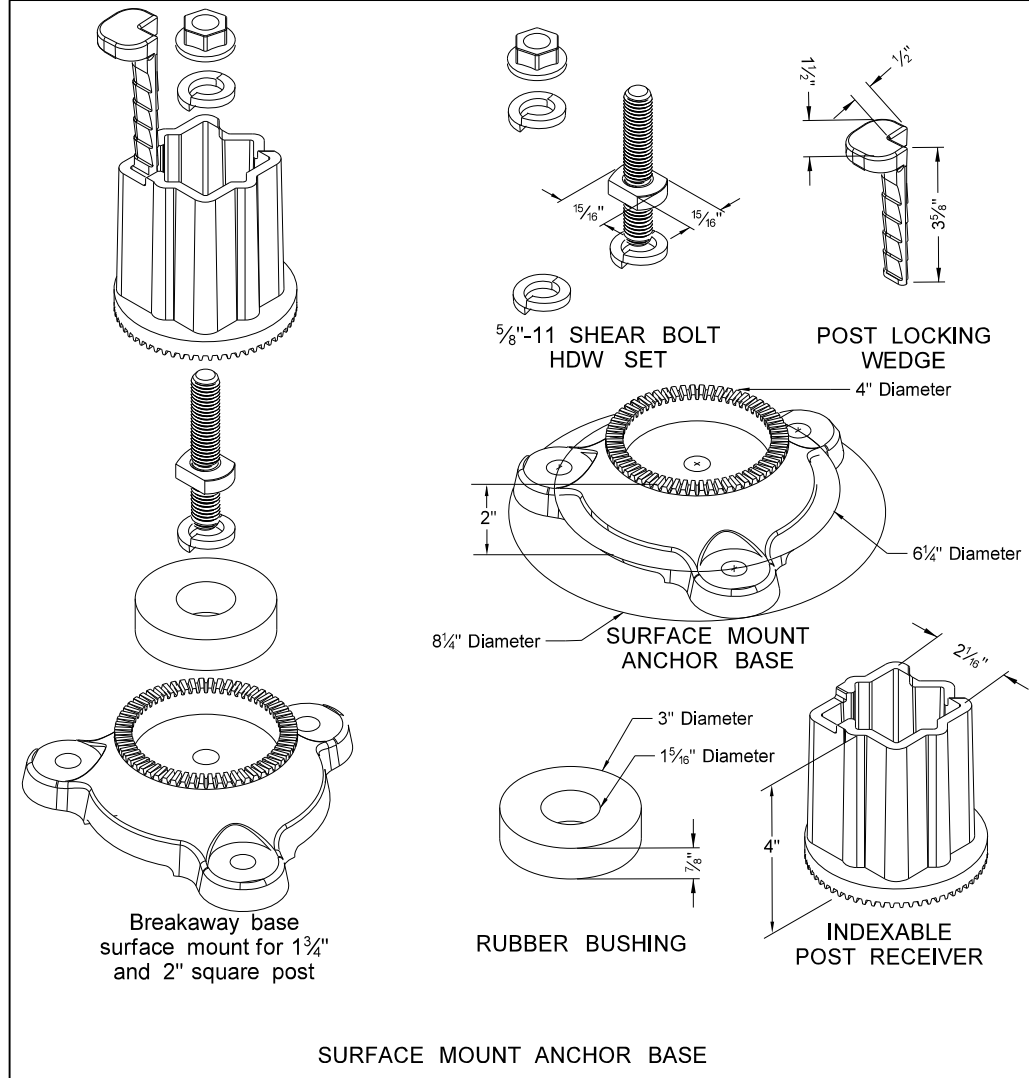
Mounting Details Perforated Tube



Properties of Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. <sup>4</sup>	Cross Sect. Area In. <sup>2</sup>	Section Modulus In. <sup>3</sup>	
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172	
2 x 2	0.105	12	2.416	0.372	0.590	0.372	
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499	
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590	
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643	
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.783	

The 2 3/8" size 10 gauge is shown as 2.19" size on the plans;  
 The 2 1/2" size is shown as 2.51" size on the plans.

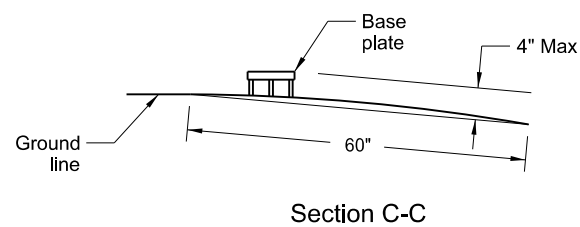
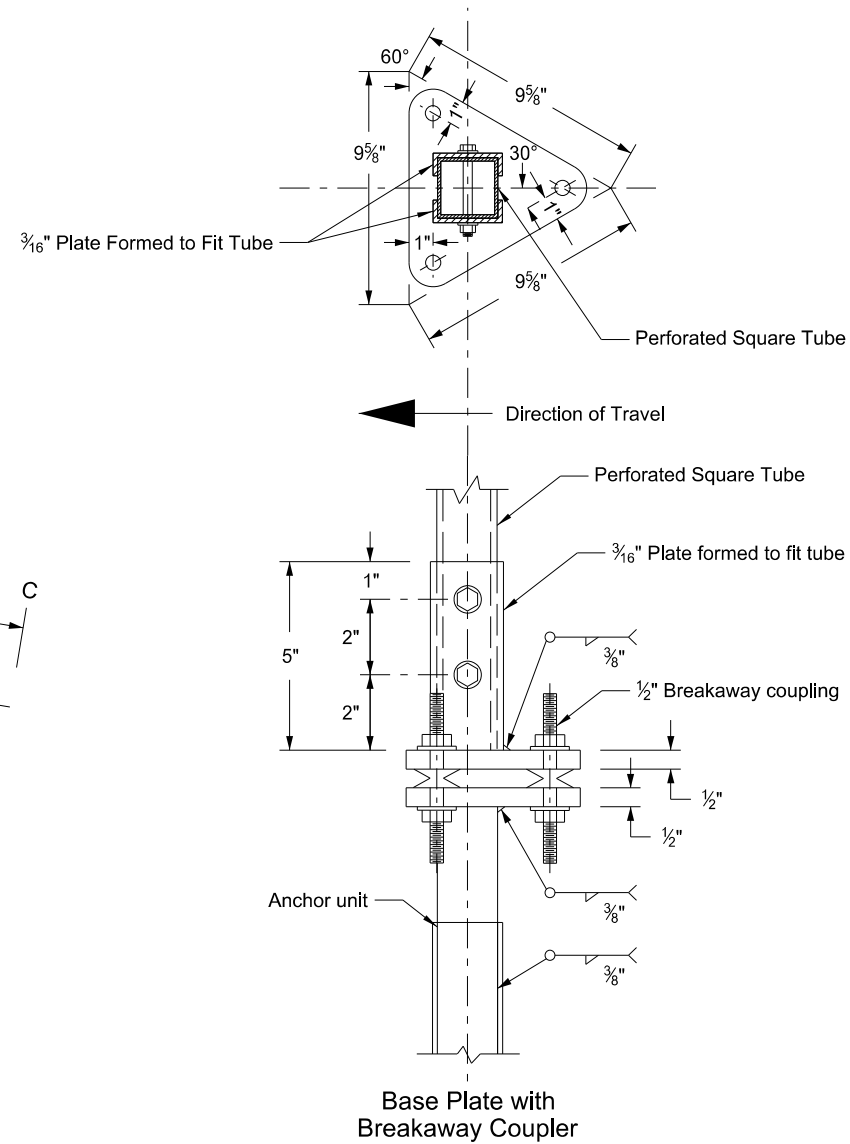
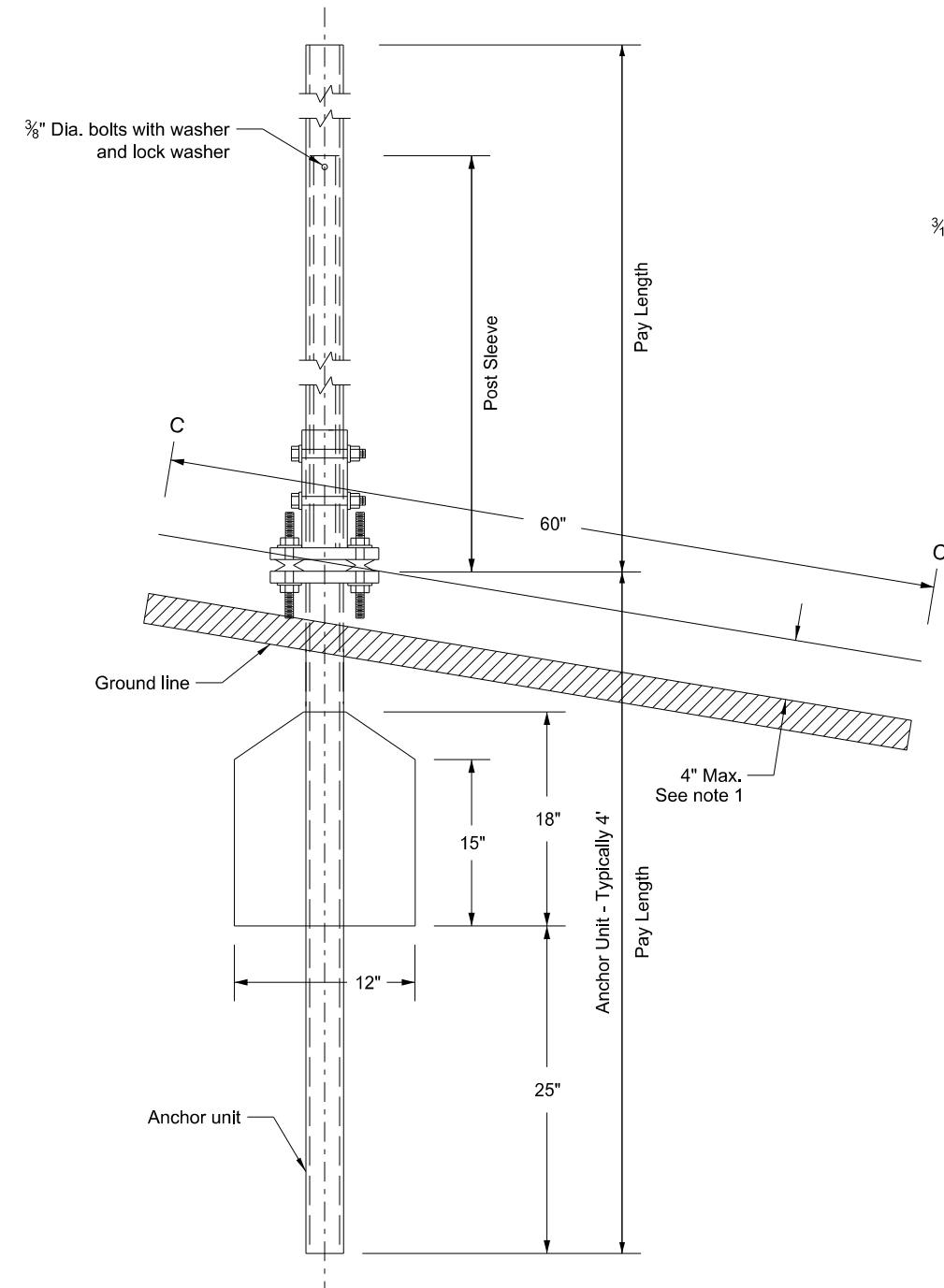
- NOTE:
- 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
  - Provide 7 gauge HRPO commercial quality ASTM A569 and 3" x 3" x 7" gauge ASTM A500 grade B anchor material with 43.9 KSI yield strength and 59.3 KSI tensile strength. Hot dip galvanize anchor per ASTM A123/153. Tolerances on anchor unit and slip base bottom assembly are +/- 0.005" unless otherwise noted.
  - Eliminate wings when anchor is used in concrete sidewalk.
  - Provide a minimum 8" distance between the first and fourth post on four post signs.
  - Install in accordance with manufacturers recommendation.
  - Use a minimum 1/2" diameter x 4" grade 8 concrete fastener for surface mount breakaway base.



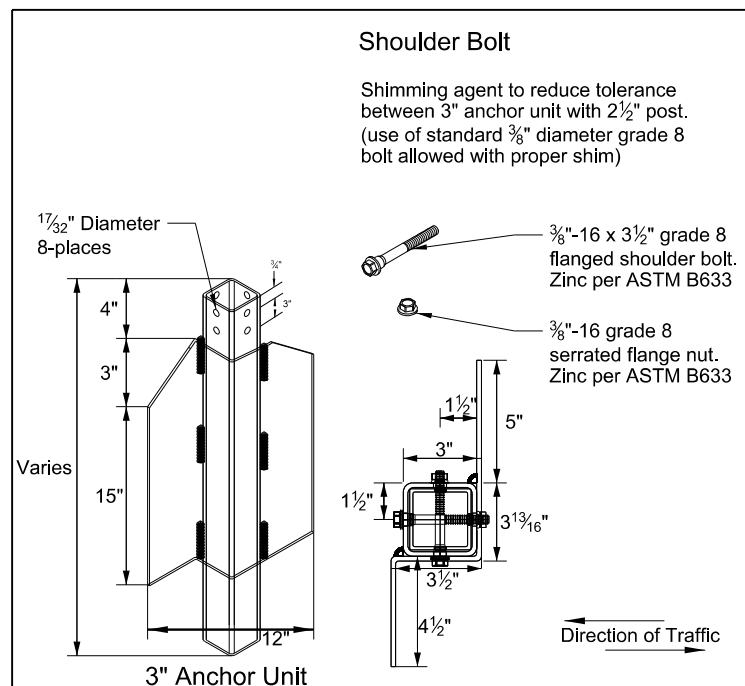
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice & corrected max height of base.
8-29-19	New Design Engineer PE Stamp.

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Breakaway Coupler System for Perforated Tubes



Max protection of the stub post is 4" above a 60" chord aligned radially to the center line of the highway and connecting any point, within the length of the chord, on the ground surface on one side of the support to a point in the ground surface on the other side.



Notes:

1. 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.
2. Use anchor unit of the same size and specification as the post.
3. Provide a minimum 8' distance between the first and fourth post on four post signs.
4. Use the breakaway base system on standard D-754-24 or the breakaway coupling system manufactured from material meeting the requirements of ASTM A325 fasteners with the special requirements specified by DENT BREAKAWAY IND., INC. which meets the test requirements of NCHRP Report 350.

Number of Posts	Telescoping Perforated Tube						
	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	Anchor Size Without Slip Base In.	Anchor Wall Thickness Gauge
1	2	12			No	2 1/4	12
1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

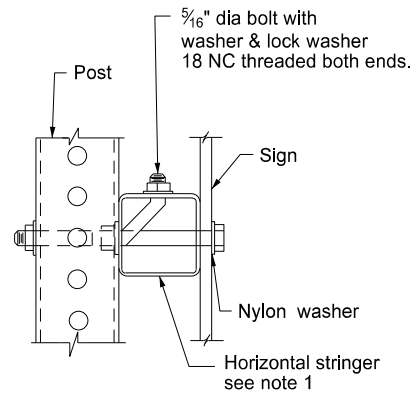
(B) - 2 1/2" 12 gauge posts do not need breakaway bases unless support is placed in boggy, wet, or loose soil areas.

(C) - 3" anchor unit

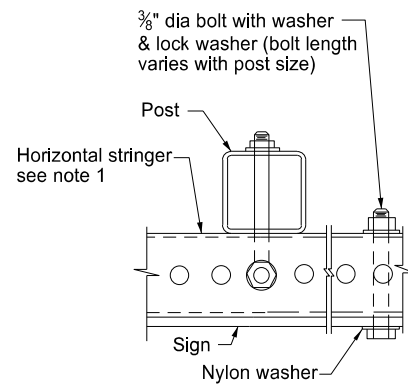
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-2013	
REVISIONS	
DATE	CHANGE
8-30-18 8-30-19	Updated notes to active voice. New Design Engr PE Stamp.

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Mounting Details Perforated Tube

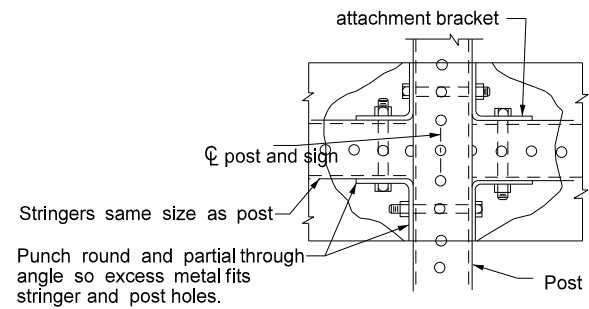


Side View



Top View

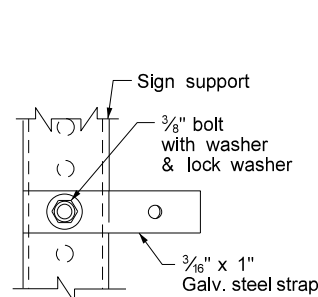
STRINGER MOUNTING (WITH STRINGER IN FRONT OF POST)



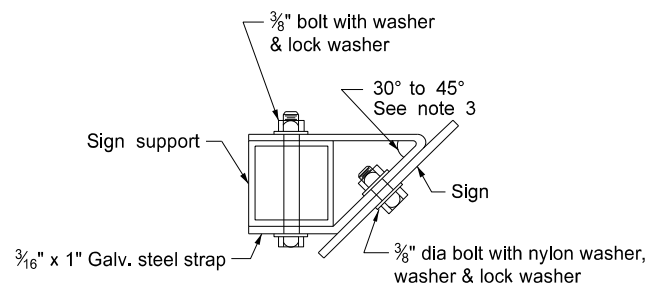
STREET NAME SIGNS AND ONE WAY SIGNS SINGLE POST ASSEMBLY ONE STRINGER OR BACK TO BACK MOUNTING

Note:

- Horizontal stringers - Use perforated tubes or 1 3/4" x 3/16" thick, 1.08 lbs./ft aluminum or 3.16 lbs./ft steel z bar stringers.
- Use minimum outside diameter 1 5/16" ± 1/16" and 10 gauge thick metal washers on sign face.
- Place No Parking signs with directional arrows at a 30 to 45 degree angle with the line of traffic flow. Turning the support to the correct angle for No Parking signs requiring the above angles is allowed. If the No Parking sign is placed with another sign that requires placement at a 90 degree angle with the line of traffic flow, use the detailed angle strap to mount the No Parking sign. Use flat washers and lock washers with all nylon washers.
- Punching the sign backing and placing the bolt through the sign, the stringer and the post is allowed in lieu of using the bent bolt to attach the post to the stringer.
- 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement is above and below post location and also back and ahead of post.

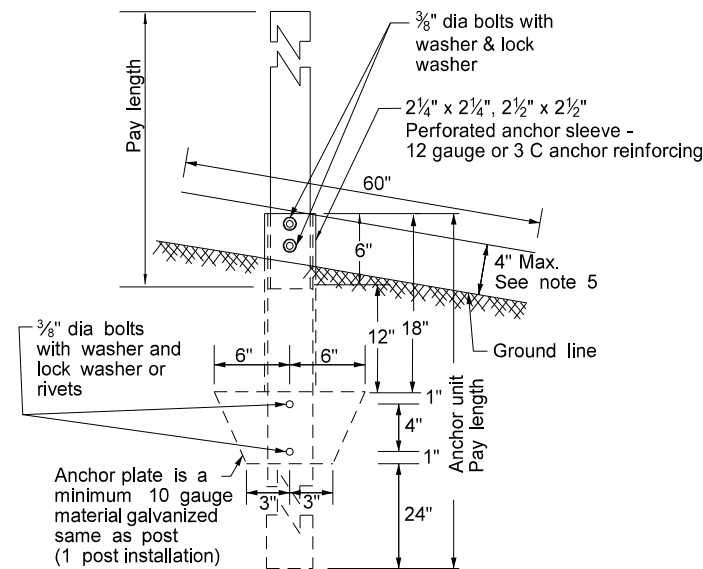


Side View

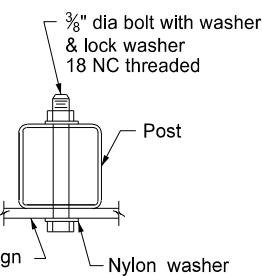


Top View

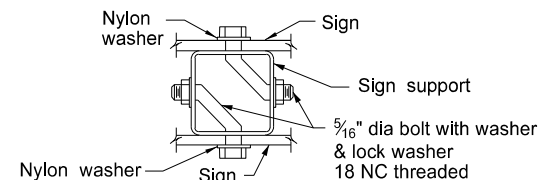
STRAP DETAIL



ANCHOR UNIT AND POST ASSEMBLY

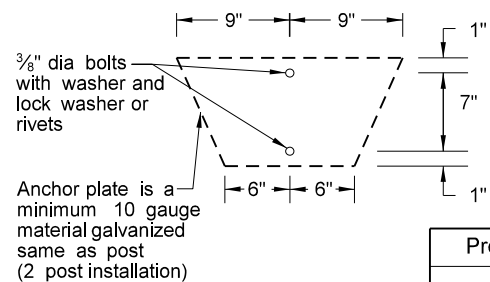


BOLT MOUNTING



Top View

BACK TO BACK MOUNTING



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2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
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The 2 1/2" size is shown as 2.51" size on the plans.

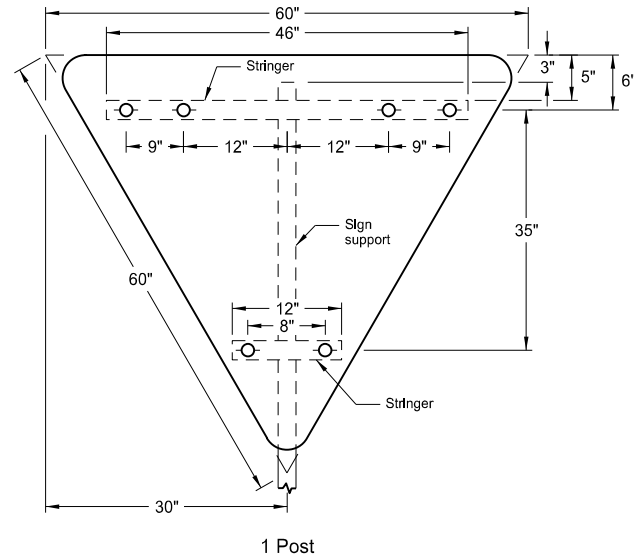
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1	2 1/4	12			No	2 1/2	12
1	2 1/2	12			(B)	3(C)	7
1	2 1/2	10			Yes		7
1	2 1/4	12	2 1/2(D)	12	Yes		7
1	2 1/2	12	2 1/4	12	Yes		7
2	2 1/2	10			Yes		7
2	2 1/4	12	2 1/2(D)	12	Yes		7
2	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/2	12			Yes		7
3 & 4	2 1/2	10			Yes		7
3 & 4	2 1/2	12	2 1/4	12	Yes		7
3 & 4	2 1/4	12	2 1/2(D)	12	Yes		7
3 & 4	2 1/2	10	2 3/16	10	Yes		7

(B) - When placing 2 1/2", 12 gauge posts in standard soils without breakaway bases, provide a shim as specified by the manufacturer. Provide breakaway base when placing the support in weak soils. Engineer will determine if soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.  
(C) - 3" anchor unit  
(D) - 2 1/2" x 12 ga. x 18" minimum length external sleeve required.

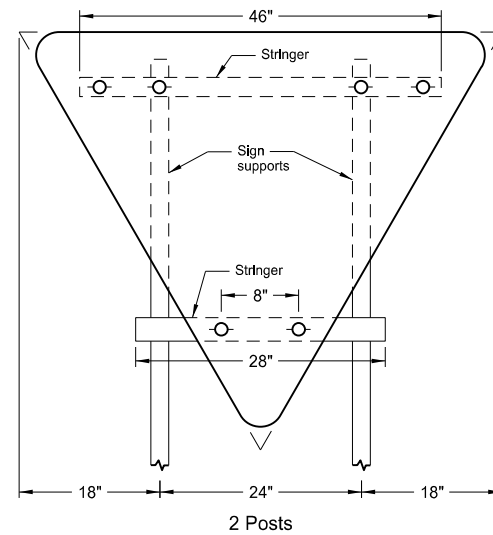
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
8-6-09	
REVISIONS	
DATE	CHANGE
7-8-14	Revised Note 3.
8-30-18	Updated notes to active voice.
8-30-19	New Design Engr PE Stamp.

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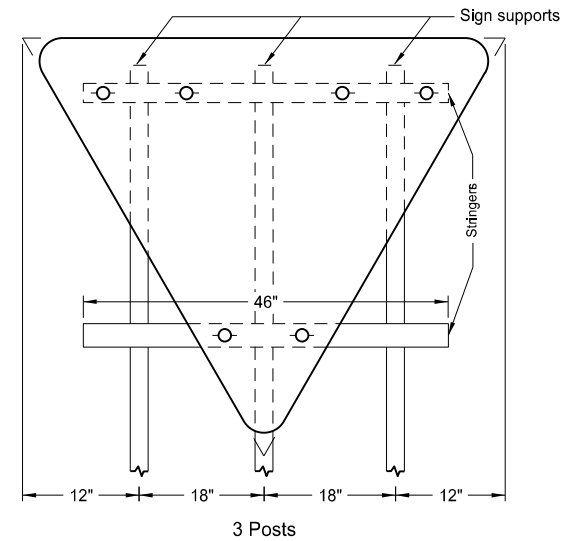
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION  
DETAILS REGULATORY, WARNING AND GUIDE SIGNS



1 Post



2 Posts

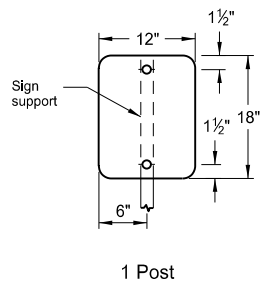


3 Posts

Assembly No. 6

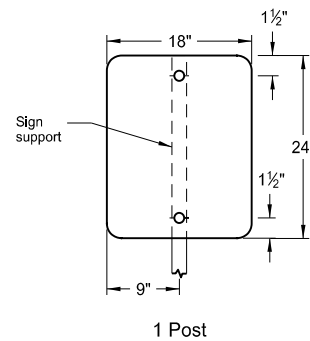
Notes:

1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½" x 1½" perforated square tube stringers.
3. Punch holes round for ⅜" bolt.



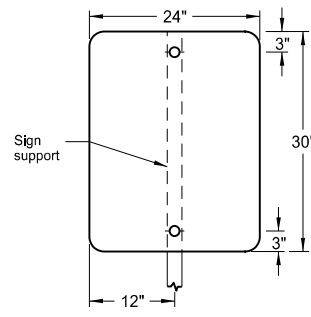
1 Post

Assembly No. 7



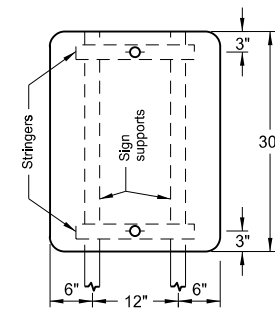
1 Post

Assembly No. 8

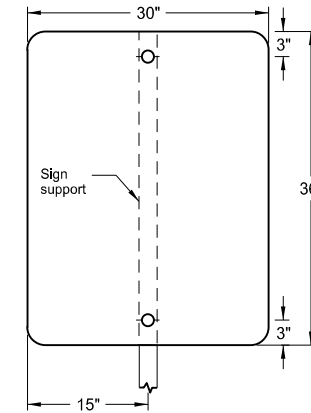


1 Post

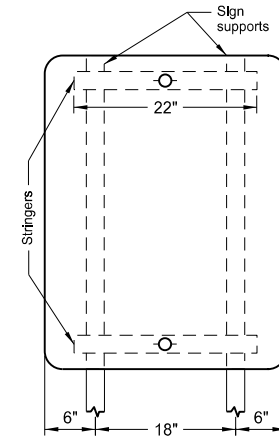
Assembly No. 9



2 Posts

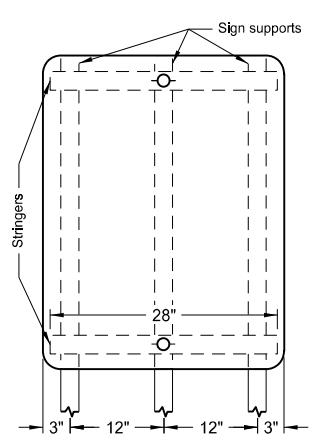


1 Post

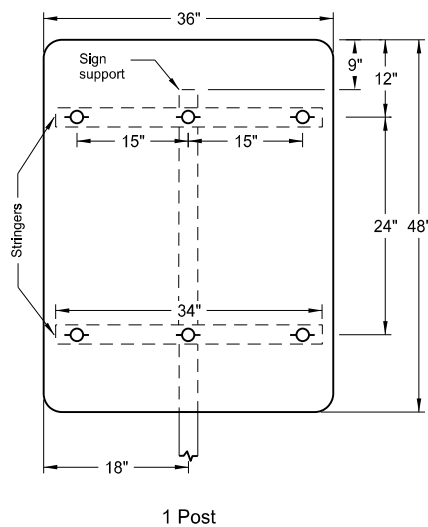


2 Posts

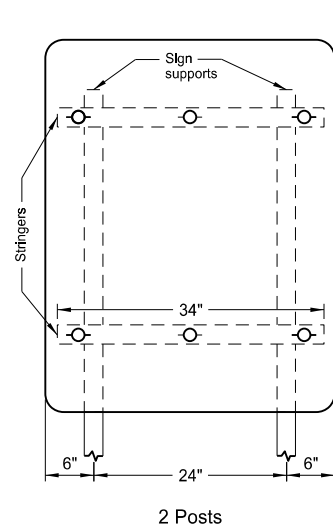
Assembly No. 10



3 Posts

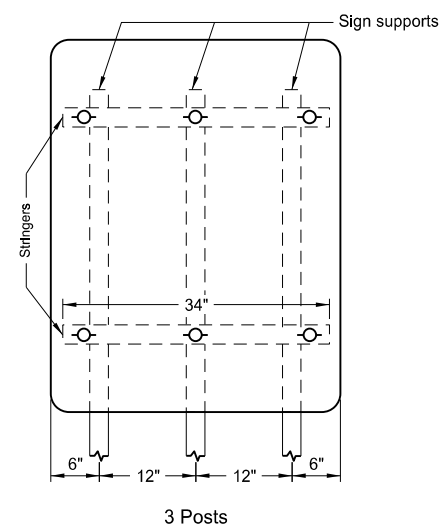


1 Post



2 Posts

Assembly No. 11



3 Posts

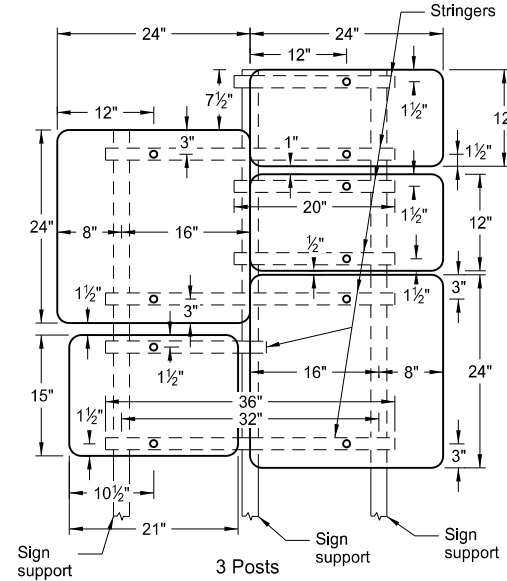
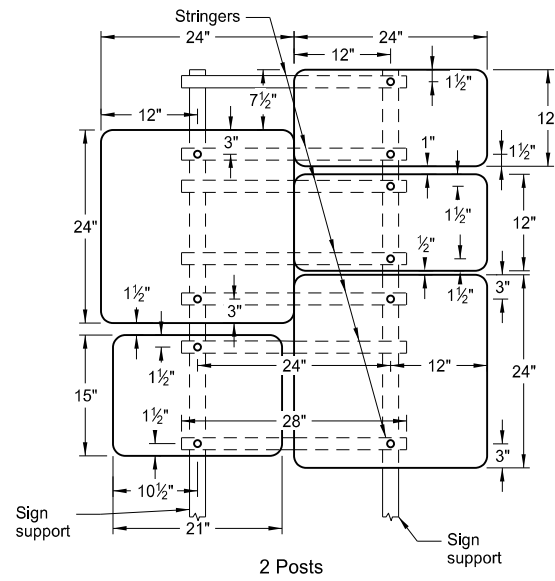
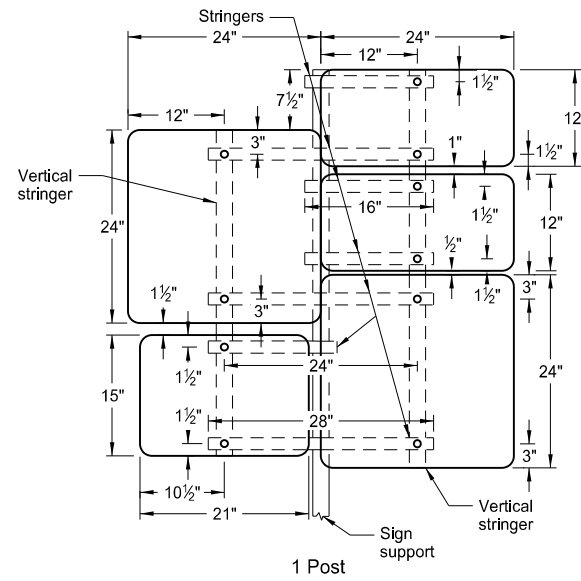
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
8-30-19	New Design Engineer PE Stamp.

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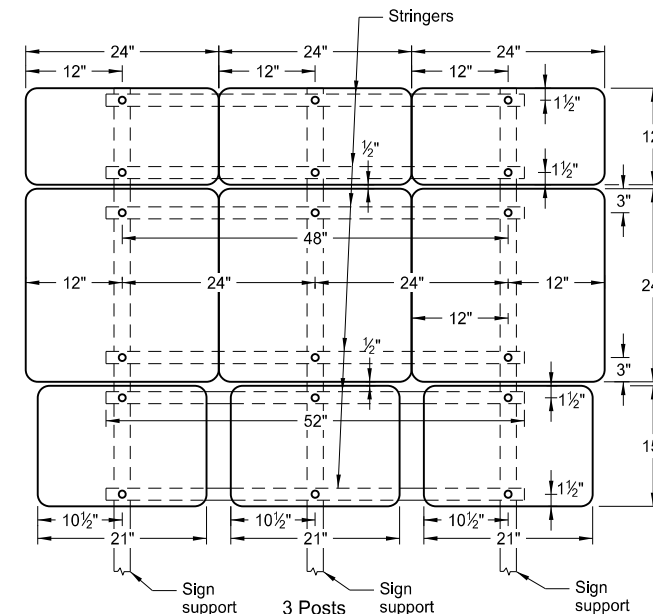
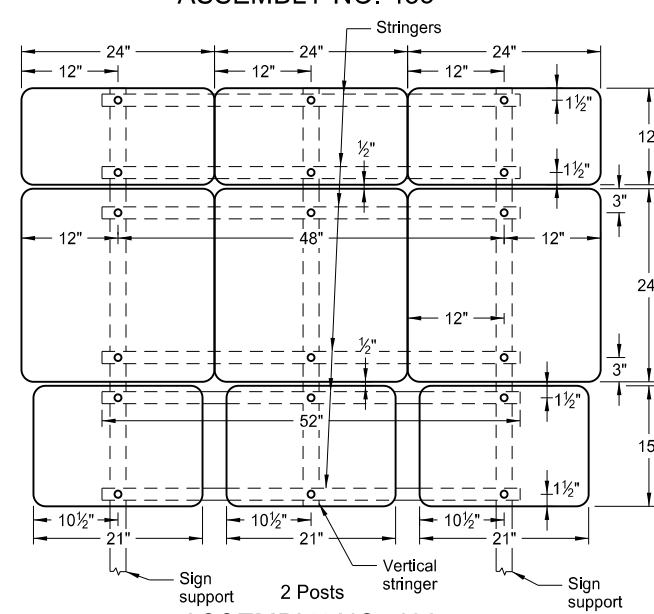
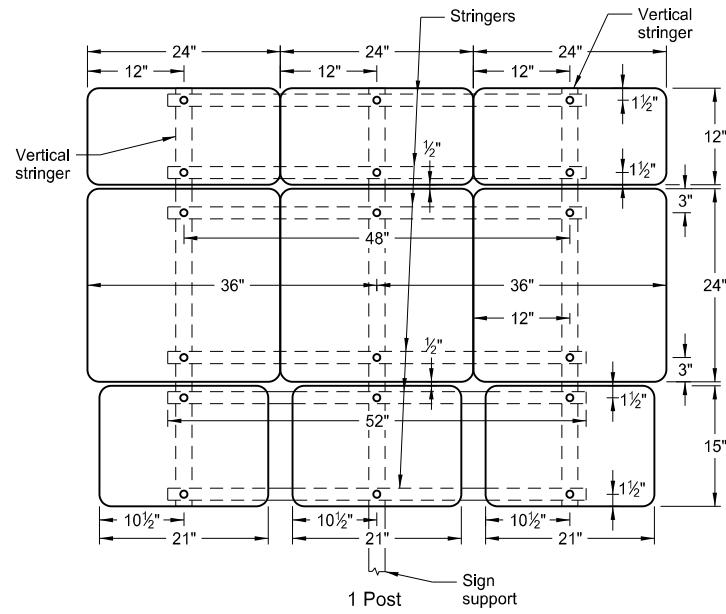
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS - ROUTE MARKER SIGNS

Notes:

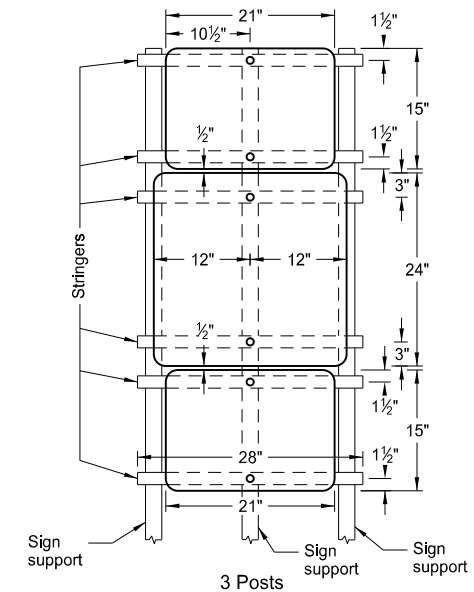
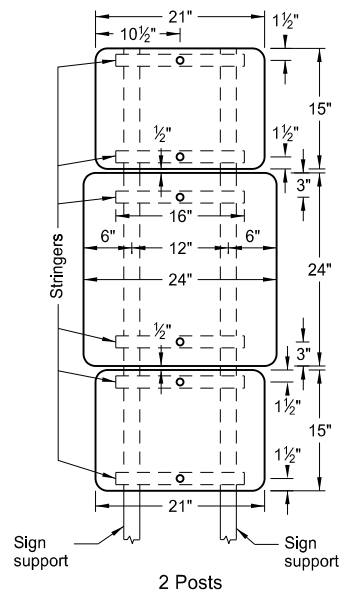
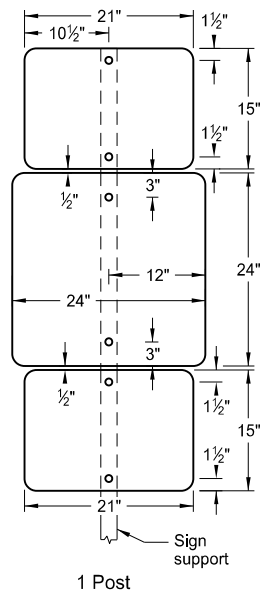
1. Use 0.100 inch minimum thickness sign backing material.
2. Use 1½"x1½" perforated square tube stringers.
3. Punch holes round for ¾" bolt.



ASSEMBLY NO. 435



ASSEMBLY NO. 436



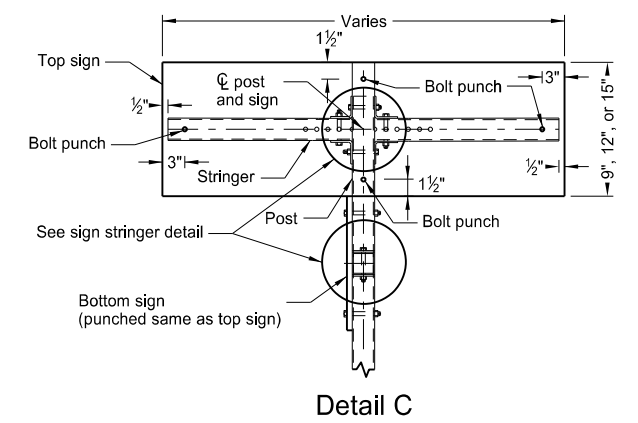
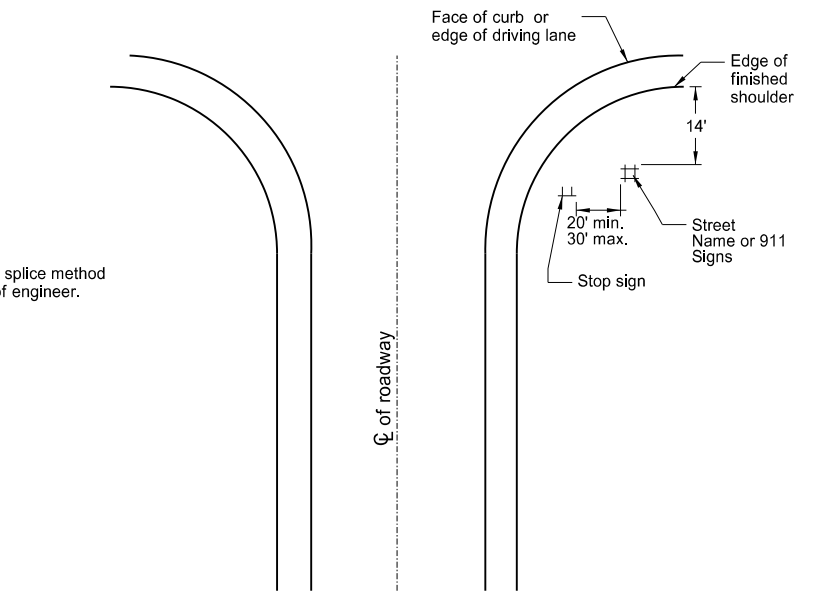
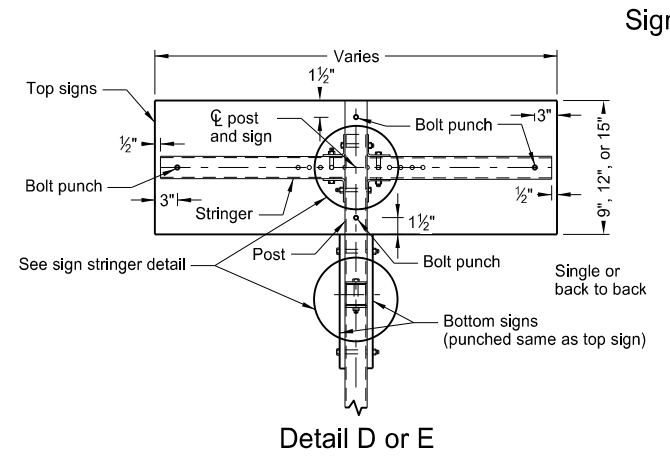
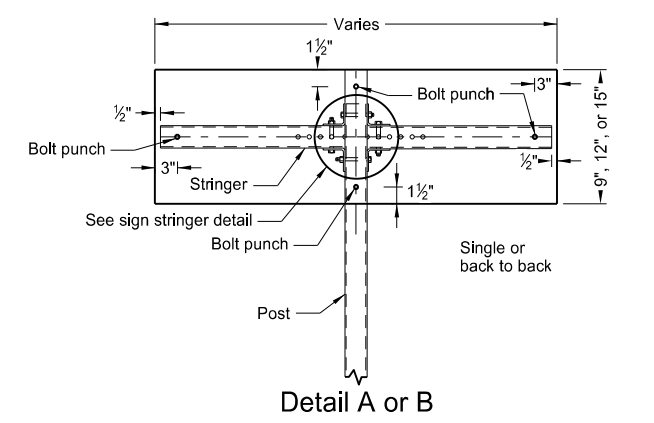
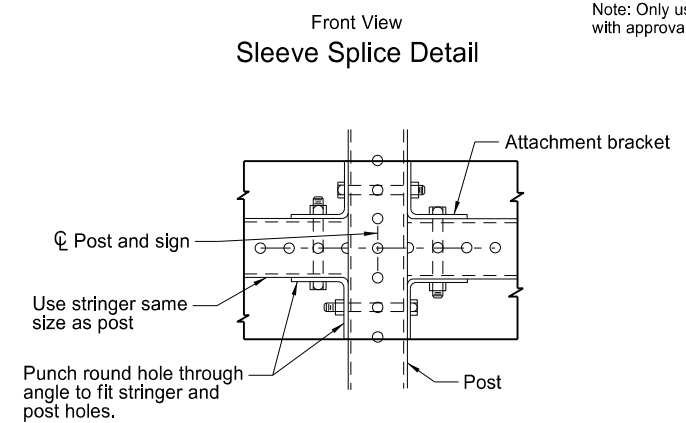
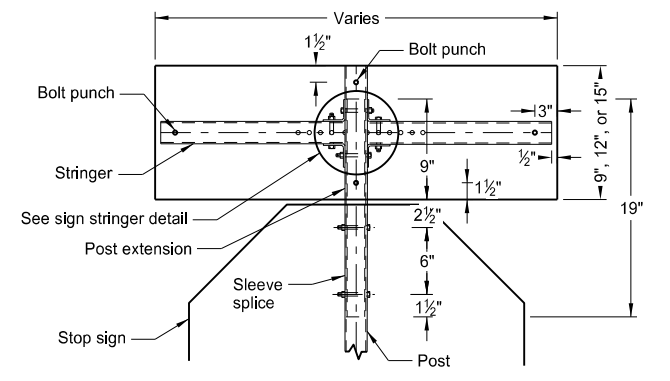
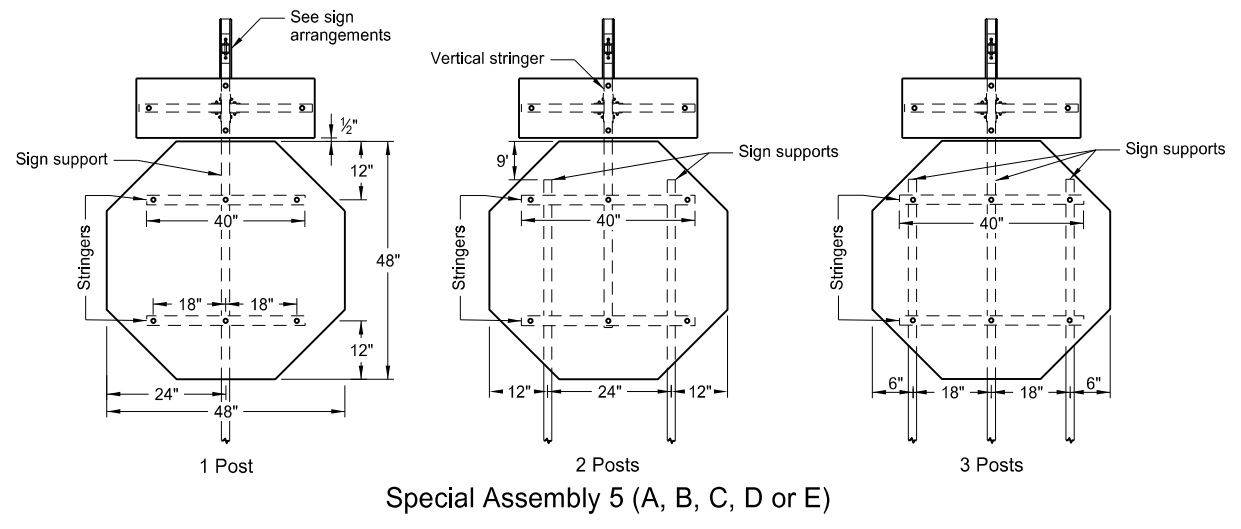
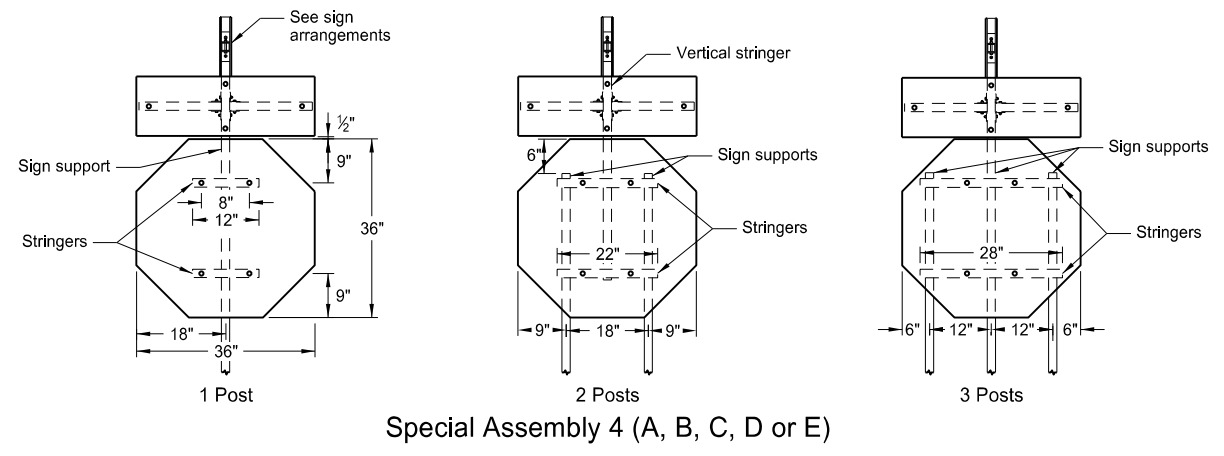
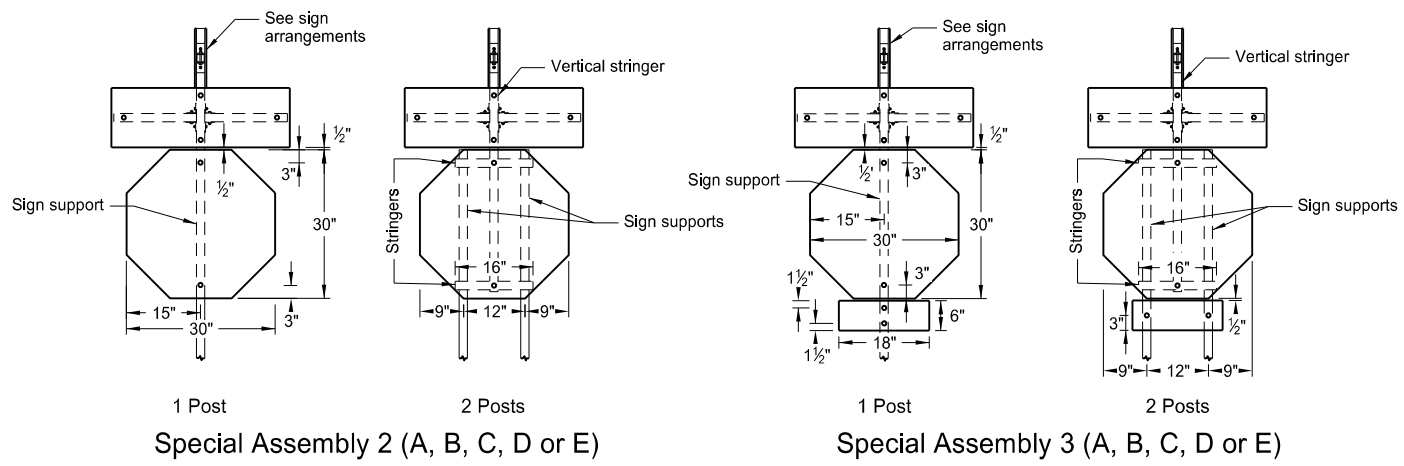
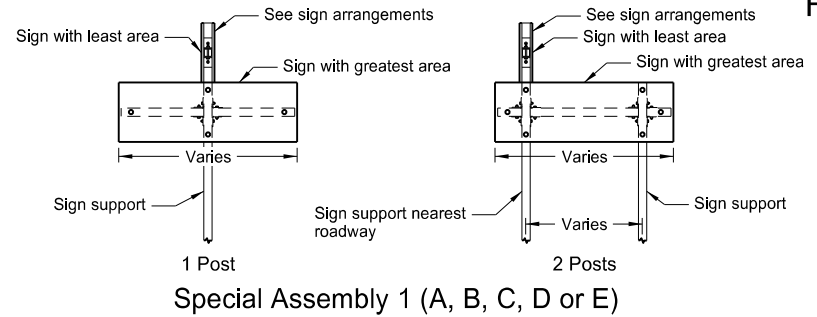
ASSEMBLY NO. 437

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
9-25-12	
REVISIONS	
DATE	CHANGE
8-30-18	Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

This document was originally issued and sealed by  
 Kirk J Hoff,  
 Registration Number  
 PE- 4683,  
 on 9/05/19 and the original document is stored at the  
 North Dakota Department  
 of Transportation

**SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS FOR STREET NAME SIGNS AND 911 SIGNS**

- A - Single sign
- B - Single sign back to back
- C - Single sign each direction
- D - Single sign one direction, back to back other direction
- E - Back to back both directions



**Sign Arrangements**

Note: See Standard Drawing D-754-86 for 911 support information and sign layout details.

Note: Only use splice method with approval of engineer.

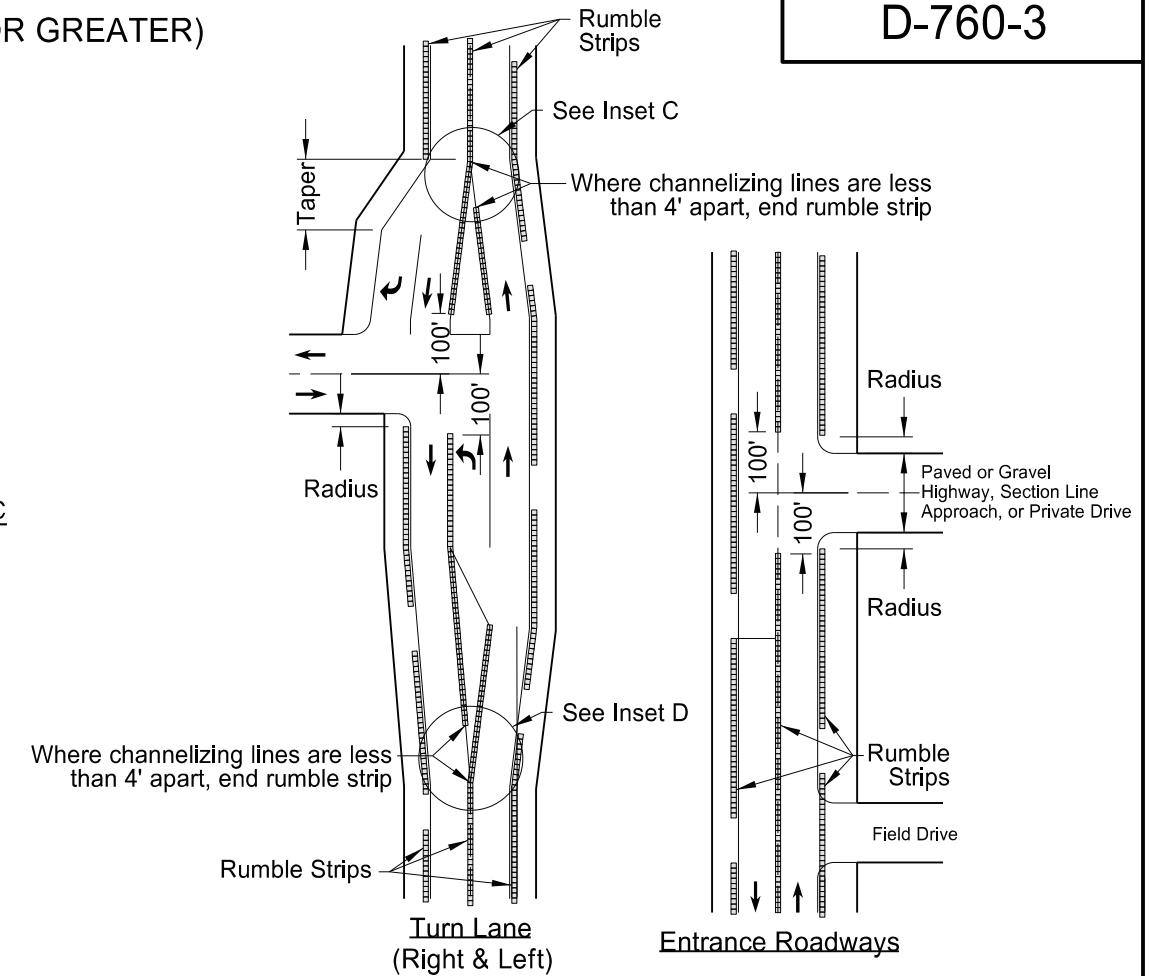
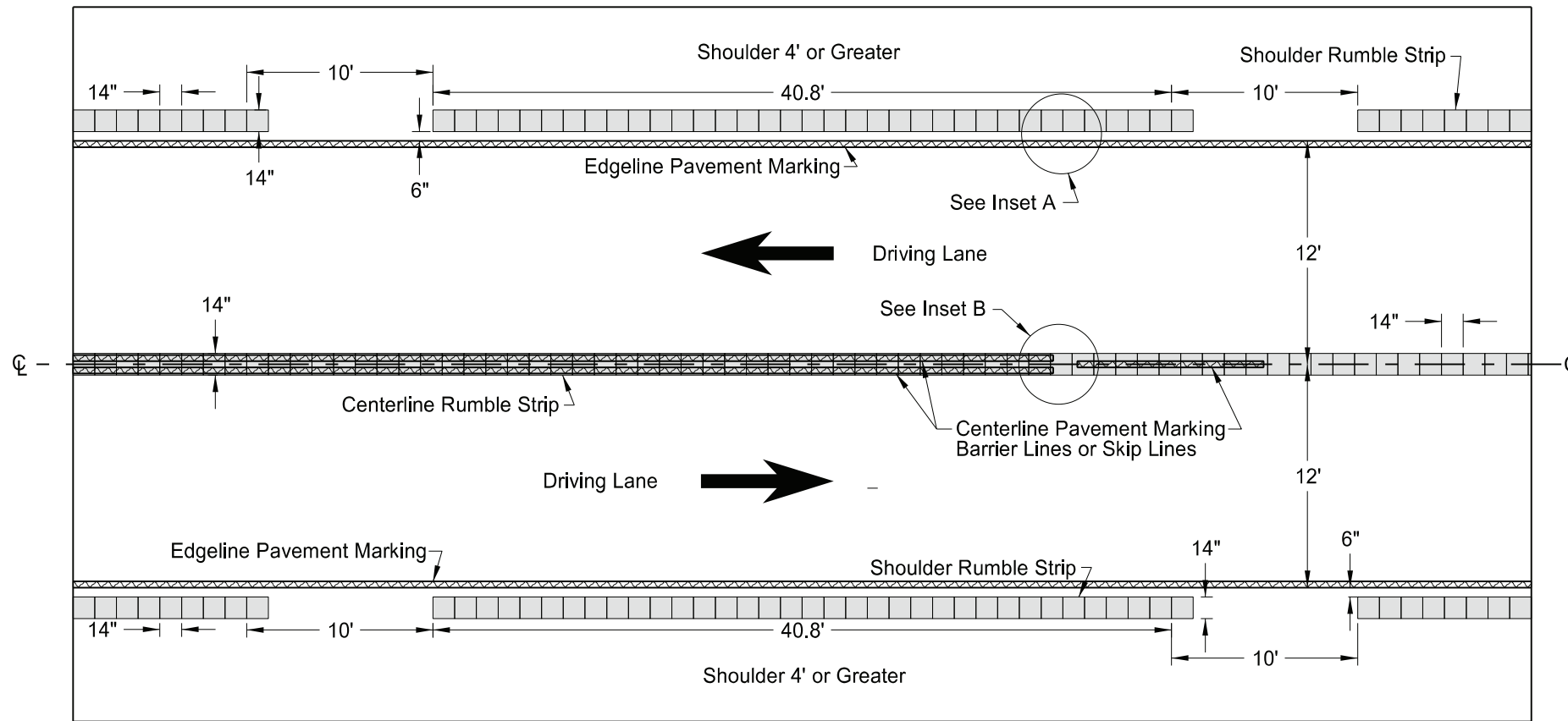
Note: Use layout for street name signs or 911 signs with Special Assembly 1.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-3-13	
REVISIONS	
DATE	CHANGE
8-30-18	Added 2 post layout for SA1 and Updated notes to active voice.
9-05-19	New Design Engineer PE Stamp.

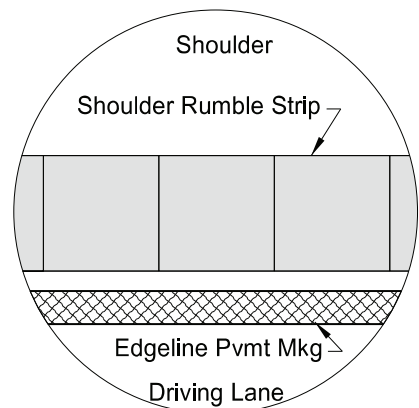
This document was originally issued and sealed by  
 Kirk J Hoff,  
 Registration Number  
 PE- 4683,  
 on 9/05/19 and the original document is stored at the North Dakota Department of Transportation

# RUMBLE STRIPS UNDIVIDED HIGHWAYS (SHOULDERS 4' OR GREATER)

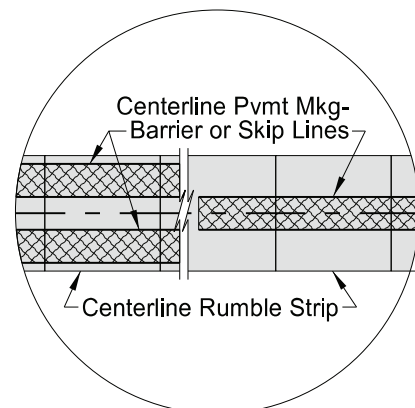
D-760-3



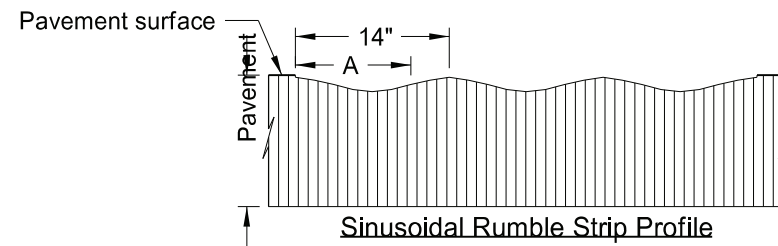
Undivided Highways (Shoulders 4' or Greater)



Inset A - Shoulder Rumble Strip (Layout for opposite shoulder reversed)



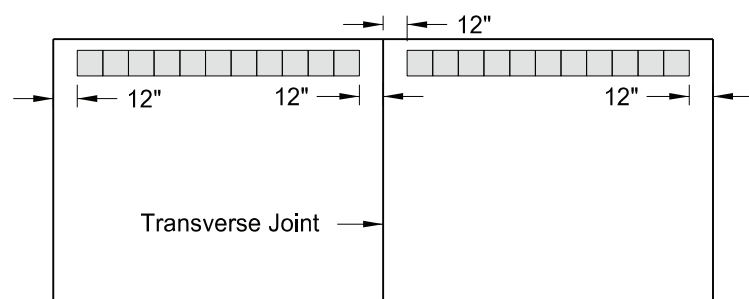
Inset B - Centerline Rumble Strip



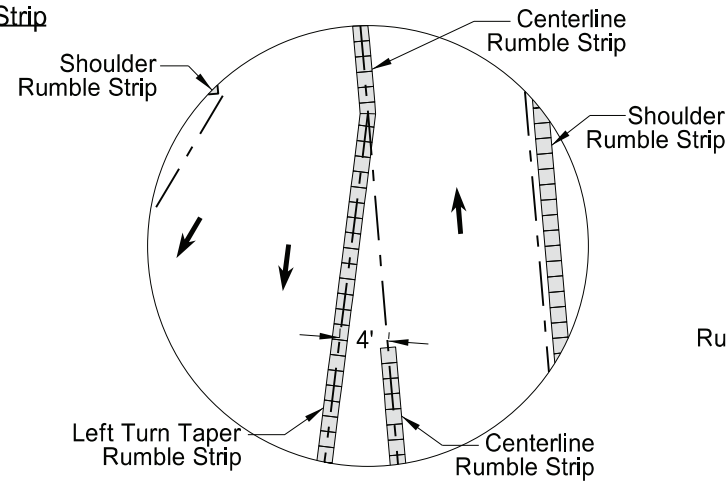
Milling Depths		
Location A (in)	MIL	Depth in
0	62.5	1/16
1 3/4	156	5/32
3 1/2	281	9/32
5 1/4	438	7/16
7	500	1/2
8 3/4	438	7/16
10 1/2	281	9/32
12 1/4	156	5/32
14	62.5	1/16

NOTES:

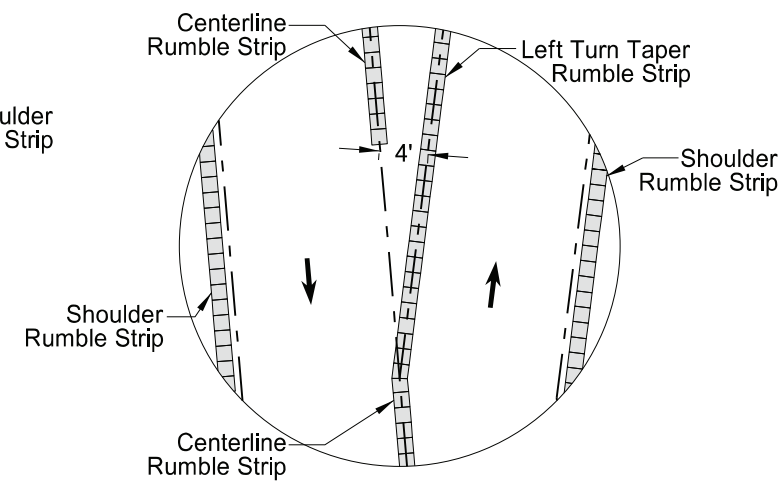
- 1) Discontinue shoulder rumble strips through the entire length of right turn lanes and tapers, and at the radius of paved or gravel highways, section line approaches, or private drives.
- 2) Discontinue centerline rumble strips 100' before and after paved or gravel highways, section line approaches, or private drives. Place rumble strips at left turn lanes as shown below.
- 3) No additional quantity provided for centerline rumble strips on left turn tapers. Include all costs for centerline rumble strips on left turn tapers in the price bid for "Sinusoidal Rumble Strip - Asphalt Centerline" or "Sinusoidal Rumble Strip - Concrete Centerline".



Discontinue rumble strip approx. 12" on both sides of PCC transverse joint



Inset C

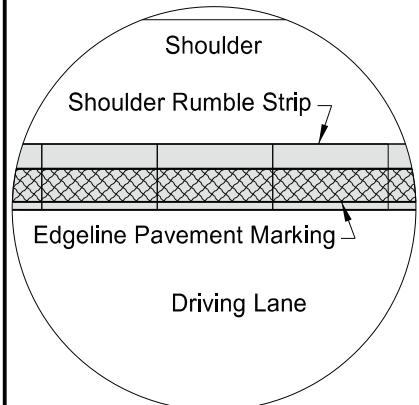


Inset D

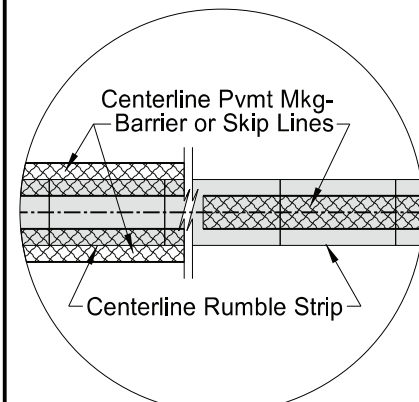
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-08-11	Revised Notes and D-760-3.
10-25-19	Added missing dimensions.
11-16-21	Changed turn lane rumble layouts.
3-07-23	Added Note 3.
5-26-23	Made rumble strips sinusoidal.



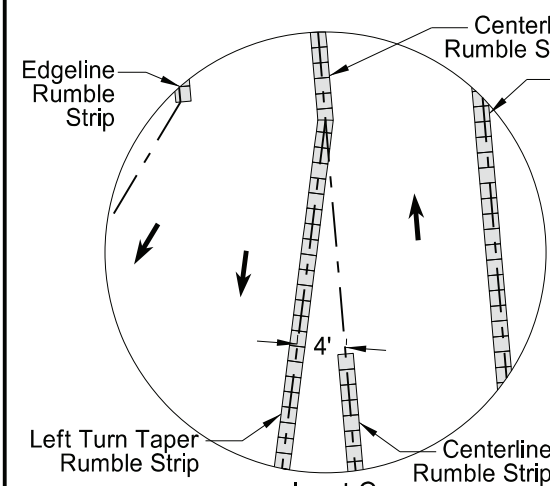
05/26/23



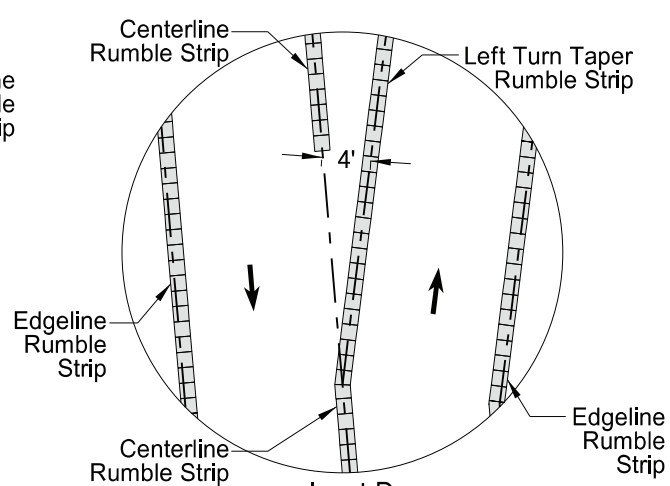
**Inset A - Edgeline Rumble Strip**  
(Layout for opposite shoulder reversed)



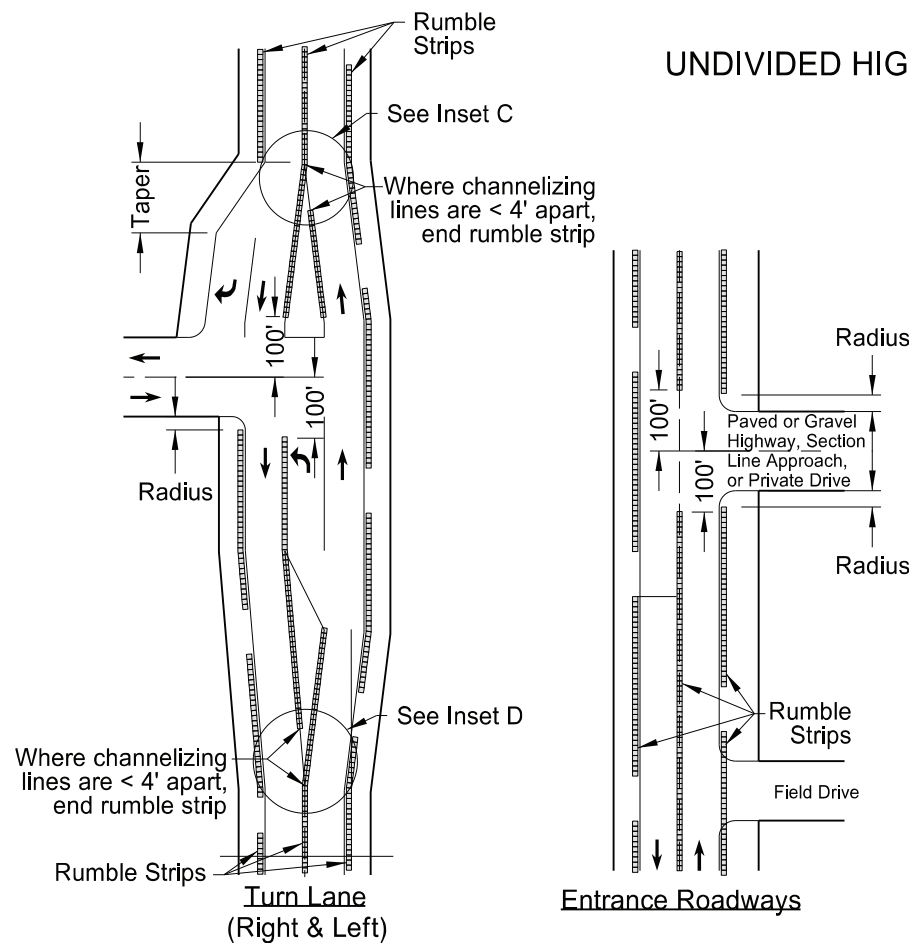
**Inset B - Centerline Rumble Strip**



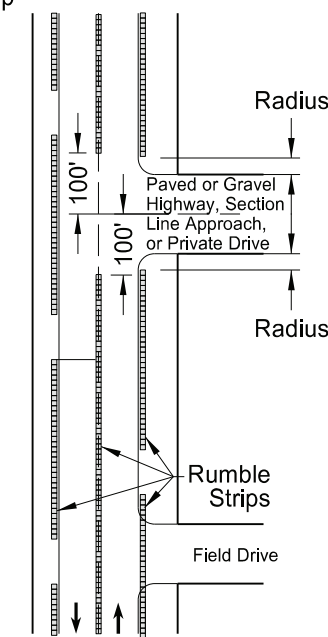
**Inset C**



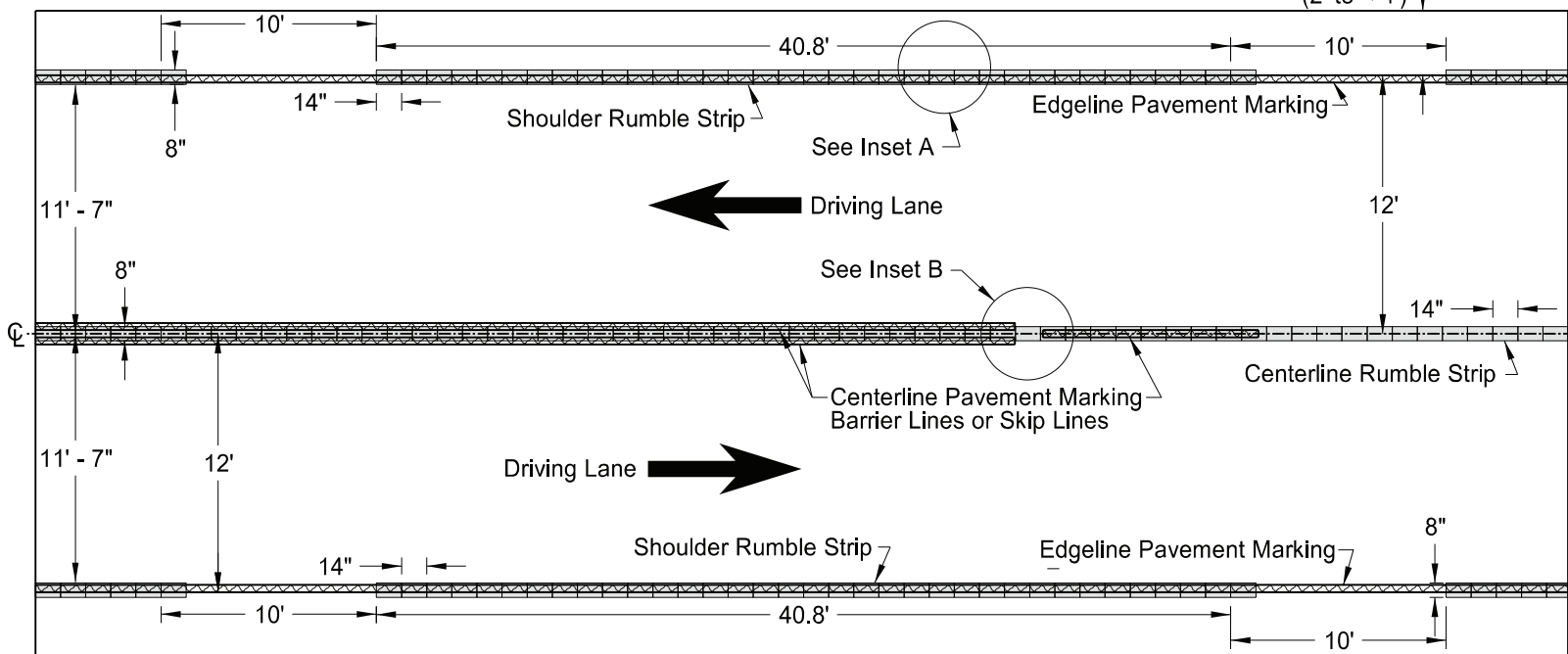
**Inset D**



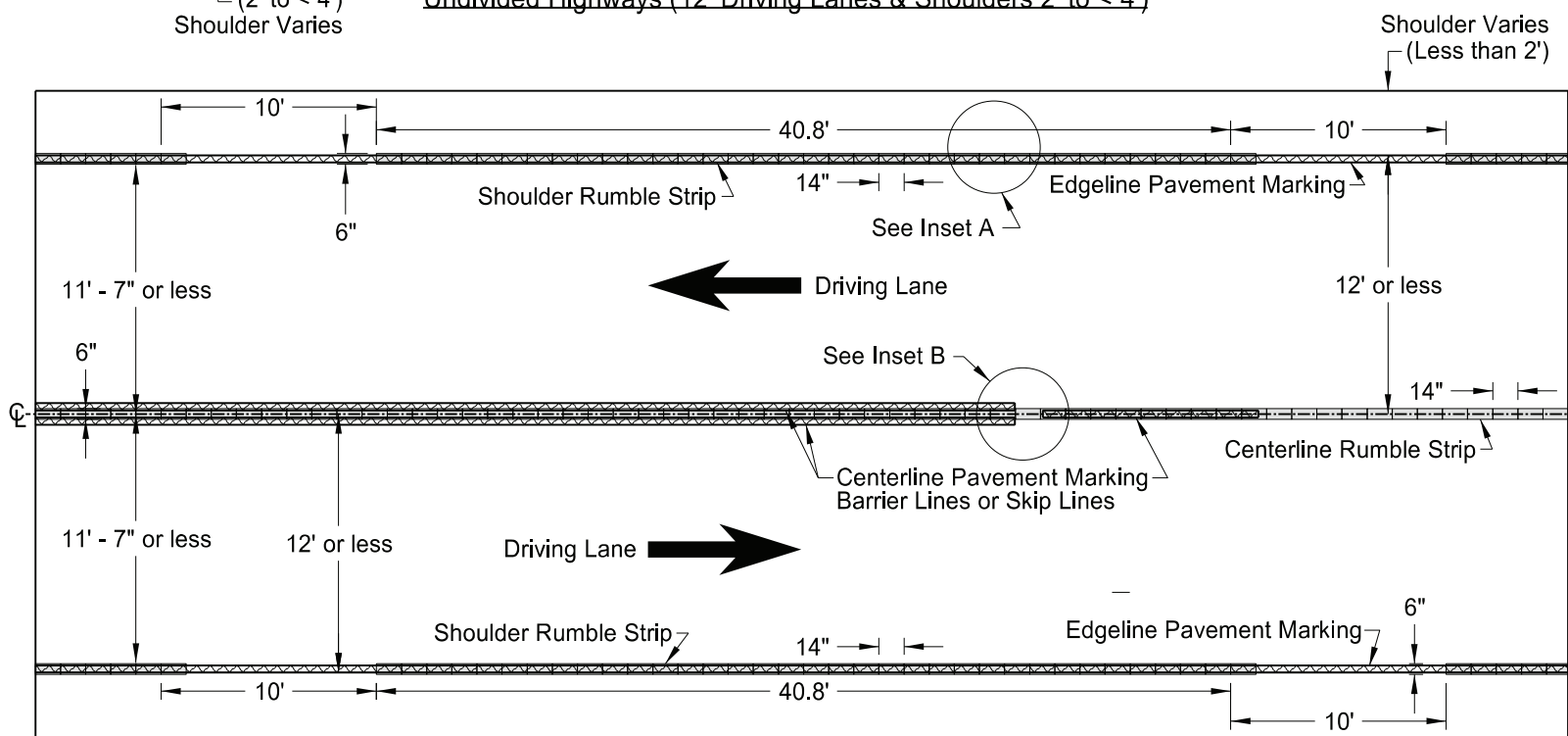
**Entrance Roadways**



**RUMBLE STRIPS**  
**UNDIVIDED HIGHWAYS (SHOULDERS LESS THAN 4')**

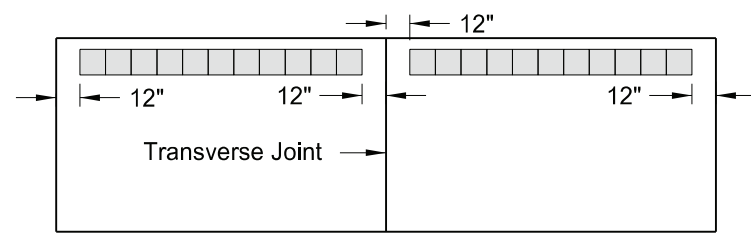
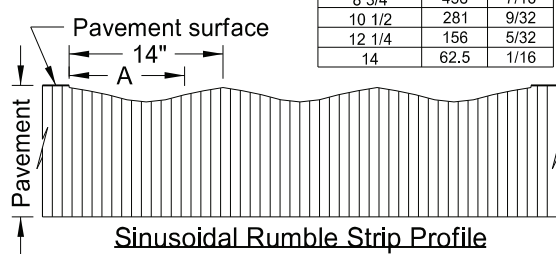


(2' to < 4')  
Shoulder Varies  
**Undivided Highways (12' Driving Lanes & Shoulders 2' to < 4')**



(2' to < 4')  
Shoulder Varies  
**Undivided Highways (12' Driving Lanes or less & Shoulders Less than 2')**

Milling Depths		
Location A (in)	MIL	Depth in
0	62.5	1/16
1 3/4	156	5/32
3 1/2	281	9/32
5 1/4	438	7/16
7	500	1/2
8 3/4	438	7/16
10 1/2	281	9/32
12 1/4	156	5/32
14	62.5	1/16



**Discontinue rumble strip approx. 12" on both sides of PCC transverse joint**

- NOTES:**
- 1) Discontinue shoulder rumble strips through the entire length of right turn lanes and tapers, and at the radius of paved or gravel highways, section line approaches, or private drives.
  - 2) Discontinue centerline rumble strips 100' before and after paved or gravel highways, section line approaches, or private drives. Place rumble strips at left turn lanes as shown below.
  - 3) No additional quantity provided for centerline rumble strips on left turn tapers. Include all costs for centerline rumble strips on left turn tapers in the price bid for "Sinusoidal Rumble Strip - Asphalt Centerline" or "Sinusoidal Rumble Strip - Concrete Centerline".

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-29-09	
REVISIONS	
DATE	CHANGE
2-25-10	Note 4 was added.
4-19-10	Revised Note 5, Note 6, and Turn Lane (Right & Left).
9-08-11	Revised Notes and D-760-4. Revised details for rumble strip widths and dimensions.
1-26-12	Added missing dimensions.
10-25-19	Revised turn lane rumble layout.
11-16-21	Added Note 3.
3-07-23	Rumble Strips made Sinusoidal.
5-26-23	

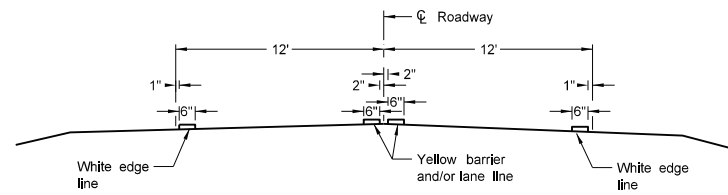


05/26/23

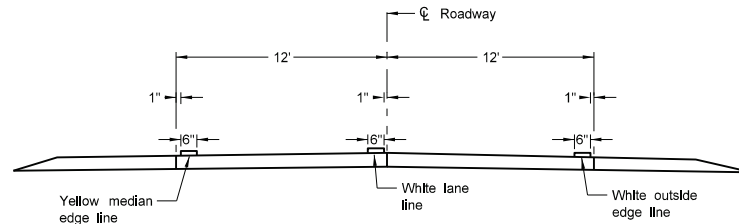


# PAVEMENT MARKING

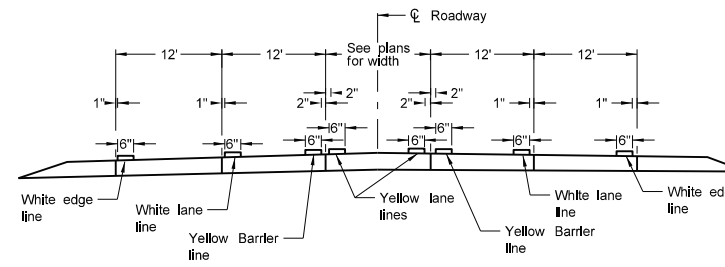
D-762-4



Two Lane Two Way  
RURAL ROADWAY



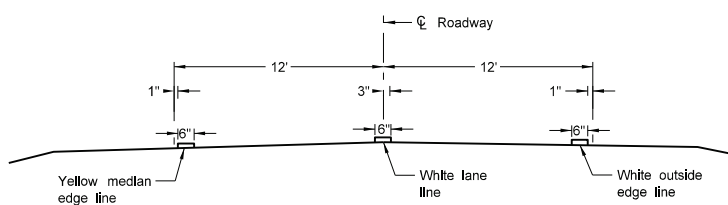
Two Lane Roadway  
INTERSTATE HIGHWAY  
Concrete Section



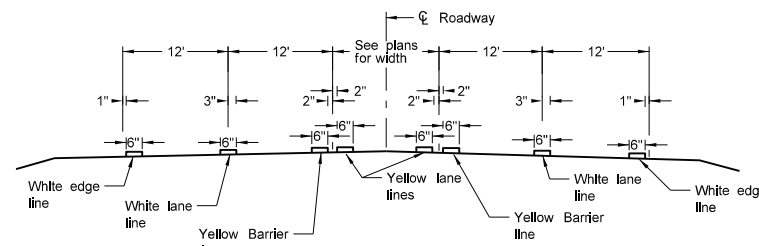
RURAL FIVE LANE ROADWAY  
Concrete Section

**NOTES:**

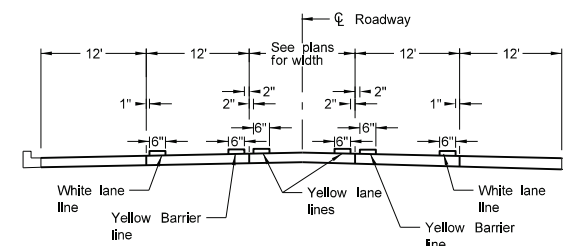
1. Continue edge lines through private drives and field drives. Break edge lines for intersections.
2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.



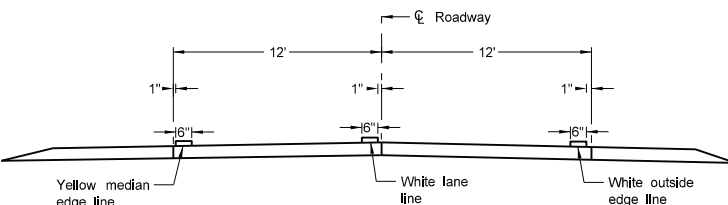
Two Lane Divided  
Rural Roadway  
PRIMARY HIGHWAY  
Asphalt Section



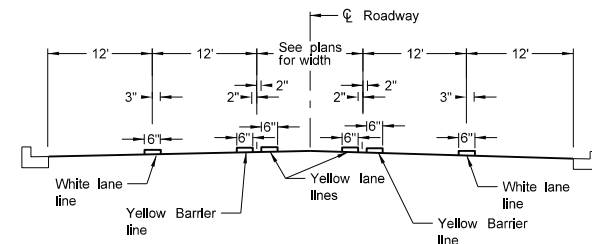
RURAL FIVE LANE ROADWAY  
Asphalt Section



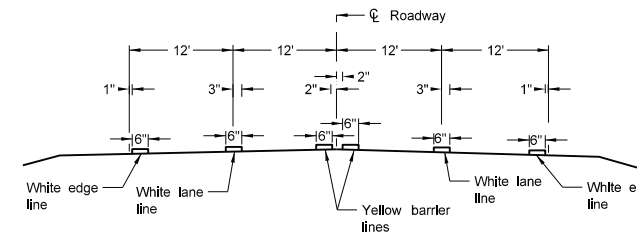
URBAN FIVE LANE SECTION  
Concrete Section



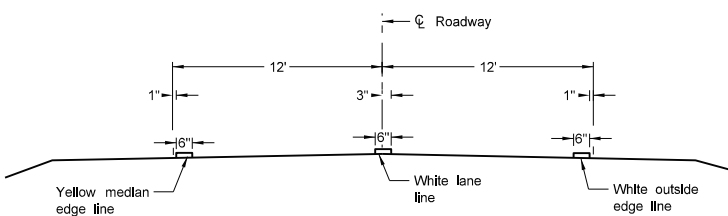
Two Lane Divided  
Rural Roadway  
PRIMARY HIGHWAY  
Concrete Section



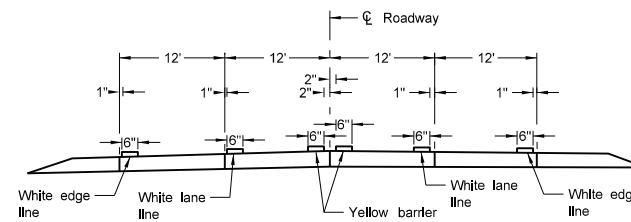
URBAN FIVE LANE SECTION  
Asphalt Section



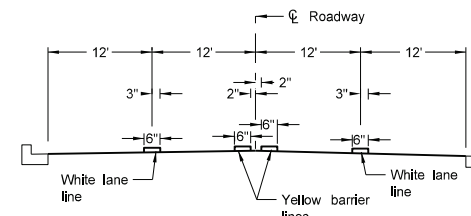
RURAL FOUR LANE ROADWAY  
Asphalt Section



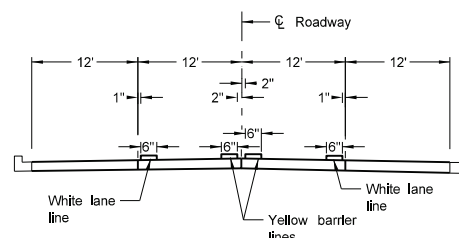
Two Lane Roadway  
INTERSTATE HIGHWAY  
Asphalt Section



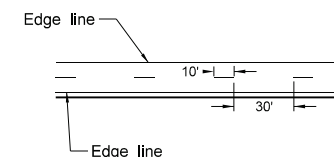
RURAL FOUR LANE ROADWAY  
Concrete Section



URBAN FOUR LANE SECTION  
Asphalt Section



URBAN FOUR LANE SECTION  
Concrete Section



CENTERLINE PAVEMENT MARKING SKIP SPACING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
10-17-17	Updated to active voice.
08-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.

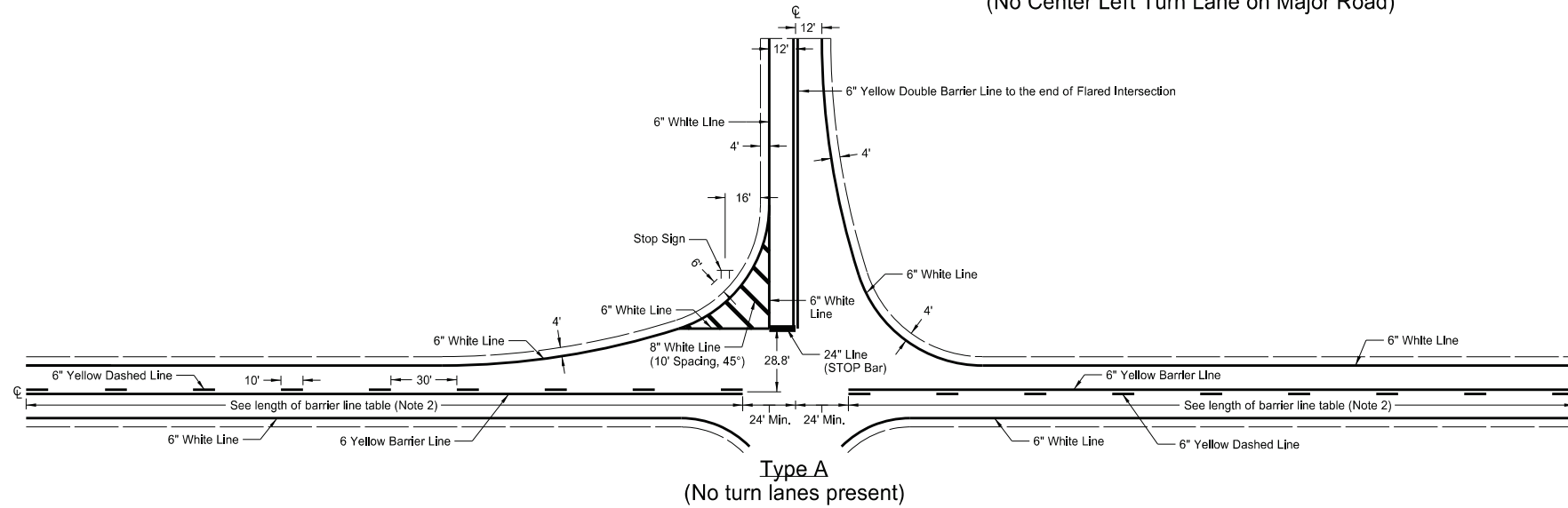


PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

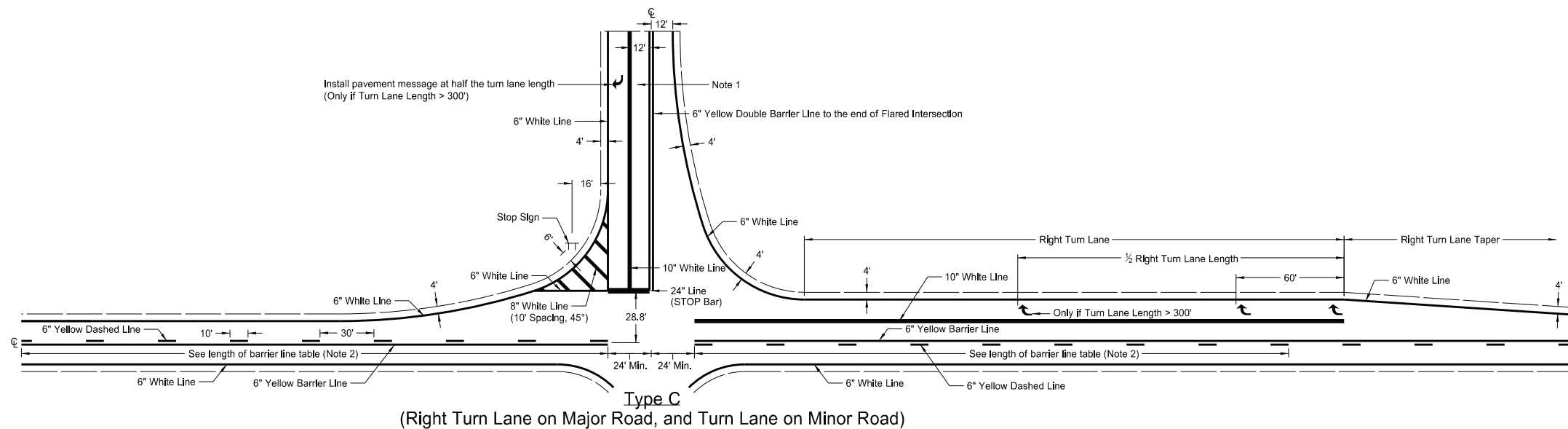
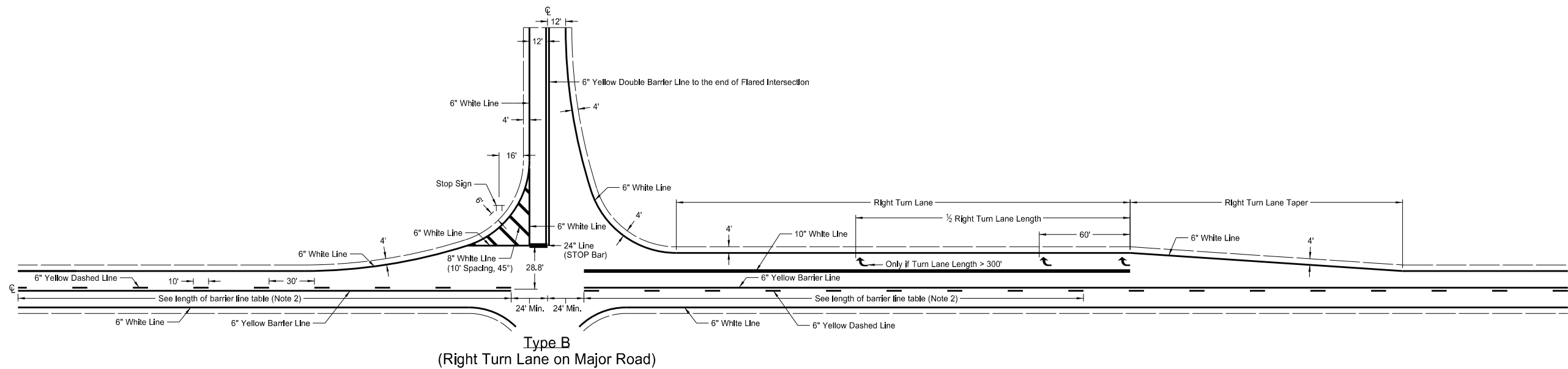
(No Center Left Turn Lane on Major Road)

Notes

1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.
2. The barrier lines have variable distances dependent on speed limit. Obtain barrier line length from table below (stopping sight distance.)
3. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
4. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40.
5. Wide line - 8 inches wide if 4 inch normal width lines are used and 10 inches wide if 6 inch normal width lines are used.



Speed Limit (mph)	30	35	40	45	50	55	60	65	70
Minimum Length	200'	250'	305'	360'	425'	495'	570'	645'	730'



- 6" Marking
- 8" Marking
- 10" Marking
- 24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17	Updated note & dimensioning.
8-30-18	Corrected pvmt mkg placement.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.

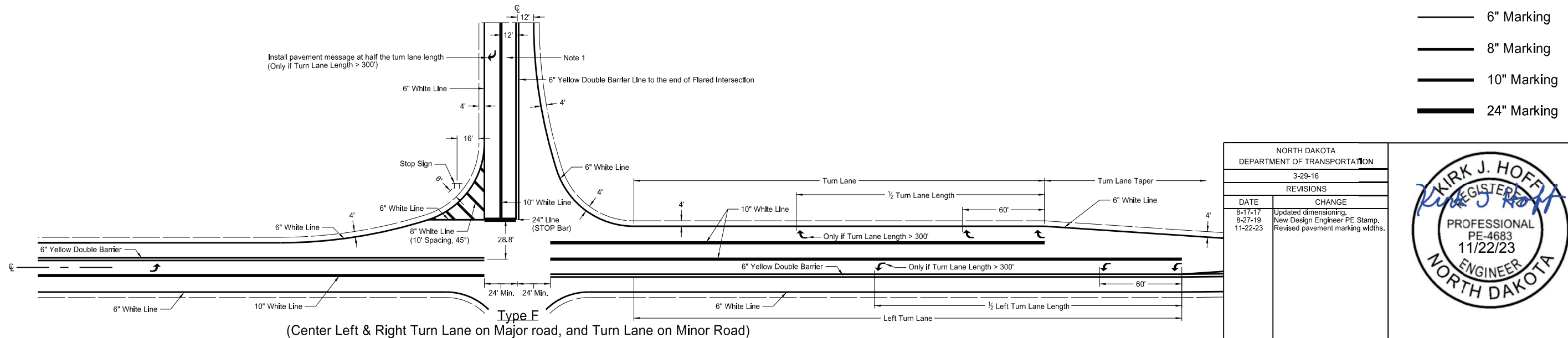
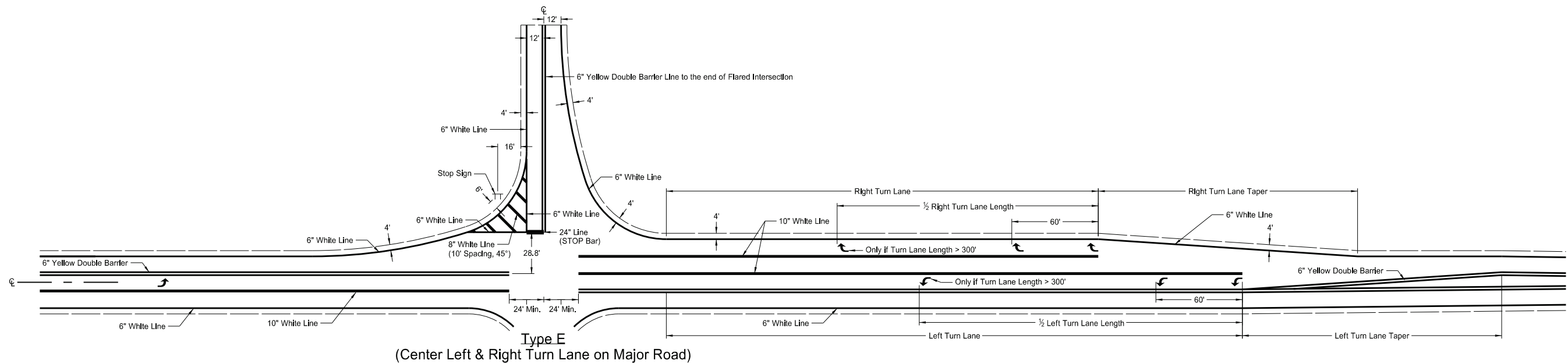
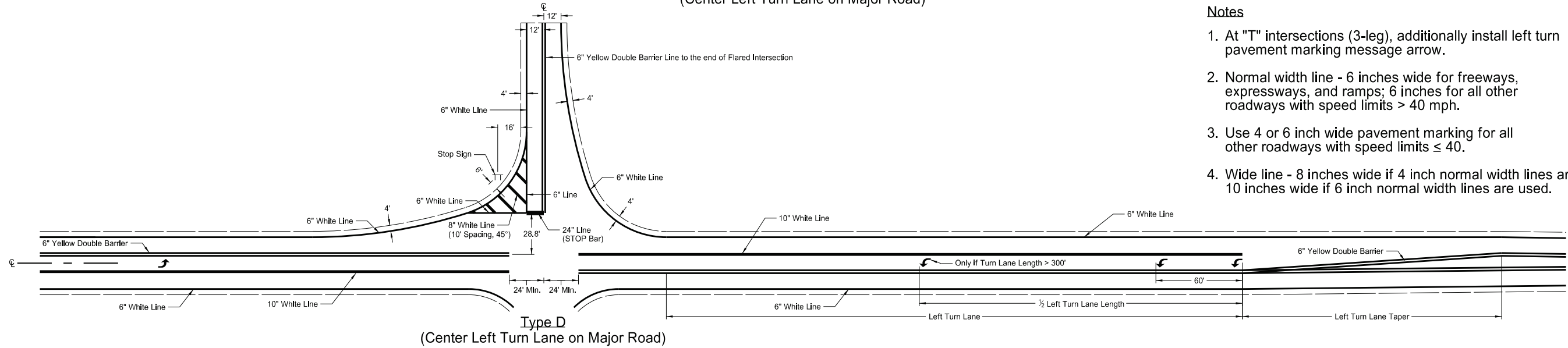


PAVEMENT MARKING FOR STANDARD 90 DEGREE FLARED INTERSECTION

(Center Left Turn Lane on Major Road)

Notes

1. At "T" intersections (3-leg), additionally install left turn pavement marking message arrow.
2. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
3. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40.
4. Wide line - 8 inches wide if 4 inch normal width lines are used and 10 inches wide if 6 inch normal width lines are used.



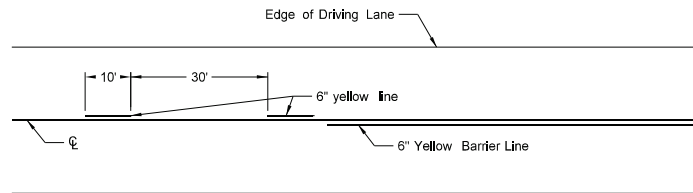
- 6" Marking
- 8" Marking
- 10" Marking
- 24" Marking

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
3-29-16	
REVISIONS	
DATE	CHANGE
8-17-17	Updated dimensioning.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths.

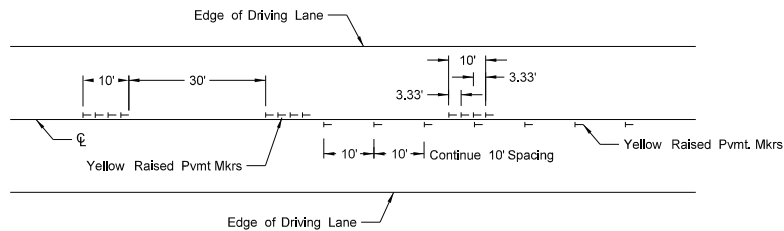


# SHORT-TERM PAVEMENT MARKING

D-762-11

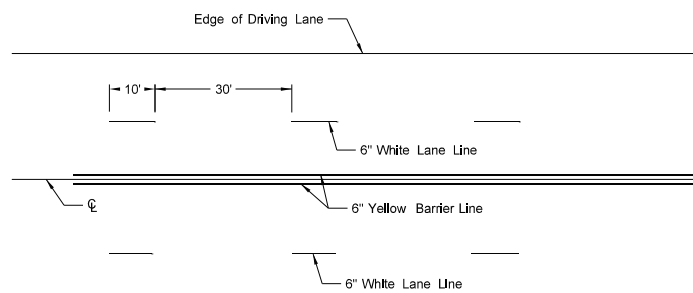


Painted or Tape Lines

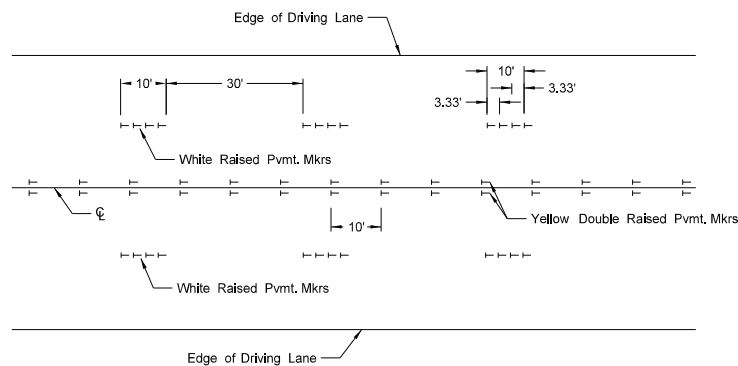


Raised Pavement Markers

TWO-LANE TWO-WAY ROADWAY

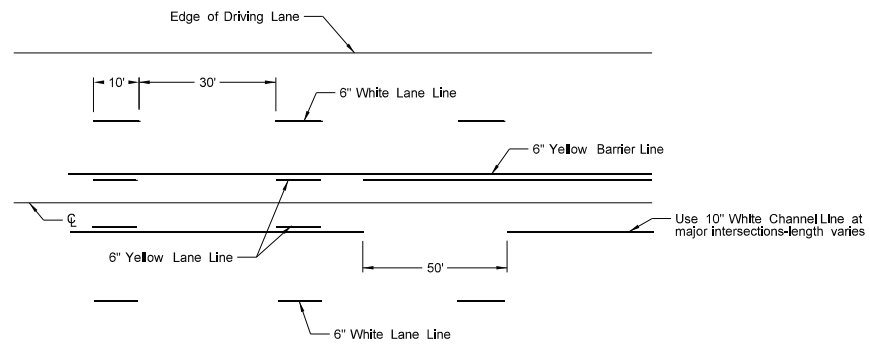


Painted or Tape Lines

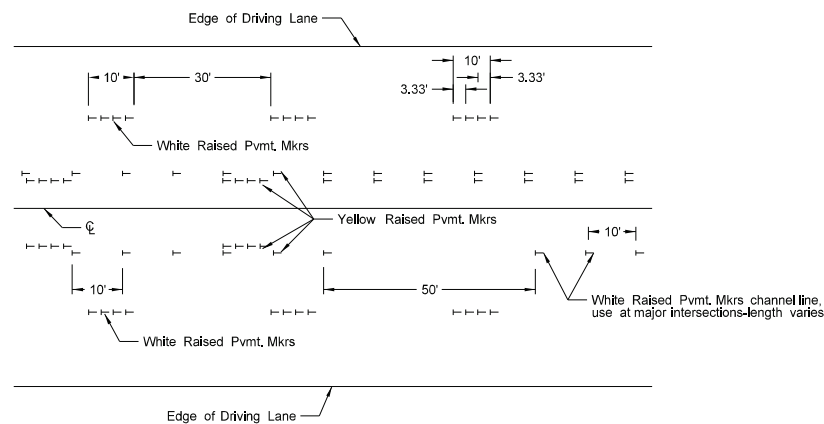


Raised Pavement Markers

FOUR LANE ROADWAY

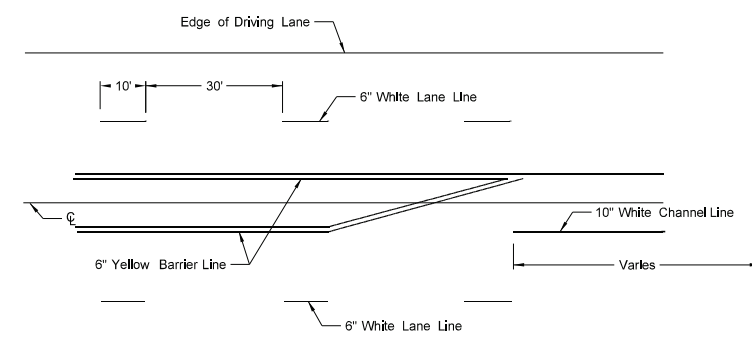


Painted or Tape Lines

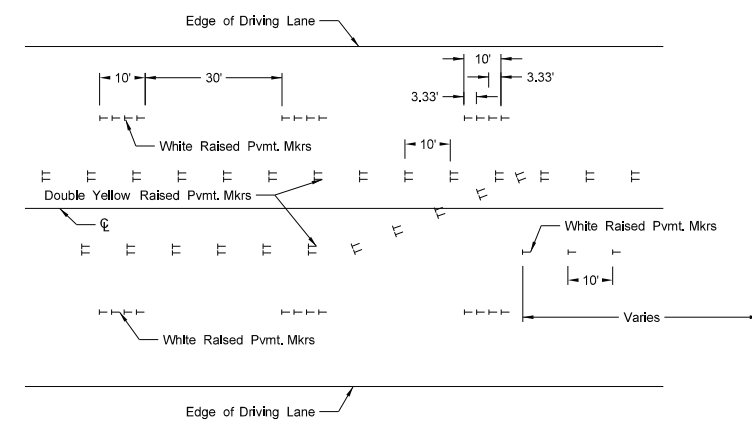


Raised Pavement Markers

FIVE LANE ROADWAY TWO WAY LEFT TURN



Painted or Tape Lines



Raised Pavement Markers

FIVE LANE ROADWAY WITH MARKED ISLANDS

**NOTES:**

1. Place no passing zones on two-lane two-way roadways as shown. In lieu of short term no passing zone pavement markings, place no passing zone signs. Replace no passing zone signs with short term no passing zone pavement marking within three days.
2. Place short term center line stripe (paint) on top lift to match exact placement of permanent stripe.
3. Remove raised markers and tape markings after permanent pavement marking is installed.
4. Normal width line - 6 inches wide for freeways, expressways, and ramps; 6 inches for all other roadways with speed limits > 40 mph.
5. Use 4 or 6 inch wide pavement marking for all other roadways with speed limits ≤ 40 mph.
6. Wide lines - 8 inches wide if 4 inch normal width lines are used and 10 inches wide if 6 inch normal width lines are used.

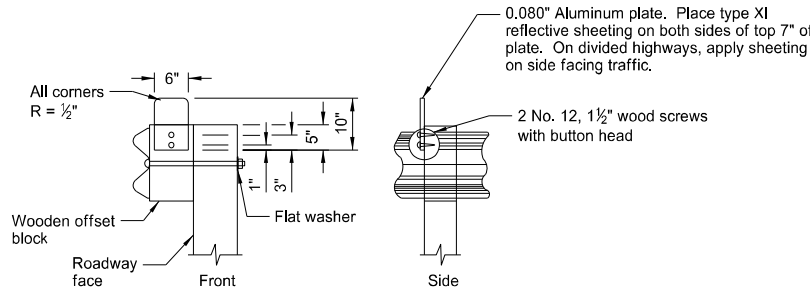
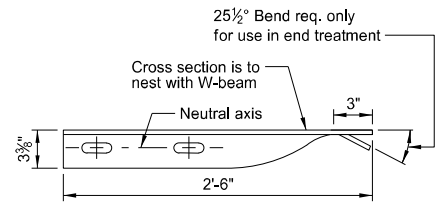
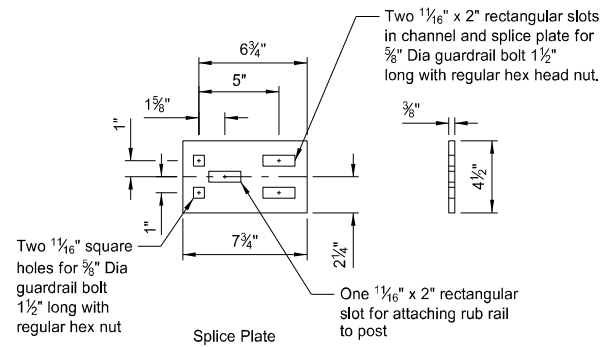
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
12-1-10	
REVISIONS	
DATE	CHANGE
3-29-16	Re-numbered to be D-762-11 (previously was D-762-6)
10-17-17	Updated to active voice.
8-27-19	New Design Engineer PE Stamp.
11-22-23	Revised pavement marking widths



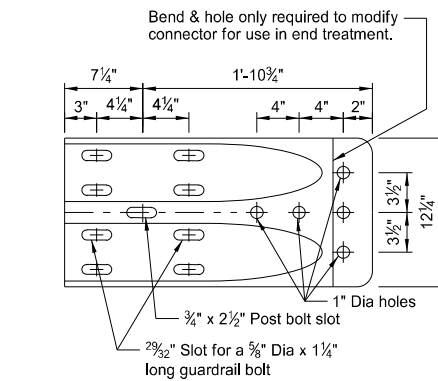
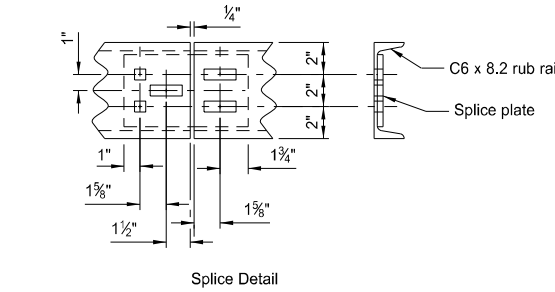
W-BEAM GUARDRAIL GENERAL DETAILS

NOTES:

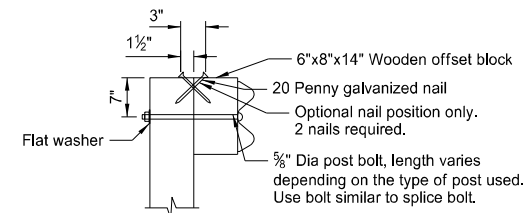
- Place reflector plates at the first post and spaced at 25' centers on guardrail less than 250' in length and at 50' centers for guardrail over 250' in length. Use reflector the same color as the pavement marking adjacent to that reflector unless noted otherwise on the plans.
- Dispose of excess earth from excavations for guard posts as directed by the engineer. Replace bituminous material where guardrail is installed after mat is placed. Include cost of excavation and replacing of bituminous material in the price bid for other items.
- Place Object Marker within the vertical edges of the Impact Plate. Use type XI retroreflective sheeting meeting the requirements of Section 894.02.E of the standard specifications. Apply sheeting to 0.100 Aluminum sheeting meeting the requirements Section 894.01.A. Attach the Object Marker to the Impact Head Plate with non-rust rivets or some other non-rust attachment device. Slope stripes downward toward the roadway side.
- Guardrail installation height tolerance =  $- \frac{1}{4}"$ ,  $+ 1"$ .
- Standard W-Beam rail post bolt slot spacing is 6'-3". Post bolt slot spacing of 3'-1 1/2" is acceptable.



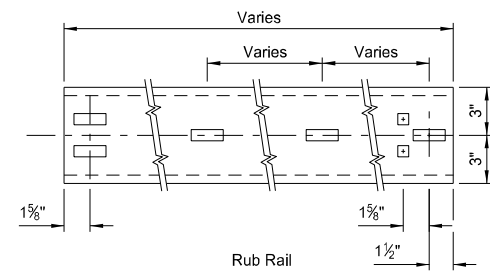
REFLECTORIZED PLATE DETAIL  
Additional reflectors are added to the W-beam guardrail quantities for placement on end treatment.



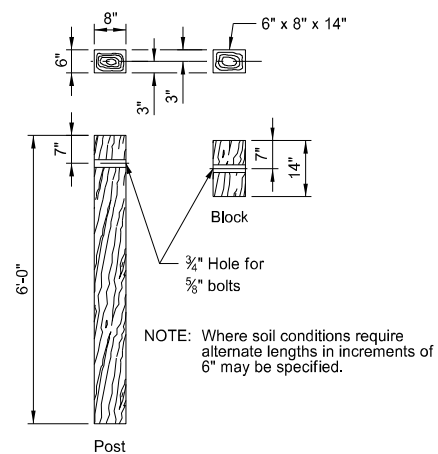
W BEAM TERMINAL CONNECTOR



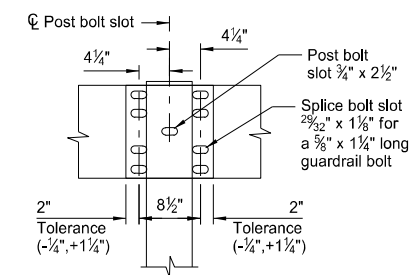
TYPICAL POST ATTACHMENT DETAIL



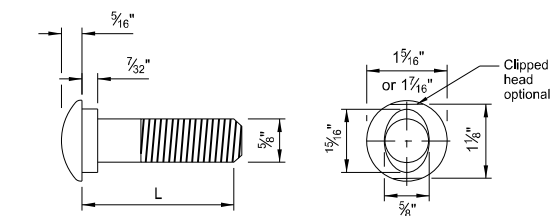
C6x8 RUB RAIL AND SPLICE PLATE



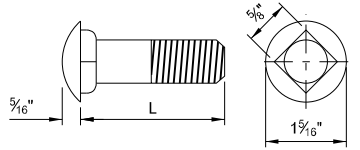
6"x8" TIMBER POST & BLOCK



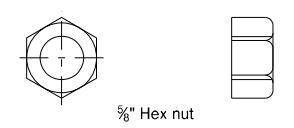
SPLICE DETAIL



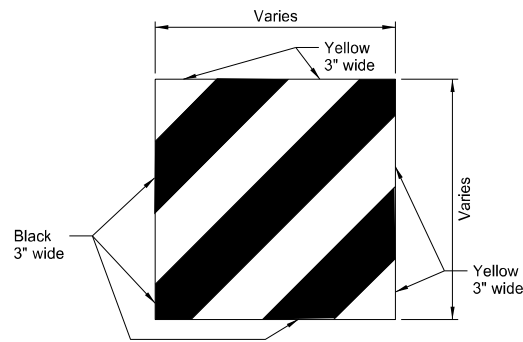
5/8" Diameter Guardrail Bolt	
L	Thread Length
1 1/4"	Full length thread
2"	1 1/4" Min thread length
9 1/2"	4" Min thread length
18"	4" Min thread length
20"	4" Min thread length
22"	4" Min thread length
25"	4" Min thread length



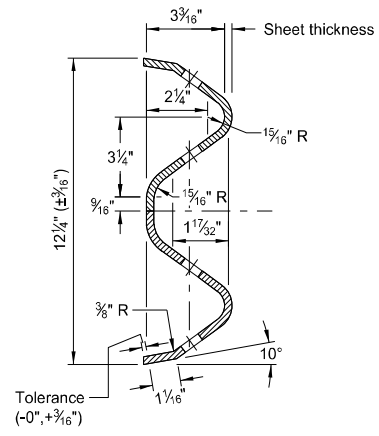
5/8" Diameter Carriage Bolt	
L	Thread Length
1 1/2"	Full length thread
3"	1 1/2" Min thread length
11"	1 3/4" Min thread length
13"	1 3/4" Min thread length



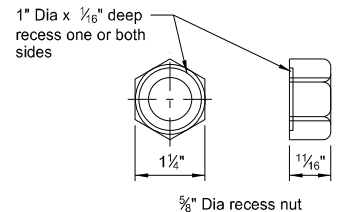
5/8" CARRIAGE BOLT & NUT



IMPACT HEAD OBJECT MARKER



W-BEAM CROSS SECTION



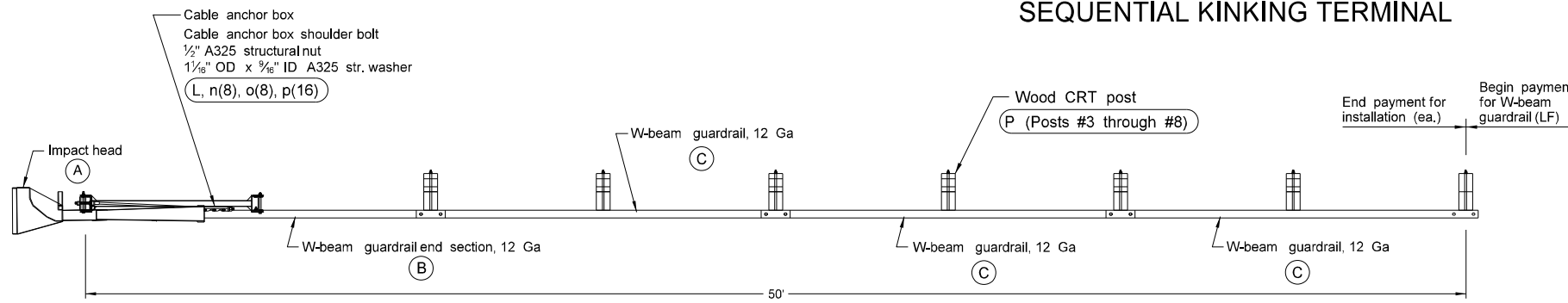
5/8" GUARDRAIL BOLT & RECESS NUT

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE
10-25-19	Updated notes to active voice and added Note 5.
12-02-20	Updated clipped head to optional

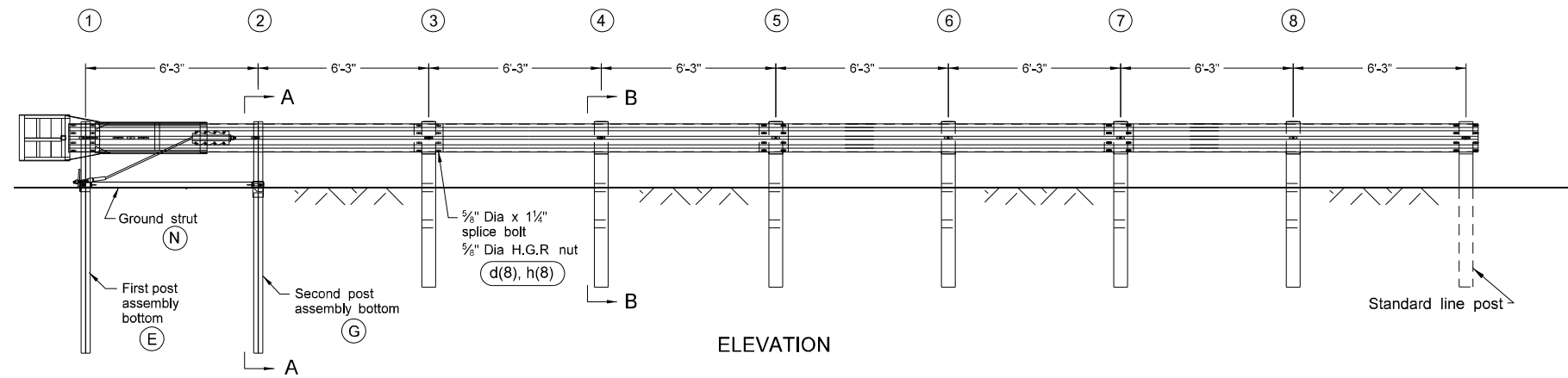
KIRK J. HOFF  
REGISTERED  
PROFESSIONAL  
ENGINEER  
NORTH DAKOTA  
PE-4683  
12 02 2020

# SEQUENTIAL KINKING TERMINAL

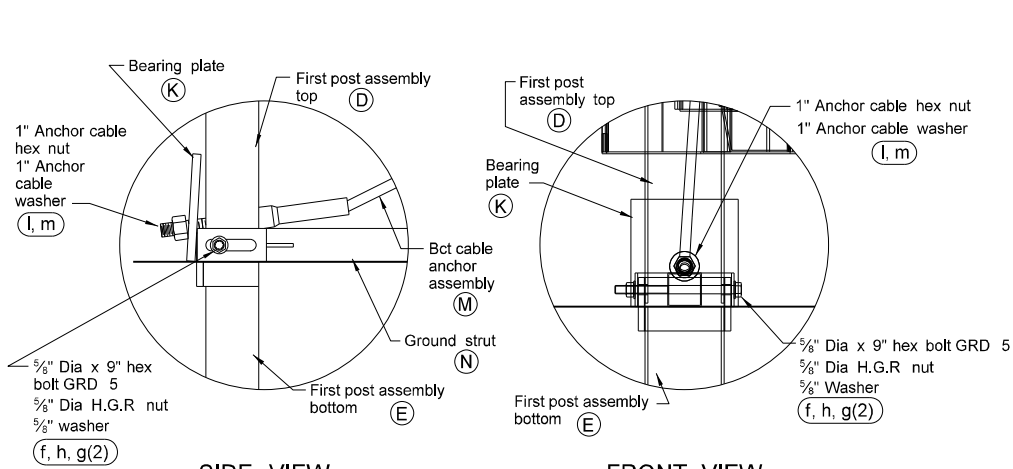
D-764-5



PLAN



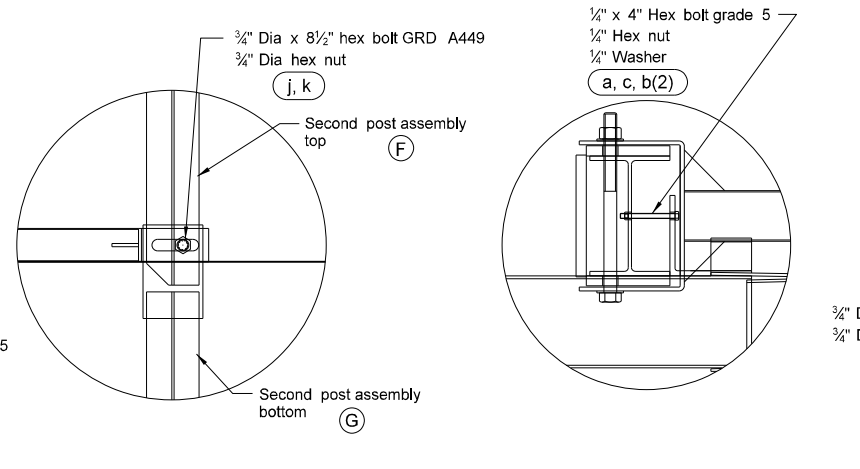
ELEVATION



SIDE VIEW

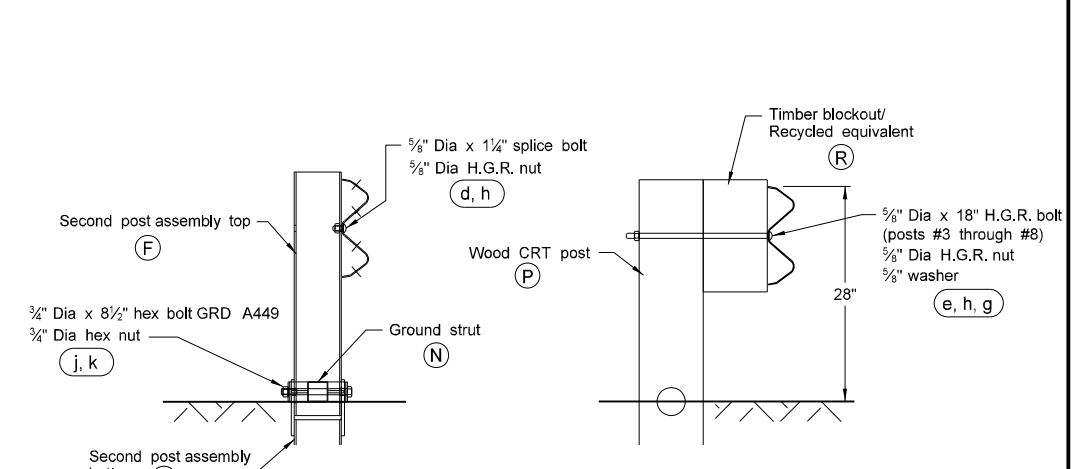
FRONT VIEW

POST #1 CONNECTION DETAILS



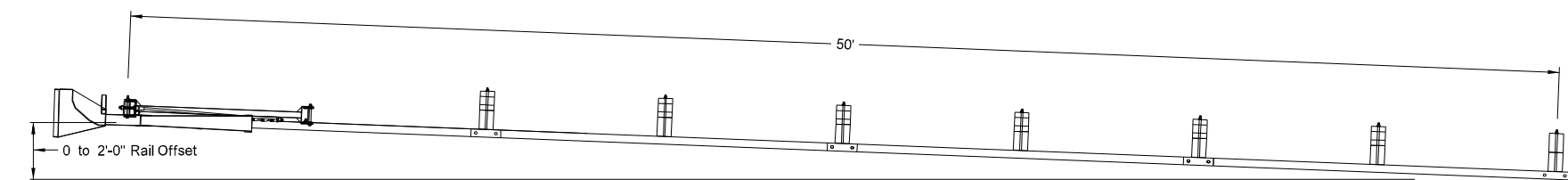
SIDE VIEW DETAIL OF POST #2

IMPACT HEAD CONNECTION DETAIL



SECTION A-A  
Post #2

SECTION B-B  
Posts #3 through #8



FLARED INSTALLATION  
25:1 maximum flare rate

GENERAL NOTES:

- Use breakaway posts with the SKT.
- Use galvanized bolts, nuts, cable assemblies, cable anchors, and bearing plates.
- Flare the SKT at a rate of up to 25:1 to prevent shoulder encroachment by the impact head.
- Grade site as needed to prevent lower sections of the posts from protruding more than 4" above ground (measured along a 5' cord).
- Drive the lower section of the hinged posts without the upper post attached. If the post is placed in a drilled hole, compact the backfill material satisfactorily to prevent settlement.
- When rock is encountered during excavation, use a 10" diameter post hole, 20" into the rock surface, if approved by the engineer. Place granular material in the bottom of the hole, approximately 2 1/2" deep to provide drainage. Field cut posts 1 & 2 to length, place in the hole, and backfill with adequately compacted material excavated from the hole.
- Place the breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent the cable from twisting when tightening nuts.
- "Toe nail" the wood blockouts on post #3 through post #8 with two 20 penny galvanized nails in each rectangular post, to prevent them from turning when the wood shrinks.

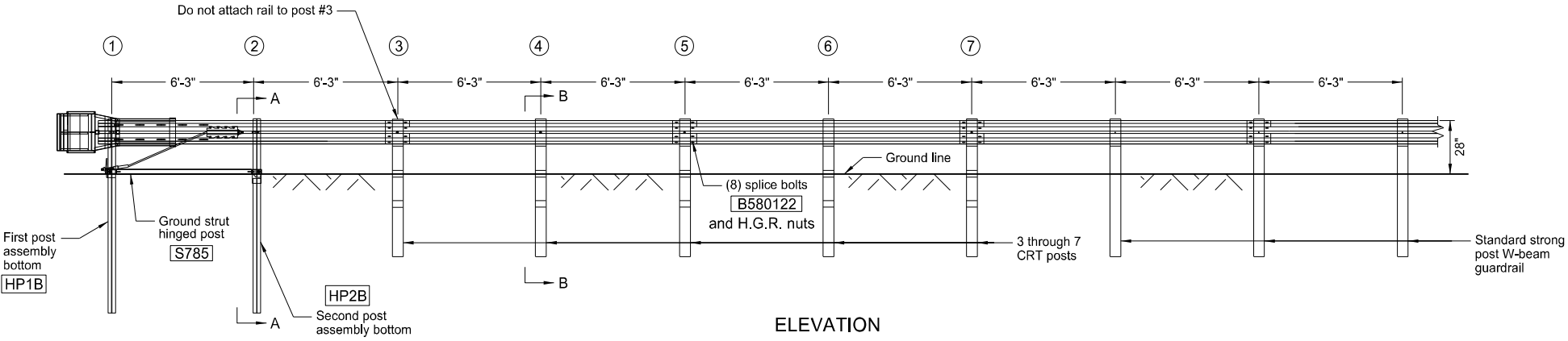
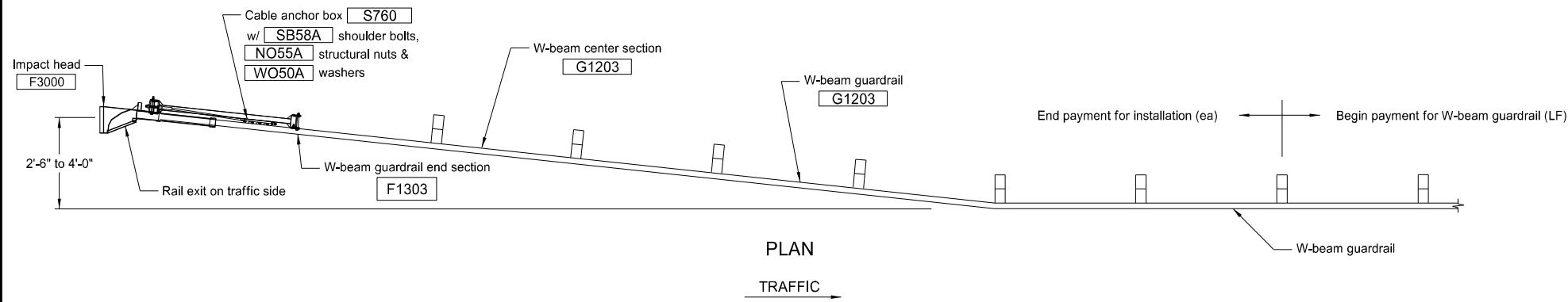
BILL OF MATERIALS		
ITEM	QTY	
A	1	IMPACT HEAD
B	1	W-BEAM GUARDRAIL END SECTION, 12 Ga
C	3	W-BEAM GUARDRAIL, 12 Ga
D	1	FIRST POST ASSEMBLY TOP
E	1	FIRST POST ASSEMBLY BOTTOM
F	1	SECOND POST ASSEMBLY TOP
G	1	SECOND POST ASSEMBLY BOTTOM
K	1	BEARING PLATE
L	1	CABLE ANCHOR BOX
M	1	BCT CABLE ANCHOR ASSEMBLY
N	1	GROUND STRUT HINGED POST
P	6	WOOD CRT POST
R	6	TIMBER BLOCKOUT/RCY EQUIVALENT
HARDWARE		
a	2	1/4 " x 4" HEX BOLT Grade 5
b	4	1/2" WASHER
c	2	1/4" HEX NUT
d	25	5/8" Dia X 1 1/4" SPLICE BOLT, POST #2
e	6	5/8" Dia X 18" H.G.R. BOLT (POSTS 3 THRU 8)
f	1	5/8" Dia X 9" HEX BOLT GRD 5
g	8	5/8" WASHER
h	32	5/8" Dia H.G.R. NUT
j	1	3/4" Dia X 8 1/2" HEX BOLT GRD A449
k	1	3/4" Dia HEX NUT
l	2	1" ANCHOR CABLE HEX NUT
m	2	1" ANCHOR CABLE WASHER
n	8	GROUND STRUT HINGED POST
o	8	1/2" A325 STRUCTURAL NUT
p	16	1 1/8" OD X 5/8" ID A325 STR. WASHER

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE
12-02-20	Updated notes to active voice.



# FLARED ENERGY ABSORBING TERMINAL

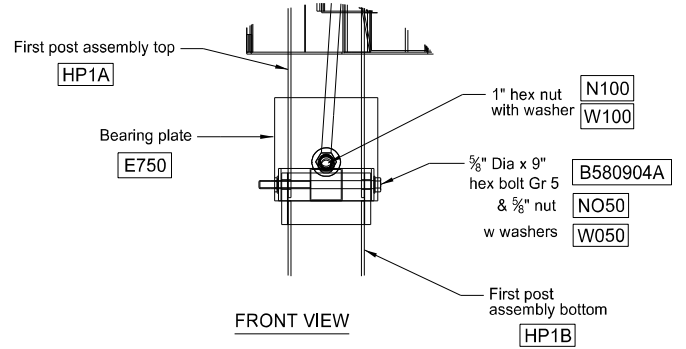
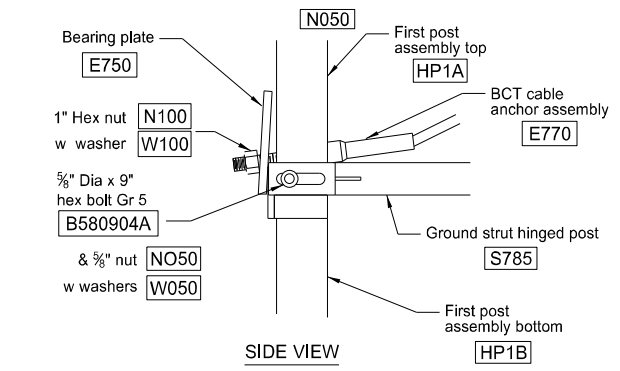
D-764-6



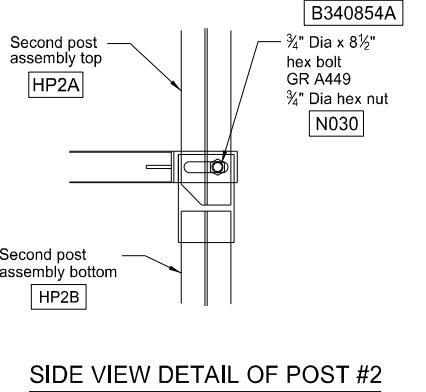
ITEM #	QTY	BILL OF MATERIALS
F3000	1	IMPACT HEAD
F1303	1	W-BEAM GUARDRAIL END SECTION, 12 GA
G1203	2	W-BEAM GUARDRAIL, 12 GA
HP1A	1	FIRST POST ASSEMBLY TOP
HP1B	1	FIRST POST ASSEMBLY BOTTOM
HP2A	1	SECOND POST ASSEMBLY TOP
HP2B	1	SECOND POST ASSEMBLY BOTTOM
P671	5	WOOD CRT POST
P675	5	TIMBER BLOCKOUT OR RECYCLED EQUIVALENT
E750	1	BEARING PLATE
S760	1	CABLE ANCHOR BOX
E770	1	BCT CABLE ANCHOR ASSEMBLY
S785	1	GROUND STRUT HINGED POST
HARDWARE		
B140404	2	1/4" Dia x 4" HEX BOLT
W014	4	1/4" WASHER
N014	2	1/4" HEX NUT
B580122	17	5/8" Dia x 1 1/4" SPLICE BOLT
B581802	4	5/8" Dia x 10" H.G.R. BOLT (POSTS 3 THRU 6)
B580904A	1	5/8" Dia x 9" HEX BOLT GR 5
W050	5	5/8" WASHER
N050	22	5/8" Dia H.G.R. NUT
B340854A	1	3/4" Dia x 8 1/2" HEX BOLT GR A449
N030	1	3/4" Dia HEX NUT
N100	2	1" ANCHOR CABLE HEX NUT
W100	2	1" ANCHOR CABLE WASHER
SB58A	8	CABLE ANCHOR BOX SHOULDER BOLT
N055A	8	1/2" A325 STRUCTURAL NUT
W050A	16	1 1/16" OD x 3/16" ID A325 STR. WASHER

**GENERAL NOTES**

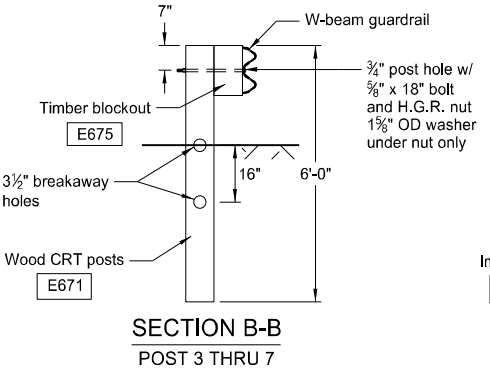
- Use wood posts with the Flared Energy Absorbing Terminal except posts #1 and #2.
- Use galvanized bolts, nuts, cable assemblies, cable anchors, and bearing plates.
- Grade site as needed to prevent lower sections of the posts from protruding more than 4 inches above the ground (measured along a 60 inch cord).
- Drive the lower section without the upper post attached. If the post is placed in a drilled hole, compact the backfill material satisfactorily to prevent settlement.
- When rock is encountered during excavation, use a 12" diameter post hole 20" into the rock surface, if approved by the Engineer. Place granular material in the bottom of hole approximately 2 1/2" deep to provide drainage. Field cut soil tubes to length, place in hole, and back fill with adequately compacted material excavated from hole.
- Place the breakaway cable assembly taut. Use a locking device (vice grips or channel lock pliers) to prevent the cable from twisting when tightening nuts.
- "Toe nail" the wood blockouts to the rectangular wood posts with two 20 penny galvanized nails in each post to prevent them from turning when the wood shrinks.
- Flare the Flared Energy Absorbing Terminal when the approach guardrail is parallel with the roadway. When the approach guardrail is flared at 16:1 to 10:1, flare the Flared Energy Absorbing Terminal at the flare rate of the guardrail. When the guardrail flare is between 10:1 and 7:1, turn the Flared Energy Absorbing Terminal parallel to the roadway.



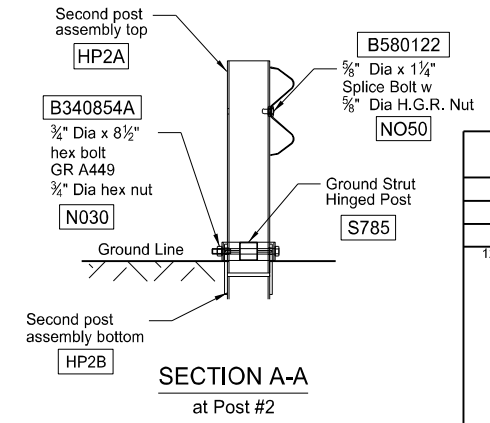
POST #1 CONNECTION DETAILS



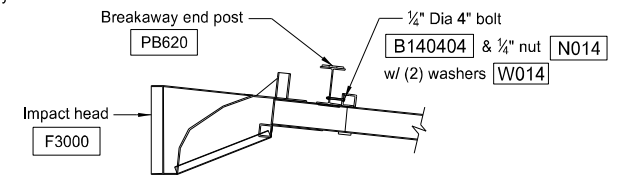
IMPACT HEAD CONNECTION DETAIL



SECTION B-B  
POST 3 THRU 7



SECTION A-A  
at Post #2



IMPACT HEAD CONNECTING DETAIL

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
10-11-13	
REVISIONS	
DATE	CHANGE
12-02-20	Update notes to active voice.



